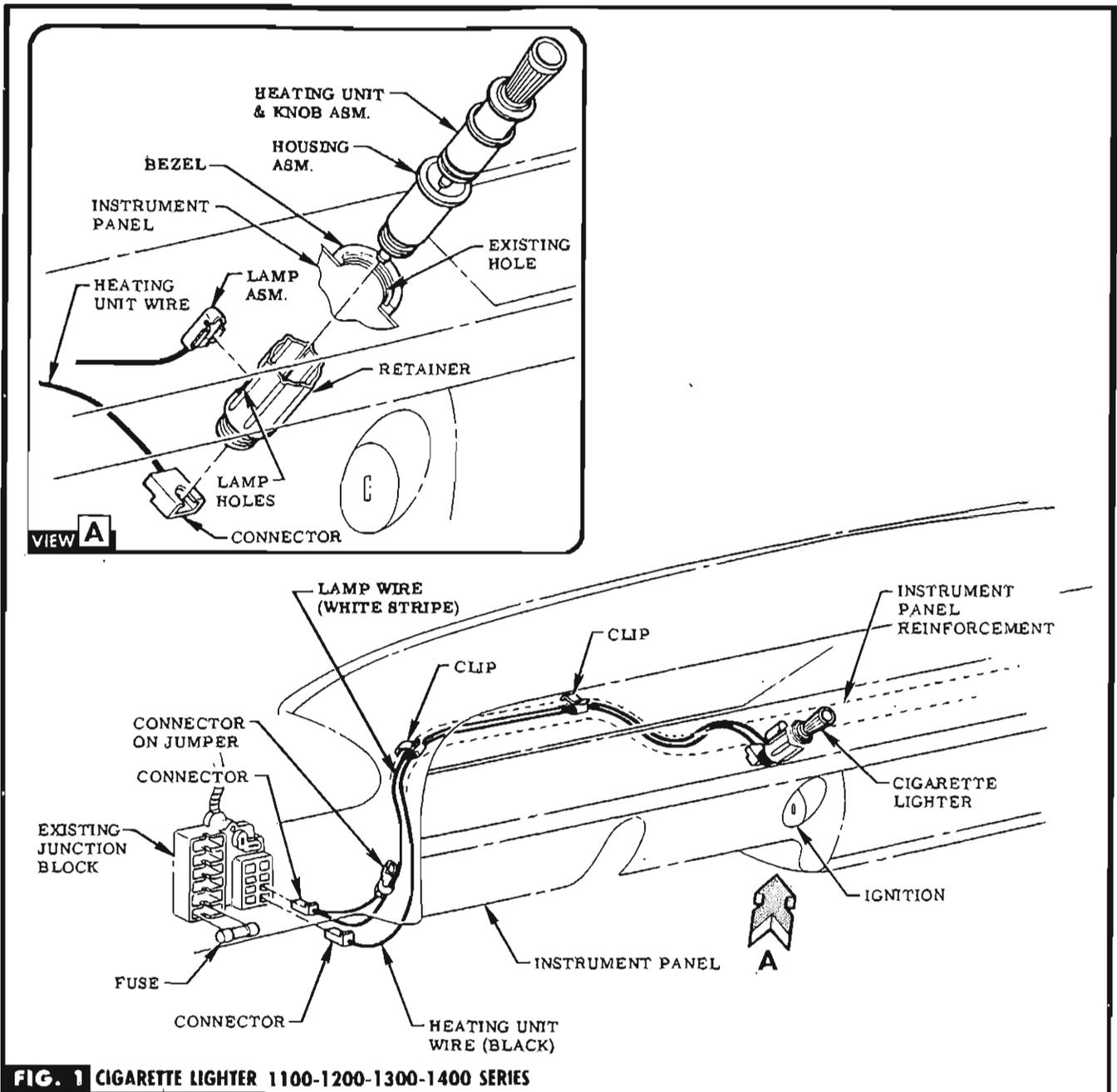


# 988416 CIGARETTE LIGHTER INSTRUCTION SHEET

1100-1200-1300-1400 SERIES  
500-700 & R10 SERIES



**FIG. 1 CIGARETTE LIGHTER 1100-1200-1300-1400 SERIES**

**STEP 1** REMOVE & DISCARD EXISTING PLUG FROM INSTRUMENT PANEL.

**STEP 2** POSITION BEZEL & INSERT HOUSING INTO EXISTING HOLE IN INSTRUMENT PANEL. SEE FIG. 1 & VIEW A.  
**NOTE:** There are two bezels in package, use bezel that matches existing bezels.

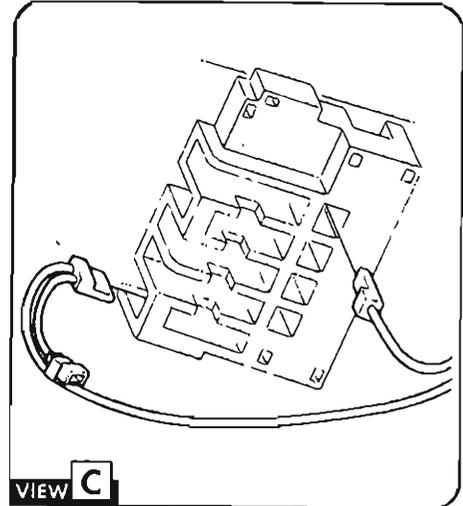
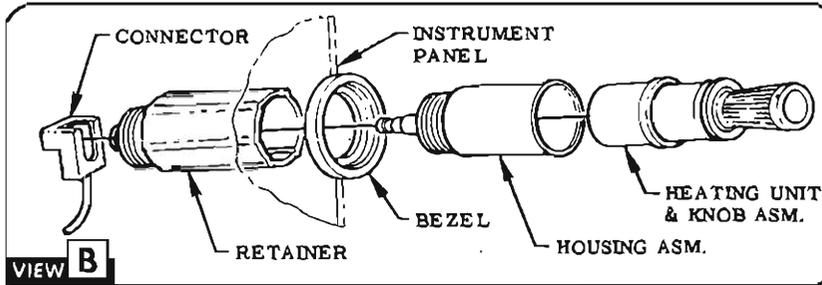
**STEP 3** FROM BEHIND INSTRUMENT PANEL ATTACH RETAINER TO HOUSING. **NOTE:** If lamp holes are not facing forward, loosen retainer, rotate housing & retighten to clear ignition switch. See View A.

**STEP 4** ATTACH LAMP TO RETAINER & HEATING UNIT.

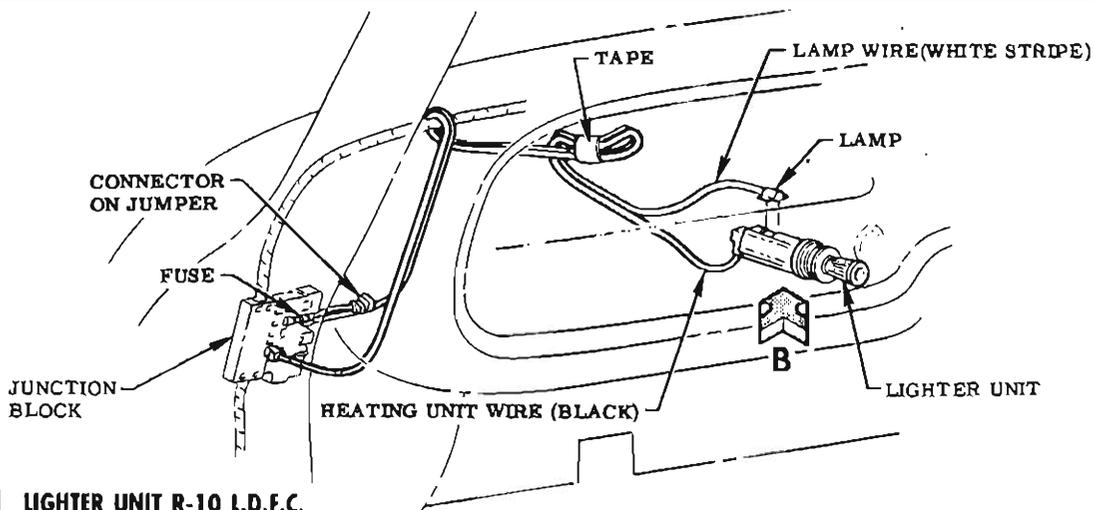
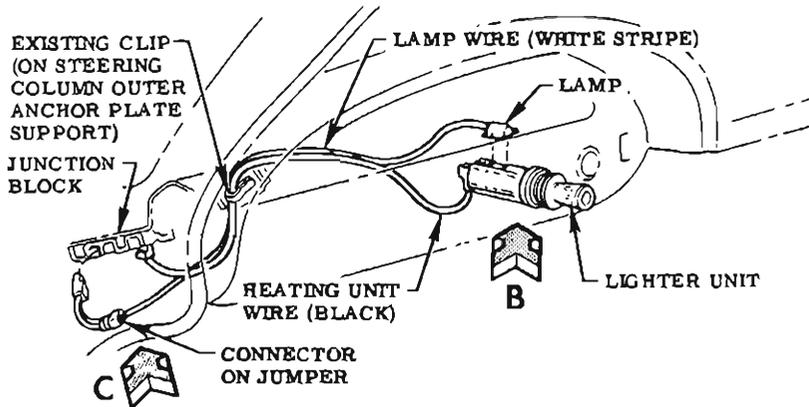
ATTACH HEATER UNIT WIRE CONNECTOR TO LIGHTER HOUSING. SEE VIEW A.

**STEP 5** ATTACH BOTH LAMP WIRE & HEATING UNIT WIRE TO TOP FORWARD EDGE OF INSTRUMENT PANEL REINFORCEMENT WITH CLIPS PROVIDED & ROUTE WIRES TO JUNCTION BLOCK. SEE FIG. 1.

**STEP 6** PLUG CONNECTOR ON LAMP WIRE INTO JUNCTION BLOCK OPENING MARKED LPS. OR ACC. & PLUG HEATING UNIT CONNECTOR INTO OPENING MARKED SPOT OR ANT. INSTALL FUSE IN OPENING MARKED ANT. & SPOT. **NOTE:** If opening for lamp wire connector is occupied, remove existing connector. Plug lamp wire connector into opening. Plug existing connector into connector on jumper wire. See Fig. 1.



**FIG. 2 LIGHTER UNIT 500 & 700**



**FIG. 3 LIGHTER UNIT R-10 L.D.F.C.**

**NOTE** Steps 1a & 2a are for all models.

**STEP 1a** REMOVE PLUG FROM HOLE IN INSTRUMENT PANEL.

**STEP 2a** INSERT HOUSING THRU BEZEL & HOLE IN INSTRUMENT PANEL & SECURE WITH RETAINER. SEE VIEW B.

**NOTE** There are two bezels in package, use bezel that matches existing bezels.

**STEP 3a** ON 500 & 700 SERIES ATTACH CONNECTOR ON HEATER UNIT WIRE TO LIGHTER HOUSING TERMINAL & ATTACH LAMP TO RETAINER & HEATING UNIT. ROUTE

WIRES WITH MAIN WIRING HARNESS THRU EXISTING CLIP & PLUG HEATING UNIT CONNECTOR INTO OPENING ON JUNCTION BLOCK MARKED "CIG. - LTR." & PLUG LAMP WIRE CONNECTOR INTO OPENING IN JUNCTION BLOCK MARKED INSTR. PANEL LAMPS. SEE FIG. 2 & VIEWS B & C.

**NOTE** If opening for lamp wire is occupied, remove existing connector, plug lamp wire connector into opening. Plug existing connector into connector on jumper wire.

**STEP 4a** ON R-10 L.D.F.C. ROUTE WIRES TO JUNCTION BLOCK AS SHOWN IN FIG. 3. CONNECT WIRES TO JUNCTION BLOCK & TO RETAINER & HEATING UNIT SAME AS STEP 3a. INSTALL FUSE SAME AS STEP 3a.