

985398
DIRECTION SIGNAL CONVERSION LAMP INSTRUCTION SHEET
 CORVAIR 95 (FRONT & REAR)

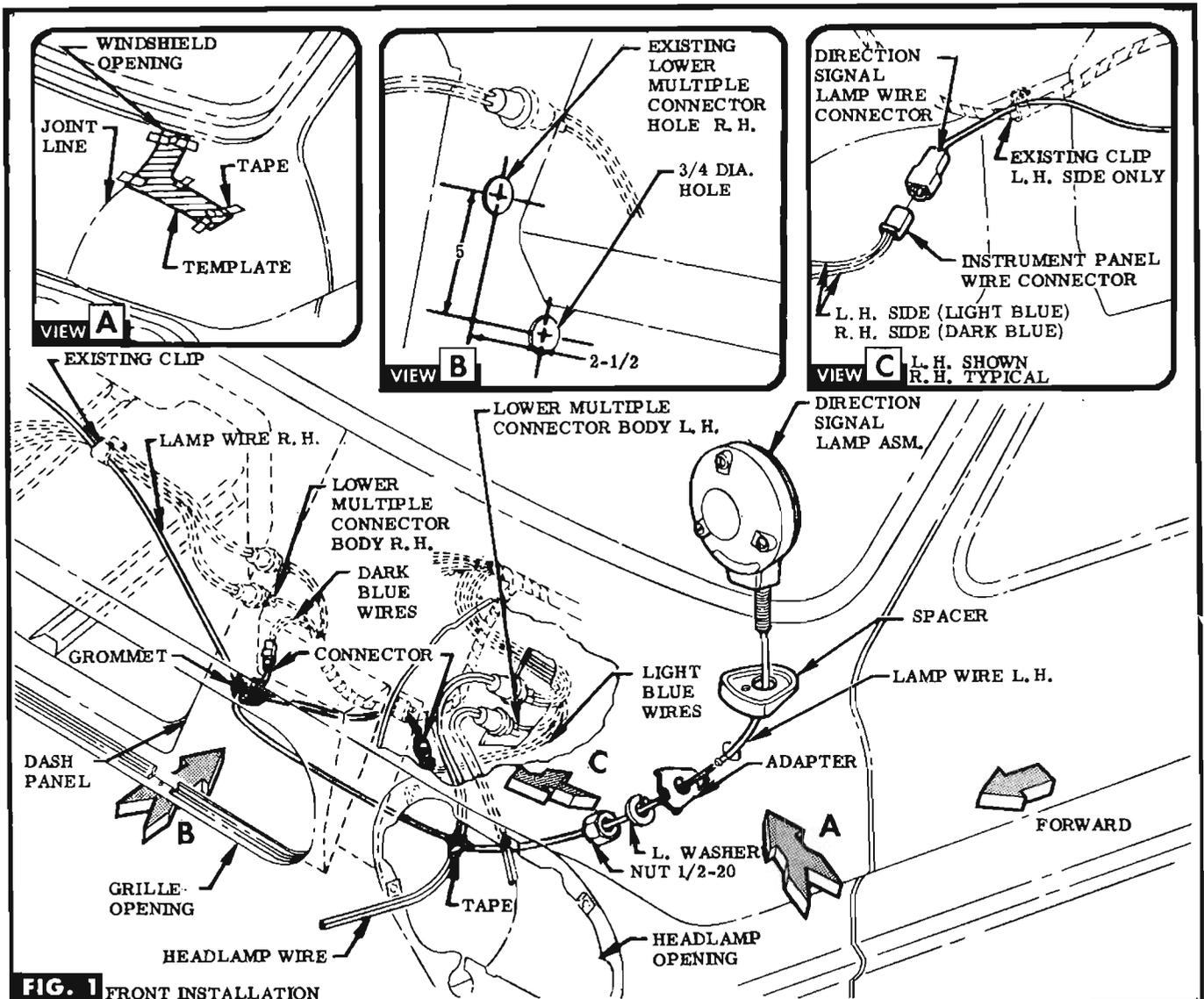


FIG. 1 FRONT INSTALLATION

- STEP 1** READ DIRECTIONS ON TEMPLATE FOR LOCATION & DRILLING, ON L. H. SIDE TAPE TEMPLATE SECURELY IN PLACE. SEE VIEW "A". FOR R. H. SIDE USE SAME TEMPLATE EXCEPT TO PLACE TEMPLATE REVERSE SIDE UP.
- STEP 2** LIGHTLY CENTERPUNCH AT HOLE LOCATIONS L. H. & R. H. SIDE, REMOVE TEMPLATE, DRILL HOLES DESIGNATED.
- STEP 3** REMOVE HEADLAMPS & FRONT GRILLE.
- STEP 4** LOCATE, CENTERPUNCH & DRILL HOLE IN DASH PANEL USING DIMENSIONS SHOWN. SEE VIEW "B".
- STEP 5** ROUTE LAMP WIRE & LAMP ASM. THRU SPACER & LARGE HOLE IN FRONT PANEL BOTH SIDES. SEE FIG. 1.
- STEP 6** ROUTE LAMP WIRE THRU ADAPTER, ATTACHING PARTS & GROMMET PROVIDED. TIGHTEN FRONT LAMPS SECURELY BOTH SIDES. SEE FIG. 1.
- STEP 7** PLACE CONNECTORS PROVIDED ON END OF LAMP

WIRE & PLACE GROMMET IN HOLE PREVIOUSLY DRILLED. USE BODY SEALER TO SEAL WATERTIGHT. SEE FIG. 1.

STEP 8 (R. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE DARK BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

STEP 9 (L. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE LIGHT BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

STEP 10 PLACE PROVIDED CONNECTORS ON BOTH LIGHT & DARK BLUE WIRES, & CONNECT DARK BLUE TO R. H. LAMP & LIGHT BLUE TO L. H. LAMP, PLACE L. H. WIRE IN EXISTING CLIP. SEE VIEW "C", FIG. 1.

STEP 11 TAPE L. H. WIRE TO EXISTING HEADLAMP WIRE & PLACE R. H. WIRE IN EXISTING CLIP. SEE FIG. 1.

STEP 12 REPLACE HEADLAMPS & FRONT GRILLE PREVIOUSLY REMOVED.

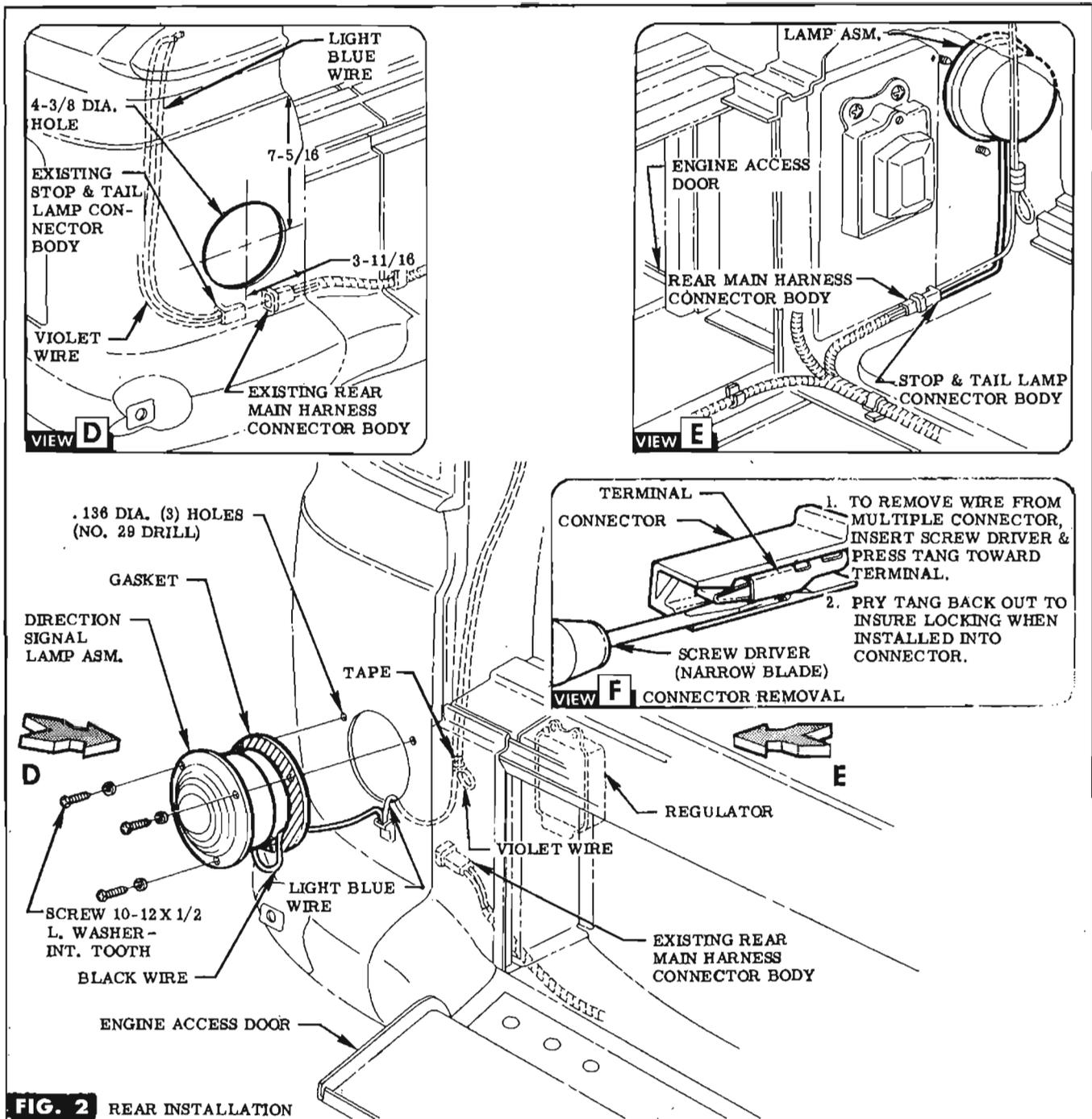


FIG. 2 REAR INSTALLATION

STEP 13 LOCATE, CENTERPUNCH & DRILL HOLE TO DIMENSION SHOWN. SEE VIEW D. **NOTE** If hole saw is used, set saw to 4-1/4 Dia.

STEP 14 REACH IN THRU & JUST BELOW HOLE PREVIOUSLY DRILLED, DISCONNECT STOP & TAIL LAMP CONNECTOR BODY FROM REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "D".

STEP 15 REMOVE TERMINAL END OF STOP LAMP WIRE (VIOLET) FROM LOWER HOLE IN CONNECTOR BODY, LOOP & TAPE WIRE TO TAIL LAMP WIRE (LIGHT BLUE). SEE FIG. 2 & VIEW "F".

STEP 16 INSERT TERMINAL END OF DIRECTION SIGNAL LAMP WIRE (BLACK) THRU GASKET & INTO LOWER HOLE IN CONNECTOR BODY. SEE FIG. 2.

STEP 17 PLACE CONNECTOR BODY, WIRES, & DIRECTION SIGNAL LAMP BACK THRU DRILLED HOLE. SEE FIG. 2.

STEP 18 USE LAMP AS TEMPLATE, DRILL HOLES & ATTACH LAMP WITH PARTS PROVIDED. SEE FIG. 2.

STEP 19 OPEN REAR ENGINE COMPARTMENT DOOR, REACH INSIDE AROUND CORNER, RECONNECT STOP & TAIL LAMP CONNECTOR BODY INTO REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "E".

STEP 20 FOR R. H. SIGNAL LAMP INSTALLATION, REPEAT STEPS 13 THRU 19.