

# 1963 PASSENGER, CHEVY II, CORVAIR AND TRUCK ACCESSORIES INSTALLATION REFERENCE MANUAL



**A reference manual to assist dealer service managers in training new car get ready men and mechanics in the proper installation of accessories. Accessories that are installed correctly will fulfill their purpose, function and give satisfactory service to the car owner.**

*All illustrations and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice in prices, colors, materials, equipment, specifications and models, and also to discontinue models.*

**CHEVROLET MOTOR DIVISION,  
GENERAL MOTORS CORPORATION**

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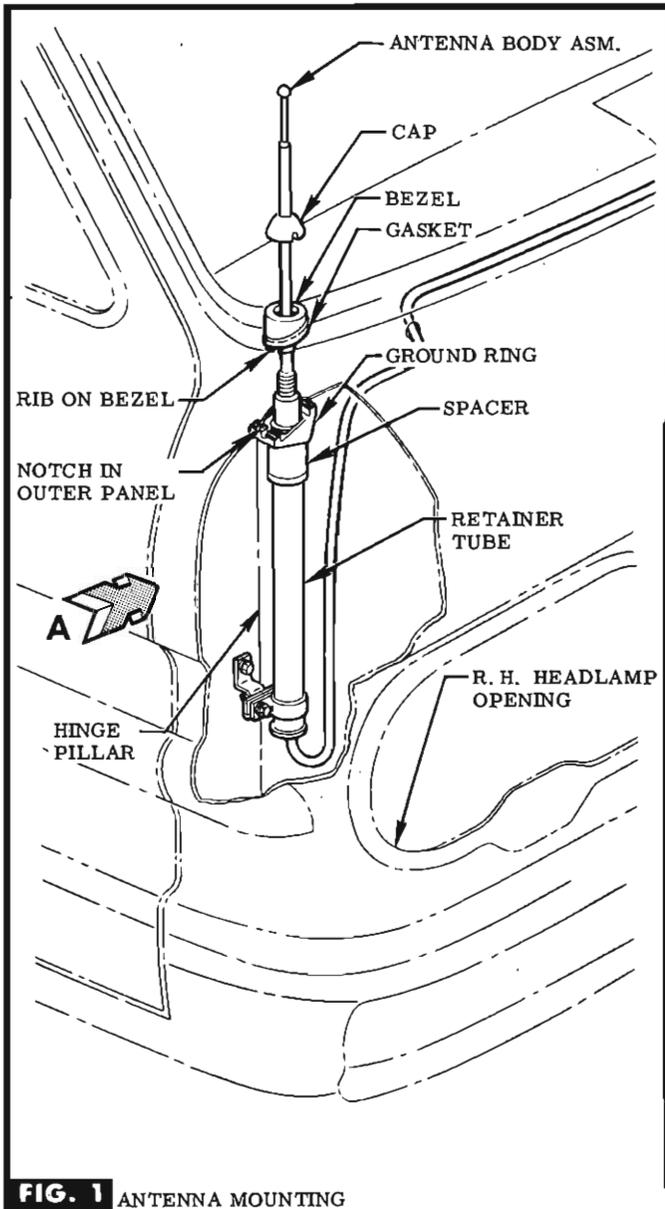
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**985444**  
**RADIO ANTENNA INSTRUCTION SHEET**  
 CORVAIR 95



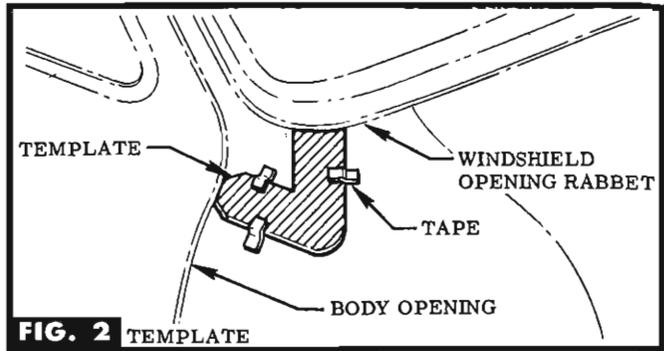
**FIG. 1** ANTENNA MOUNTING

**STEP 1** ALIGN TEMPLATE ON RIGHT HAND BODY FRONT OUTER PANEL, TAPE IN PLACE, CENTER PUNCH & DRILL AS INDICATED ON TEMPLATE. REMOVE ANY RESULTANT BURRS. SEE FIG. 2.

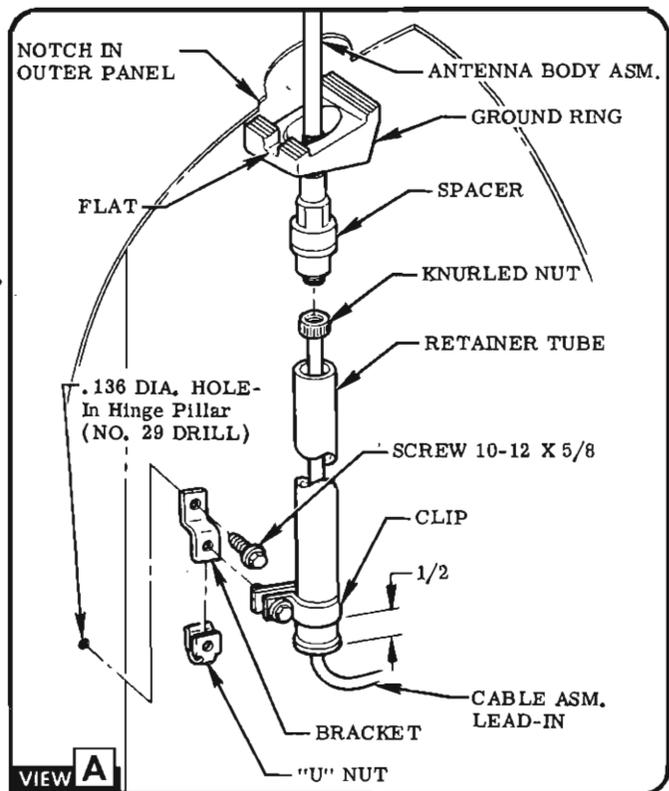
**STEP 2** REMOVE RIGHT HAND HEADLAMP.

**STEP 3** SLIDE SPACER & GROUND RING OVER ANTENNA BODY ASSEMBLY. SEE VIEW A.

**STEP 4** INSERT ANTENNA BODY ASM. THRU HEADLAMP OPENING & UP THRU HOLE IN OUTER PANEL. ALIGN FLAT ON GROUND RING UNDER NOTCH IN OUTER PANEL. SEE VIEW A.



**FIG. 2** TEMPLATE

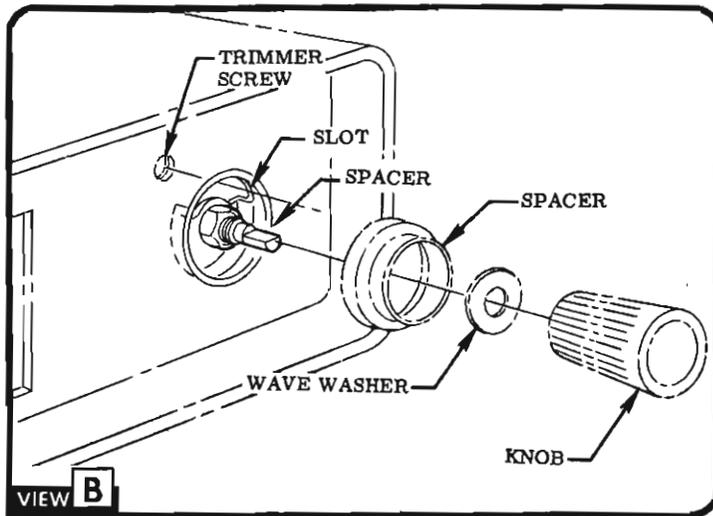


**VIEW A**

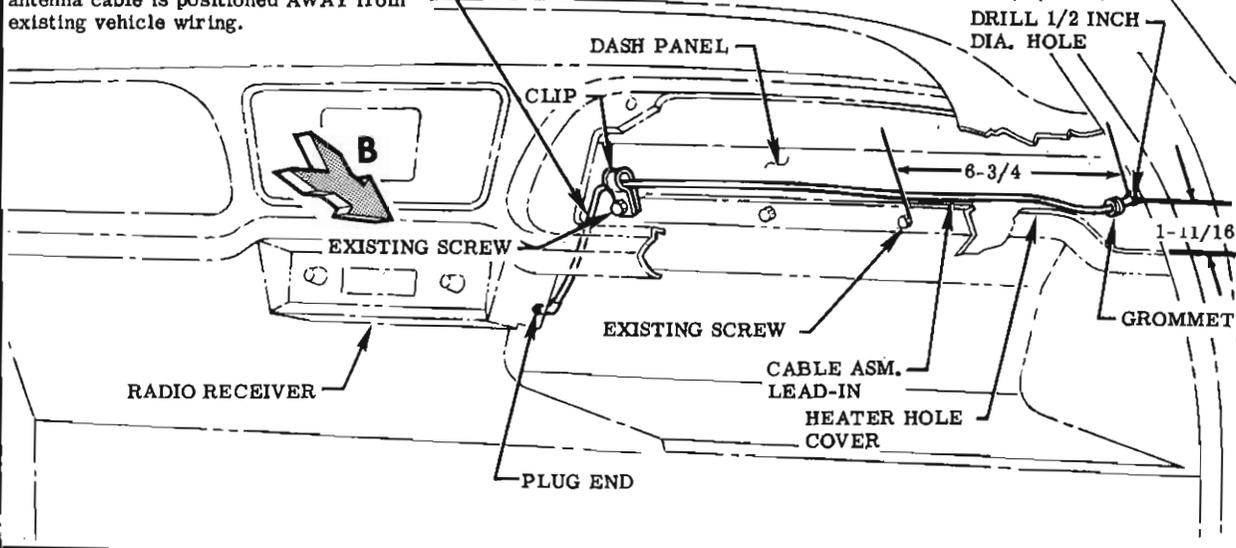
**STEP 5** SUB-ASSEMBLE GASKET & BEZEL. PLACE GASKET, BEZEL & CAP ONTO ANTENNA BODY ASM., POSITION RIB ON BEZEL INTO NOTCH IN OUTER PANEL. SECURE CAP WITH SPANNER WRENCH. SEE FIG. 1 & VIEW A.

**STEP 6** INSERT CABLE ASM. LEAD-IN THRU RETAINER TUBE & CAREFULLY TIGHTEN KNURLED NUT TO ANTENNA BODY ASM. WITH GAS PLIERS. SCREW RETAINER TUBE ONTO ANTENNA BODY ASSEMBLY. SEE VIEW A.

**STEP 7** ASSEMBLE CLIP, BRACKET & "U" NUT TO RETAINER TUBE AT DIMENSION SHOWN WITH ONE OF PROVIDED SCREWS. USING BRACKET AS A TEMPLATE, DRILL HOLE IN HINGE PILLAR & ATTACH BRACKET TO PILLAR WITH REMAINING SCREW. SEE FIG. 1 & VIEW A.



**CAUTION** After assembly make sure the antenna cable is positioned AWAY from existing vehicle wiring.



**FIG. 3 CABLE ASSY. LEAD-IN**

**STEP 8** REMOVE INSTRUMENT PANEL COMPARTMENT. LOCATE & DRILL HOLE IN DASH PANEL FROM INNER SIDE THRU INSTRUMENT PANEL COMPARTMENT OPENING. SEE FIG. 3.

**STEP 9** ROUTE PLUG END OF CABLE ASM. THRU THE DRILLED HOLE. SEE FIG. 3. **CAUTION** Do not kink or bend cable asm. sharply at any time.

**STEP 10** SLIDE GROMMET OVER PLUG END OF CABLE ASM. & SNAP INTO HOLE IN DASH PANEL. SEE FIG. 3.

**STEP 11** ROUTE CABLE ASM. ACROSS TOP OF HEATER HOLE COVER & SECURE WITH CLIP & EXISTING SCREW.

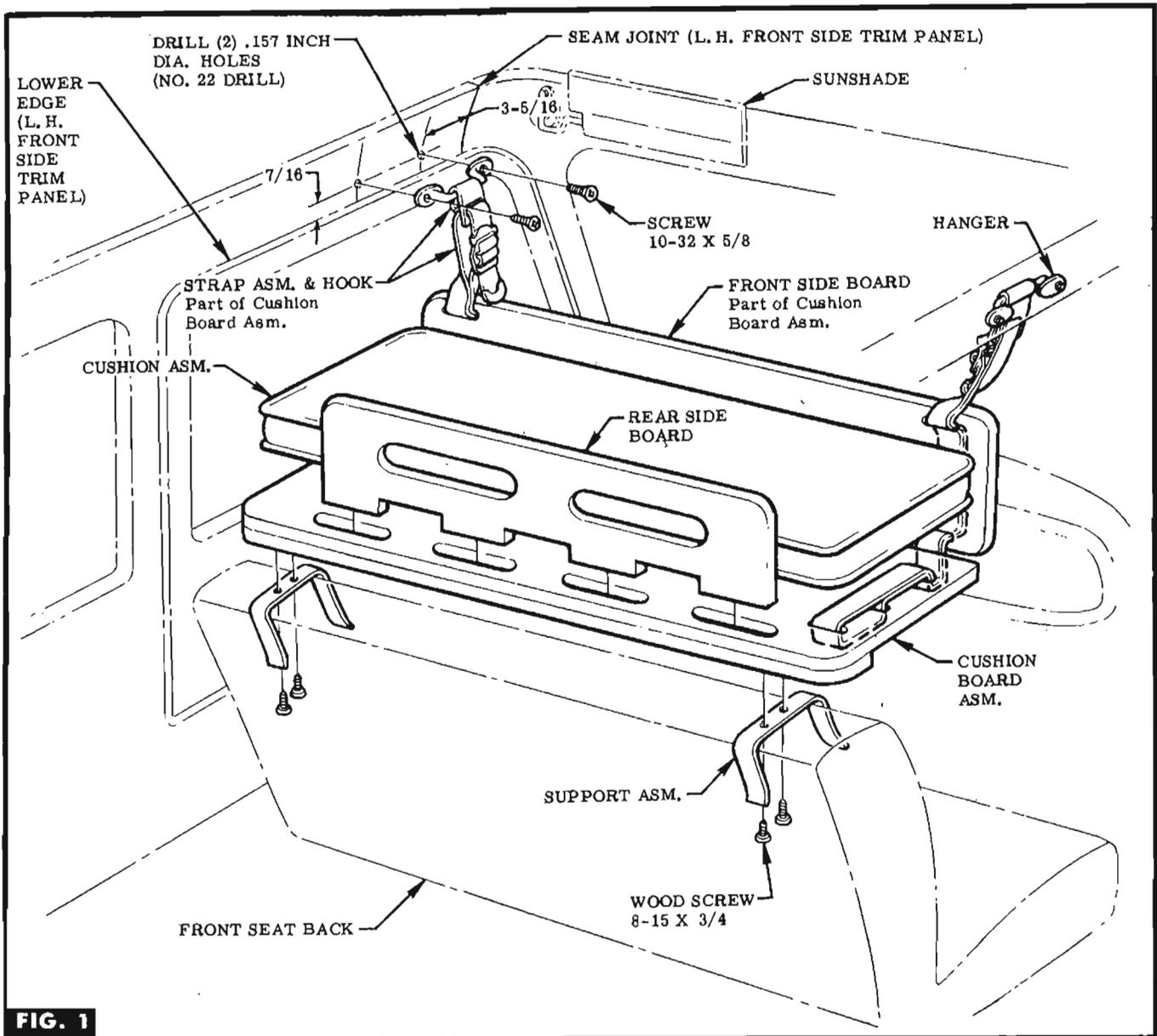
PLUG INTO REAR OF RADIO RECEIVER. SEE FIG. 3.

**STEP 12** REMOVE EXISTING KNOB, WAVE WASHER & SPACER FROM RIGHT HAND RADIO RECEIVER CONTROL TO GAIN ACCESS TO ANTENNA TRIMMER SCREW. SEE VIEW B

**STEP 13** ADJUST ANTENNA; TUNE DIAL TO WEAK STATION BETWEEN 800 & 1000-KC WITH VOLUME TO OR NEAR MAXIMUM. ADJUST TRIMMER SCREW FOR HIGHEST VOLUME AT SPEAKER. SEE VIEW B. **NOTE** Adjust screw thru slot in spacer.

**STEP 14** REPLACE ALL PARTS PREVIOUSLY REMOVED.

**985359**  
**CHILD BED INSTRUCTION SHEET**  
 CORVAIR 95 GREENBRIER



**FIG. 1**

- STEP 1** LOCATE, CENTER PUNCH & DRILL HOLE IN L.H. & R.H. FRONT SIDE TRIM PANEL. USE STRAP HANGER AS TEMPLATE TO DRILL REMAINING HOLE. SEE FIG. 1.
- STEP 2** INSTALL HANGER TO L.H. & R.H. TRIM PANEL WITH SCREWS. SEE FIG. 1.
- STEP 3** LOCATE TWO HOLES IN EACH SUPPORT BY PIERCING THRU VINYL SLEEVE WITH AWL & INSTALL SUPPORTS TO CUSHION BOARD (PILOT HOLES PROVIDED) WITH SCREWS. SEE FIG. 1.

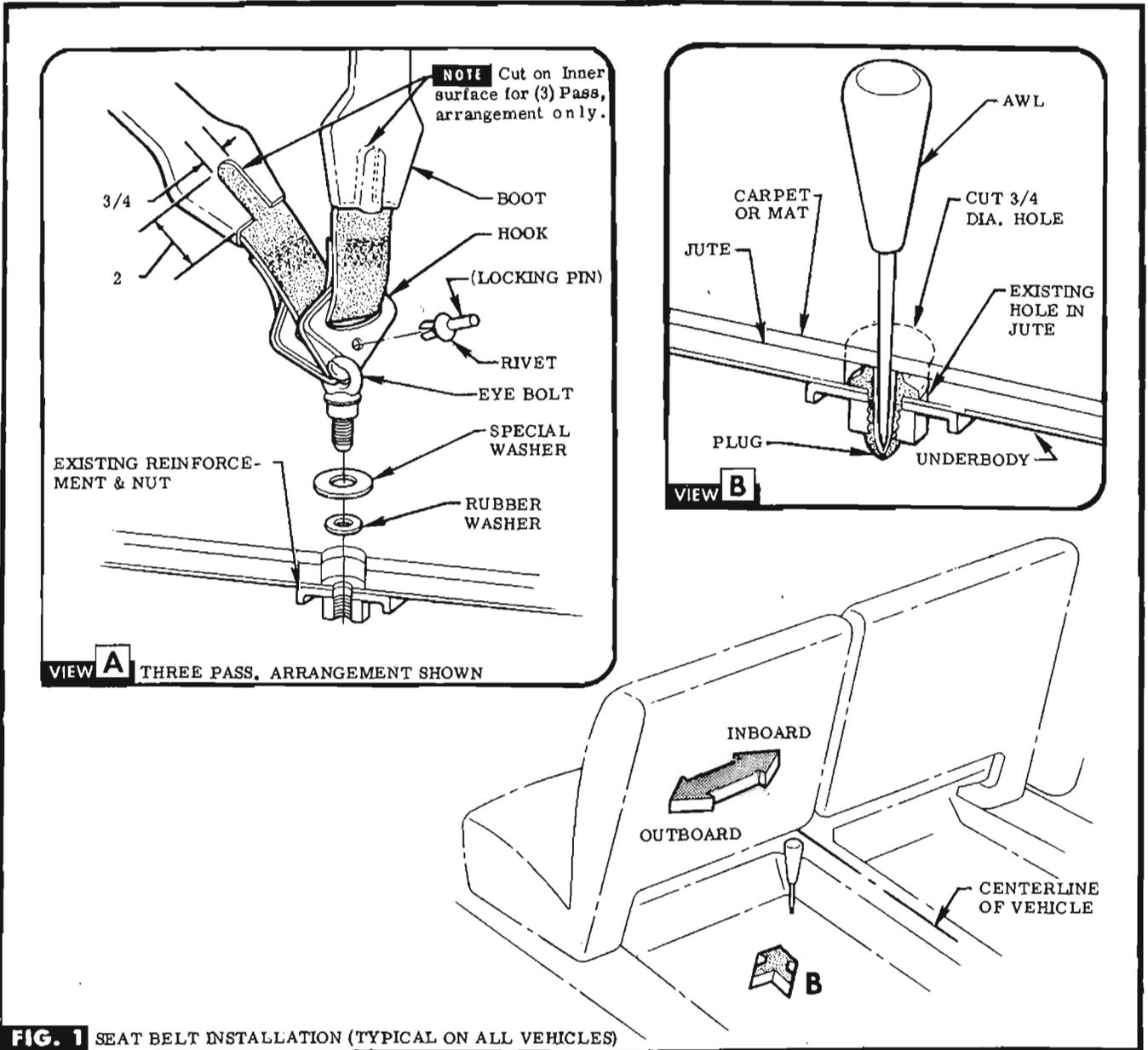
- STEP 4** INSTALL CUSHION BOARD IN POSITION OVER TOP OF FRONT SEAT. SEE FIG. 1.
- STEP 5** HANG HOOKS INTO HANGERS & ADJUST EACH STRAP SO THAT CUSHION BOARD IS HORIZONTAL. SEE FIG. 1.
- STEP 6** PLACE CUSHION ON CUSHION BOARD & INSERT REAR SIDE BOARD INTO SLOTTED HOLES IN CUSHION BOARD. SEE FIG. 1.

985508-985509-985510-985511-985437-985498-985499

**FRONT SEAT BELT INSTRUCTION SHEET**

CHEVROLET, CHEVY, CORVAIR, CORVAIR 95 (GREENBRIER) & TRUCK (SUBURBAN)

NOTE: FOR OPERATING INSTRUCTIONS FOR OWNER, PLACE LAST SHEET IN GLOVE COMPARTMENT

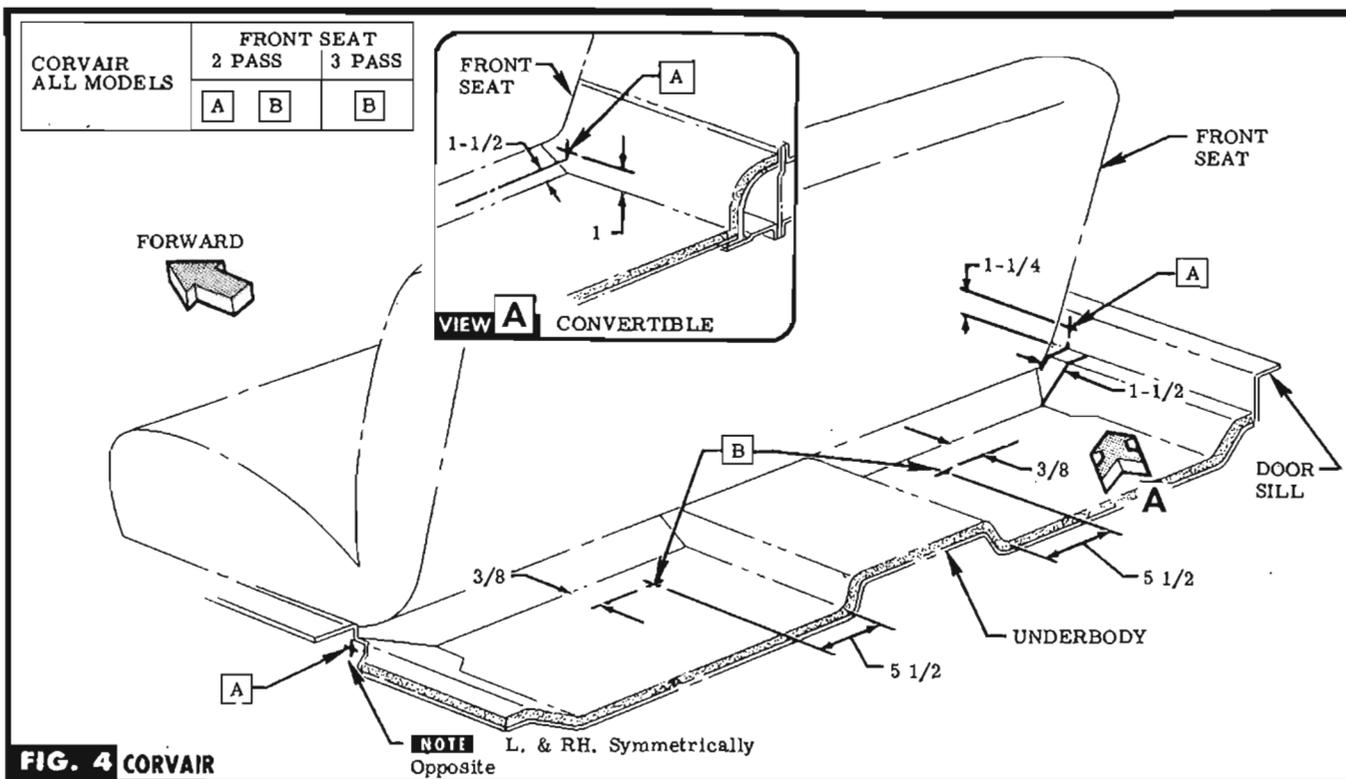


**FIG. 1** SEAT BELT INSTALLATION (TYPICAL ON ALL VEHICLES)

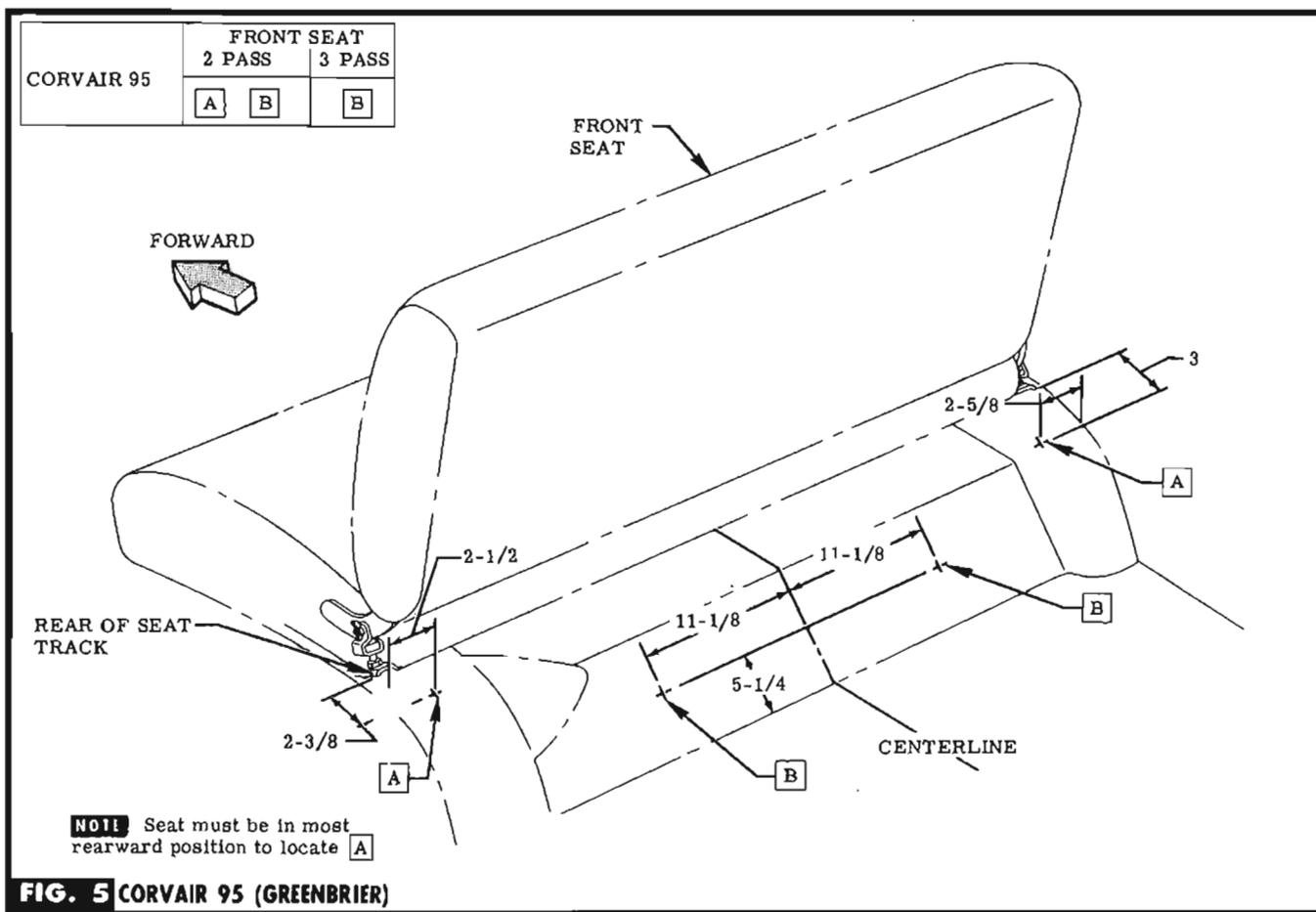
**STEP 1** USING DIMENSIONS GIVEN, LOCATE PLUG BY FEELING CARPET OR RUBBER MAT (SLIGHT INDENTATION). PROBE WITH AWL TO LOCATE HOLE IN PLUG. INSERT AWL DOWN INTO PLUG & LEAVE STANDING IN UPRIGHT POSITION, CUT CARPET OR MAT. SEE FIG. 1 & VIEW B.  
 FIG. 2 - CHEVROLET  
 FIG. 3 - CHEVY  
 FIG. 4 - CORVAIR  
 FIG. 5 - CORVAIR 95 (GREENBRIER)  
 FIG. 6 - TRUCK (SUBURBAN)

**STEP 2** REMOVE PLUG & INSTALL EYE-BOLT. SEE FIG. 1 & VIEW A. **NOTE** Install special washer on eye-bolt then force rubber washer over threaded portion & seat tight against shoulder of eye-bolt. Special washer used only on vehicles with carpets. See Fig. 1 (View "A").

**STEP 3** WHEN INSTALLING TWO BELTS ON ONE EYE-BOLT, BOOTS MUST BE CUT. SEE FIG. 1 (VIEW "A").

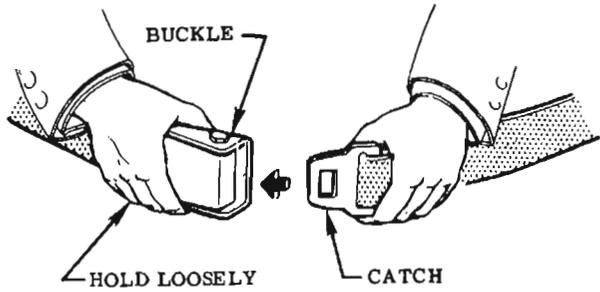


**FIG. 4 CORVAIR**

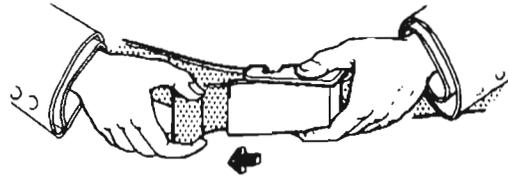


**FIG. 5 CORVAIR 95 (GREENBRIER)**

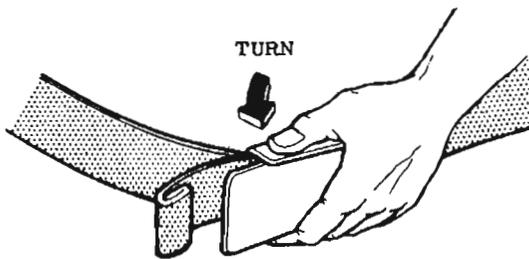
**DEALER: PLACE THIS SHEET IN GLOVE COMPARTMENT**



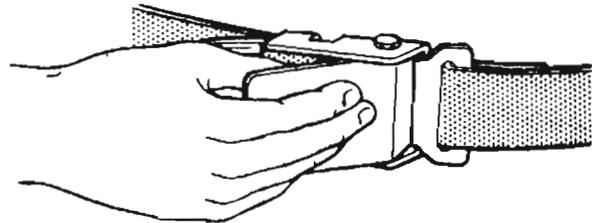
INSERT CATCH TO LATCH BUCKLE



PULL TO TIGHTEN BELT



TO LOOSEN BELT TURN BUCKLE OUTWARD



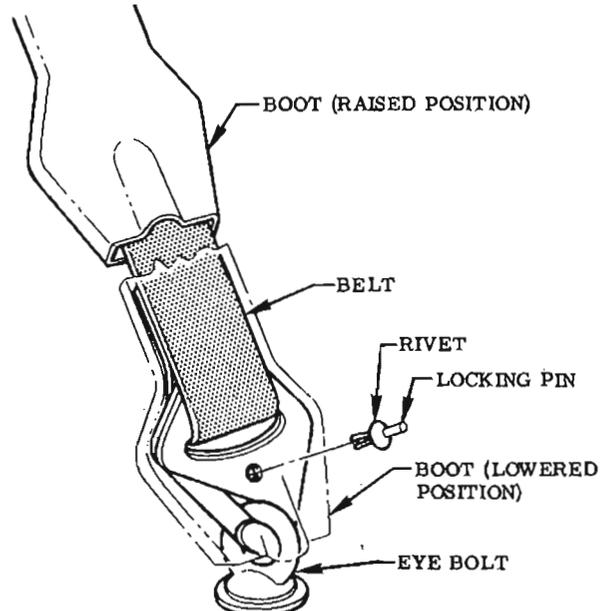
TO UNLATCH PULL LEVER OUTWARD

**NOTE** Adjust belt length to suit individual requirement. With belt correctly adjusted, person should not feel the weight of the Buckle asm. on the abdomen. At no time should the belt allow more than 1 inch forward movement of the body.

**NOTE** When not in use belts should be carefully laid on seat & kept off the floor.

CLEAN BELTS WITH CLEANER OR DETERGENT RECOMMENDED FOR NYLON.

**CAUTION** Do not bleach or redye belts as this may cause severe loss of strength.



BELT ATTACHMENT TO EYEBOLT (WITH RIVET IN REMOVED POSITION)

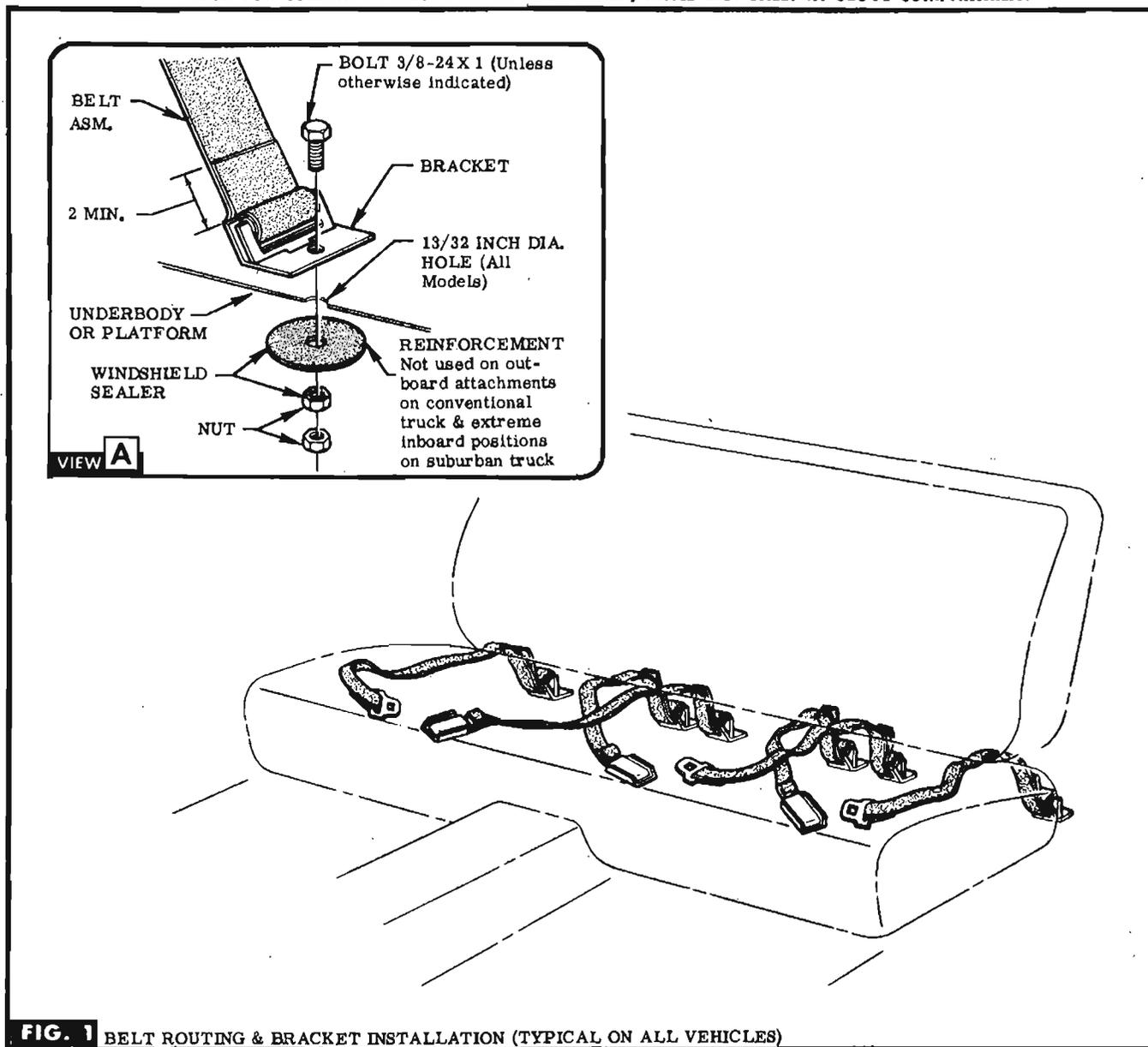
**FIG. 10 OPERATION PROCEDURE & BELT ADJUSTMENT**

985618-985619-985620-985621-985622-985623-985541

## REAR SEAT BELT INSTRUCTION SHEET

REAR SEAT OF CHEVROLET, CHEVY, CORVAIR, CORVAIR 95 & TRUCK (FRONT & REAR)

NOTE: FOR OPERATING INSTRUCTIONS FOR OWNER, PLACE LAST SHEET IN GLOVE COMPARTMENT



**FIG. 1** BELT ROUTING & BRACKET INSTALLATION (TYPICAL ON ALL VEHICLES)

**STEP 1** REMOVE SEAT CUSHION & BACK OR FOLD SEAT FOR ACCESSIBILITY, ALSO TURN BACK FLOOR MAT AT AREA OF INSTALLATION, IF EXISTING. PIERCE & SLIT AREA OF MAT AT BRACKET LOCATIONS.

**STEP 2** LOCATE DIMPLES IN FLOOR PANEL (EXCEPT SUBURBAN TRUCK USE DIMENSIONS ONLY). CENTER PUNCH & DRILL HOLES THRU UNDERBODY OR PLATFORMS. SEE VIEW A &

FIG. 2 - CHEVROLET

FIG. 3 - CORVAIR

FIG. 4 - CORVAIR 95

FIG. 5 - PANEL TRUCKS (R. H. installation is symmetrically opposite)

FIG. 6 - SUBURBAN TRUCKS (Adapter Kit 985580 must be procured to install Seat Belts.)

FIG. 7 - CONVENTIONAL TRUCK (Except Tilt Cabs).

FIG. 8 - TILT CABS

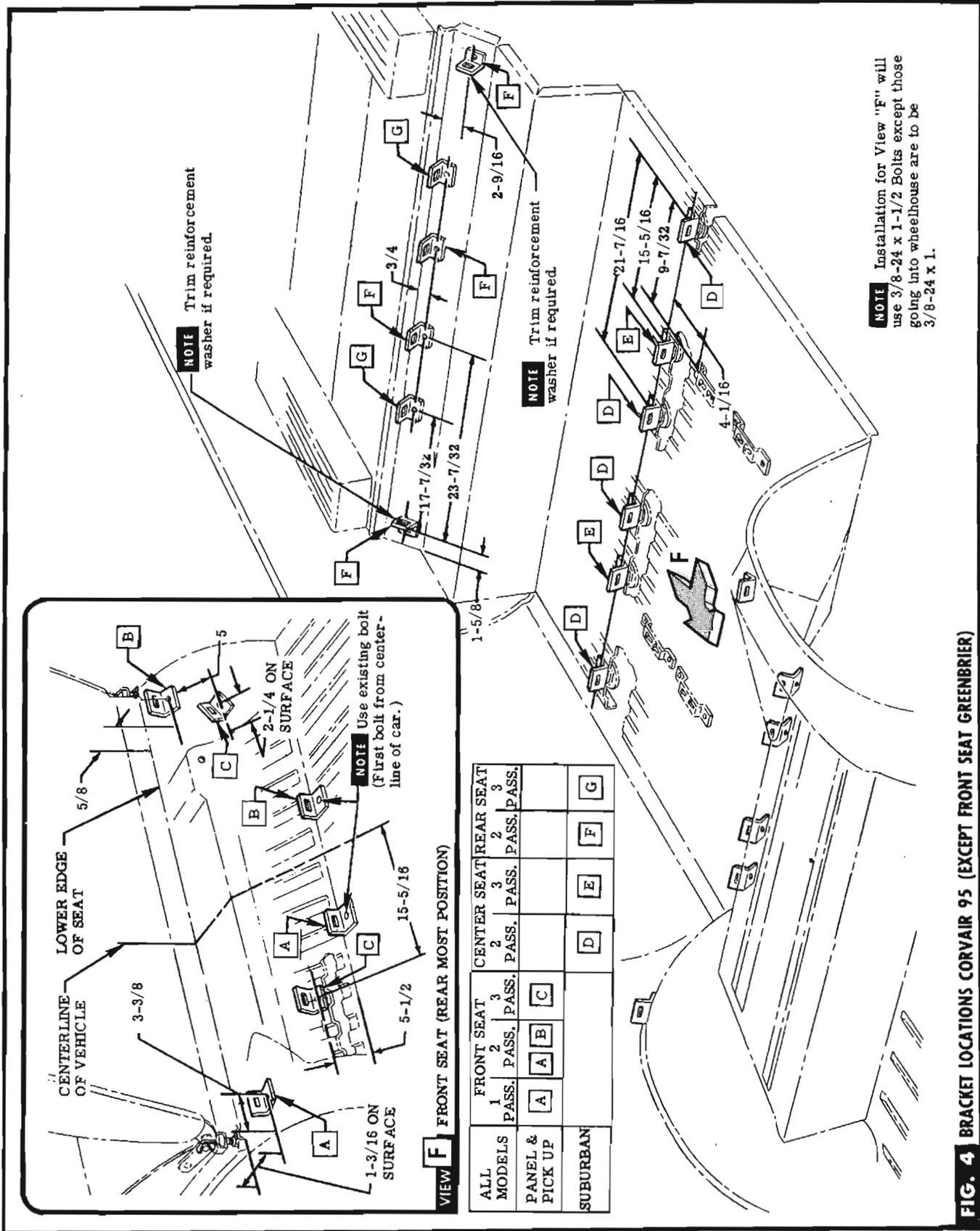
FIG. 9 - CHEVY (Except Station Wagon)

FIG. 10 - CHEVY STATION WAGON

**STEP 3** INSTALL A BRACKET, BOLT, REINFORCEMENT & (2) NUTS AT EACH DRILLED HOLE EXCEPT WHERE SHOWN FOR SUBURBAN TRUCK. COAT REINFORCEMENT & NUTS WITH WINDSHIELD SEALER PRIOR TO INSTALLATION. SEE VIEW A & FIG. 6 VIEW G. **NOTE** Position Bracket for optimum belt angle.

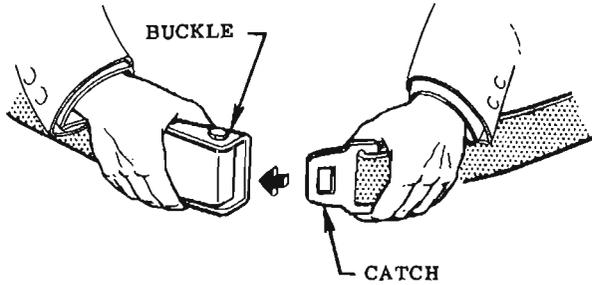
**STEP 4** ATTACH SEAT BELTS TO BRACKET & ADJUST TO PROPER LENGTH. SEE FIG. 1 VIEW A & FIG. 11.

**STEP 5** REPLACE SEAT PREVIOUSLY REMOVED.

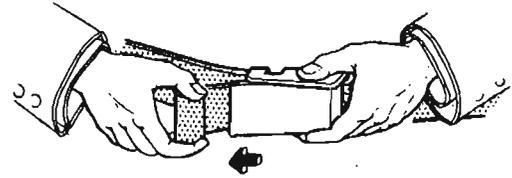


**FIG. 4 BRACKET LOCATIONS CORVAIR 95 (EXCEPT FRONT SEAT GREENBRIER)**

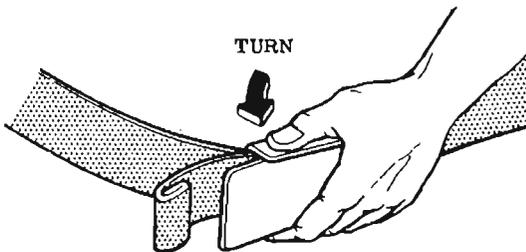
**DEALER: PLACE THIS SHEET IN GLOVE COMPARTMENT**



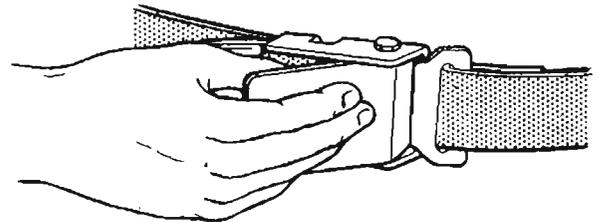
**INSERT CATCH TO LATCH BUCKLE**



**PULL TO TIGHTEN BELT**



**TO LOOSEN BELT TURN BUCKLE OUTWARD**



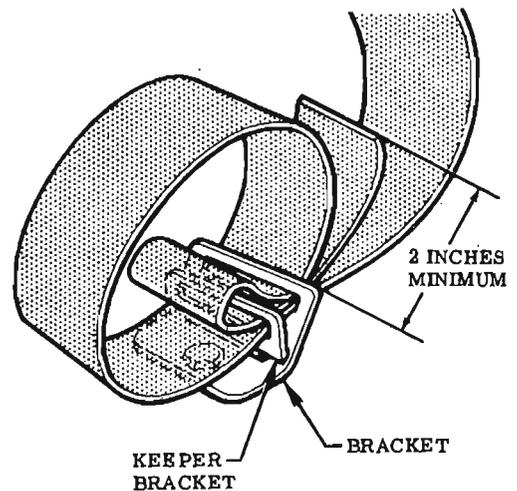
**TO UNLATCH PULL LEVER OUTWARD**

**NOTE** Adjust belt length to suit individual requirement. With belt correctly adjusted, person should not feel the weight of the Buckle asm. on the abdomen. At no time should the belt allow more than 1 inch forward movement of the body.

**NOTE** When not in use belts should be carefully laid on seat & kept off the floor.

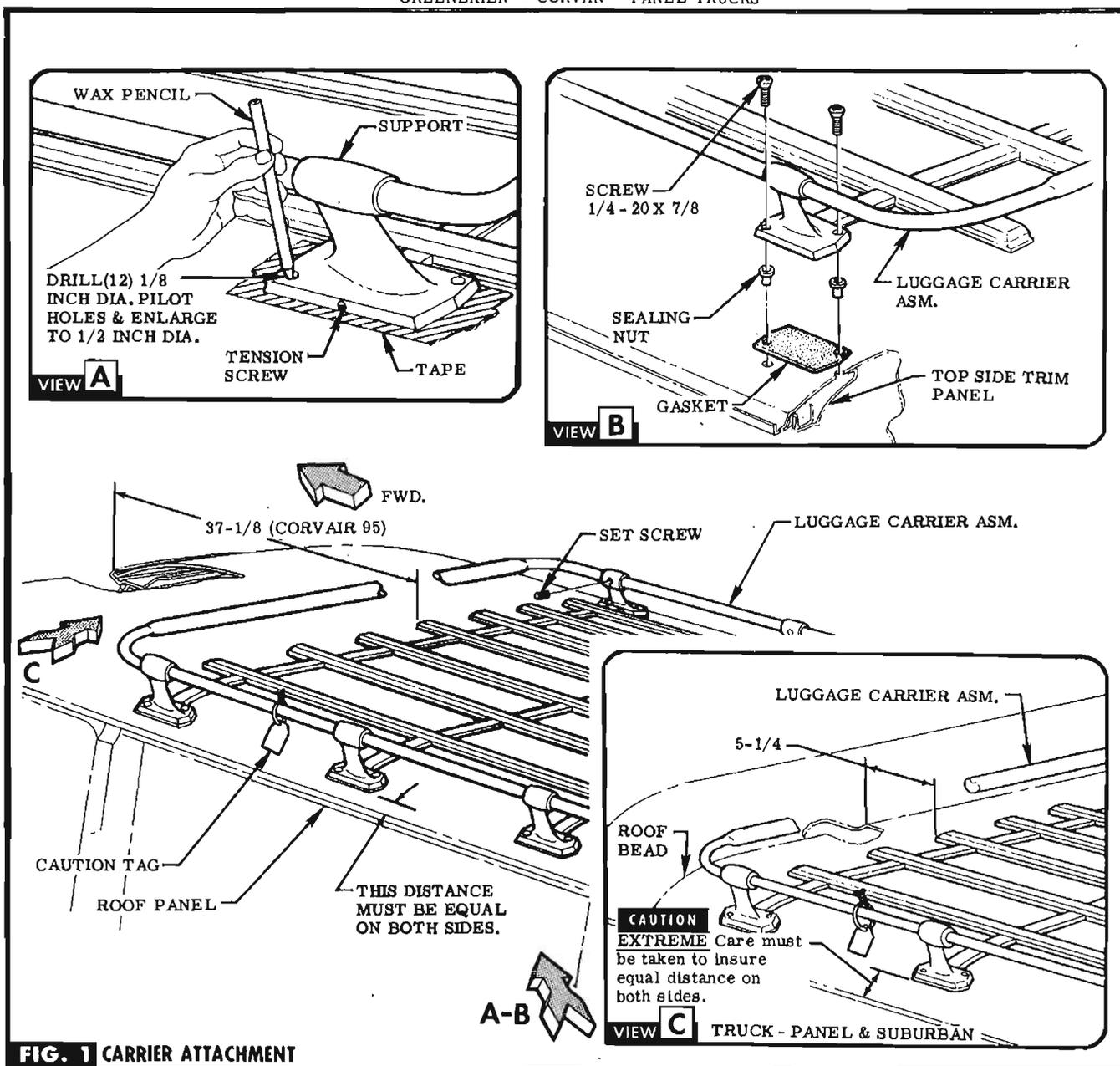
**CLEAN BELTS WITH CLEANER OR DETERGENT RECOMMENDED FOR NYLON.**

**CAUTION** Do not bleach or redye belts as this may cause severe loss of strength.



**FIG. 11 OPERATION PROCEDURE & BELT ADJUSTMENT**

988398  
**ROOF LUGGAGE CARRIER INSTRUCTION SHEET**  
 GREENBRIER - CORVAIR - PANEL TRUCKS



**FIG. 1 CARRIER ATTACHMENT**

**STEP 1** TAPE SHOULD BE APPLIED TO ROOF PANEL IN SUPPORT ATTACHING AREAS TO AVOID MARRING FINISH. SEE VIEW A.

**STEP 2** PLACE LUGGAGE CARRIER ASM. ON ROOF, LOCATING IT TO DIMENSIONS SHOWN. SEE CAUTION NOTE IN VIEW C.

**STEP 3** LOOSEN SET SCREW IN EACH SUPPORT & ROTATE UNTIL BEST FIT IS ATTAINED ON ROOF. SEE FIG. 1.

**STEP 4** USING SUPPORTS AS TEMPLATES, MARK HOLE CENTERS WITH WAX PENCIL OR SCRIBER. SEE VIEW A.

**STEP 5** REMOVE LUGGAGE CARRIER ASM. LIGHTLY CENTER PUNCH, PILOT DRILL & ENLARGE HOLES. SEE VIEW

B. **CAUTION** Care must be taken to prevent drill from penetrating roof top side trim panel, use drill spacer.

**STEP 6** REMOVE TAPE, PLACE GASKETS OVER HOLES.

**STEP 7** INSTALL SPECIAL SEALING NUTS & LOCATE LUGGAGE CARRIER ASM. ON GASKETS. ASSEMBLE ATTACHING SCREWS PROVIDED MEDIUM TIGHT. SEE FIG. 1 & VIEW B.

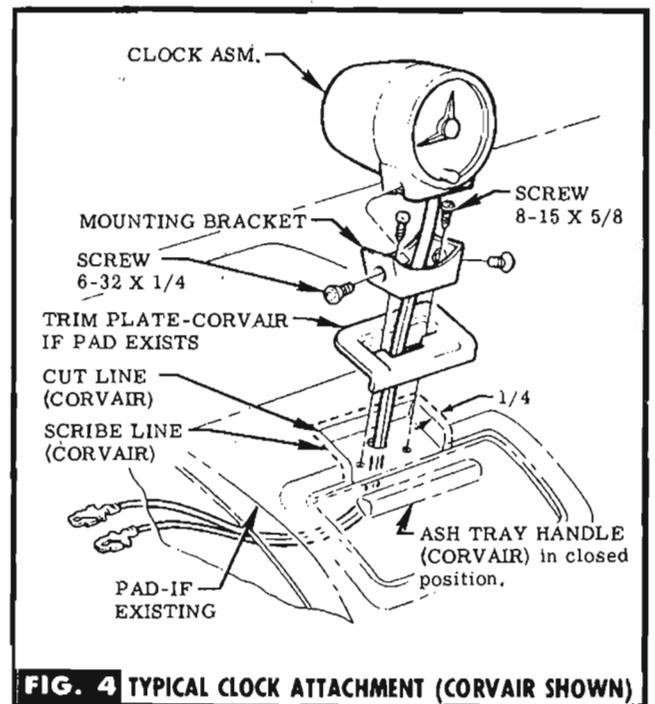
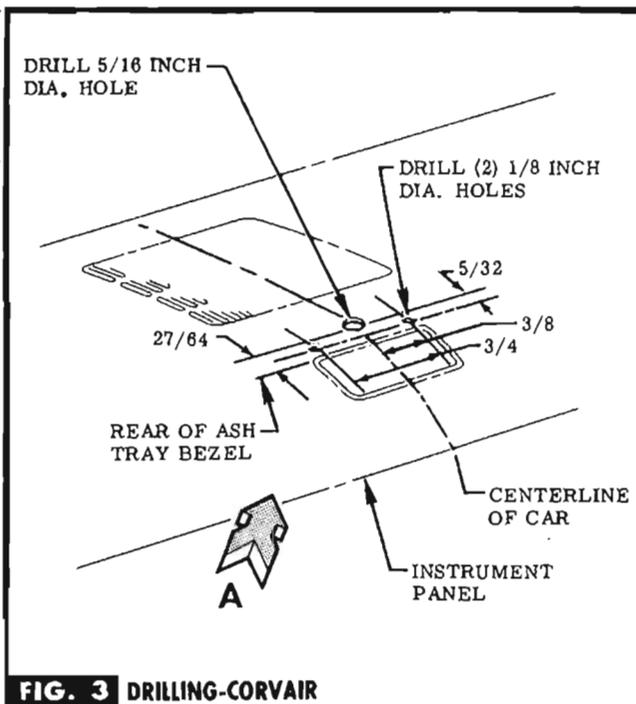
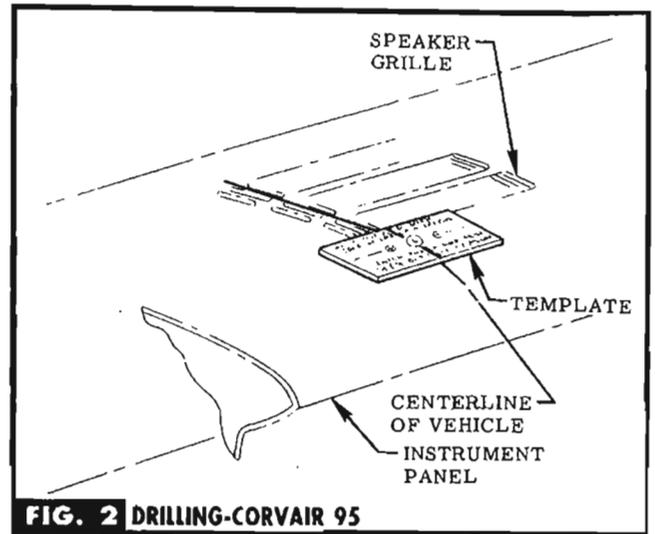
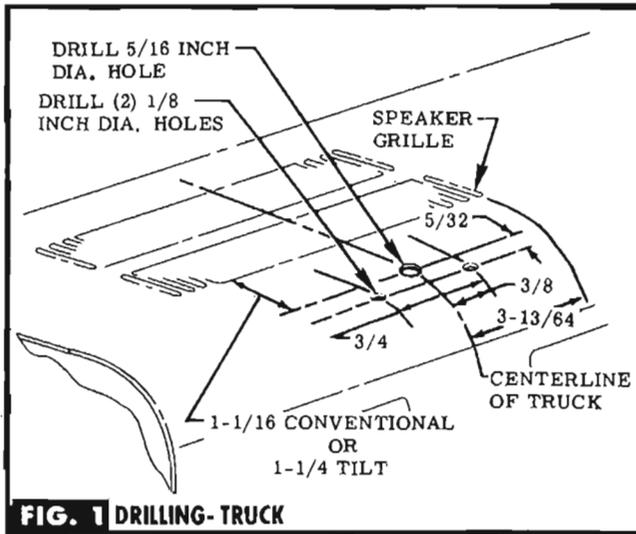
**STEP 8** TIGHTEN TENSION SCREWS PROGRESSIVELY TO TENSION RACK BED. SEE VIEW B.

**STEP 9** TIGHTEN ALL SCREWS SECURELY. **NOTE** Caution tag must be in place for customer information on use of luggage carrier. See Fig. 1.

985329

# INSTRUMENT PANEL CLOCK INSTRUCTION SHEET

CORVAIR, CORVAIR 95 & TRUCKS



**STEP 1** LOCATE, CENTER PUNCH & DRILL HOLES IN INSTRUMENT PANEL. IF INSTRUMENT PANEL IS PADDED, HOLES ARE TO BE DRILLED THRU PAD. (ON CORVAIR 95) USE TEMPLATE PROVIDED. SEE FIG. 1, 2, OR 3.

**NOTE** (ON CORVAIR) Remove Ash Tray Asm. from Instrument Panel before drilling holes.

**STEP 2** (ON CORVAIR WITH PADDED DASH) PLACE MOUNTING BRACKET IN TRIM PLATE & LOOSELY INSTALL. SCRIBE AROUND PLATE, REMOVE PLATE & MOUNTING BRACKET & CUT PAD 1/4" INSIDE OF SCRIBED AREA. SEE FIG. 4.

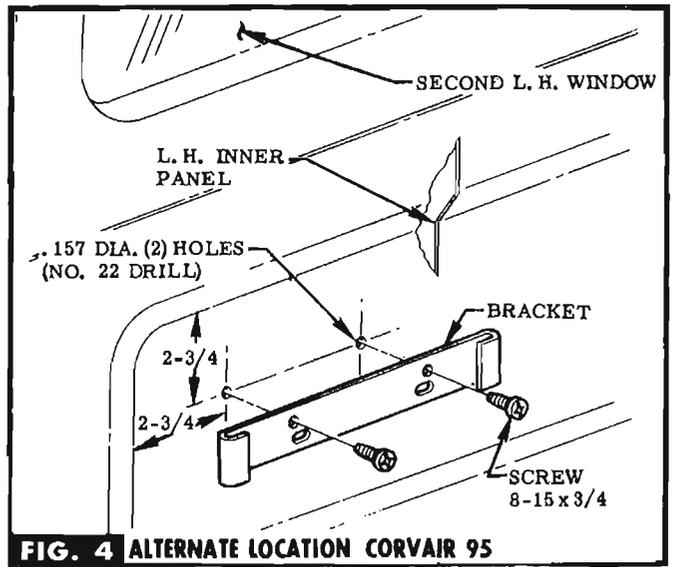
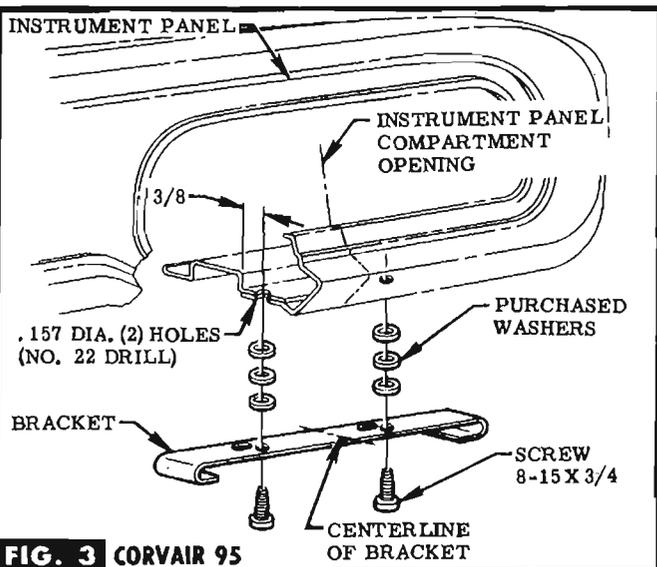
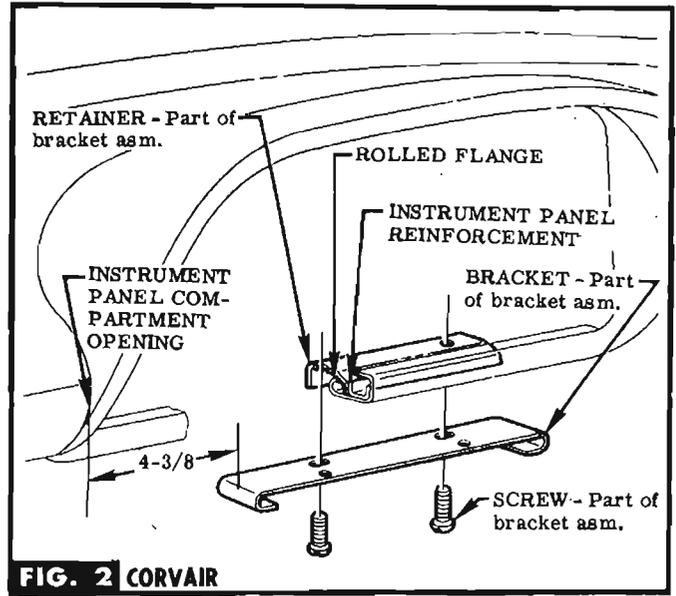
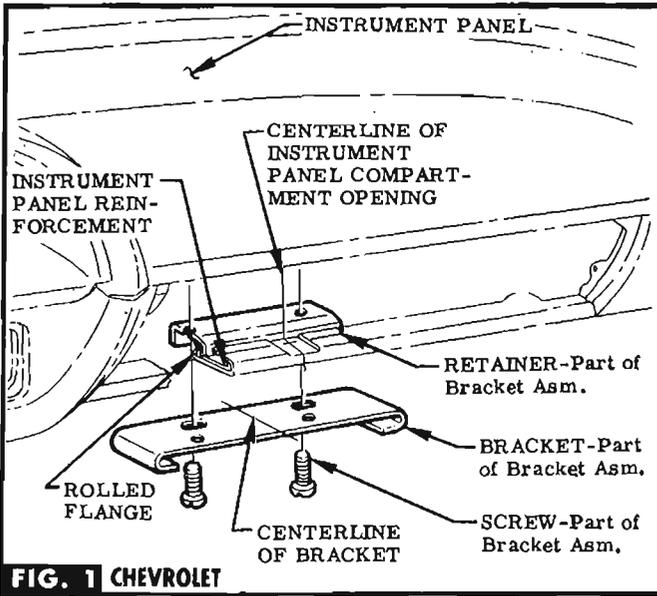
**STEP 3** INSERT CLOCK WIRES THRU CENTER HOLE IN MOUNTING BRACKET & TRIM PLATE (IF REQUIRED) & ATTACH BRACKET TO INSTRUMENT PANEL WITH SCREWS. SEE FIG. 4.

**STEP 4** ATTACH CLOCK TO MOUNTING BRACKET WITH SCREWS. SEE FIG. 4. **NOTE** (ON CORVAIR) Close cover on Ash Tray & install into Instrument Panel with handle next to clock. This is 180° from previously installed position.

**NOTE** Discard remaining bracket. If instrument pad does not exist, discard trim plate.

985482

**LITTER CONTAINER INSTRUCTION SHEET**  
 CHEVROLET, CORVAIR, CORVAIR 95, TRUCK & CHEVY



**NOTE** When bracket assembly is used, loosen screws before making attachment, keep screws as close as possible to rolled flange.

CHEVROLET

**STEP 1** LOCATE CENTERLINE OF BRACKET ASM. ON CENTERLINE OF INSTRUMENT PANEL COMPARTMENT OPENING. TIGHTEN SCREWS SECURELY. SEE FIG. 1 & NOTE.

CORVAIR

**STEP 2** LOCATE BRACKET ASM. ON INSTRUMENT PANEL COMPARTMENT OPENING TO DIMENSIONS SHOWN. TIGHTEN SCREWS SECURELY. SEE FIG. 1 & NOTE.

CORVAIR 95

**STEP 3** DISASSEMBLE BRACKET ASM. & DISCARD ALL BUT BRACKET. SEE FIG. 3.

**STEP 4** LOCATE CENTERLINE OF BRACKET ON CENTERLINE OF INSTRUMENT PANEL COMPARTMENT OPENING & USING BRACKET AS A TEMPLATE, CENTERPUNCH & DRILL HOLES. SEE FIG. 3.

**STEP 5** ATTACH BRACKET TO INSTRUMENT PANEL WITH SCREWS PROVIDED & PURCHASED WASHERS (USED AS SPACERS). SEE FIG. 3.

CORVAIR 95 ALTERNATE POSITION

**STEP 6** LOCATE BRACKET ON INNER PANEL TO DIMENSIONS SHOWN. SEE FIG. 4.

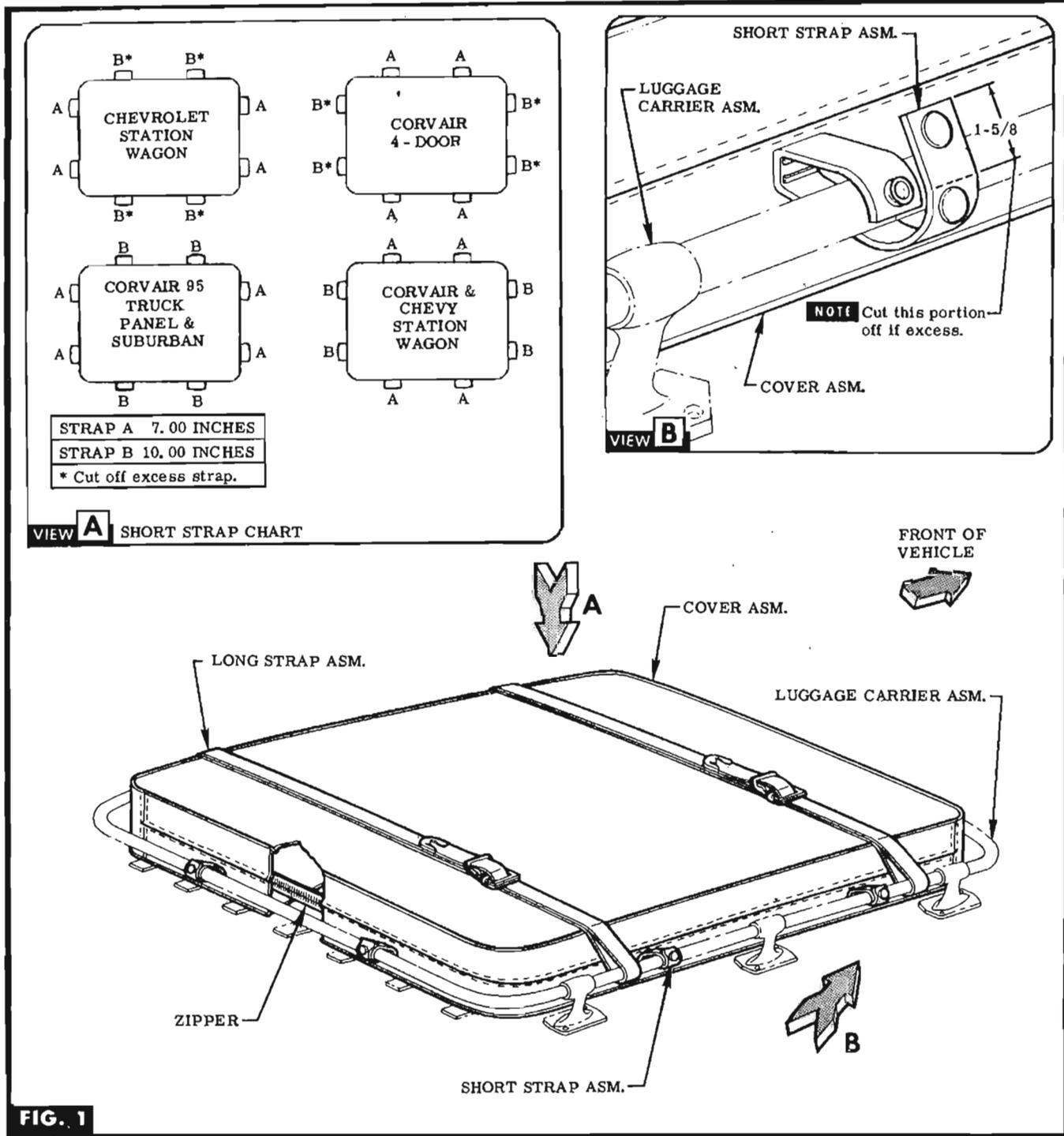
**STEP 7** USING BRACKET AS A TEMPLATE, CENTERPUNCH & DRILL HOLES. SEE FIG. 4.

**STEP 8** ATTACH BRACKET TO INNER PANEL WITH SCREWS PROVIDED. SEE FIG. 4.

985300-985314

## ROOF LUGGAGE CARRIER COVER INSTRUCTION SHEET

CHEVROLET STA. WAG., CORVAIR 4 DOOR & STA. WAG., CORVAIR 95,  
TRUCK PANEL & SUBURBAN, CHEVY STATION WAGON



**FIG. 1**

**STEP 1** PLACE COVER ASM. INSIDE ROOF LUGGAGE CARRIER ASM. WITH SHORT STAPLED STRAPS (DOWN) ON LOWER HALF & ZIPPER FACING TOWARD REAR & RIGHT SIDE OF VEHICLE. SEE FIG. 1.

**STEP 2** PLACE TOP END OF SHORT STRAPS ON TOP OF RAIL ASM. & FASTEN WITH BUTTON DESIGNATED. SEE

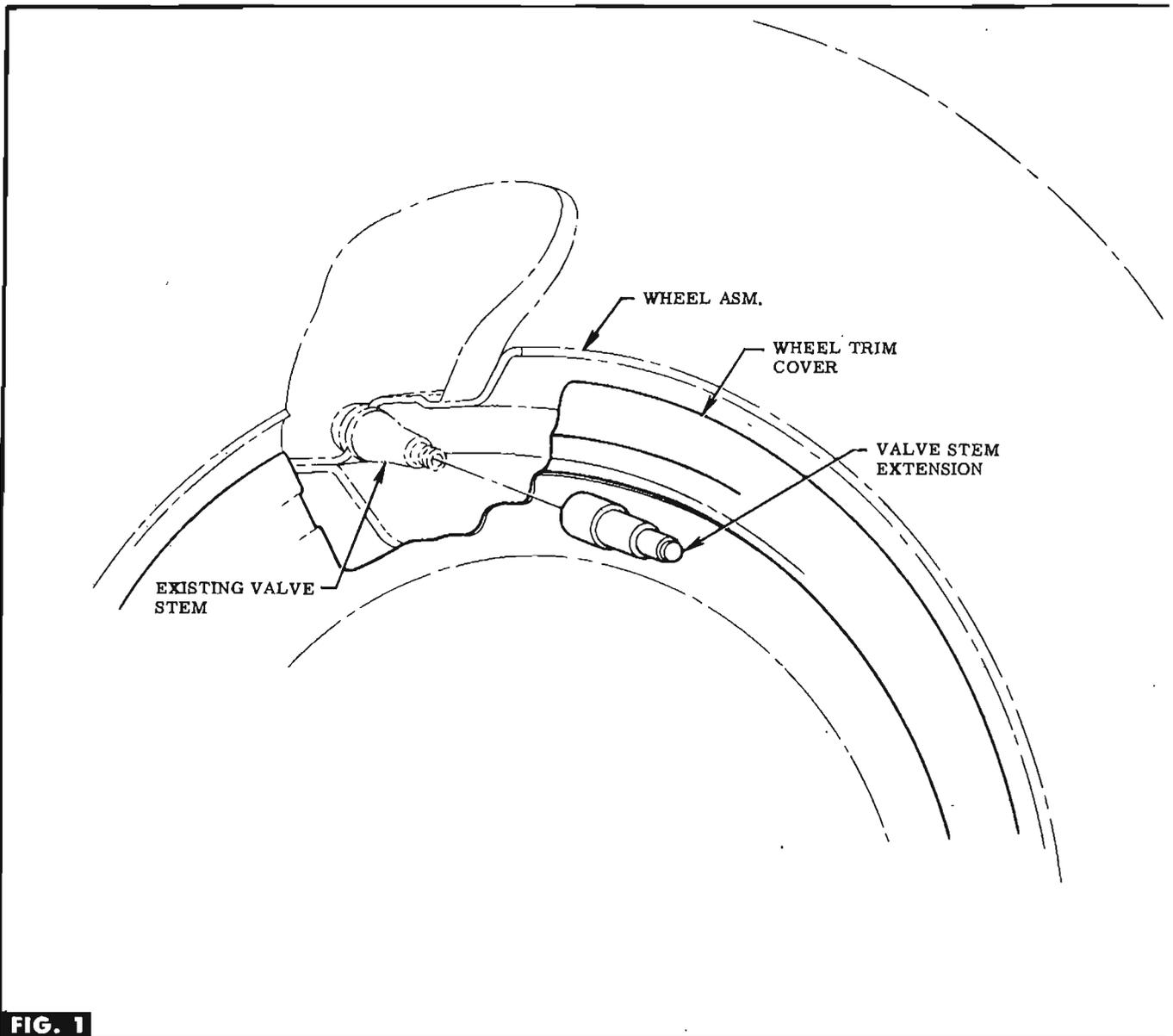
VIEW A.

**STEP 3** STRAPS THAT HAVE TWO BUTTONS ON ONE END & WHEN INSIDE BUTTON IS USED, CUT OFF OUTSIDE END BUTTON TO DIMENSION SHOWN. SEE VIEW B.

**NOTE** Use short straps to secure cover asm. only, use long straps to hold down load. See Fig. 1.

985466  
WHEEL TRIM COVER EXTENSION INSTRUCTION SHEET

CHEVY WITH 14" WHEELS



**FIG. 1**

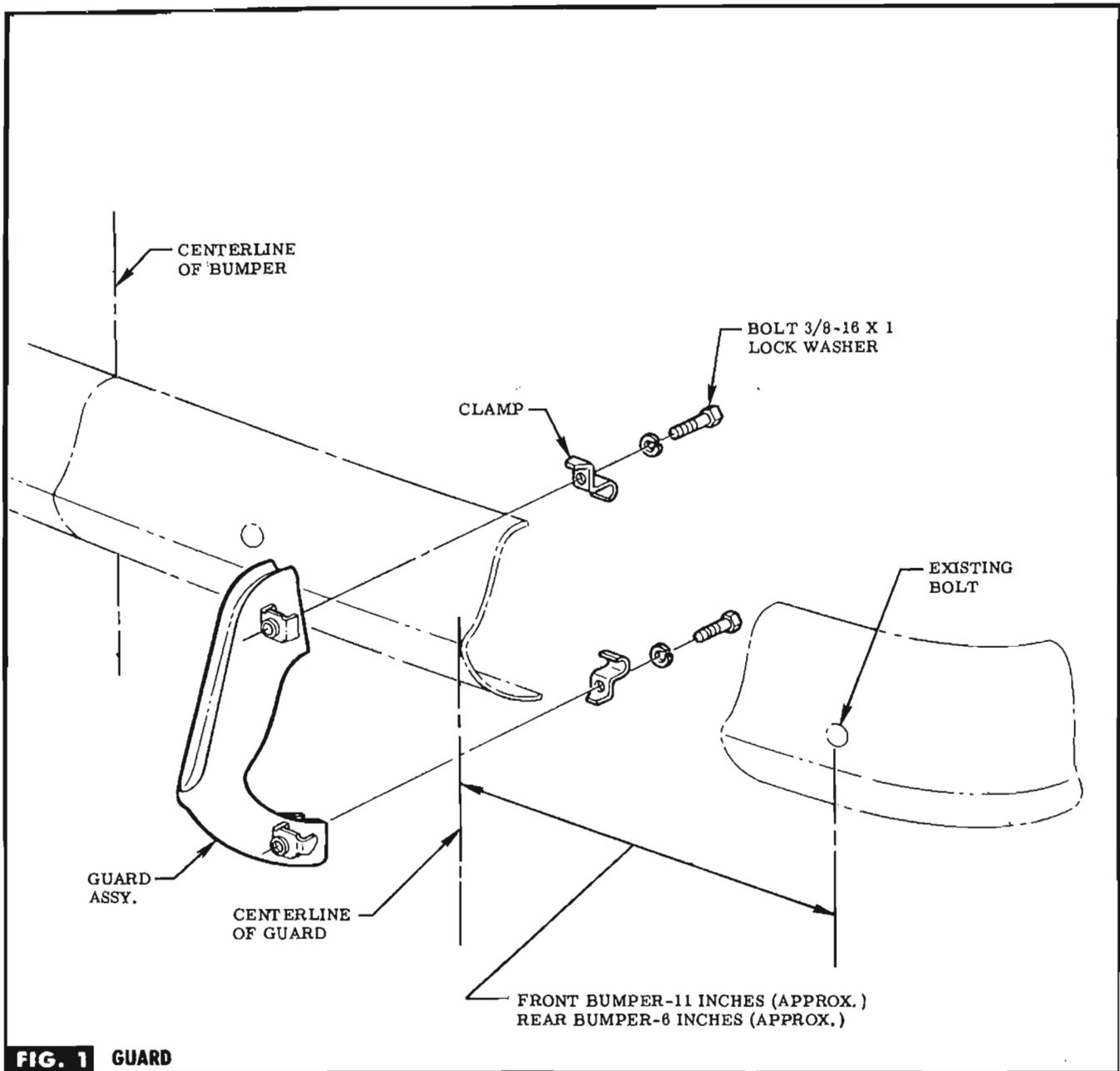
**STEP 1** REMOVE EXISTING VALVE CAP & INSTALL PROVIDED EXTENSION TO VALVE STEM. SEE FIG. 1.

**STEP 2** PLACE WHEEL TRIM COVER AGAINST WHEEL SO THAT VALVE STEM EXTENSION PROTRUDES THRU OPENING. SEE FIG. 1.

**STEP 3** PRESS WHEEL TRIM COVER FIRMLY AGAINST WHEEL UNTIL IT SNAPS INTO PLACE. SEE FIG. 1.

985070-988373  
BUMPER GUARD INSTRUCTION SHEET

CORVAIR 95

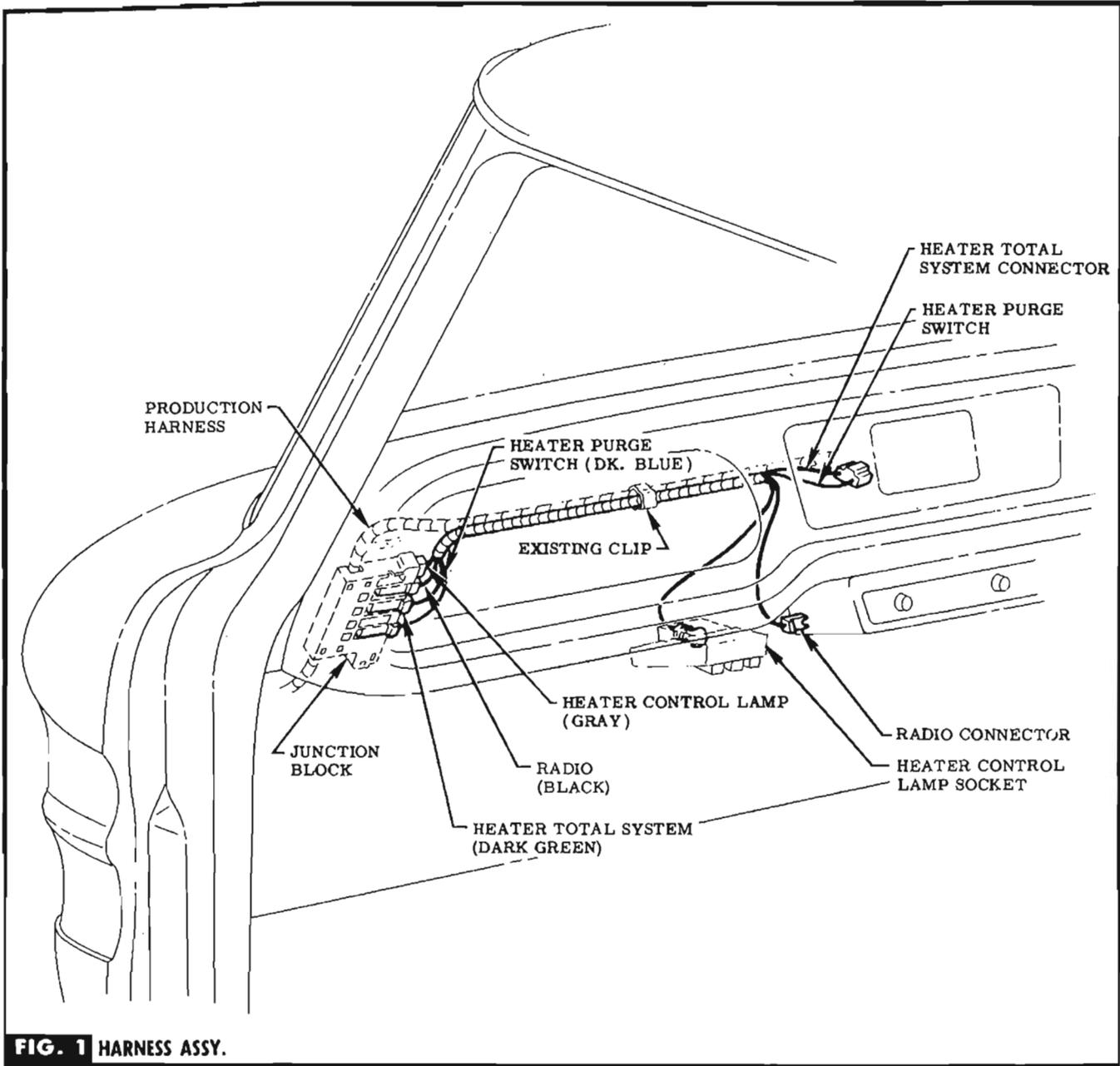


**FIG. 1** GUARD

**STEP 1** INSTALL GUARD ON FRONT OR REAR BUMPER AT LOCATION SHOWN WITH ATTACHING PARTS PROVIDED. UPPER & LOWER BOLTS SHOULD BE TIGHTENED PROGRESSIVELY TO INSURE PROPER FIT. SEE FIG. 1.

988350  
WIRING HARNESS INSTRUCTION SHEET

CORVAIR 95



**FIG. 1 HARNESS ASSY.**

**STEP 1** PLUG LEADS INTO JUNCTION BLOCK ONLY IF CONCERNED WITH ACCESSORY SPECIFIED. SEE FIG. 1.

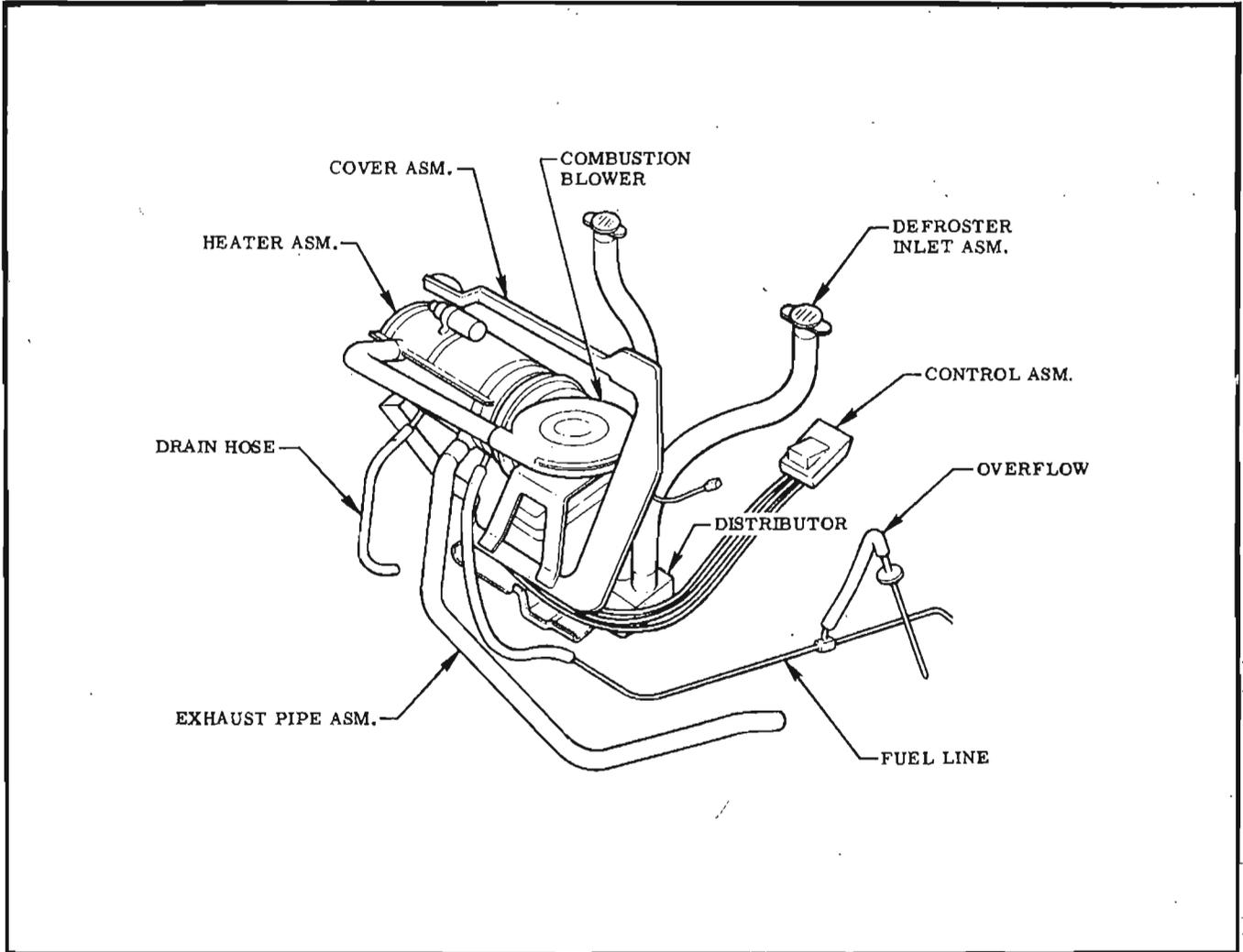
SEE OTHER ACCESSORY INSTRUCTION SHEETS WHICH ARE CONCERNED WITH ACCESSORY REQUIRED.

**STEP 2** ROUTE HARNESS THRU EXISTING CLIP. SEE FIG. 1.

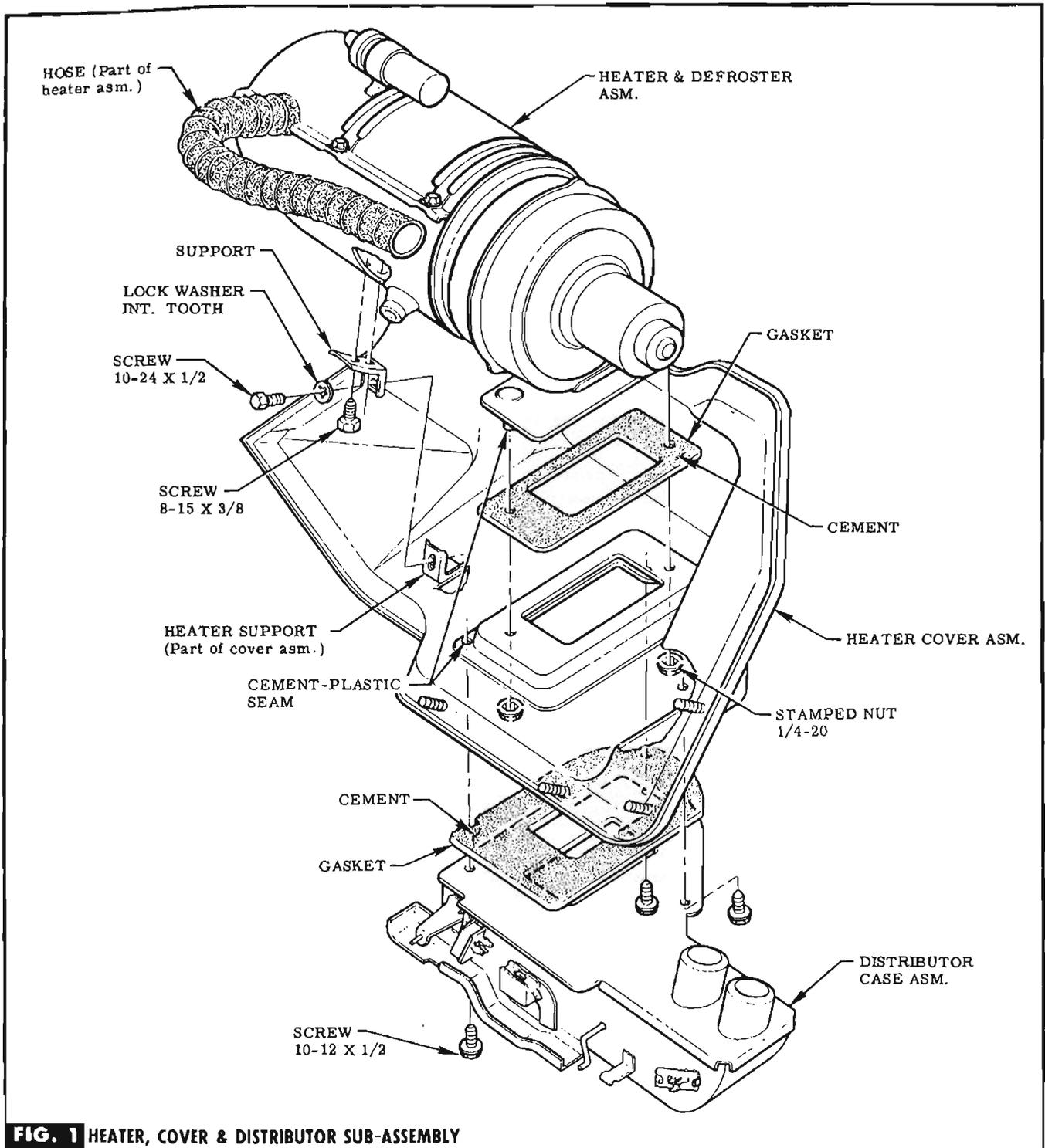
**STEP 3** ALL LOOSE LEADS SHOULD BE TAPED TO ACCESSORY HARNESS.

**985648**  
**GASOLINE HEATER & DEFROSTER INSTRUCTION SHEET**

CORVAIR 95



GENERAL MOTORS PARTS DIVISION  
GENERAL MOTORS CORPORATION  
DETROIT 2, MICH.



**FIG. 1 HEATER, COVER & DISTRIBUTOR SUB-ASSEMBLY**

**NOTE** Vehicle must be equipped with a F. O. A. or accessory harness before heater can be installed. If neither exists, purchase accessory harness unit No. 988350 from service & install.

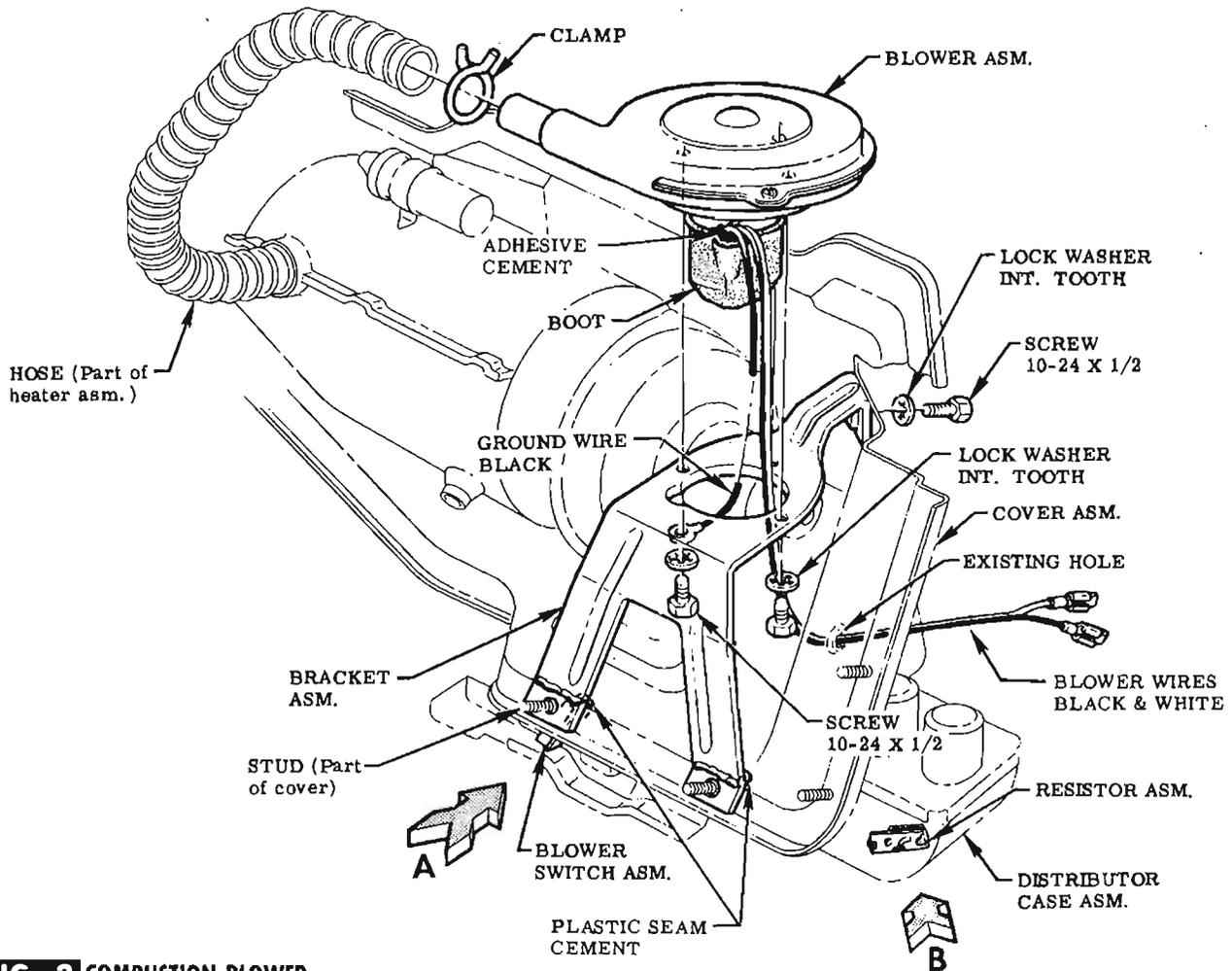
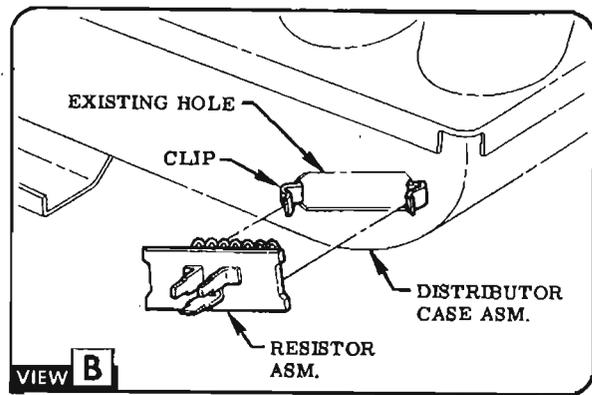
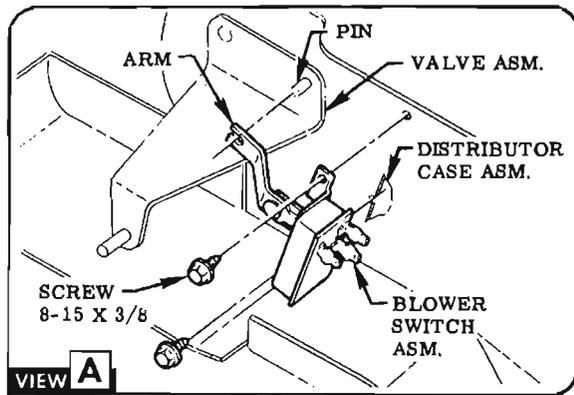
**STEP 1** DISCONNECT BATTERY CABLE.

**STEP 2** REMOVE GLOVE BOX, RADIO, HEATER HOLE COVER, FRONT GRILLE & R. H. HEADLAMP ASSEMBLY. DISCARD HEATER HOLE COVER, BUT RETAIN ATTACHING SCREWS & PLUG LOCATED NEAR UPPER L. H. CORNER.

**STEP 3** ATTACH SUPPORT TO HEATER WITH SCREWS PROVIDED (IN BAG A). SEE FIG. 1.

**STEP 4** CEMENT GASKET TO HEATER, APPLY PLASTIC SEAM CEMENT TO STUDS & ATTACH HEATER TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B). SEE FIG. 1.

**STEP 5** CEMENT GASKET TO DISTRIBUTOR, APPLY PLASTIC SEAM CEMENT TO THREE (3) HOLES IN COVER ASM. & ATTACH DISTRIBUTOR TO COVER ASM. WITH SCREWS PROVIDED (IN BAG B). SEE FIG. 1.



**FIG. 2 COMBUSTION BLOWER**

**STEP 6** PLACE BLOWER SWITCH ARM ON VALVE PIN & ATTACH TO DISTRIBUTOR CASE WITH ATTACHING SCREWS PROVIDED (IN BAG A). SEE VIEW A.

**STEP 7** INSTALL CLIPS PROVIDED (IN BAG A) ON DISTRIBUTOR CASE & ATTACH RESISTOR TO CLIPS. SEE VIEW B.

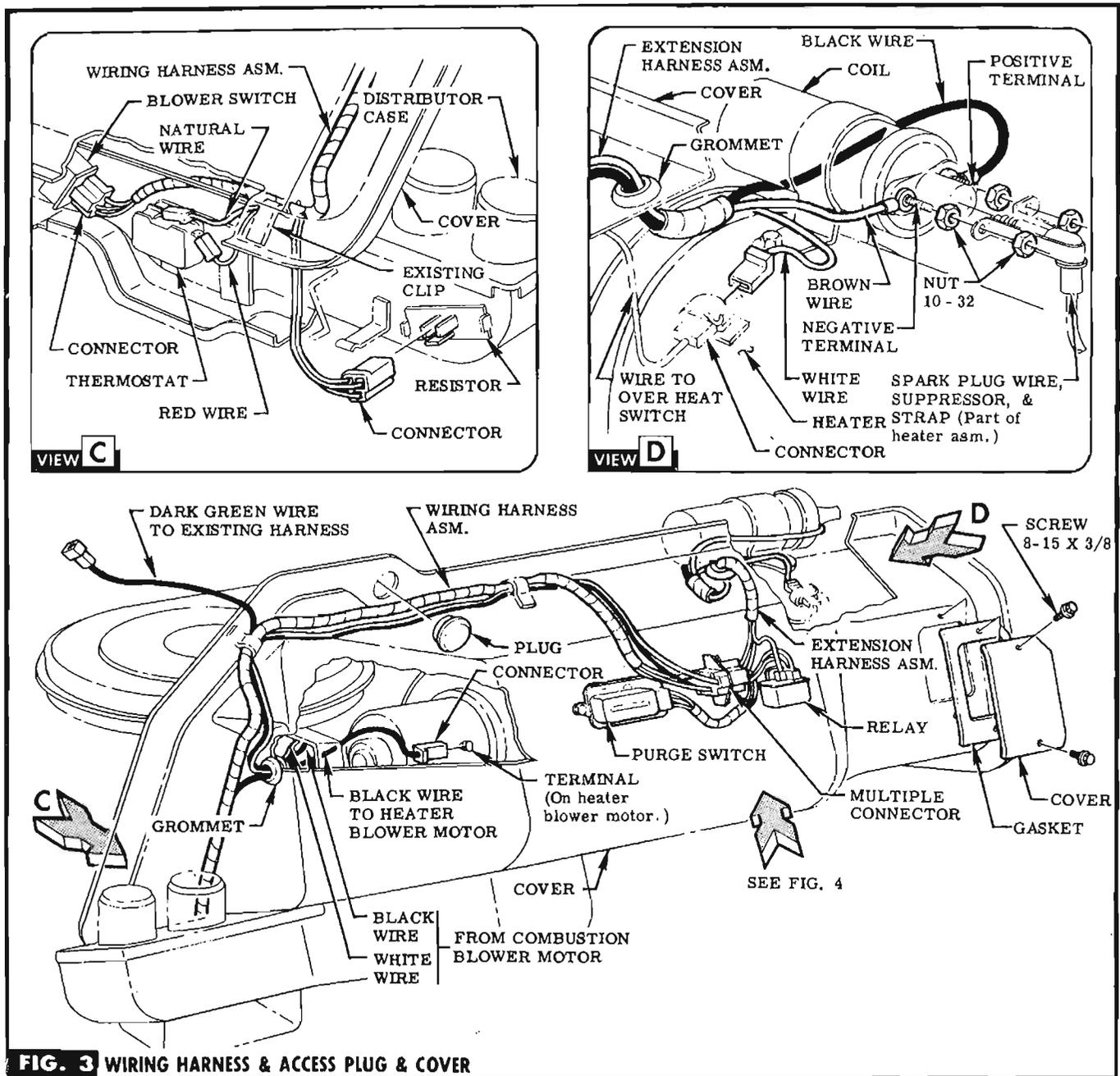
**STEP 8** INSTALL BOOT ON BLOWER, SEAL GAP CAUSED BY WIRES LEADING OUT FROM BETWEEN BOOT & MOTOR COVER & ATTACH BLOWER & GROUND WIRE TO BLOWER

BRACKET WITH ATTACHING PARTS (IN BAG B). SEE FIG. 2.

**STEP 9** ATTACH BLOWER BRACKET TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B) & APPLY CEMENT TO BOTH SIDES OF FLANGES. SEE FIG. 2.

**STEP 10** ROUTE BLOWER WIRES UNDER BLOWER BRACKET & THRU HOLE IN COVER. SEE FIG. 2.

**STEP 11** ATTACH HEATER HOSE TO BLOWER WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 2.



**FIG. 3 WIRING HARNESS & ACCESS PLUG & COVER**

**STEP 12** PLUG HARNESS CONNECTORS ONTO BLOWER SWITCH & RESISTOR. SEE VIEW C.

**STEP 13** PLUG RED & NATURAL WIRE CONNECTORS ONTO THERMOSTAT & SNAP HARNESS INTO EXISTING CLIP UNDER COVER FLANGE. SEE VIEW C.

**STEP 14** INSTALL GROMMETS PROVIDED (IN BAG B) IN COVER & ROUTE BLACK WIRE CONNECTOR FROM HARNESS, THRU GROMMET & PLUG ONTO BLOWER MOTOR TERMINAL. SEE FIG. 3 & VIEW D.

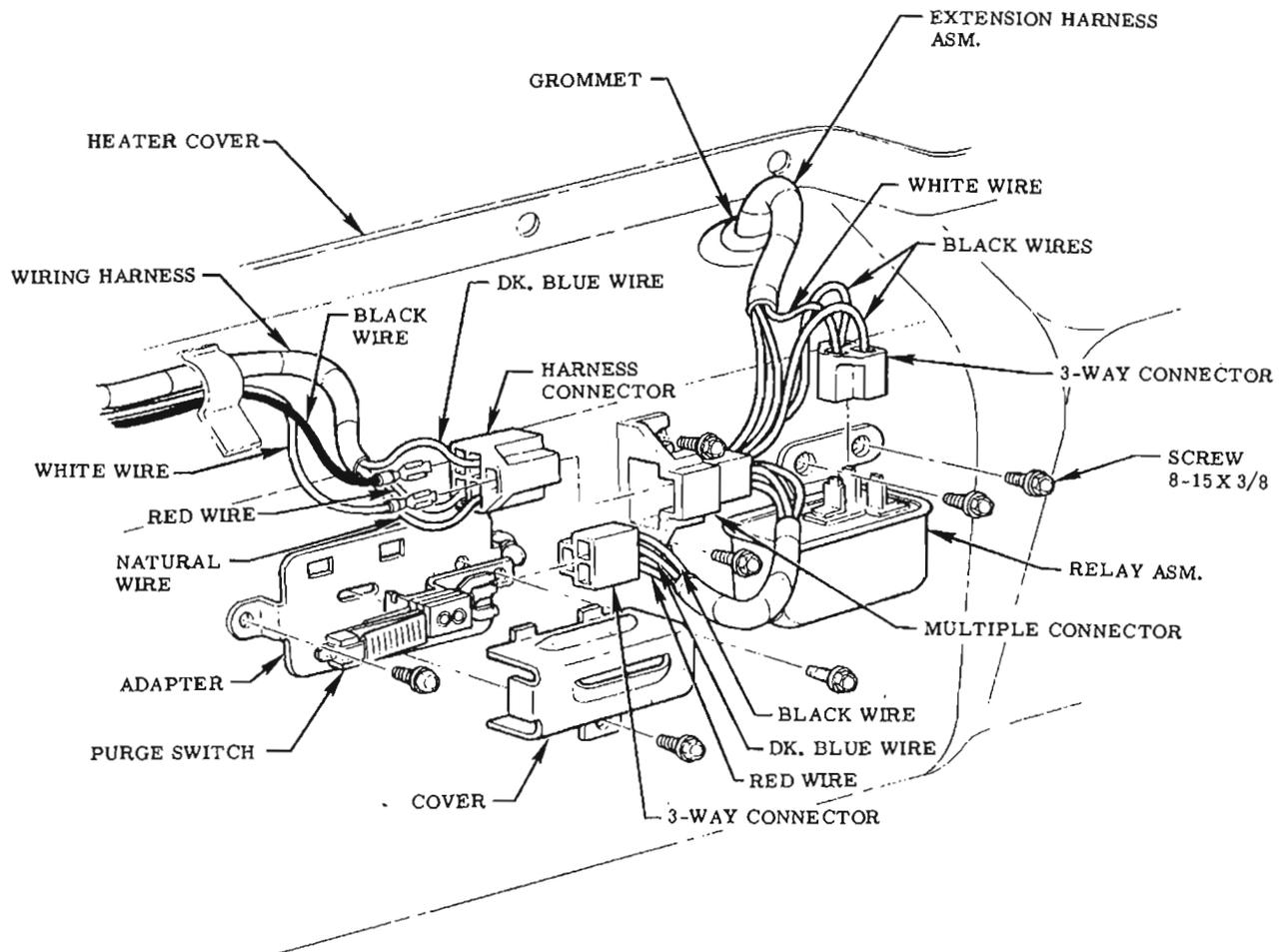
**STEP 15** ROUTE BLACK & WHITE COMBUSTION BLOWER MOTOR WIRES THRU GROMMET & ACROSS TOP OF COVER

ALONG WITH HARNESS. FIT INTO EXISTING CLIPS ON TOP OF COVER ASM. SEE FIG. 3.

**STEP 16** ROUTE EXTENSION HARNESS THRU GROMMET TO HEATER COIL & PLUG WHITE JUMPER WIRE CONNECTOR INTO OVERHEAT SWITCH WIRE CONNECTOR. SEE FIG. 3 & VIEW D.

**STEP 17** ATTACH BROWN & BLACK WIRES & SPARK PLUG WIRE, SUPPRESSOR & STRAP TO COIL TERMINALS WITH ATTACHING NUTS PROVIDED. SEE VIEW D.

**STEP 18** INSTALL PLUG (RETAINED FROM DISCARDED HEATER HOLE COVER) & ATTACH ACCESS COVER USING SCREWS & GASKET PROVIDED (IN BAG C). SEE FIG. 3.



**FIG. 4 PURGE SWITCH, MULTIPLE CONNECTOR & RELAY**

**STEP 19** SUB ASSEMBLE PURGE SWITCH & COVER TO ADAPTER WITH SCREWS (IN BAG A). SEE FIG. 4.

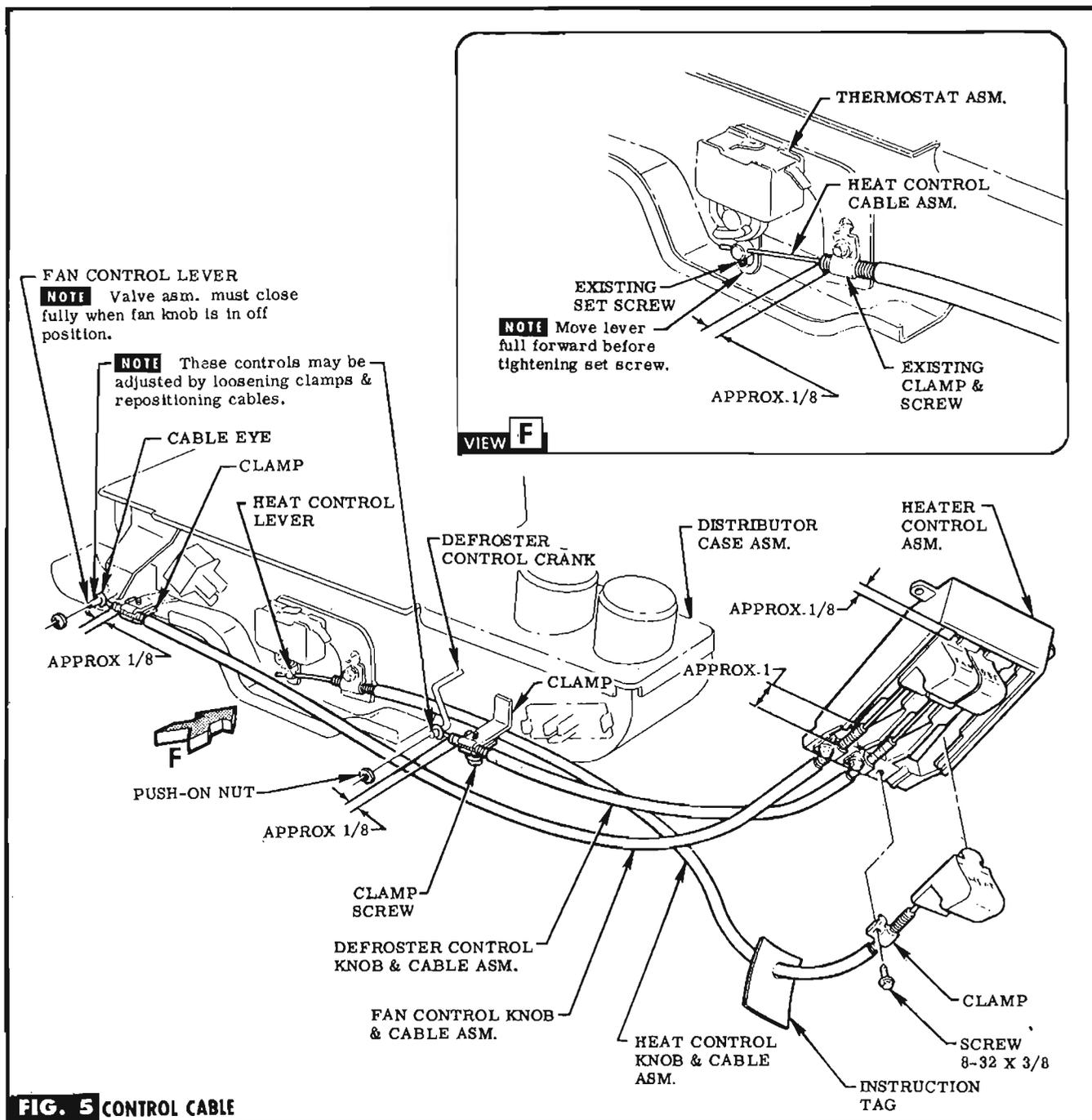
**STEP 20** ATTACH ADAPTER SUB ASSEMBLY, MULTIPLE CONNECTOR & RELAY TO EXISTING HOLES IN COVER WITH SCREWS (IN BAG A). SEE FIG. 4.

**STEP 21** INSERT TERMINALS OF WHITE & BLACK WIRES

INTO HARNESS CONNECTOR. SEE FIG. 4.

**CAUTION** White wire to top receptacle on connector.

**STEP 22** PLUG HARNESS CONNECTOR TO MULTIPLE CONNECTOR, 3-WAY CONNECTOR (BLACK & WHITE WIRES) TO RELAY & REMAINING 3-WAY CONNECTOR (BLACK, DK. BLUE & RED WIRES) TO PURGE SWITCH. SEE FIG. 4.



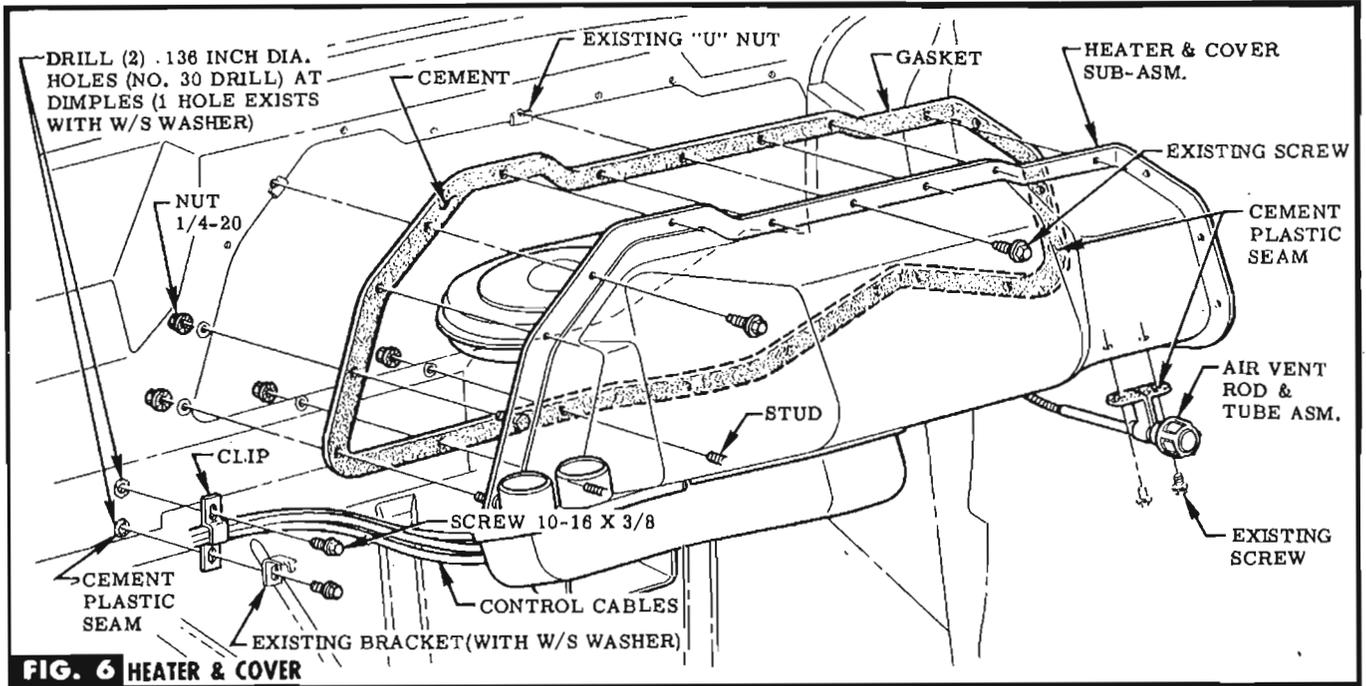
**STEP 23** INSERT FAN, DEFROSTER & HEAT CONTROL KNOB & CABLE ASSEMBLIES INTO SLOTS OF HEATER CONTROL. SLIDE CABLE SHEATHS UP INTO SLOTS & SECURE TO DIMENSION SHOWN WITH CLAMPS & SCREWS (IN BAG A). SEE FIG. 5.

**STEP 24** MOVE HEAT CONTROL KNOB INTO DOWN POSITION, WITHIN 1/4 INCH OF CABLE SHEATH. ROUTE HEAT CONTROL CABLE THRU LEVER (ON THERMOSTAT). SECURE CABLE TO DISTRIBUTOR WITH EXISTING CLAMP & SCREW TO DIMENSION SHOWN. MOVE LEVER (ON THERMOSTAT) FULL FORWARD & TIGHTEN SET SCREW. SEE FIG. 5 & VIEW F.

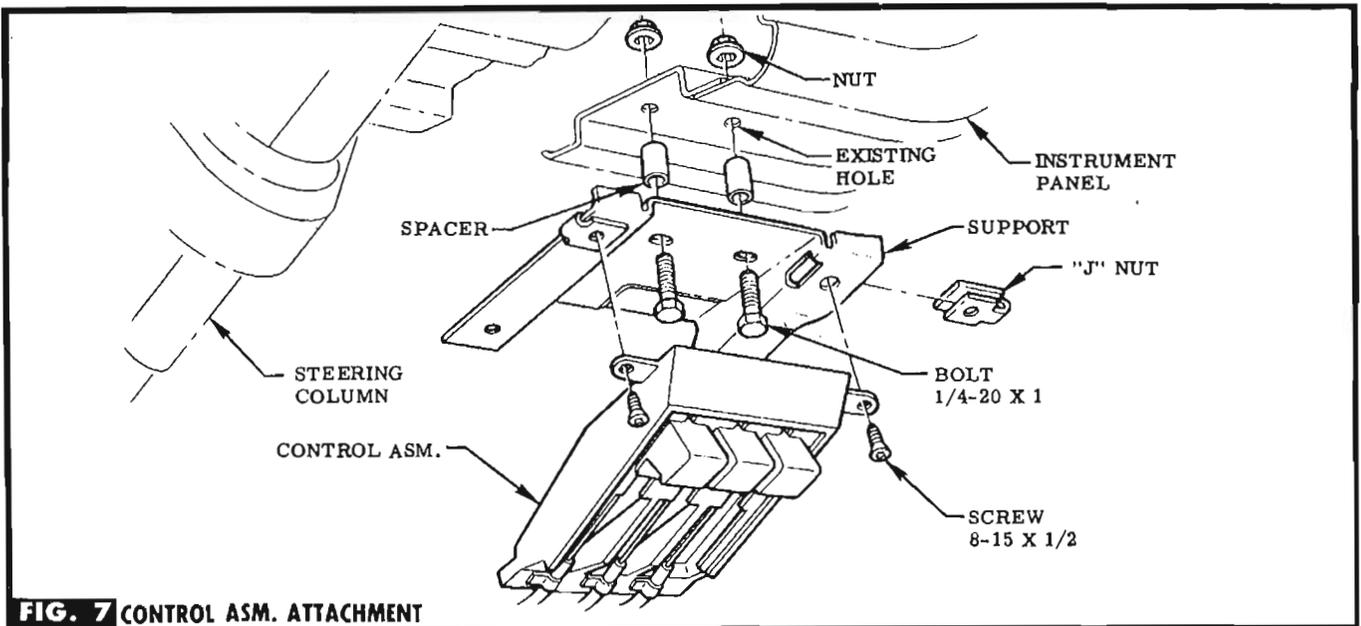
**STEP 25** ROUTE FAN & DEFROSTER CONTROL CABLES TO DISTRIBUTOR. ATTACH FAN CONTROL TO LEVER & DEFROSTER CONTROL TO CRANK WITH PUSH-ON NUTS (IN BAG A). SEE FIG. 5.

**STEP 26** SECURE FAN & DEFROSTER CONTROLS TO DISTRIBUTOR WITH EXISTING CLAMPS & SCREWS TO DIMENSION SHOWN. SEE FIG. 5.

**STEP 27** ATTACH INSTRUCTION TAG TO HEAT CONTROL CABLE NEAR CONTROL. SEE FIG. 5.



**FIG. 6 HEATER & COVER**



**FIG. 7 CONTROL ASM. ATTACHMENT**

**STEP 28** REMOVE EXISTING R. H. AIR VENT ROD & TUBE ASM. & DISCARD. RETAIN ATTACHING PARTS.

**STEP 29** CEMENT GASKET TO COVER & APPLY PLASTIC SEAM CEMENT TO GASKET AT ATTACHING HOLES & TO DASH AT STUD HOLES. ATTACH COVER TO DASH PANEL WITH EXISTING "J" NUTS, RETAINED SCREWS & PROVIDED NUTS (IN BAG B). SEE FIG. 6.

**STEP 30** APPLY PLASTIC SEAM CEMENT BETWEEN AIR VENT ROD & TUBE ASM. & COVER, THEN ATTACH WITH RETAINED SCREWS. SEE FIG. 8.

**STEP 31** IF W/S WASHER EXISTS, REMOVE & RETAIN RESERVOIR BRACKET, DISCARD SCREW, LOCATE DIMPLE & DRILL

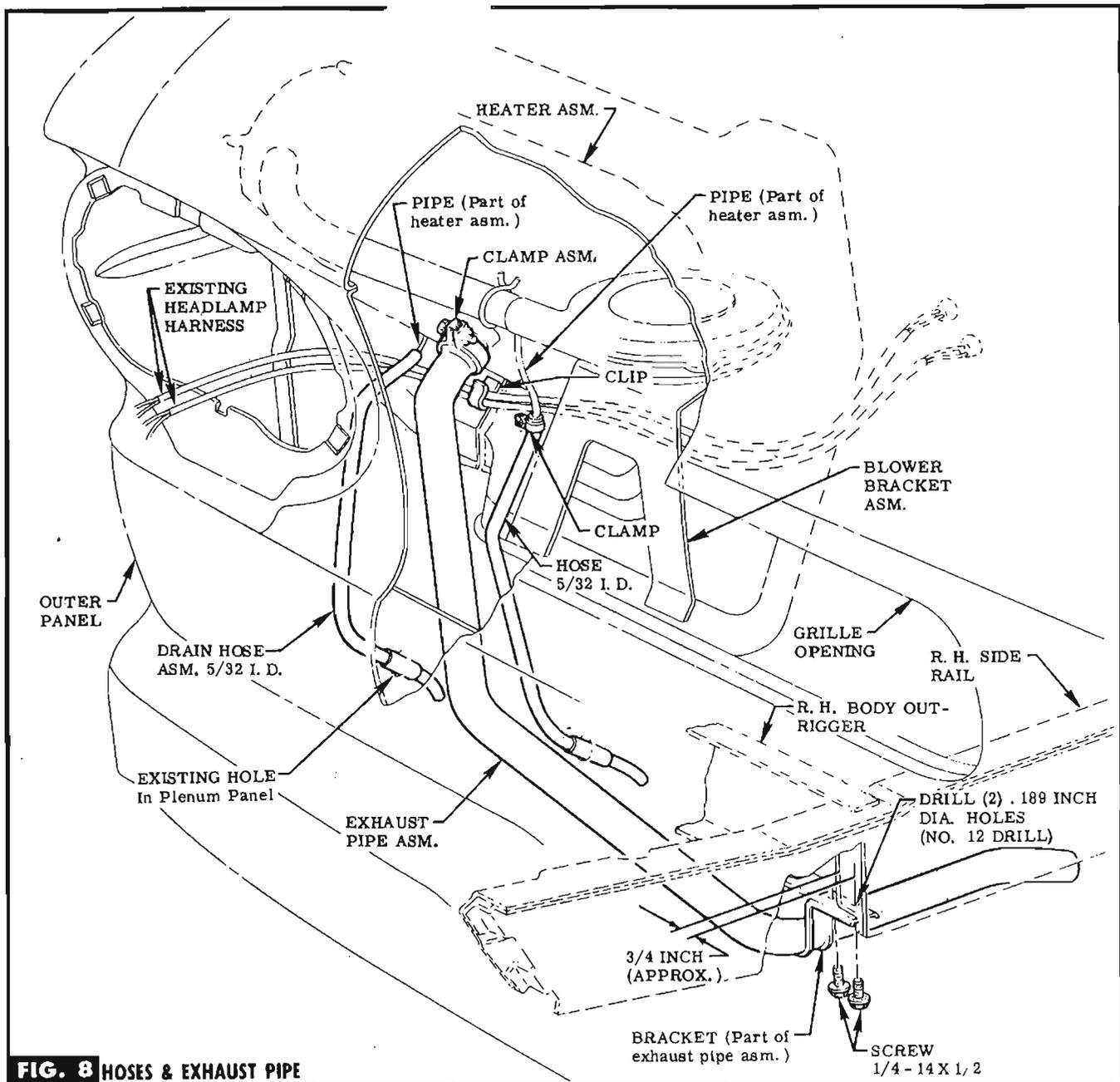
HOLE. SEE FIG. 6.

**STEP 32** IF W/S WASHER DOES NOT EXIST, LOCATE DIMPLES & DRILL HOLES. SEE FIG. 6.

**STEP 33** APPLY PLASTIC SEAM CEMENT TO HOLES & ATTACH CONTROL CABLES TO DASH PANEL WITH CLIP & SCREWS PROVIDED (IN BAG A). **NOTE** If W/s washers exist, attach retained bracket to bottom of clip. SEE FIG. 6.

**STEP 34** ATTACH SUPPORT TO INSTRUMENT PANEL WITH SPACERS & ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.

**STEP 35** ATTACH CONTROL ASM. TO SUPPORT WITH ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.



**FIG. 8 HOSES & EXHAUST PIPE**

**STEP 36** INSERT EXHAUST PIPE THRU EXISTING OPENING IN PLENUM PANEL, FIT CLAMP ASM. PROVIDED OVER TOP & SLIDE EXHAUST PIPE OVER HEATER PIPE. SEE FIG. 8.

**STEP 37** USING DIMENSIONS SHOWN & PIPE ASM. BRACKET AS A TEMPLATE, CENTER PUNCH & DRILL HOLES IN BODY OUTRIGGER & SIDE RAIL AS SHOWN. SEE FIG. 8.

**STEP 38** ATTACH EXHAUST PIPE TO SIDE RAIL USING SCREWS PROVIDED (IN BAG A). SEE FIG. 8.

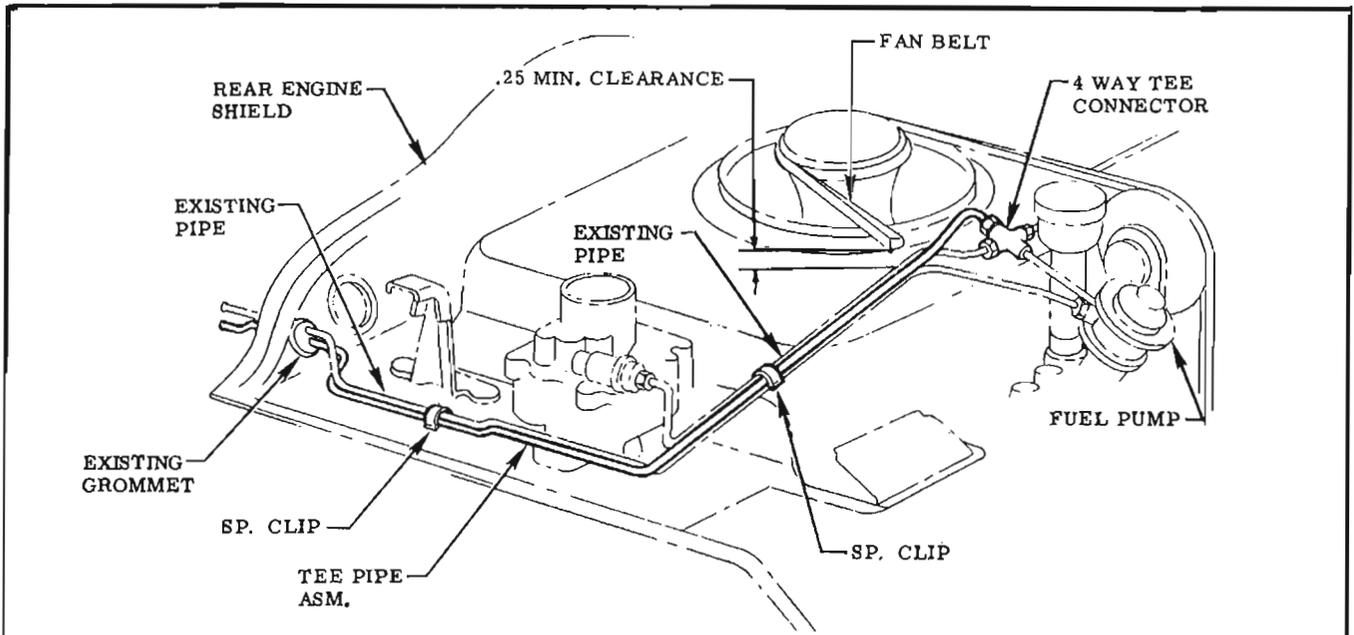
**STEP 39** COMPLETE ATTACHMENT OF EXHAUST PIPE TO HEATER BY SLIDING CLAMP ASM. INTO PLACE & TIGHTEN-

ING. SEE FIG. 8.

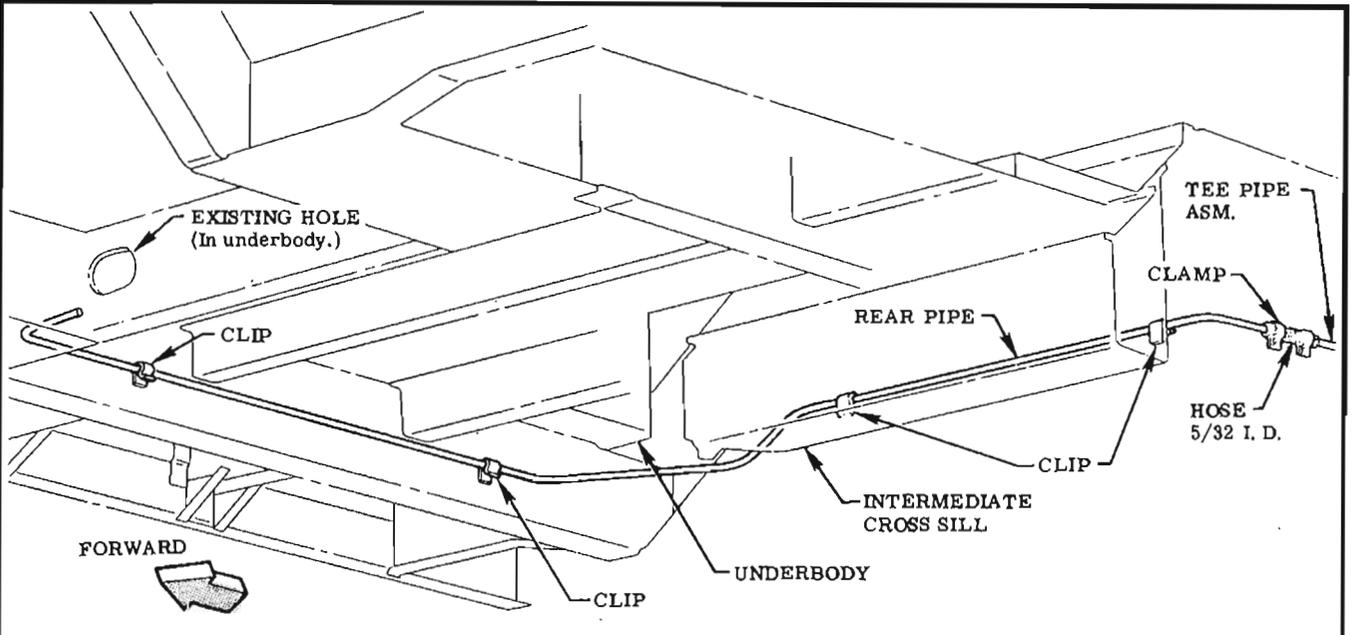
**STEP 40** ATTACH GASOLINE FRONT PIPE HOSE TO HEATER PIPE WITH ATTACHING CLAMP PROVIDED (IN BAG C) & ROUTE THRU EXISTING HOLE IN PLENUM PANEL, SEE FIG. 8.

**STEP 41** ATTACH DRAIN HOSE TO HEATER PIPE & ROUTE THRU EXISTING HOLE IN PLENUM PANEL, SEE FIG. 8.

**STEP 42** INSTALL PREVIOUSLY REMOVED HEADLAMP, ROUTE WIRES & ATTACH TO CLIP ON COVER ASSEMBLY, SEE FIG. 8.



**FIG. 9 TEE GASOLINE PIPE ROUTING**



**FIG. 10 REAR GASOLINE PIPE ROUTING**

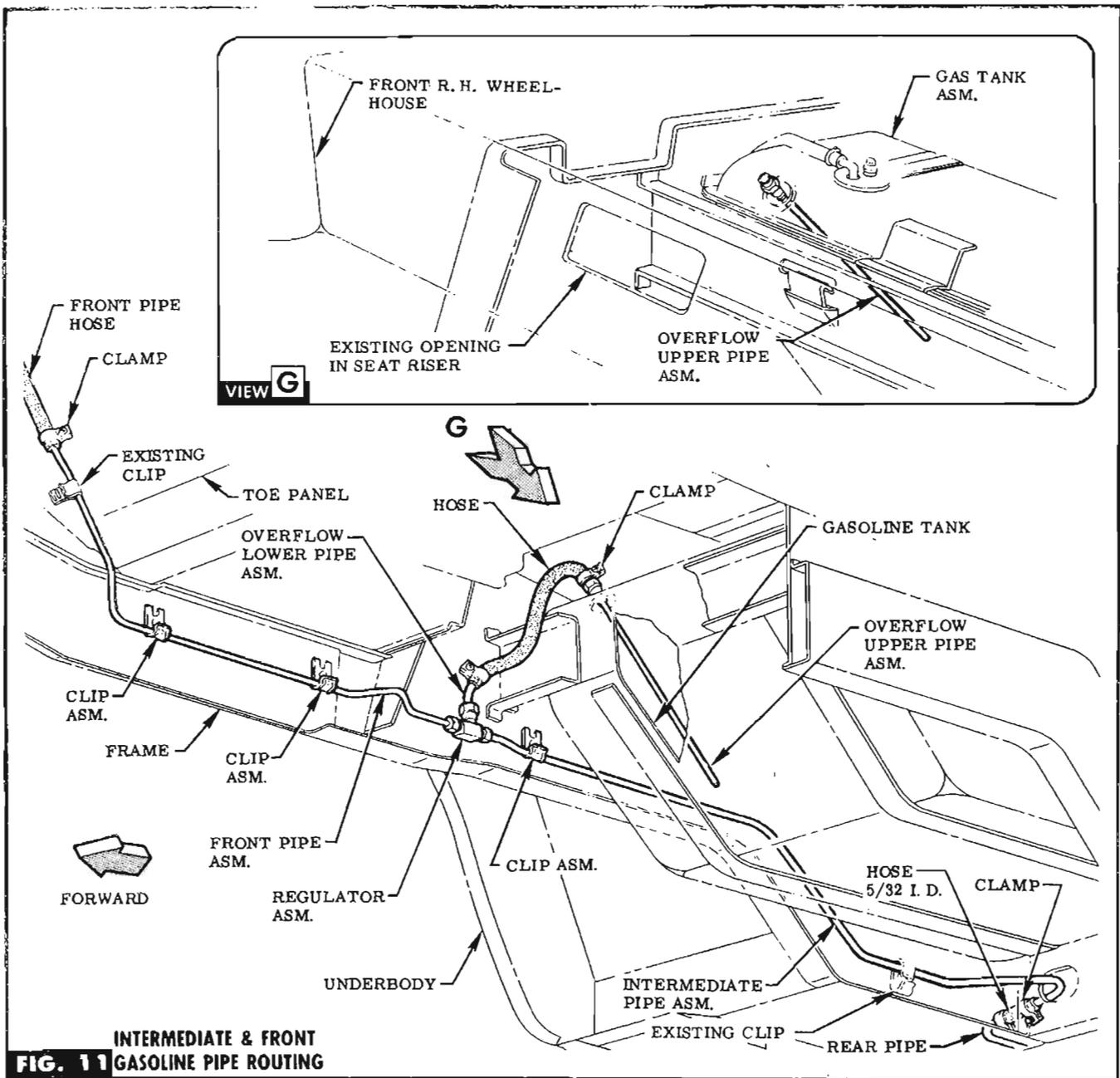
**STEP 43** REMOVE & DISCARD 3 WAY TEE CONNECTOR & REPLACE WITH 4 WAY CONNECTOR PROVIDED (IN BAG C). SEE FIG. 9.

**STEP 44** CONNECT TEE PIPE TO 4 WAY CONNECTOR. ROUTE ALONG SIDE EXISTING FUEL LINE & THRU GROMMET IN REAR ENGINE SHIELD. SECURE WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 9. **NOTE** Proper clearance

must be maintained between fan belt & tee pipe.

**STEP 45** FROM UNDERSIDE OF VEHICLE, ROUTE REAR PIPE FORWARD & CLIP TO INTERMEDIATE CROSS SILL & TO SIDE RAIL WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 10

**STEP 46** JOIN REAR PIPE & TEE PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 10.



**FIG. 11** INTERMEDIATE & FRONT GASOLINE PIPE ROUTING

**STEP 47** ROUTE INTERMEDIATE PIPE FORWARD ALONG EXISTING PIPE, ATTACHING TO FRAME WITH EXISTING & PROVIDED CLIPS (IN BAG C). SEE FIG. 11.

**STEP 48** JOIN INTERMEDIATE PIPE TO REAR PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

**STEP 49** ATTACH REGULATOR TO INTERMEDIATE PIPE. SEE FIG. 11.

**STEP 50** ROUTE FRONT PIPE FORWARD, ATTACHING TO FRAME WITH CLIPS PROVIDED (IN BAG C) & EXISTING CLIP ON TOE PANEL. SEE FIG. 11.

**STEP 51** ATTACH FRONT PIPE TO REGULATOR. SEE FIG. 11.

**STEP 52** ATTACH FRONT PIPE HOSE TO FRONT PIPE WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 11.

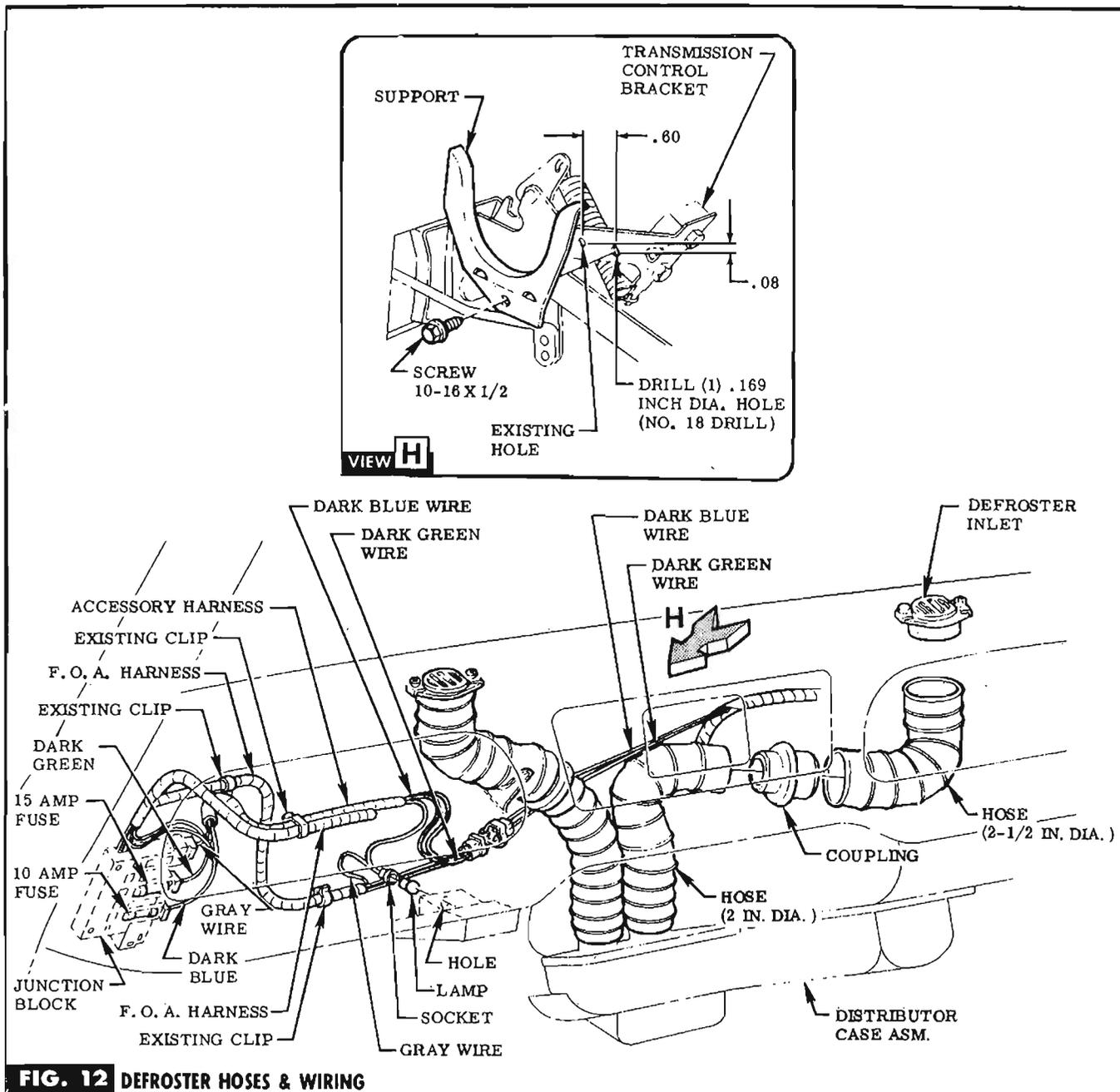
**STEP 53** ATTACH OVERFLOW LOWER PIPE TO REGULATOR. SEE FIG. 11.

**STEP 54** REMOVE COVER & SCREWS FROM FRONT FACE OF SEAT RISER & THRU OPENING IN SEAT RISER, REMOVE PLUG FROM TANK, RETAIN COVER & SCREWS. DISCARD PLUG.

**STEP 55** SLIDE OVERFLOW UPPER PIPE THRU OPENING IN SEAT RISER, & THREAD INTO EXISTING HOLE. (FROM WHICH PLUG HAS BEEN REMOVED). SEE VIEW G.

**STEP 56** JOIN UPPER & LOWER OVERFLOW PIPES WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

**STEP 57** REPLACE ALL EXISTING PARTS PREVIOUSLY REMOVED.



**FIG. 12 DEFROSTER HOSES & WIRING**

**STEP 58** IF AUTOMATIC TRANSMISSION EXISTS, DRILL HOLE & INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW (IN BAG A). SEE VIEW H.

**STEP 59** REMOVE GLOVE BOX. ASSEMBLE LONG & SHORT DEFROSTER HOSES USING COUPLINGS PROVIDED. INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR CASE. SEE FIG. 12. REPLACE GLOVE BOX. **NOTE** If automatic transmission exists route L, H, hose over hose support.

**STEP 60** IF ACCESSORY HARNESS HAS BEEN INSTALLED UNTAPE & PLUG GRAY LEAD CONNECTOR INTO BACK OF JUNCTION BLOCK INTO RECEPTACLE MARKED "PANEL LPS." SEE FIG. 12. **NOTE** If radio exists gray wire will always be connected.

**STEP 61** UNTAPE GRAY, DARK BLUE & DARK GREEN WIRES

FROM HARNESS. INSERT LAMP INTO SOCKET ON GRAY WIRE & PLUG INTO BACK OF CONTROL. CONNECT DARK BLUE & DARK GREEN WIRES TO HEATER HARNESS WIRE. SEE FIG. 12.

**STEP 62** INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEATER-B. U. LPS." INSERT (15 AMP) FUSE & PLUG IN DARK GREEN WIRE. SEE FIG. 12.

**STEP 63** INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEAT BLOW- GL. BOX LP." INSERT (11 AMP) FUSE & PLUG IN DARK BLUE WIRE. SEE FIG. 12.

INSPECTION & CHECKING PROCEDURE.

**STEP 64** THE CONTROL ASM. FAN KNOB OPERATES THE VENTILATION BLOWER & HAS TWO SPEEDS, LOW-WITH THE KNOB PUSHED HALF WAY IN & HIGH-WITH THE KNOB PUSHED ALL WAY IN. TURN ON IGNITION & PUSH FAN KNOB IN TO BE SURE VENTILATION BLOWER WORKS AT BOTH SPEEDS.

**STEP 65** THE COMBUSTION BLOWER HAS ONLY ONE SPEED (HIGH) & SHOULD WORK WHEN FAN IS IN EITHER LOW OR HIGH POSITION.

**STEP 66** WHEN TURNING OFF HEATER OR IGNITION SWITCH, THE COMBUSTION BLOWER SHOULD CONTINUE TO OPERATE FOR APPROX. 30 SECONDS. IF THE COMBUSTION BLOWER DOES NOT TURN OFF WITHIN TWO MINUTES AFTER SHUTTING OFF IGNITION OR HEATER, THE PURGE SWITCH IS DEFECTIVE & MUST BE REPLACED.

**STEP 67** IF EITHER OR BOTH BLOWERS DO NOT WORK, INSPECT ALL WIRING CONNECTIONS, ESPECIALLY THE FIVE WAY CONNECTOR ON THE COVER. IT IS ESSENTIAL THAT THE WHITE WIRE LEADING FROM THE COMBUSTION BLOWER ASM. BE INSERTED INTO THE CONNECTOR IN THE PROPER SLOT.

**STEP 68** START ENGINE & LET IT IDLE. PUSH CONTROL ASM. HEAT KNOB ALL WAY IN. HEATER MUST IGNITE & OPERATE WITHOUT RUMBLING, POPPING, OR HAVING A SMOKY EXHAUST.

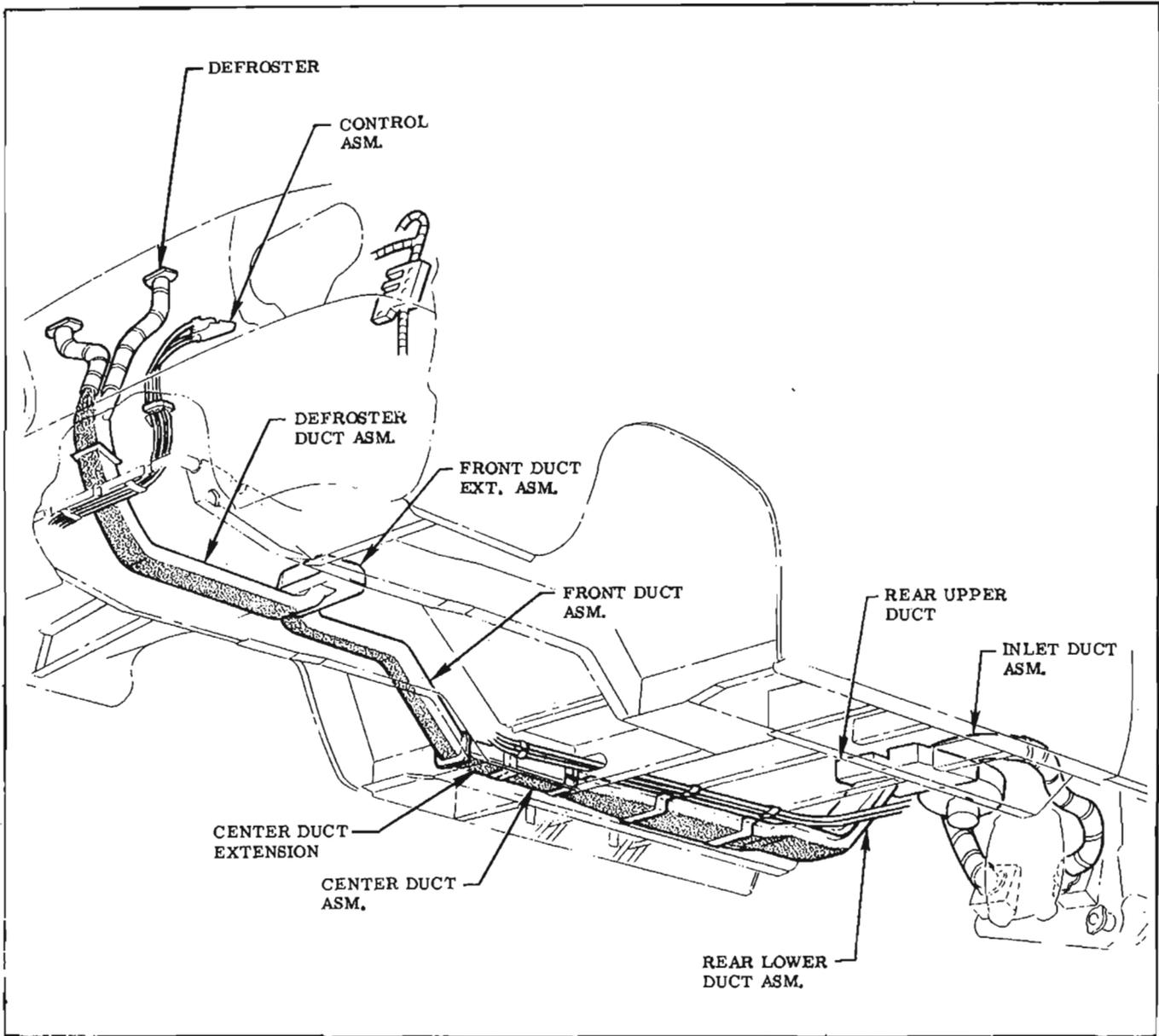
**STEP 69** INSPECT ALL GASOLINE LINES TO BE SURE THERE ARE NO LEAKS.

**STEP 70** HEATER MUST PRODUCE  $150^{\circ} \pm 5^{\circ}$  OUTLET TEMPERATURE WITHIN 3 MINUTES WITH ENGINE AT IDLE. IF THE OUTLET TEMPERATURE REACHES  $160^{\circ}$  THIS INDICATES A FAULTY THERMOSTAT. IF THE OUTLET TEMPERATURE FAILS TO REACH  $135^{\circ}$  THIS INDICATES INADEQUATE GASOLINE FLOW & MAY BE CAUSED BY BENT PIPES, PLUGGED PIPES, NOZZLES, FITTINGS, OR A FAULTY FUEL PUMP.

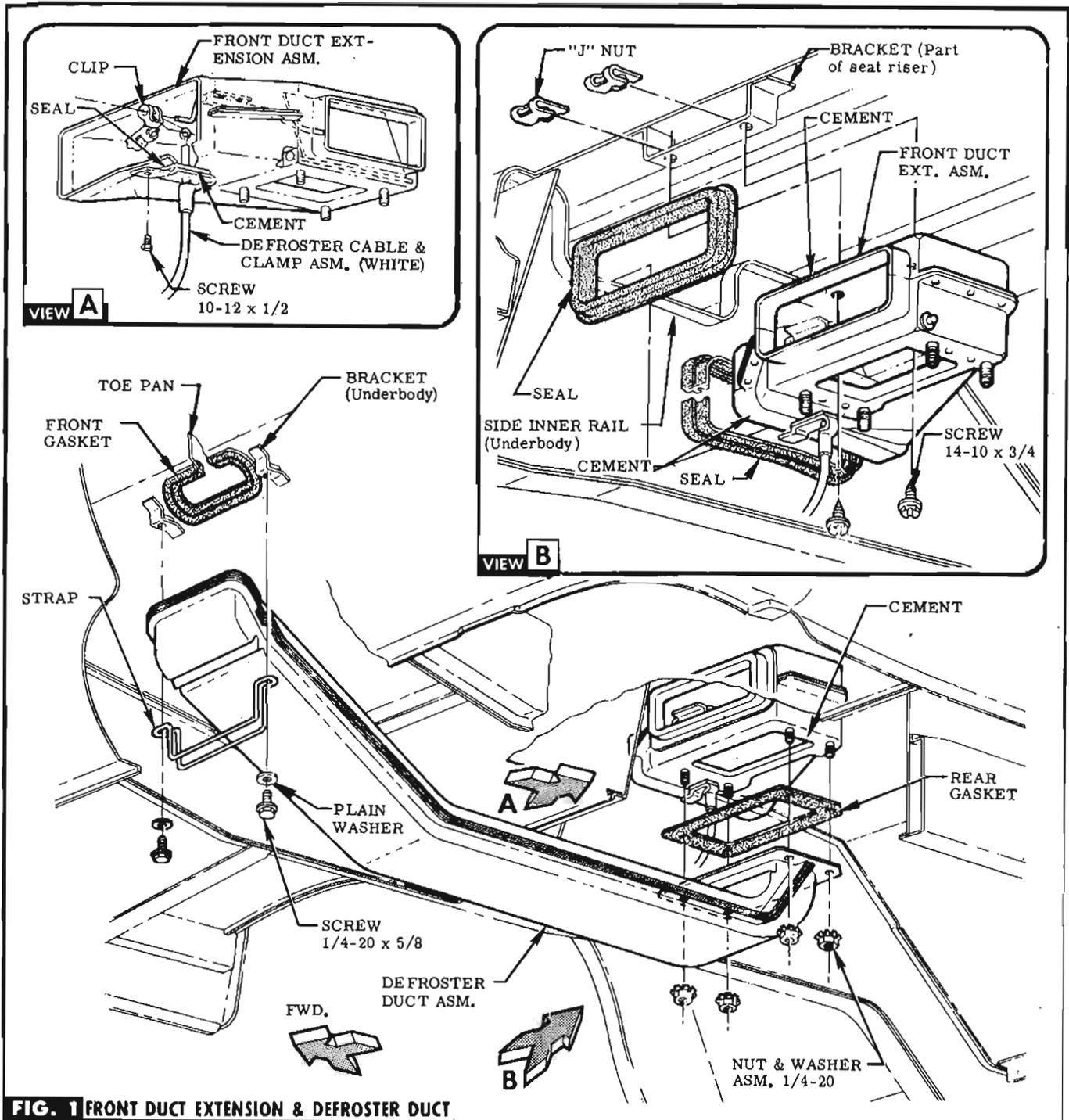
**STEP 71** GASOLINE PRESSURE AT THE HEATER SHOULD BE WITHIN THE RANGE OF 4.5 TO 5 P.S.I. IF THE PRESSURE IS HIGHER THAN 5 P.S.I. THE OVERFLOW REGULATOR IS FAULTY. IF THE PRESSURE IS LOWER THAN 4.5 P.S.I. THE ENGINE FUEL PUMP IS FAULTY. THE PRESSURE RANGE OF THE FUEL PUMP SHOULD BE WITHIN 6 TO 8 P.S.I.

**STEP 72** REFER TO SHOP MANUAL FOR CORRECT HEATER MAINTENANCE & REPAIR.

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GENERAL MOTORS CORPORATION  
DETROIT 2, MICH.



**FIG. 1 FRONT DUCT EXTENSION & DEFROSTER DUCT**

**NOTE** See adjustment & installation procedure summary on sheet 15 prior to installation of Control Cables.

**STEP 1** REMOVE COVER & SCREWS FROM FRONT SEAT RISER & DISCARD.

**STEP 2** CEMENT SEAL TO FRONT DUCT EXTENSION, SEE VIEW A.

**STEP 3** SLIP DEFROSTER CABLE THRU HOLE IN FRONT DUCT EXTENSION & ATTACH WIRE LOOP TO DEFROSTER CONTROL ROD WITH CLIP (IN BAG B). SEE VIEW A.

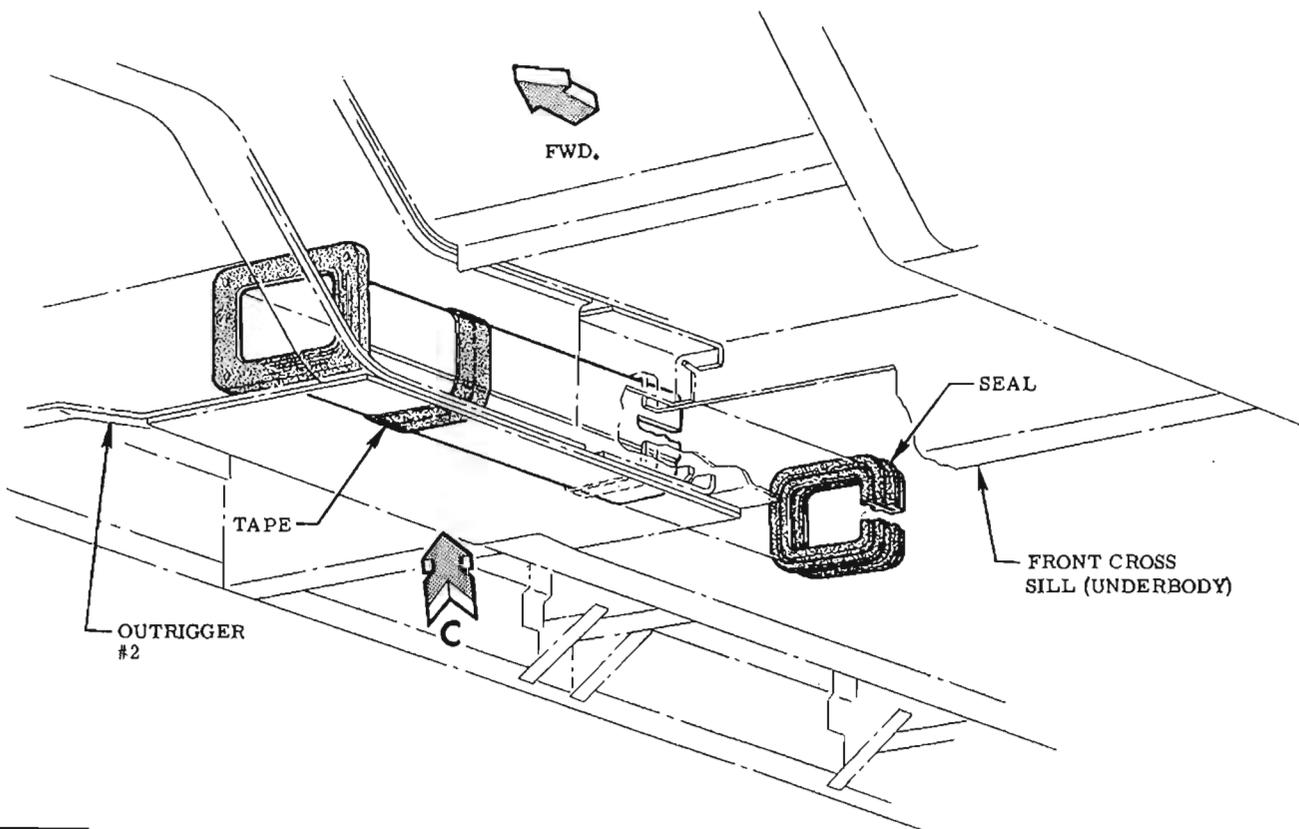
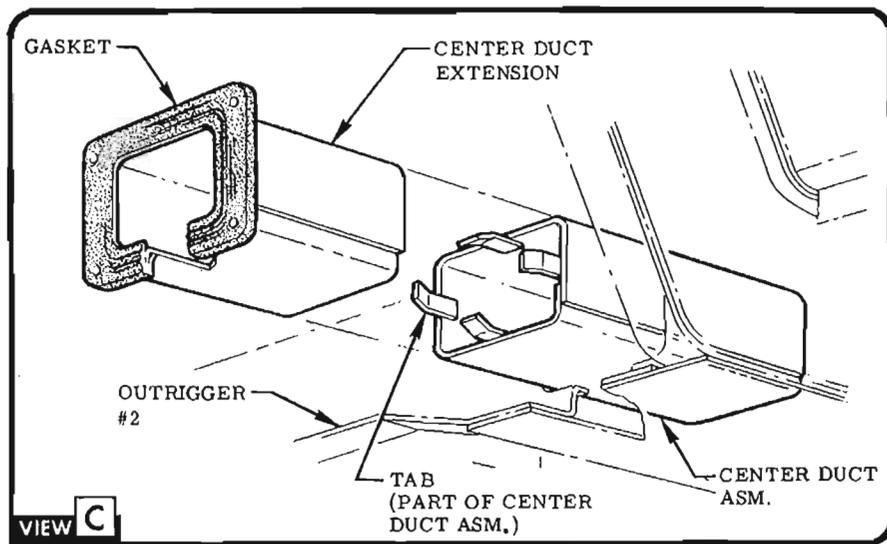
**STEP 4** ATTACH DEFROSTER CABLE & CLAMP TO FRONT DUCT EXTENSION WITH SCREW (IN BAG B). SEE VIEW A.

**STEP 5** INSTALL J-NUTS (IN BAG B) ON BRACKET & CEMENT SEALS ON FRONT DUCT EXTENSION, SEE VIEW B.

**STEP 6** SLIP FRONT DUCT EXTENSION THRU OPENING IN FRONT SEAT RISER & ALIGN WITH OPENING IN SIDE INNER RAIL, & SECURE WITH SCREWS (IN BAG B). SEE VIEW B.

**STEP 7** CEMENT SURFACE OF FRONT DUCT EXTENSION & INSTALL REAR GASKET OVER STUDS. INSTALL FRONT GASKET TO OPENING IN TOE PAN. SEE FIG. 1.

**STEP 8** POSITION DEFROSTER DUCT OVER STUDS ON FRONT DUCT EXTENSION & THRU OPENING IN TOE PAN & SECURE WITH STRAP & ATTACHING PARTS (IN BAG B). SEE FIG. 1.



**FIG. 2 CENTER DUCT & EXTENSION ASM.**

**STEP 9** INSTALL GASKET ONTO CENTER DUCT EXTENSION, SEE VIEW C.

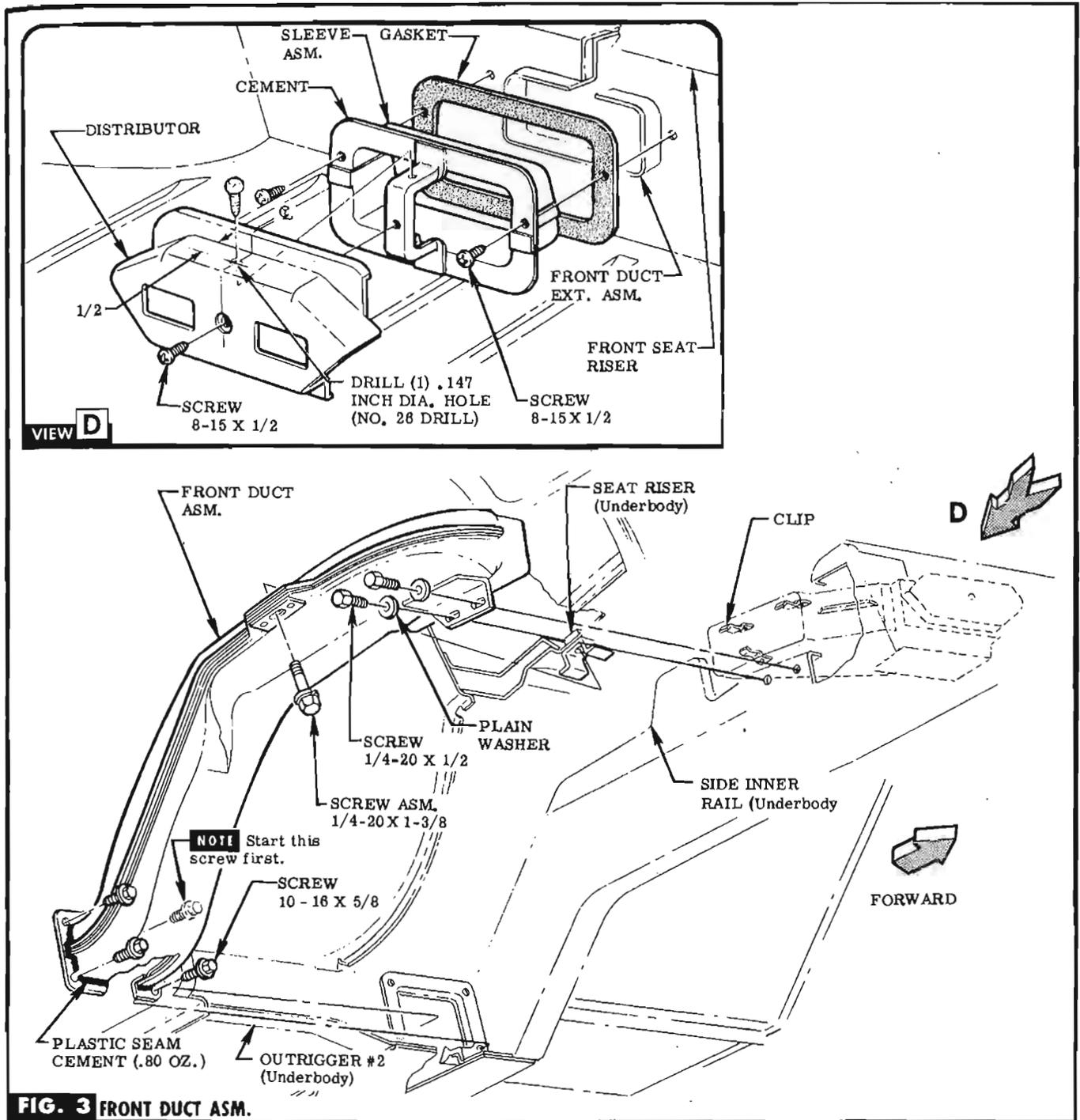
**STEP 10** SLIDE CENTER DUCT THRU OPENING IN OUTRIGGER #2 ABOUT HALF WAY, SEE VIEW C.

**STEP 11** SLIDE CENTER DUCT EXTENSION ONTO TABS & FLUSH WITH CENTER DUCT ASM, SEE VIEW C.

**STEP 12** TAPE CENTER DUCT & EXTENSION TOGETHER, SEE FIG. 2.

**STEP 13** SLIDE CENTER DUCT & EXTENSION BACKWARDS THRU OPENING IN FRONT CROSS SILL, SEE FIG. 2.

**STEP 14** SLIDE SEAL ONTO CENTER DUCT, SEE FIG. 2.



**STEP 15** CEMENT GASKET TO SLEEVE & SLIDE SLEEVE THRU OPENING IN SEAT RISER & INTO FRONT DUCT EXTENSION. ATTACH WITH SCREWS (IN BAG A). SEE VIEW D.

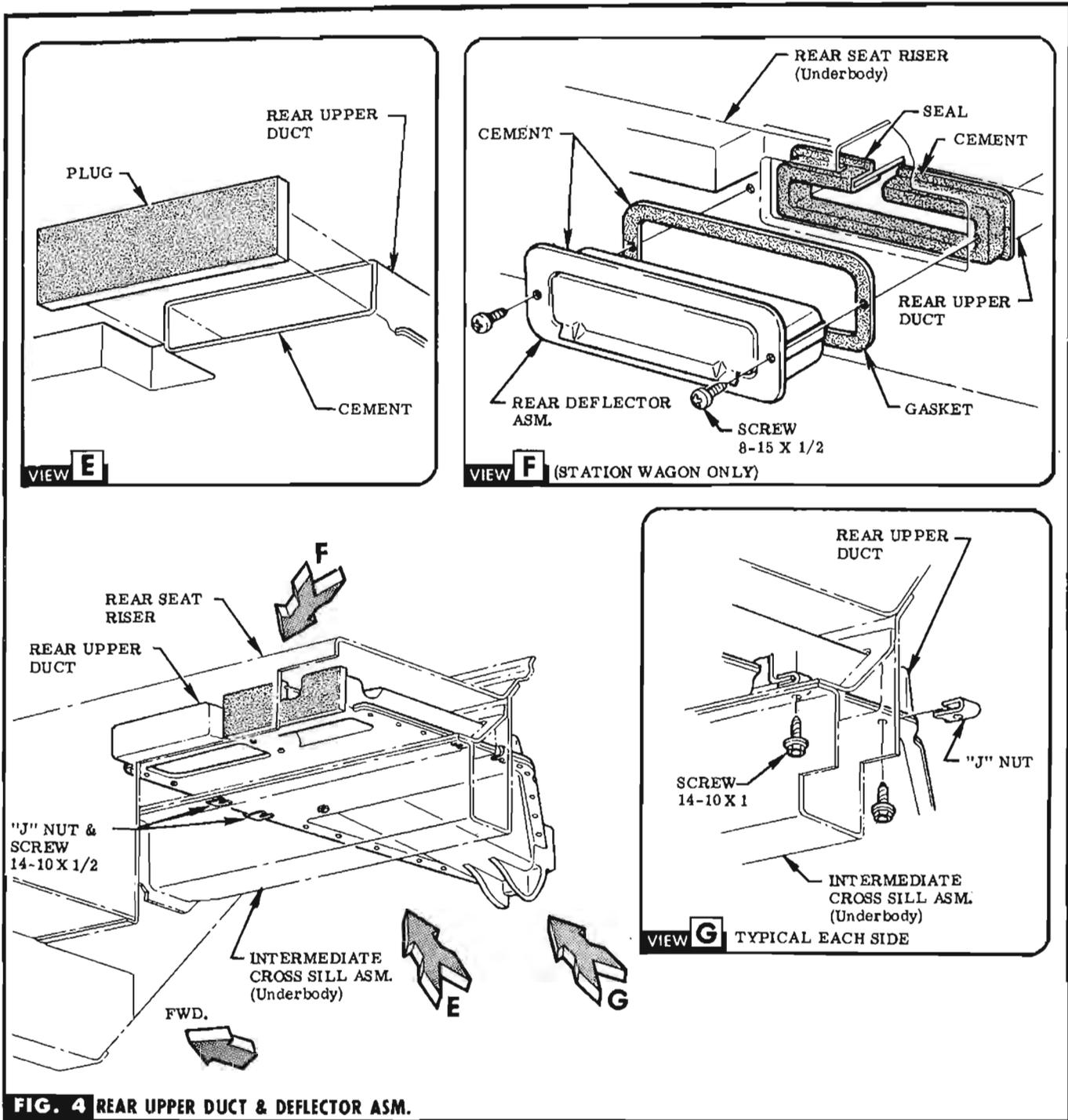
**STEP 16** INSTALL DISTRIBUTOR TO SLEEVE WITH SCREW (IN BAG A). LOCATE, CENTER PUNCH & DRILL HOLE THRU TOP OF DISTRIBUTOR & SLEEVE ASM. COMPLETE ATTACHMENT OF DISTRIBUTOR WITH SCREW (IN BAG A). SEE VIEW D.

**STEP 17** REMOVE RIGHT FRONT WHEEL AT THIS TIME FOR

FRONT DUCT ASM. INSTALLATION.

**STEP 18** SLIDE FRONT DUCT THRU OPENING IN SIDE INNER RAIL & ONTO CLIPS OF FRONT DUCT EXTENSION & ATTACH WITH SCREWS & WASHERS (IN BAG B). SEE FIG. 3.

**STEP 19** ALIGN FRONT DUCT TO OPENING IN OUTRIGGER #2 & ATTACH WITH SCREWS (IN BAG B). ATTACH FRONT DUCT TO SEAT RISER WITH SCREW (IN BAG B). CEMENT ALL AROUND JOINT OPENING ON FRONT DUCT ASM. SEE FIG. 3.



**NOTE** Steps 20, 21, 22 are for Station Wagon only.

**STEP 20** REMOVE COVER PLATE & SCREWS FROM REAR SEAT RISER & DISCARD.

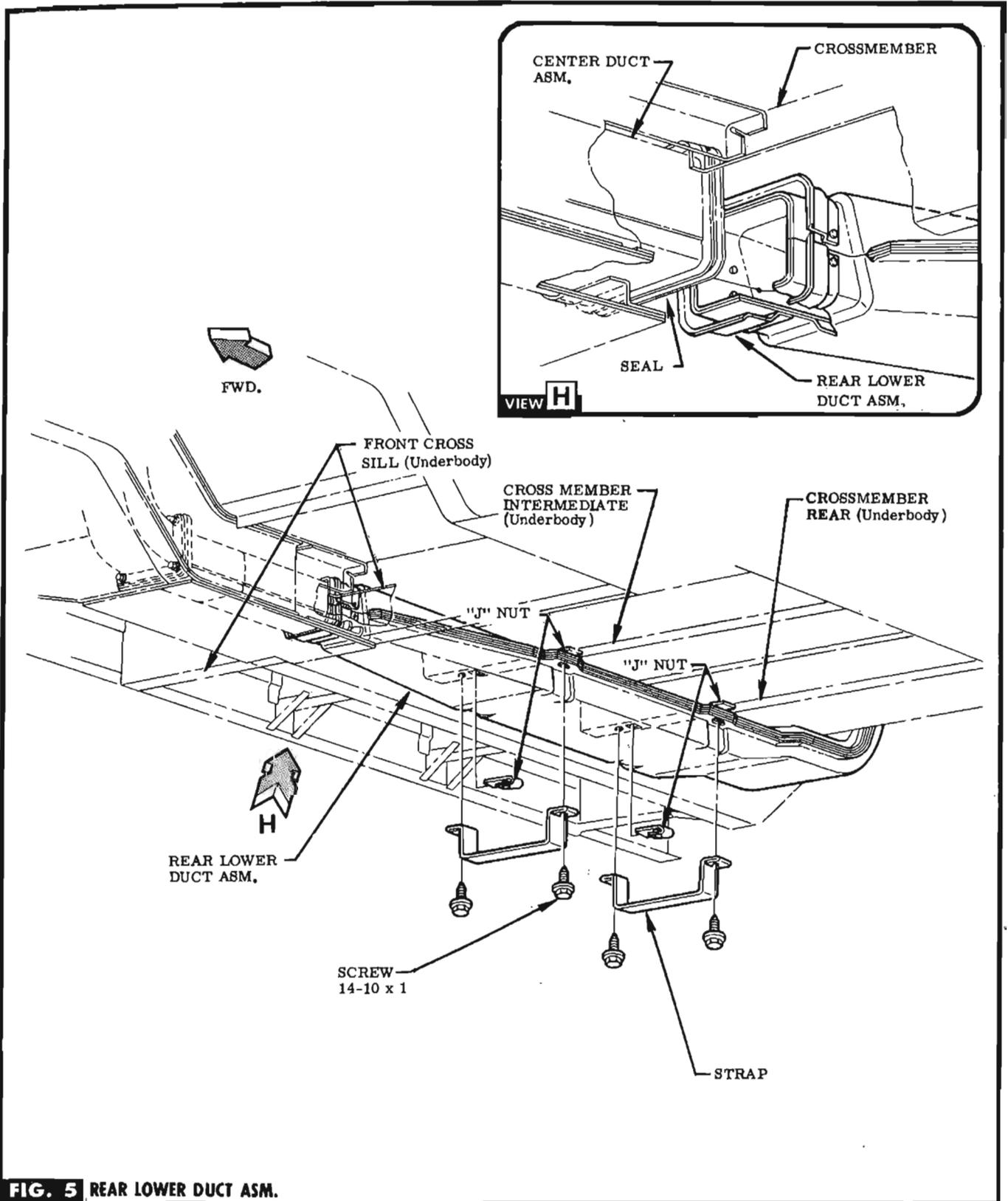
**STEP 21** CEMENT SEAL TO OPENING IN REAR UPPER DUCT. SEE VIEW F.

**STEP 22** CEMENT GASKET ON REAR DEFLECTOR. SLIDE REAR DEFLECTOR INTO OPENING IN REAR SEAT RISER &

ATTACH WITH SCREWS (IN BAG A). SEE VIEW F.

**STEP 23** (ALL EXCEPT STA. WAGON) CEMENT LIP OF REAR UPPER DUCT OPENING & PLACE PLUG OVER OPENING. SEE VIEW E.

**STEP 24** ATTACH J-NUTS (IN BAG C) TO FLANGE OF REAR UPPER DUCT & SLIDE DUCT THRU OPENING IN INTERMEDIATE CROSS SILL ASM. TO ALIGN HOLES & SECURE WITH SCREWS (IN BAG B). SEE VIEW F.

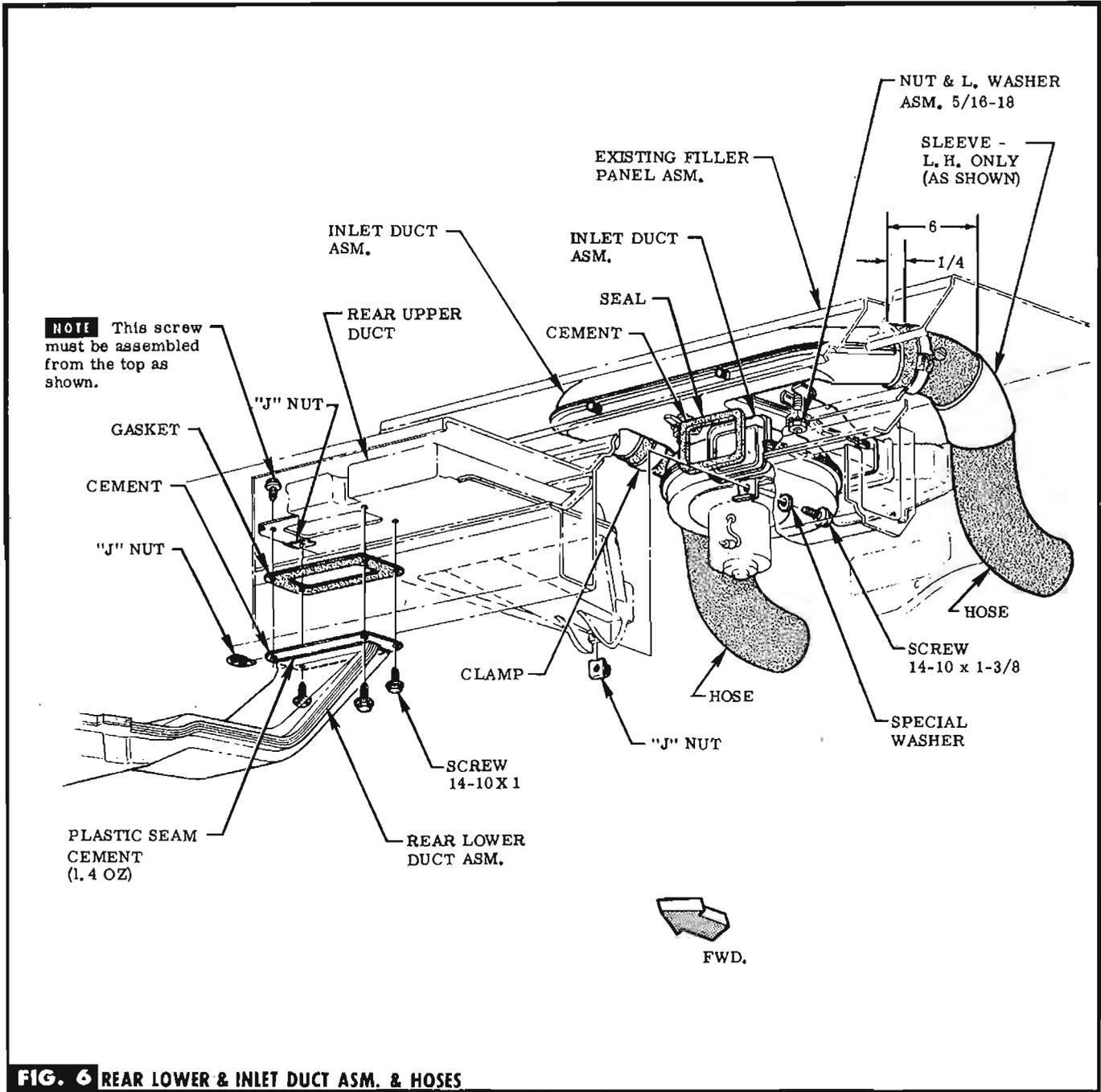


**STEP 25** DISCONNECT RIGHT HAND BRAKE CABLE BEFORE INSTALLING REAR LOWER DUCT.

**STEP 26** SLIDE REAR LOWER DUCT ONTO SEAL OF CENTER DUCT & SLIP J-NUTS (IN BAG B) INTO PLACE ON

INTERMEDIATE & REAR CROSSMEMBER. SEE VIEW H & FIG. 5.

**STEP 27** INSTALL STRAPS AT NOTCHES IN REAR LOWER DUCT WITH SCREWS (LOOSELY ASSEMBLED) (IN BAG B). SEE FIG. 5.



**FIG. 6 REAR LOWER & INLET DUCT ASM. & HOSES**

**STEP 28** REMOVE FILLER PANEL ASM. & ATTACHING PARTS & RETAIN.

**STEP 29** SLIDE CLAMPS (IN BAG D) & SLEEVE (L. H. ONLY) ONTO HOSES. SEE FIG. 6.

**STEP 30** SLIDE HOSES ONTO INLET DUCT & TIGHTEN CLAMPS. SEE FIG. 6.

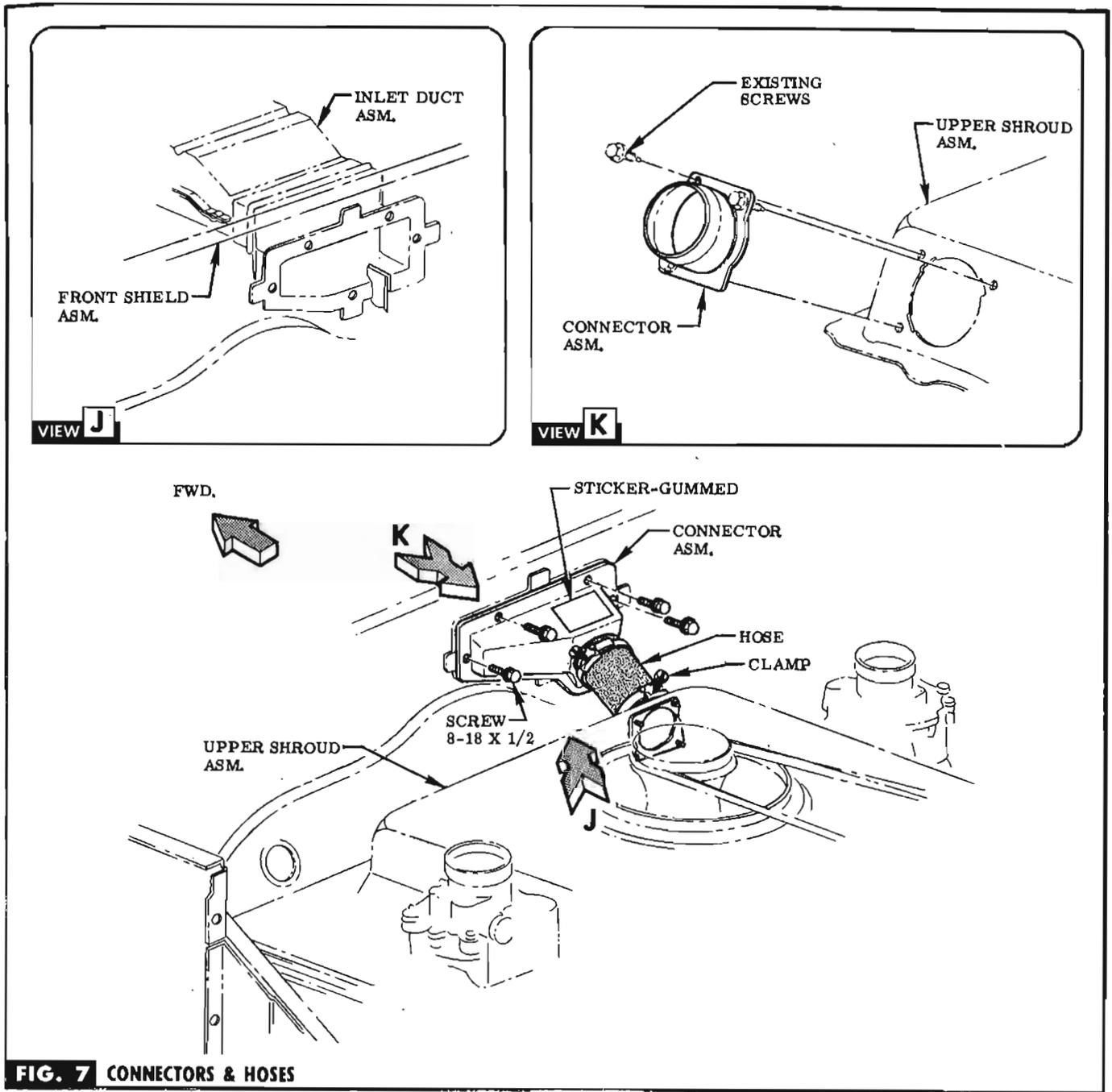
**STEP 31** LOOSELY INSTALL NUT ASM. (IN BAG C) TO FILLER PANEL. SLIP INLET DUCT ASM. ONTO STUDS & TIGHTEN. SEE FIG. 6.

**STEP 32** SLIP J-NUTS (IN BAG C) INTO REAR UPPER DUCT. CEMENT SEAL TO INLET DUCT. SEE FIG. 6.

**STEP 33** LOWER FILLER PANEL IN PLACE & ATTACH INLET DUCT TO REAR UPPER DUCT WITH SCREW, WASHER (IN BAG C). SEE FIG. 6.

**STEP 34** ATTACH J-NUT (IN BAG B) & CEMENT GASKET TO REAR UPPER DUCT & CEMENT ALL AROUND JOINT OPENING ON REAR LOWER DUCT. SEE FIG. 6.

**STEP 35** ATTACH REAR LOWER DUCT TO REAR UPPER DUCT WITH SCREWS (IN BAG B). SEE FIG. 6.



**FIG. 7 CONNECTORS & HOSES**

**STEP 36** REMOVE & RETAIN ENGINE COMPARTMENT COVER.

**STEP 37** REMOVE & DISCARD AIR INLET DUCT COVER.

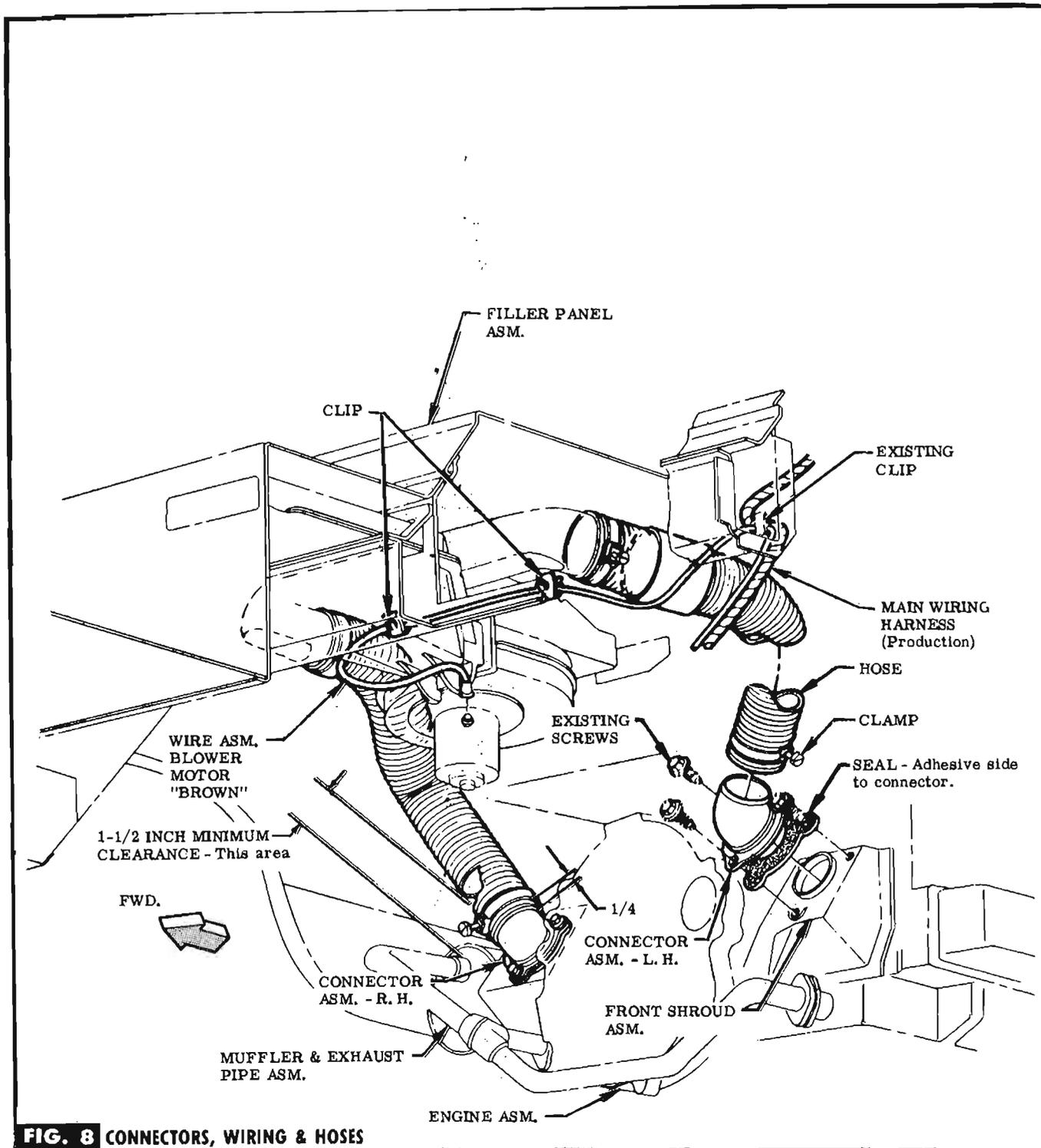
**STEP 38** REACH THRU OPENING & PULL INLET DUCT THRU, INSTALL CONNECTOR WITH SCREWS(IN BAG D), ALSO PLACE STICKER ON CONNECTOR ASM. SEE FIG. 7 & VIEW J.

**STEP 39** REMOVE & DISCARD COVER FROM UPPER SHROUD ASM. & RETAIN SCREWS.

**STEP 40** INSTALL CONNECTOR ASM. & SECURE WITH EXISTING SCREWS. SEE VIEW K.

**STEP 41** PLACE CLAMPS ON THE HOSE & INSTALL HOSE. TIGHTEN CLAMPS. SEE FIG. 7.

**NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.



**FIG. 8 CONNECTORS, WIRING & HOSES**

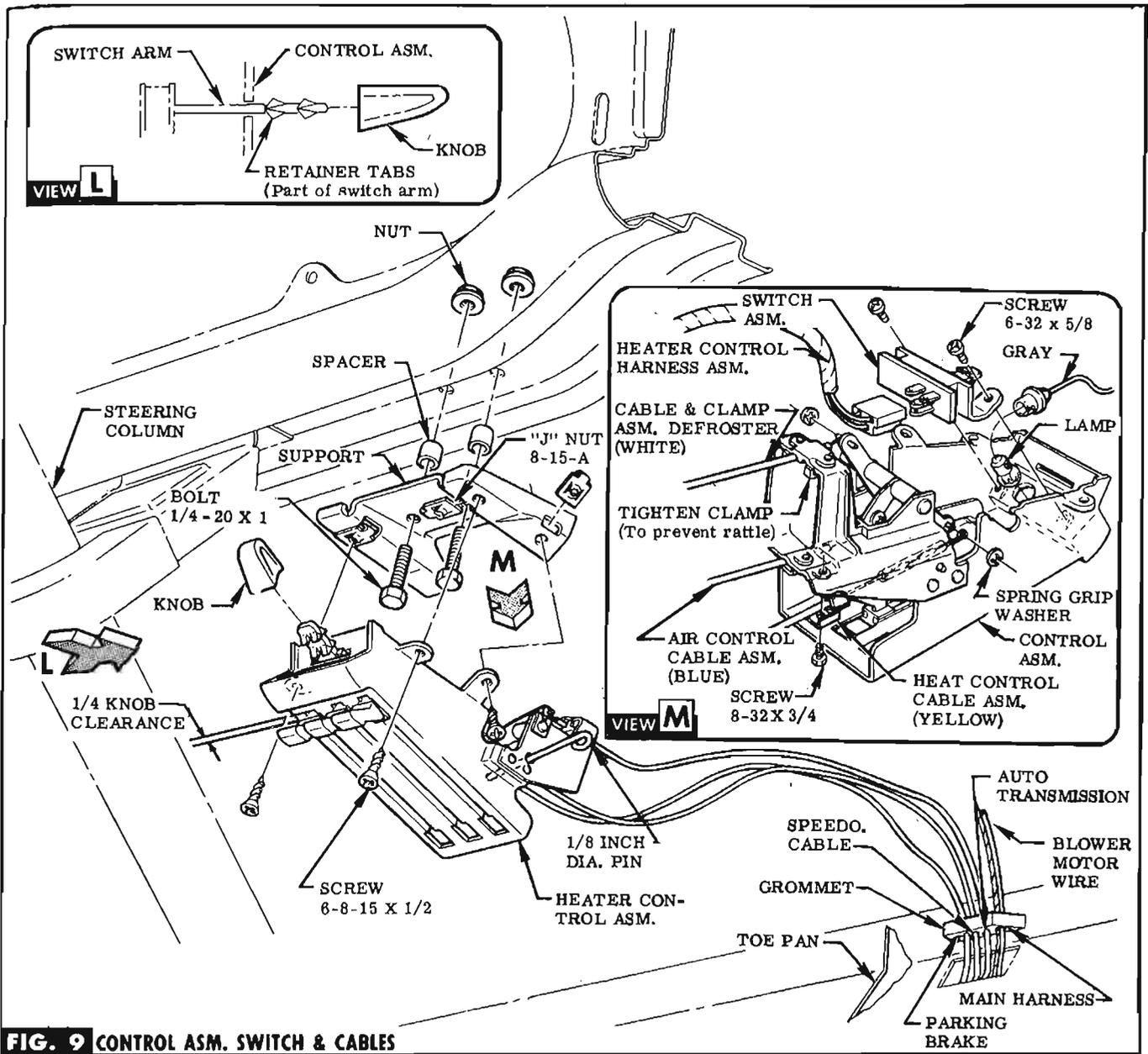
**STEP 42** REMOVE COVERS FROM FRONT SHROUD ASM. & DISCARD. RETAIN SCREWS.

**STEP 43** ATTACH L. & R.H. CONNECTORS & SEALS TO SHROUD ASSEMBLY WITH EXISTING SCREWS. SEE FIG. 8.

**STEP 44** SLIP CLAMPS (IN BAG D) ON HOSES, SLIDE HOSES ON CONNECTORS. POSITION & TIGHTEN CLAMPS. SEE

FIG. 8. **NOTE** Rotate R. H. hose to obtain clearance shown.

**STEP 45** INSTALL CLIPS (IN BAG A) TO INTERMEDIATE CROSS SILL. CONNECT BROWN WIRE PROVIDED TO BLOWER MOTOR, THEN ROUTE WIRE THRU CLIPS OVER TO MAIN HARNESS & FORWARD ALONG HARNESS THRU EXISTING CLIPS. SEE FIG. 8. **NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.



**FIG. 9 CONTROL ASM. SWITCH & CABLES**

**STEP 46** ATTACH SWITCH TO HEATER CONTROL WITH SCREWS (IN BAG A). SEE VIEW M.

**STEP 47** RAISE ALL CONTROL LEVERS TO THE TOP OF THEIR SLOTS & INSERT 1/8 INCH DIA. PIN THRU HOLES IN CONTROL ASSEMBLY. SEE FIG. 9.

**STEP 48** ATTACH HEAT & AIR CABLES TO CONTROL WITH SCREWS (IN BAG A). SECURE WIRE LOOPS OF CABLES TO RESPECTIVE CONTROL LEVERS WITH SPRING GRIP WASHERS (IN BAG A). SEE FIG. 9 & VIEW M.

**STEP 49** LOOSELY ATTACH DEFROSTER CABLE TO CONTROL ASM. LEVER PIN. INSTALL SPRING GRIP WASHER. SEE VIEW M.

**STEP 50** REMOVE GROMMET RETAINER FROM TOE PANEL & DISCARD EXISTING GROMMET. ROUTE CONTROL CABLES THRU OPENING IN TOE PANEL & THRU GROMMET (IN BAG A). POSITION GROMMET & THEN

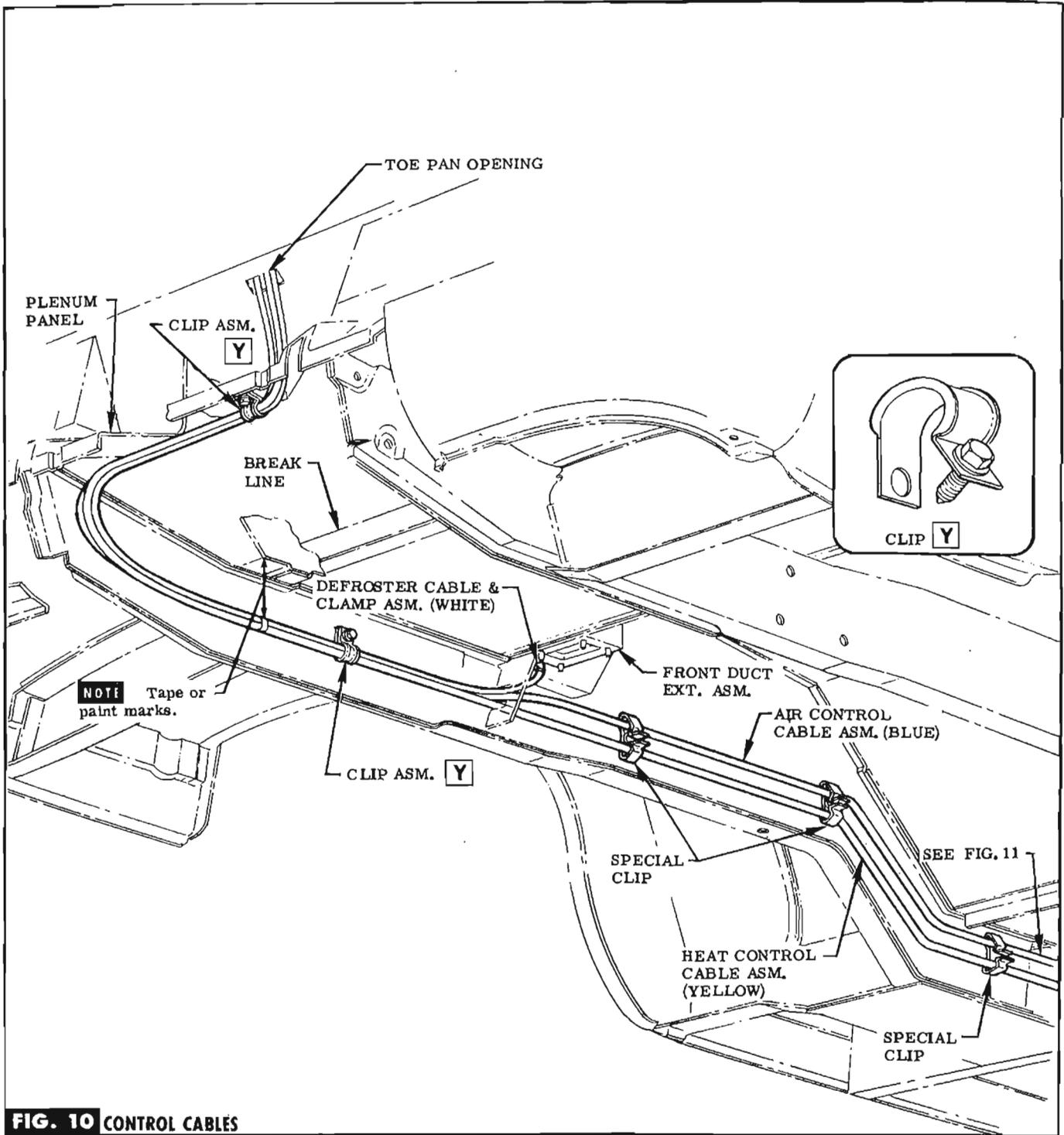
SECURE WITH EXISTING RETAINER. REINSTALL MAIN HARNESS & BLOWER MOTOR WIRE, ETC. IN NEW GROMMET. SEE FIG. 9.

**STEP 51** WITH SWITCH ARM IN "OFF" POSITION ASSEMBLE KNOB (IN BAG A) TO ARM WITH A STRAIGHT PUSH UNTIL KNOB LOCKS ON RETAINER TABS OF SWITCH ARM. A MAXIMUM FORCE OF 40 LBS. WILL ASSEMBLE KNOB IN PLACE. ALL RETAINER TABS MUST BE WITHIN THE CAVITY OF THE KNOB. SEE FIG. 9 & VIEW L. **CAUTION** Do not rock knob vertically during assembly, as this will bend switch arm.

**STEP 52** INSTALL HEATER CONTROL SUPPORT TO INSTRUMENT PANEL WITH BOLTS, SPACERS & NUTS (IN BAG A). SEE FIG. 9.

**STEP 53** INSERT LAMP (IN BAG A) INTO LAMP SOCKET WIRE (GRAY) & PLUG INTO CONTROL. SEE VIEW M.

**STEP 54** SLIP J-NUT (IN BAG A) IN PLACE ON SUPPORT & INSTALL HEATER CONTROL TO SUPPORT WITH SCREWS (IN BAG A). SEE FIG. 9.

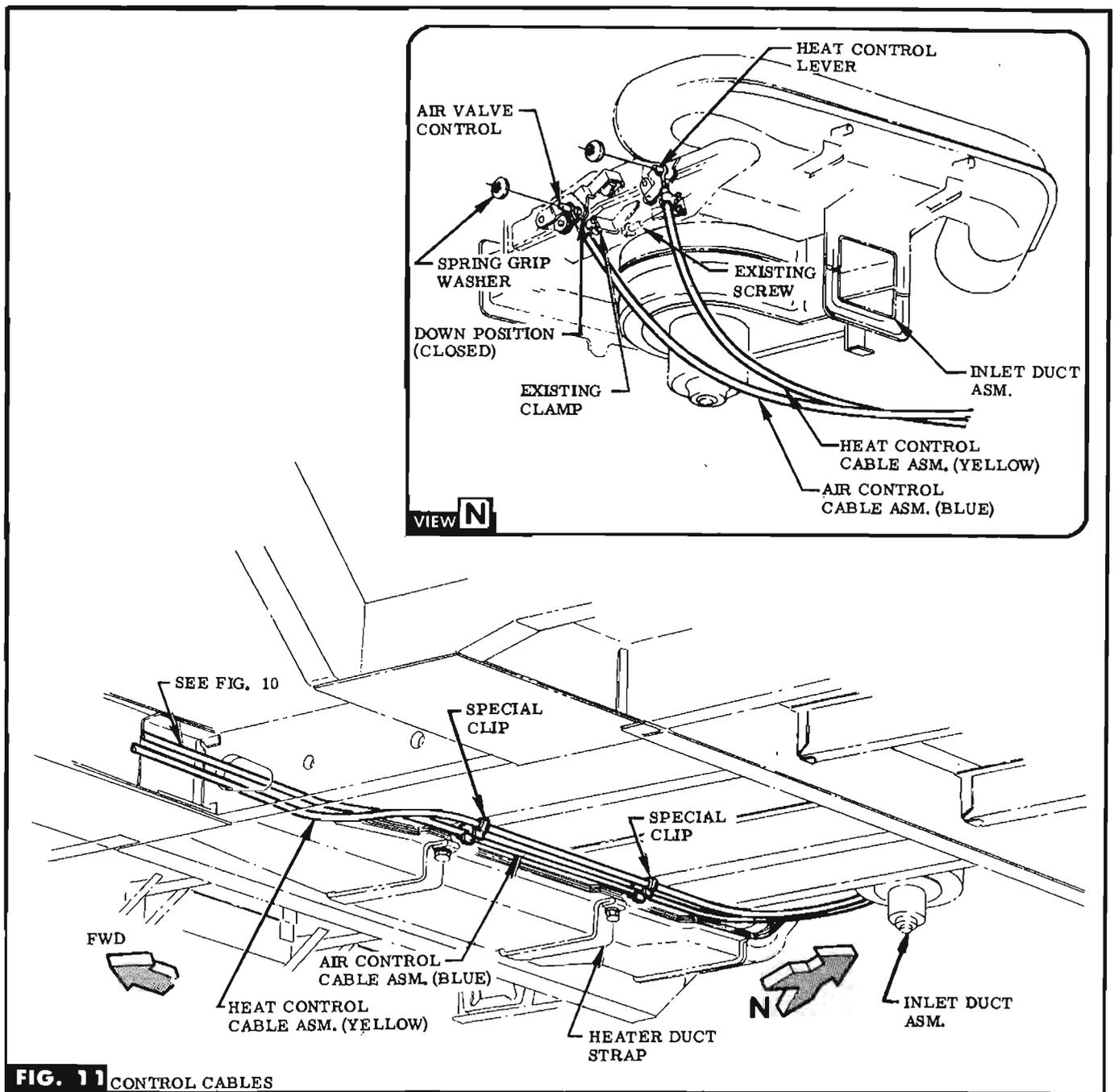


**FIG. 10 CONTROL CABLES**

**STEP 55** ROUTE DEFROSTER CABLE ALONG RIGHT SIDE RAIL THRU TOE PAN OPENING, GROMMET & TO HEATER CONTROL AS SHOWN IN FIG. 9 & 10. ALIGN TAPE OR PAINT MARKS ON THE CABLES DIRECTLY BELOW FLOOR TO TOE PANEL BREAK LINE BEFORE CLIPPING TO UNDERBODY. ROUTE ALL CABLES ALONG RIGHT SIDE RAIL & ATTACH

TO EXISTING HOLES IN PLENUM PANEL & SIDE RAIL WITH CLIPS (IN BAG B). SEE FIG. 10.

**STEP 56** ATTACH CLIPS (IN BAG B) TO HEAT & AIR CONTROL CABLES & INSERT CLIPS INTO EXISTING HOLES IN SIDE RAIL. SEE FIG. 10.



**FIG. 11** CONTROL CABLES

**STEP 57** INSTALL CLIPS (IN BAG B) TO INTERMEDIATE & REAR CROSSMEMBERS ALONG SIDE DUCT STRAP ATTACHMENTS. SEE FIG. 11.

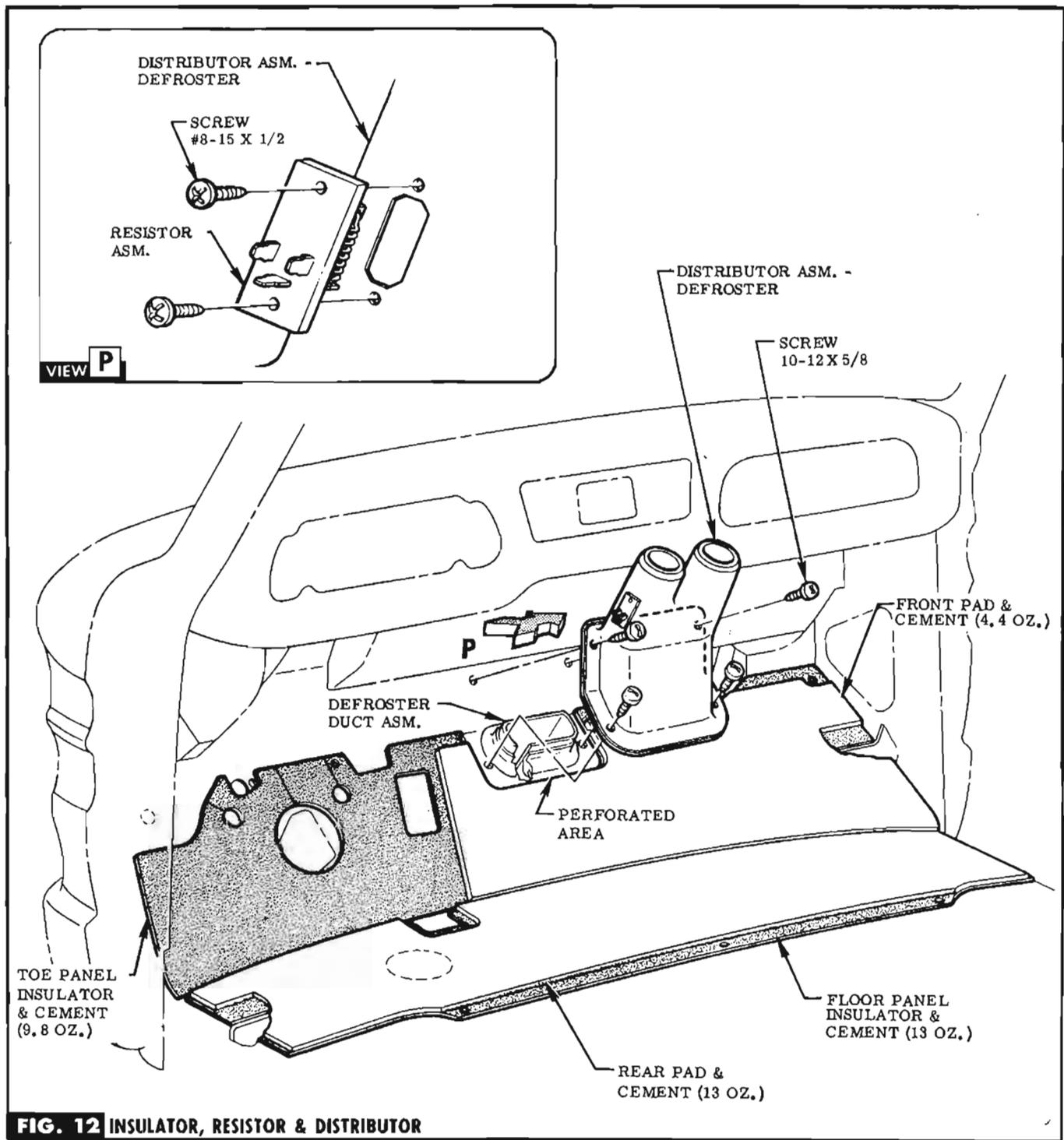
**STEP 58** ROUTE HEAT & AIR CONTROL CABLES REARWARD THRU OPENING IN CROSSMEMBER & THRU CLIPS JUST INSTALLED ON INTERMEDIATE & REAR CROSSMEMBERS. SEE FIG. 11.

**STEP 59** WITH VALVE CONTROL LINKAGE IN THE OVER-CENTER CLOSED POSITION, LOOSELY ATTACH HEAT & AIR CABLES TO INLET DUCT WITH EXISTING CLAMPS & SCREWS. SECURE WIRE LOOPS OF CABLES TO THEIR RESPECTIVE CONTROLS WITH SPRING GRIP WASHERS (IN BAG A). SEE FIG. 11, VIEW N.

**STEP 60** PULL ON HEAT & AIR CONDUIT TO REMOVE LASH & CAUSE CONTROL LEVERS TO SEAT AGAINST 1/8 INCH DIAMETER PIN. THIS WILL GIVE KNOBS 1/4 INCH CLEARANCE TO TOP OF SLOTS. HOLD IN POSITION & TIGHTEN CABLE CLAMP. SEE VIEW N & FIG. 9.

**STEP 61** PUSH ON DEFROSTER CONDUIT UNTIL LEVER SEATS BACK AGAINST 1/8 INCH DIAMETER PIN. HOLD IN POSITION & TIGHTEN CABLE CLAMP. SEE FIG. 9 & VIEW M.

**STEP 62** REMOVE 1/8 INCH DIA. PIN FROM HEATER CONTROL ASSEMBLY. SEE FIG. 9.

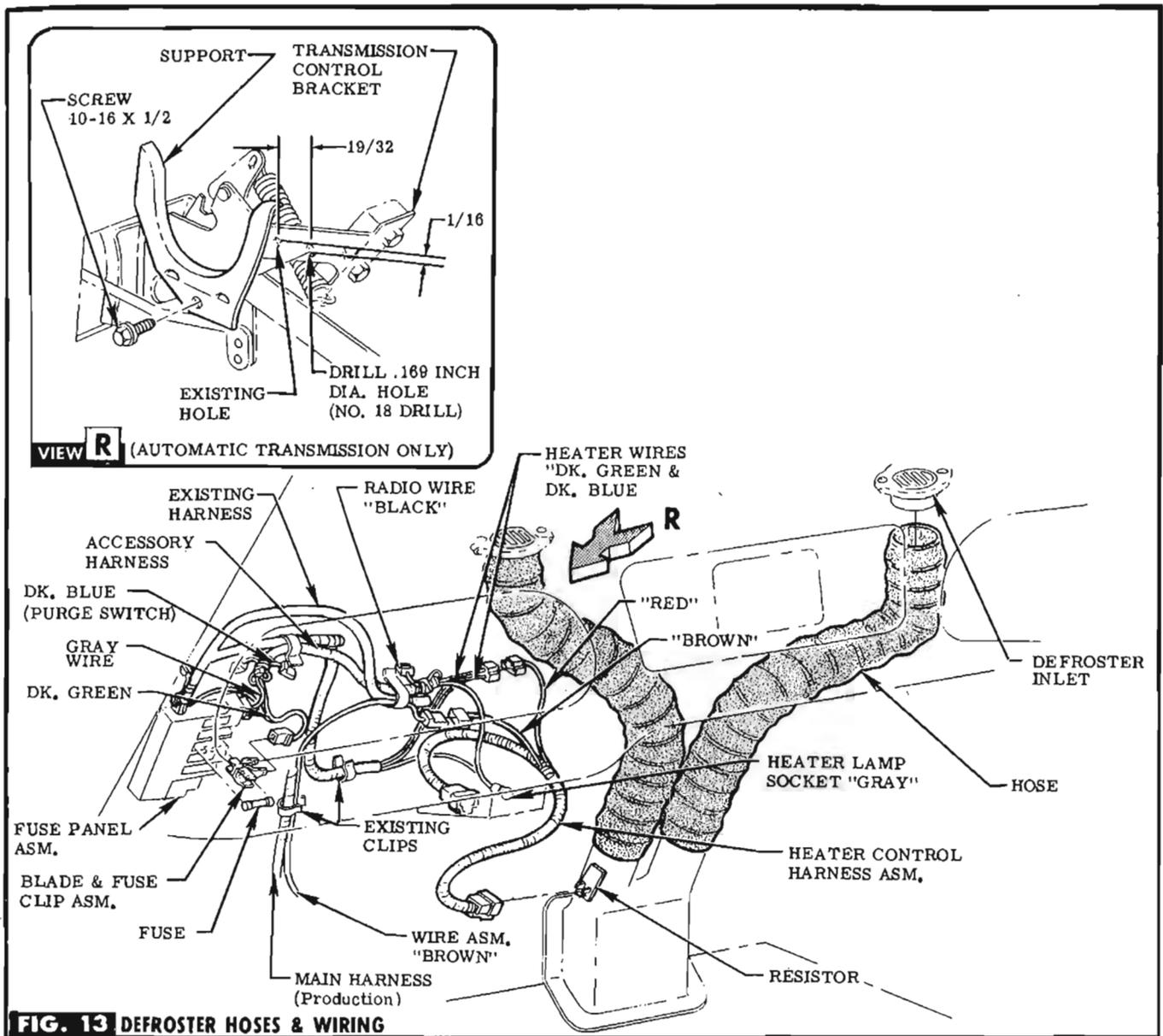


**STEP 63** REMOVE EXISTING FLOOR MAT & CEMENT PROVIDED PADS TO UNDERBODY OF FLOOR MAT. CUT OUT PERFORATED AREA. SEE FIG. 1.

**STEP 64** CEMENT INSULATORS TO TOE PANEL & FLOOR PANEL, & INSTALL FLOOR MAT. SEE FIG. 12.

**STEP 65** ATTACH RESISTOR (IN BAG A) TO DISTRIBUTOR WITH SCREWS (IN BAG A). SEE VIEW P.

**STEP 66** INSTALL DISTRIBUTOR WITH SCREWS (IN BAG A). SEE FIG. 12.



**FIG. 13 DEFROSTER HOSES & WIRING**

**STEP 67** (IF AUTOMATIC TRANSMISSION EXISTS) INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW PROVIDED (IN BAG A), SEE VIEW R.

**STEP 68** REMOVE INSTRUMENT PANEL COMPARTMENT, INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR ASM, SEE FIG. 13. REPLACE INSTRUMENT PANEL COMPARTMENT. **NOTE** If automatic transmission exists route L. H. hoses over hose support.

**STEP 69** INSTALL BLADE & FUSE CLIP INTO RECEPTACLE MARKED "HEATER B. U. LPS." ON FUSE PANEL, SEE FIG. 13.

**STEP 70** UNTAPE DK. GREEN WIRE CONNECTOR FROM EXISTING HARNESS & PLUG INTO FUSE CLIP PREVIOUSLY INSTALLED. SEE FIG. 13.

**NOTE** If Dk. Green Connector does not exist procure a "Accessory Harness Unit" from dealer & install.

**STEP 71** IF ACCESSORY HARNESS HAS BEEN INSTALLED, UNTAPE & PLUG GRAY LEAD CONNECTOR INTO RECEPTACLE IN FUSE PANEL MARKED "PANEL LPS." SEE FIG. 13.

**NOTE** If Radio exists, wire will always be connected.

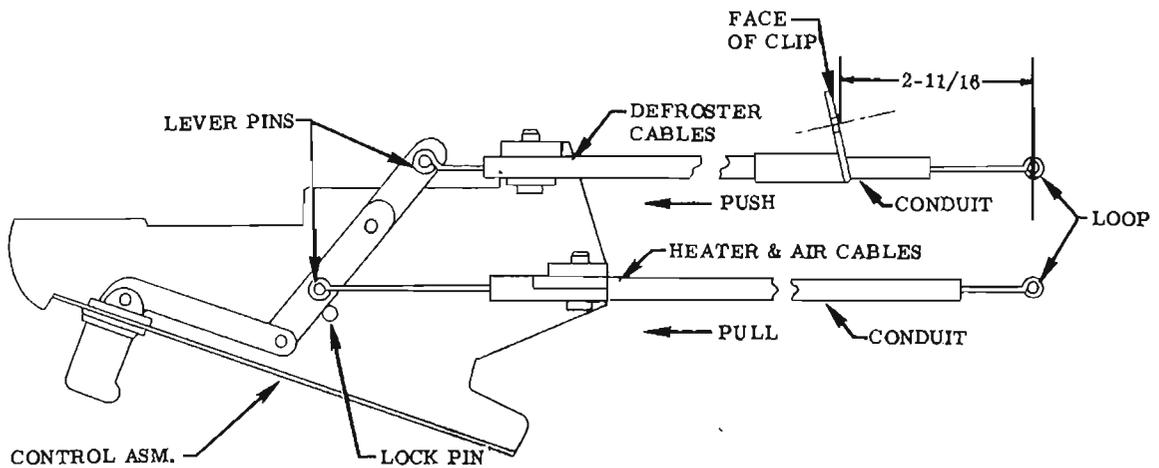
**STEP 72** PLUG LOOSE END OF HEATER CONTROL HARNESS ASM, INTO RESISTOR ON DISTRIBUTOR. SEE FIG. 13.

**STEP 73** CONNECT RED LEAD FROM HEATER HARNESS WITH DK. BLUE & GREEN WIRE CONNECTOR (FROM EXISTING OR ACCESSORY HARNESS), ROUTE BROWN LEAD (FROM GROMMET IN TOE PANEL) ALONG EXISTING HARNESS & CONNECT TO BROWN LEAD OF HEATER HARNESS, SEE FIG. 13.

**STEP 74** INSERT FUSE INTO FUSE CLIP ASM, PREVIOUSLY INSTALLED. SEE FIG. 13.

**STEP 75** REPLACE PARTS PREVIOUSLY REMOVED.

**NOTE** Discard any remaining parts, they are used on other models.



**FIG. 14** INSTALLATION & ADJUSTMENT

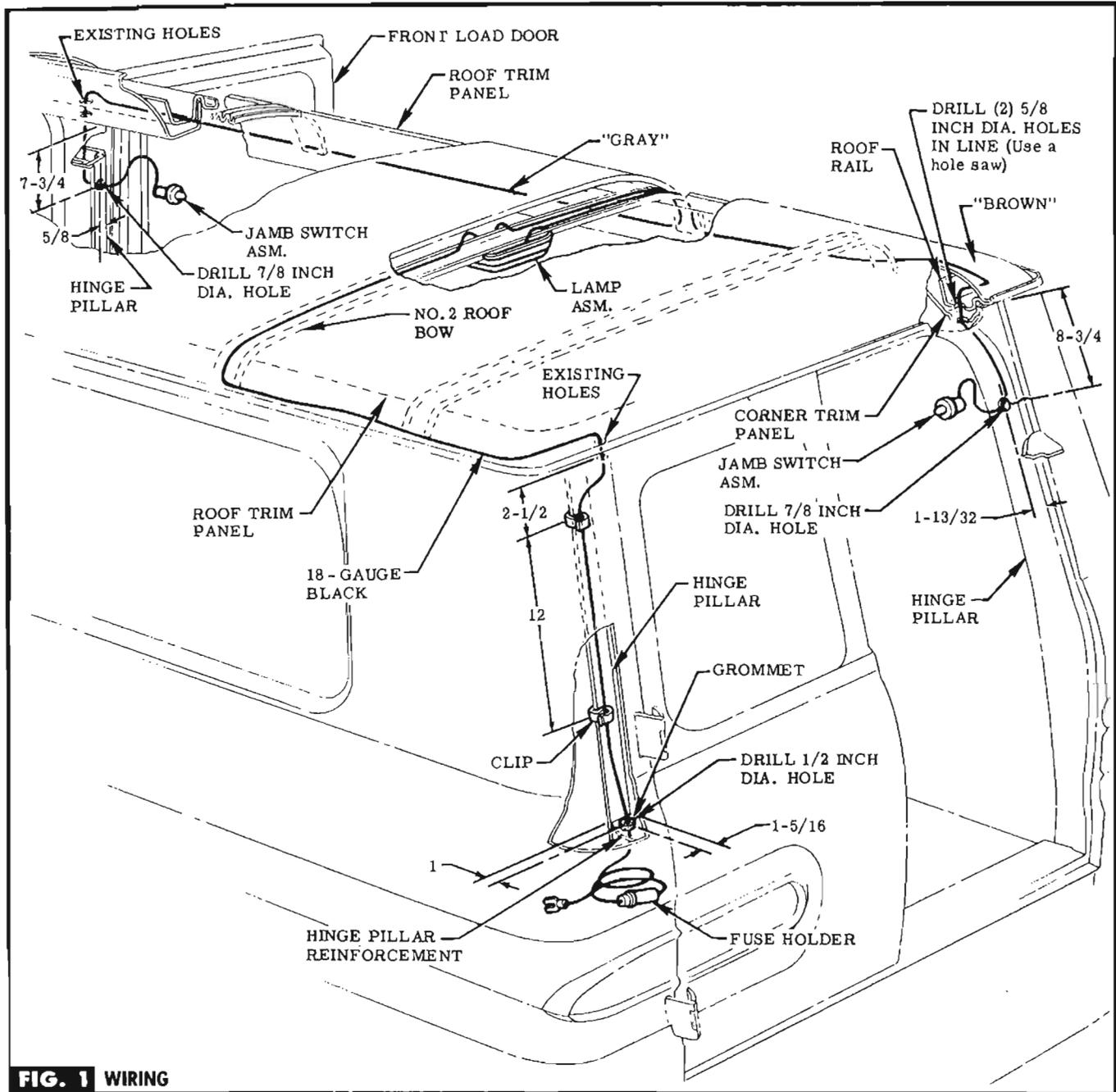
**STEP 77** INSTALLATION & ADJUSTMENT SUMMARY

PROCEDURE

1. ATTACH DEFROSTER CABLE LOOP (FIXED CLIP END) TO FRONT DUCT EXTENSION CONTROL ROD. SEE STEP 3.
2. ATTACH DEFROSTER CABLE (FIXED CLIP) TO FRONT DUCT EXTENSION. SEE STEP 4.
3. RAISE ALL CONTROL LEVERS TO THE TOP OF SLOTS. SEE STEP 47.
4. INSERT PIN THRU HOLES IN CONTROL ASSEMBLY. SEE STEP 47.
5. ATTACH HEAT & AIR CABLES TO CONTROL & LEVER PINS. SEE STEP 48.
6. LOOSELY ATTACH DEFROSTER CABLE TO CONTROL & LEVER PIN. SEE STEP 49.
7. INSTALL CONTROL & CABLE ASSEMBLY INTO VEHICLE. SEE STEP 54.
8. ATTACH HEAT & AIR CABLES TO INLET DUCT ASSEMBLY. SEE STEPS 59 & 60.
9. TIGHTEN CLAMPS ON CABLES. SEE STEPS 60 & 61.
10. REMOVE PIN FROM CONTROL ASSEMBLY. SEE STEP 62.

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**DOME LAMP INSTRUCTION SHEET**

CORVAIR 95 - 1205 & 1206



**FIG. 1 WIRING**

**STEP 1** REMOVE REAR TRIM PANELS FIRST IF VEHICLE IS MODEL 1206.

**STEP 2** LOCATE, CENTER PUNCH, & DRILL HOLE IN L. H. REAR DOOR HINGE PILLAR REINFORCEMENT. SEE FIG. 1.

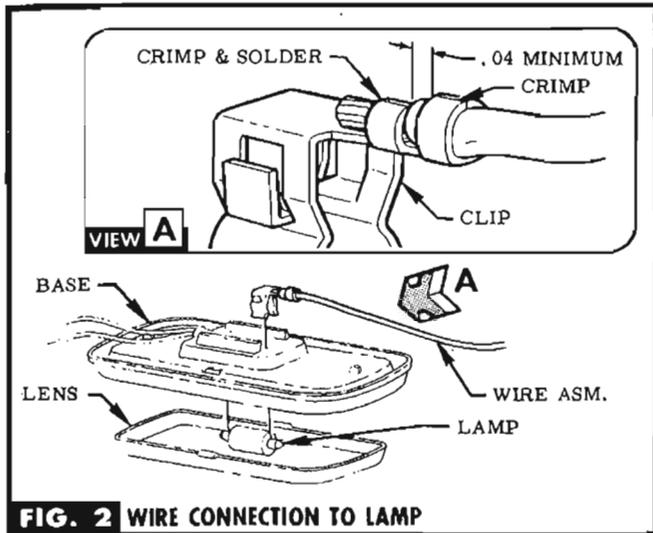
**STEP 3** PUSH BARE END OF WIRE ASM. THRU GROMMET & SLIDE GROMMET ALONG WIRE TO A POINT ABOUT (12) INCHES FROM FUSE HOLDER. THREAD BARE END OF WIRE THRU DRILLED HOLE FROM UNDER REINFORCEMENT. THEN CLIP WIRE TO PILLAR & ROUTE TO FRONT OF SECOND ROOF BOW FROM REAR. SEE FIG. 1. USE STIFF WIRE TO ASSIST ROUTING THRU HOLES & AROUND CORNERS.

**NOTE** If customer desires to change location in vehicle, procure same gauge wire as specified & splice, solder & tape.

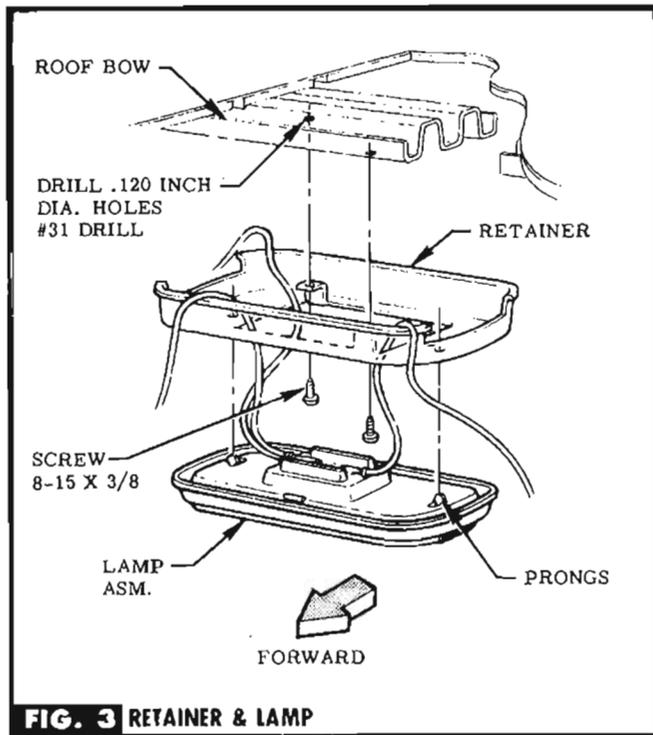
**STEP 4** CRIMP & SOLDER BARE END OF WIRE TO CLIP. REMOVE LENS FROM LAMP ASM. INSERT CLIP INTO BASE. INSERT LAMP INTO CLIPS. REPLACE LENS. SEE FIG. 2 & VIEW A.

**STEP 5** LOCATE, CENTER PUNCH, & DRILL HOLES IN R. H. FRONT LOAD DOOR & R. H. REAR DOOR HINGE PILLARS. SEE FIG. 1.

**STEP 6** FROM INSIDE OF VEHICLE LOCATE, CENTER PUNCH, & CUT HOLES IN R. H. CORNER TRIM PANEL & ROOF RAIL, IF ACCESS HOLES DO NOT EXIST. LOCATE SYMMETRICALLY OPPOSITE TO HOLES ON L. H. SIDE. SEE FIG. 1. **CAUTION** Do not drill thru roof panel.



**FIG. 2 WIRE CONNECTION TO LAMP**



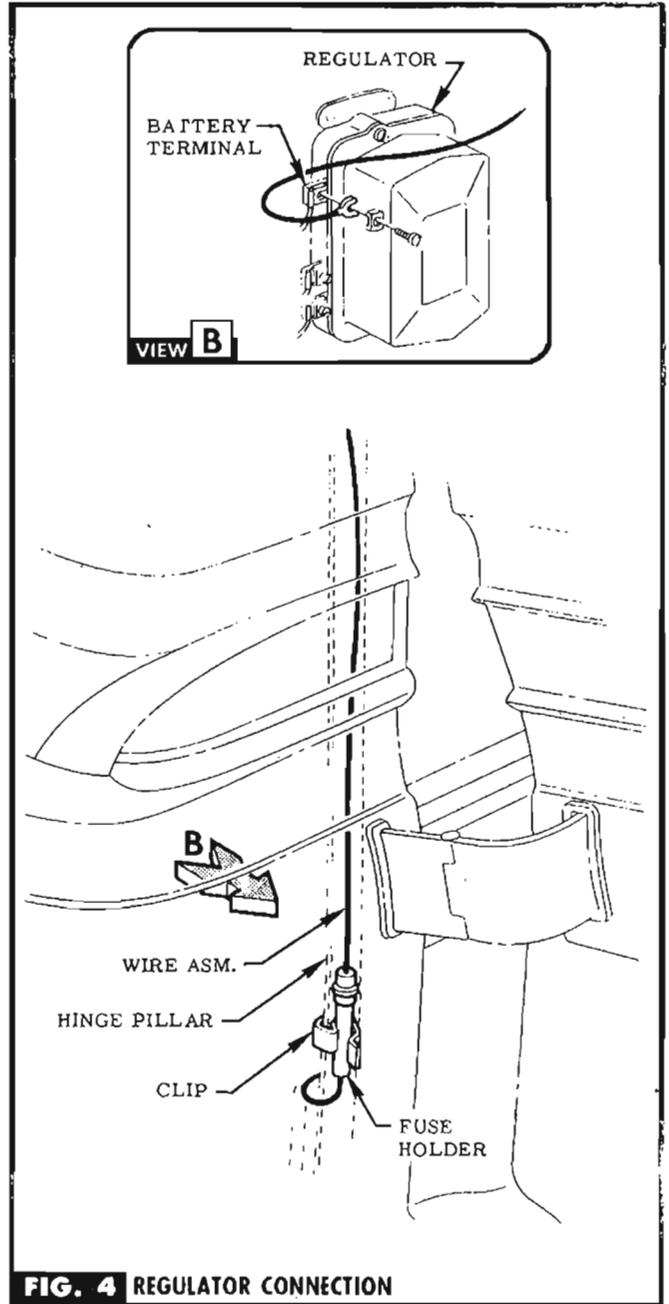
**FIG. 3 RETAINER & LAMP**

**STEP 7** POSITION RETAINER ON CENTER OF REAR ROOF BOW & USE IT AS A TEMPLATE TO DRILL HOLES. SEE FIG. 3. **CAUTION** Do not drill thru roof panel.

**STEP 8** PASS LAMP ASM. THRU RETAINER & ATTACH RETAINER TO BOW WITH SCREWS. SEE FIG. 3.

**STEP 9** DRAW LAMP ASM. UP TO RETAINER BY PULLING OUT WIRE LEADS THEN PRESS LAMP ASM. TO RETAINER UNTIL PRONGS SNAP INTO PLACE. SEE FIG. 3.

**STEP 10** PUSH WIRES OVER BEHIND FLANGES OF ROOF BOW. ROUTE BROWN & GRAY WIRES BEHIND R. H. ROOF TRIM PANEL THRU ACCESS HOLES TO DOOR HINGE PILLARS. SEE FIG. 1, SHEET 1. **NOTE** Use stiff wire to



**FIG. 4 REGULATOR CONNECTION**

assist routing thru holes & around corners.

**STEP 11** PULL TERMINALS OF BROWN & GRAY WIRES OUT THRU DRILLED HOLES. INSERT THEM INTO METAL CONNECTORS ON END OF JAMB SWITCHES & PUSH SWITCHES INTO PLACE. SEE FIG. 1.

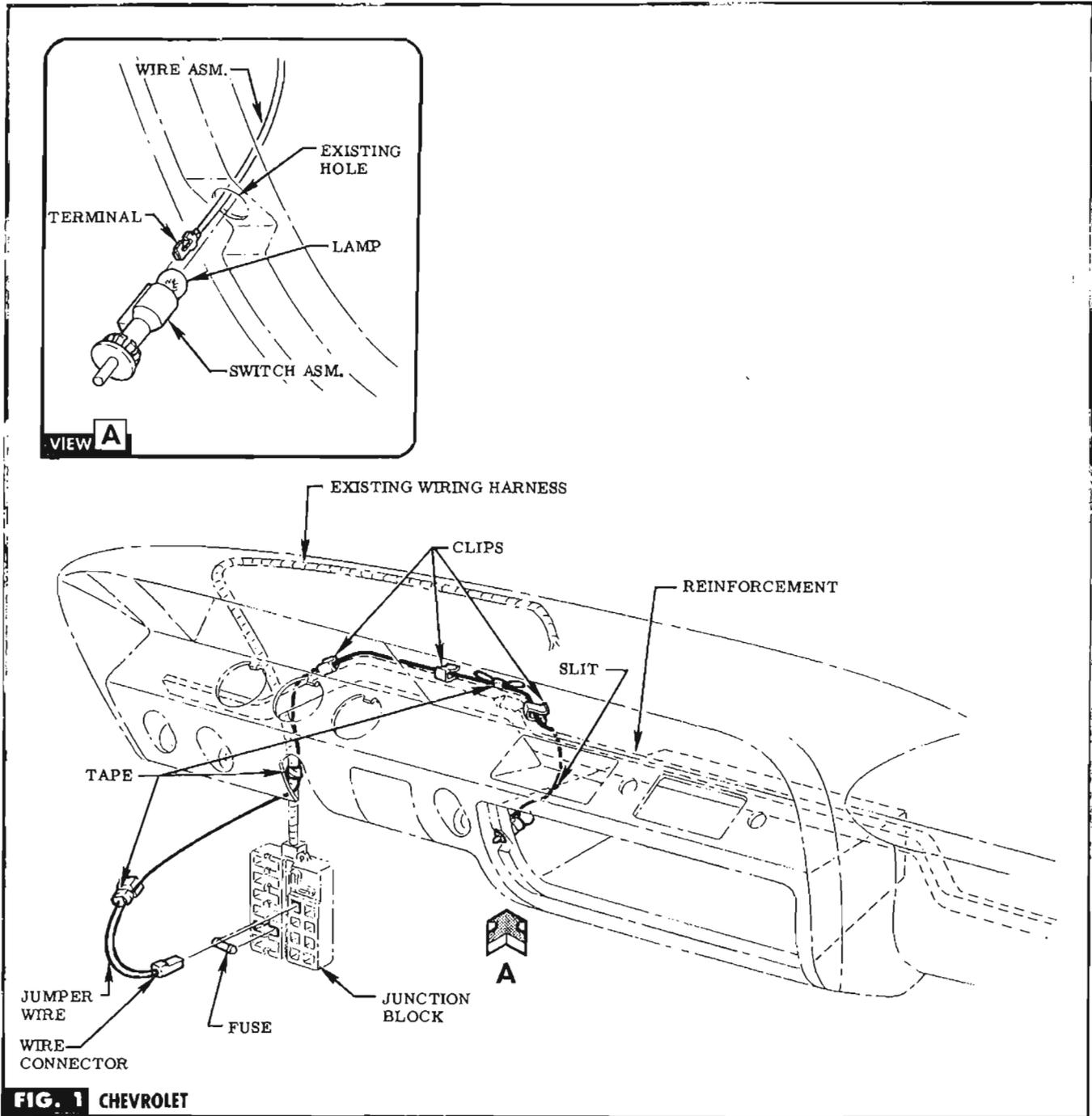
**STEP 12** ROUTE TERMINAL END OF WIRE ASM. TO FRONT OF REGULATOR, CLIP FUSE HOLDER TO HINGE PILLAR & CONNECT WIRE TO BATTERY TERMINAL ON REGULATOR. SEE FIG. 4 & VIEW B, & ALSO CLIP WIRE TO HINGE PILLAR. SEE FIG. 1.

**STEP 13** INSERT GROMMET, PLACED ON WIRE ASM. IN STEP 3, INTO DRILLED HOLE IN REAR PILLAR REINFORCEMENT. REPLACE REAR TRIM PANELS IF REMOVED IN STEP 1.

985273

**INSTRUMENT PANEL COMPARTMENT LIGHT SWITCH INSTRUCTION SHEET**

CHEVROLET - CORVAIR - CORVAIR 95 - TRUCK & CHEVY



**FIG. 1 CHEVROLET**

**STEP 1** ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 1 & VIEW A.

**STEP 2** ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW A.

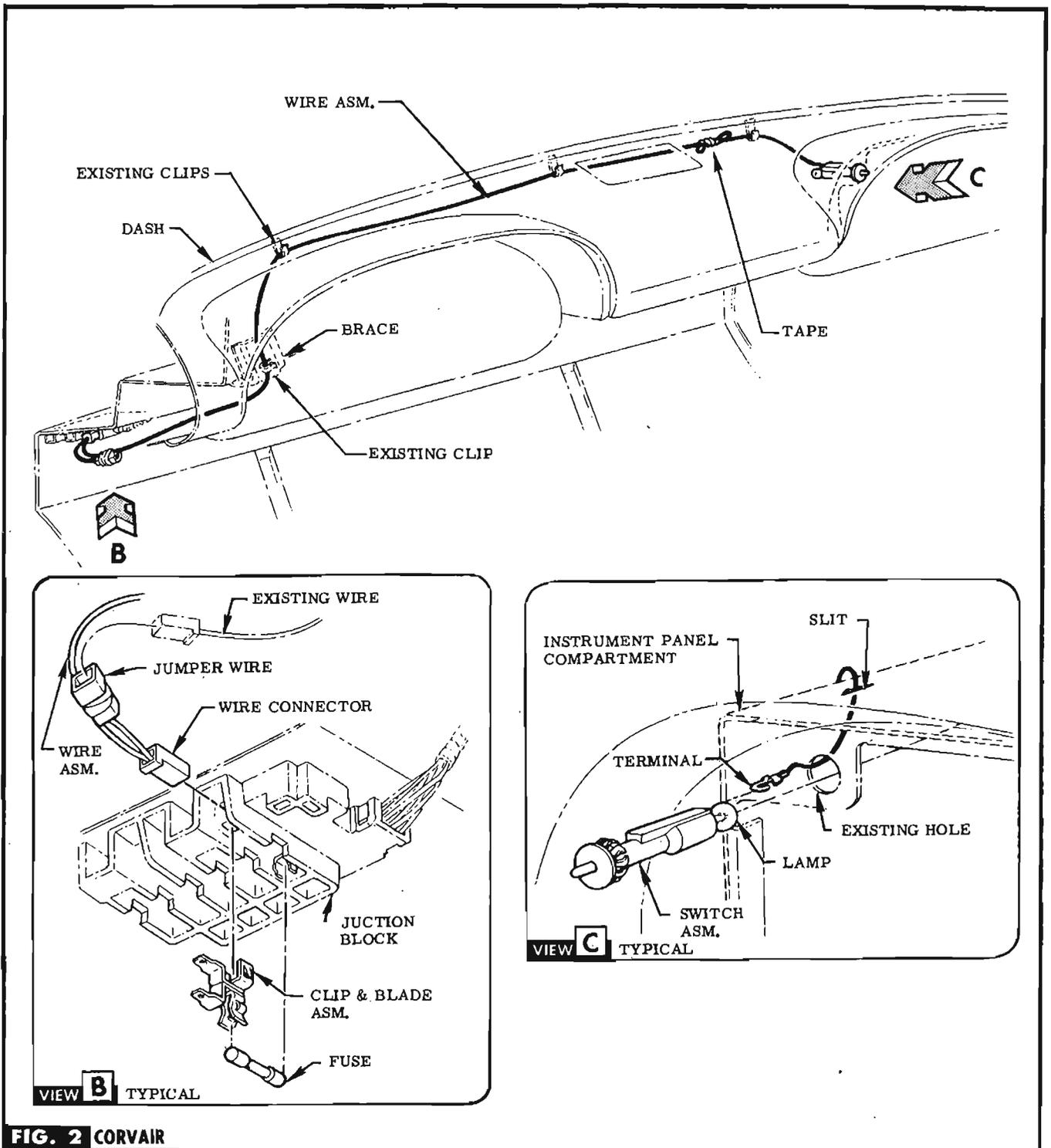
**STEP 3** ROUTE WIRE ALONG REINFORCEMENT & ATTACH WITH THREE OF PROVIDED CLIPS. ROUTE WIRE WITH EXISTING HARNESS TO JUNCTION BLOCK. TAPE WIRE TO

HARNESS CLOSE TO JUNCTION BLOCK. SEE FIG. 1.

**STEP 4** PLUG WIRE CONNECTOR INTO EITHER RECEPTACLE MARKED "CTSY." SEE FIG. 1. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

**STEP 5** INSERT FUSE INTO RECEPTACLE MARKED "TAIL-LPS." SEE FIG. 1.

**STEP 6** LOOP EXCESS WIRE & TAPE. SEE FIG. 1. **NOTE** Discard remaining parts.



**FIG. 2 CORVAIR**

**STEP 1a** ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 2 & VIEW C.

**STEP 2a** ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW C.

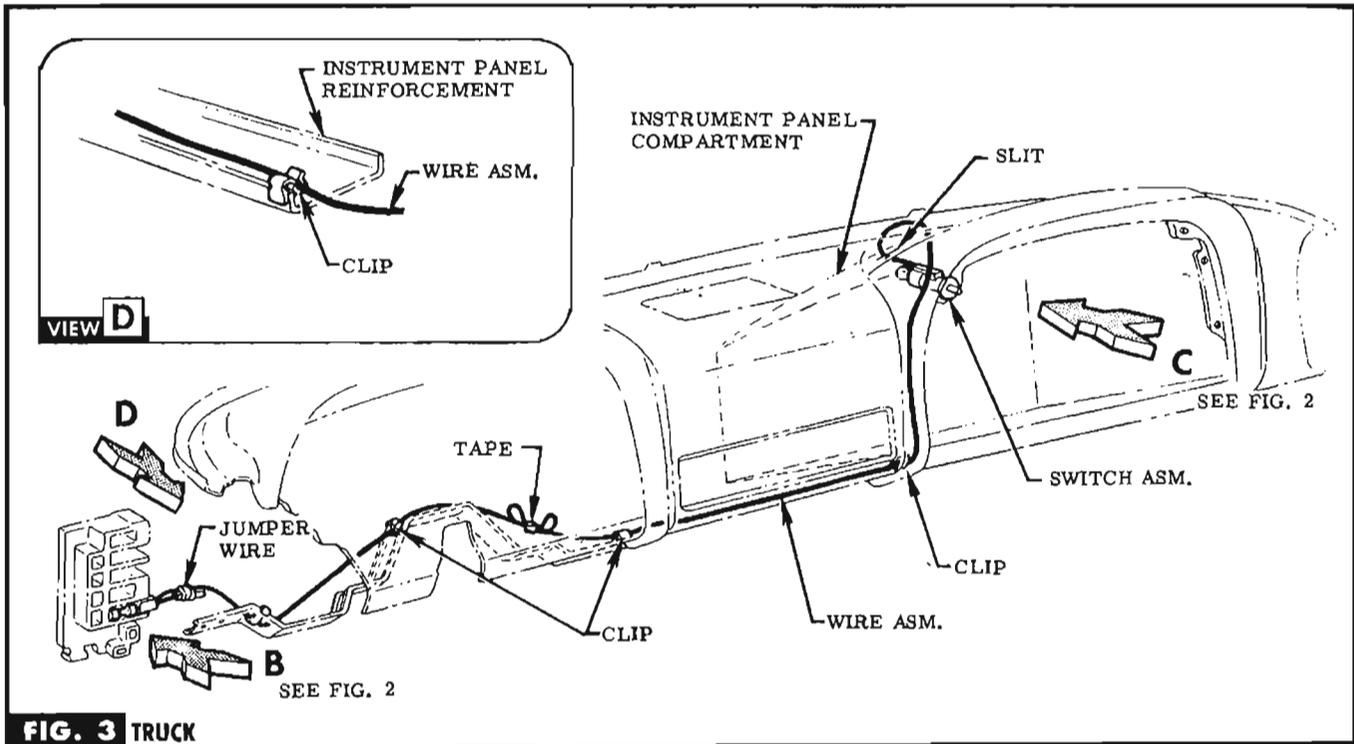
**STEP 3a** ROUTE WIRE THRU EXISTING CLIPS (ON DASH) TO

JUNCTION BLOCK. SEE FIG. 2.

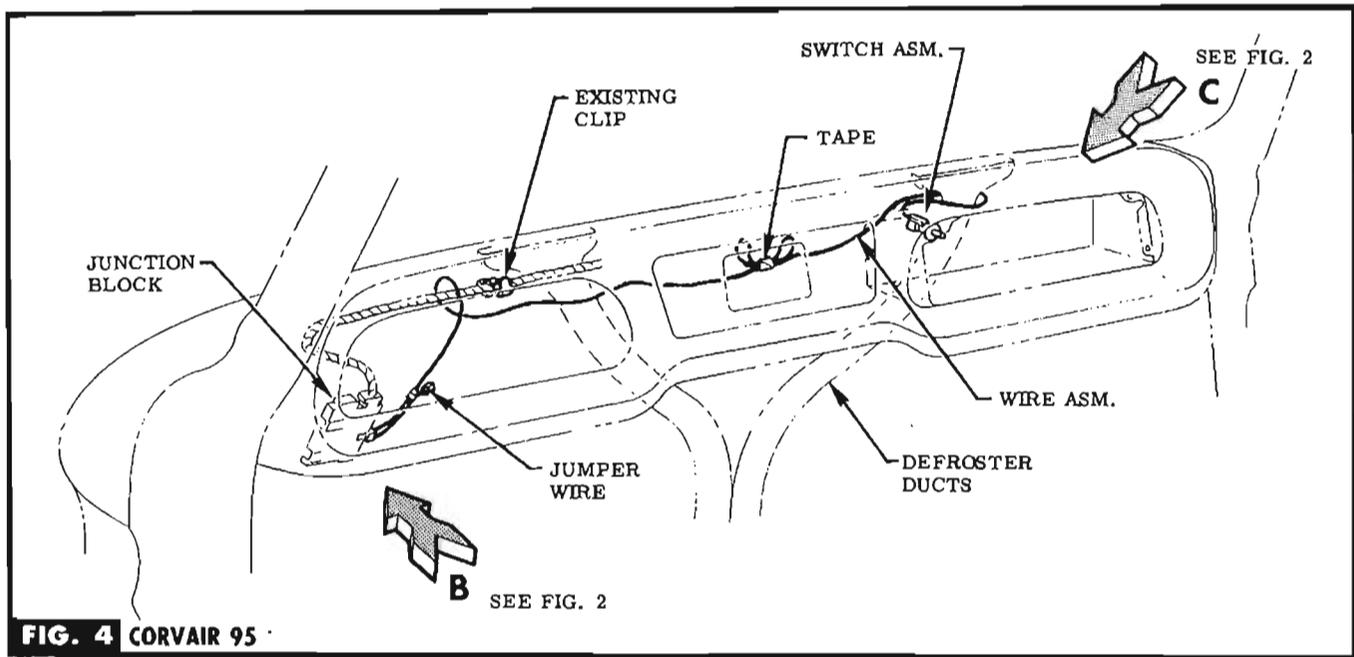
**STEP 4a** PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL. BOX LP.", INSERT FUSE & CONNECT WIRE. SEE VIEW D. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard clip & blade asm. & fuse.

**STEP 5a** LOOP & TAPE EXCESS WIRE. SEE FIG. 2.

**NOTE** Discard remaining parts.



**FIG. 3 TRUCK**



**FIG. 4 CORVAIR 95**

**STEP 1b** ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 3 OR 4 & VIEW C, FIG. 2.

**STEP 2b** ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE FIG. 3 OR 4 & VIEW C, FIG. 2.

**STEP 3b** (CORVAIR 95) ROUTE WIRE TO JUNCTION BLOCK BY LOOPING AROUND R. H. DEFROSTER DUCT, PASS OVER L. H. DEFROSTER DUCT, LOOP AROUND EXISTING WIRING HARNESS ALONGSIDE OF EXISTING CLIP. SEE FIG. 4.

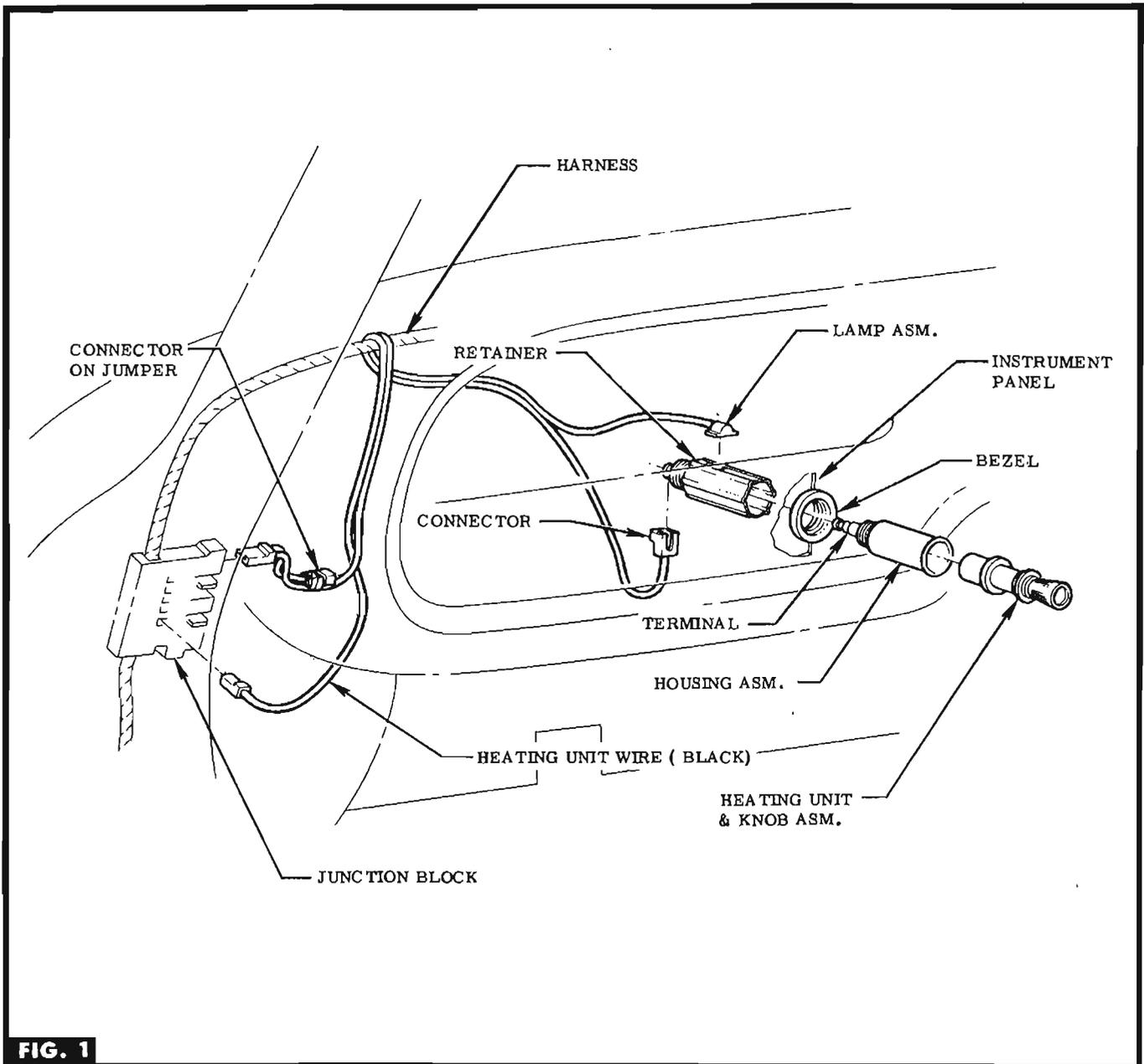
**STEP 4b** (TRUCK) MOUNT CLIPS ON FORWARD FLANGE OF INSTRUMENT PANEL REINFORCEMENT & ROUTE WIRE THRU THESE CLIPS TO JUNCTION BLOCK. SEE FIG. 3, & VIEW D.

**STEP 5b** PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL. BOX LP." INSERT FUSE & CONNECT WIRE. SEE VIEW D & FIG. 2. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

**STEP 6b** LOOP & TAPE EXCESS WIRE. SEE FIG. 3 OR 4. **NOTE** Discard remaining parts.

985609  
CIGARETTE LIGHTER INSTRUCTION SHEET

CORVAIR 95



**FIG. 1**

**STEP 1** REMOVE PLUG FROM HOLE IN INSTRUMENT PANEL.

**STEP 2** INSERT HOUSING THRU BEZEL & HOLE IN INSTRUMENT PANEL & SECURE WITH RETAINER. PLUG HEATING UNIT INTO HOUSING, SEE FIG. 1.

**STEP 3** ATTACH CONNECTOR TO TERMINAL ON HOUSING & INSERT LAMP INTO RETAINER. SEE FIG. 1.

**STEP 4** LOOP WIRES AROUND HARNESS & ROUTE TO JUNCTION BLOCK. SEE FIG. 1.

**STEP 5** PLUG BLACK WIRE CONNECTOR INTO OPENING IN JUNCTION BLOCK MARKED "CIG. LTR." & CONNECTOR WITH JUMPER INTO OPENING MARKED "PANEL LPS." **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

985285

REAR VIEW MIRROR INSTRUCTION SHEET

CORVAIR 95

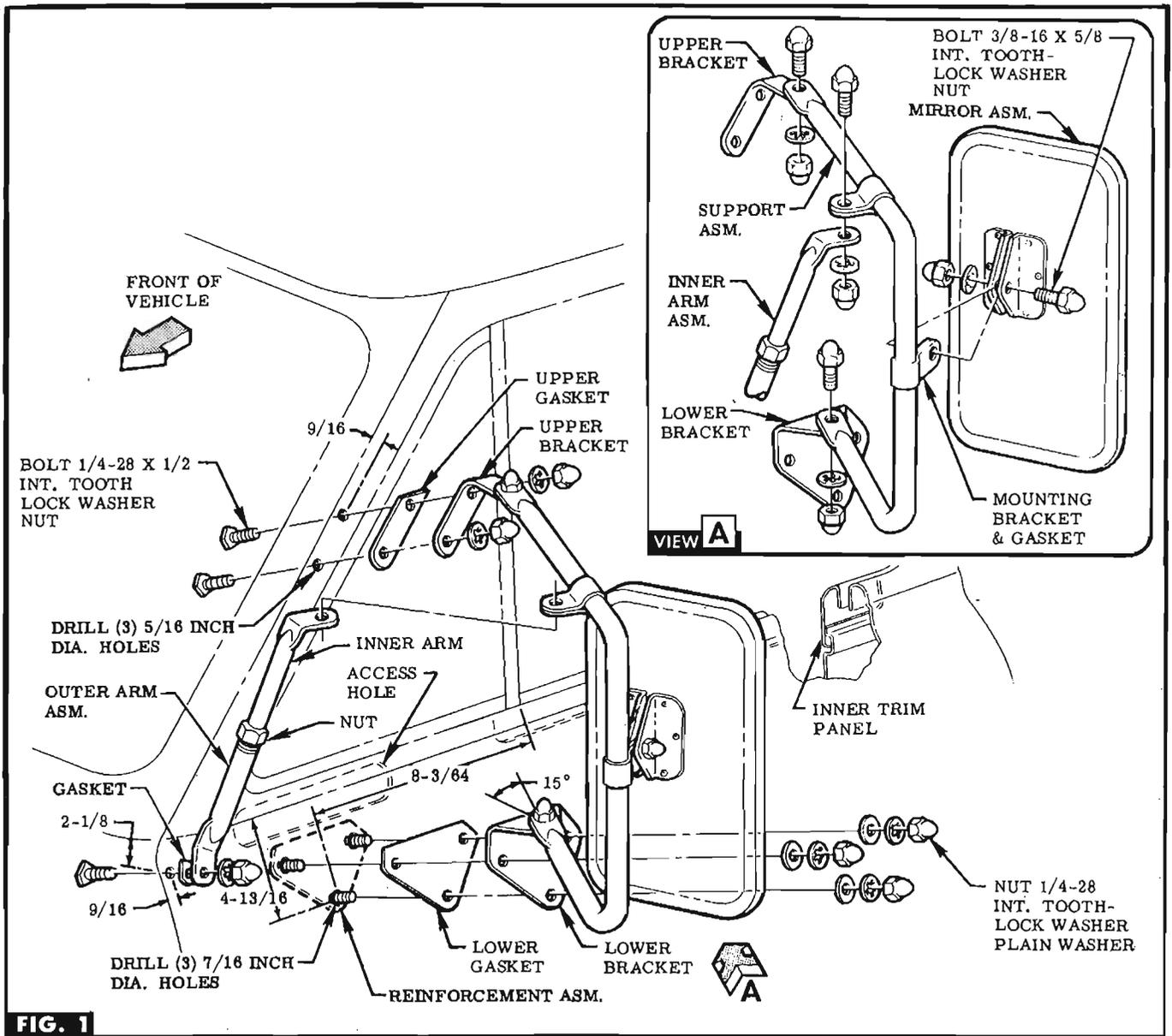


FIG. 1

**STEP 1** REMOVE & RETAIN THE SIDE DOOR INNER TRIM PANEL.

**STEP 2** ASSEMBLE UPPER & LOWER BRACKET TO SUPPORT WITH ATTACHING PARTS PROVIDED. SEE VIEW A.  
**NOTE** L.H. & R.H. upper brackets are provided. Be sure bracket slants forward on L.H. side. SEE FIG. 1.

**STEP 3** USING LOWER BRACKET AS TEMPLATE, LOCATE, CENTERPUNCH & DRILL HOLES IN DOOR. SEE FIG. 1:

**STEP 4** FROM INSIDE OF DOOR, POSITION REINFORCEMENT THRU ACCESS HOLE & INTO DRILLED HOLES, FROM OUTSIDE OF DOOR ATTACH GASKET & LOWER BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1. REPLACE TRIM PANEL.

**STEP 5** USING UPPER BRACKET AS TEMPLATE, LOCATE,

CENTERPUNCH & DRILL HOLES. SEE FIG. 1.

**STEP 6** ATTACH UPPER BRACKET WITH UPPER GASKET & ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 7** LOCATE ALONG CONTOUR, CENTERPUNCH & DRILL FORWARD HOLE FOR OUTER ARM. SEE FIG. 1.

**STEP 8** ASSEMBLE INNER & OUTER ARM WITH NUT PROVIDED, & ATTACH OUTER ARM & GASKET TO DOOR WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

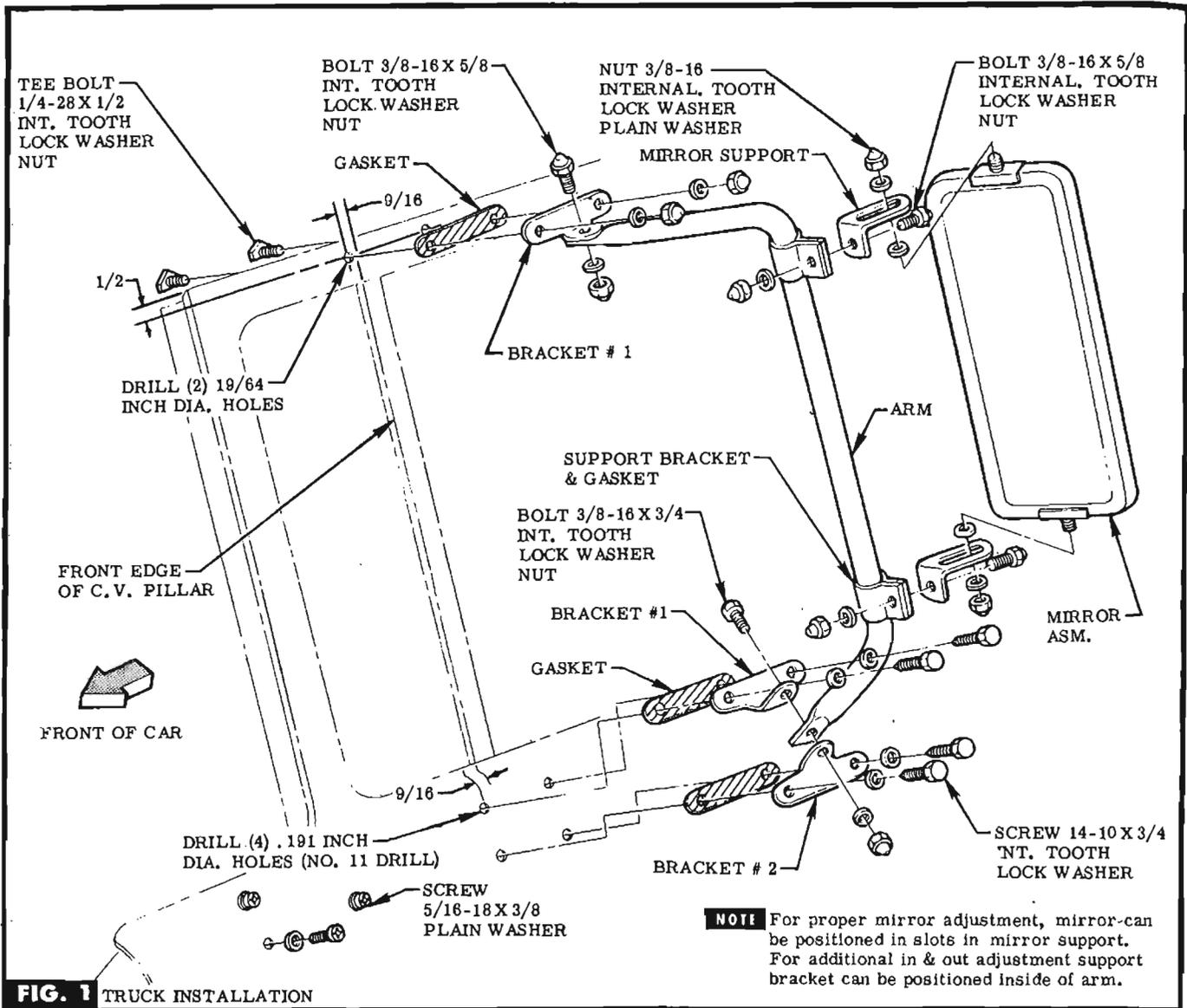
**STEP 9** ATTACH INNER ARM TO SUPPORT WITH GASKET & BRACKET & ATTACHING PARTS PROVIDED. SEE FIG. 1 & VIEW A.

**STEP 10** INSTALL MIRROR TO SUPPORT WITH GASKET & BRACKET & ATTACHING PARTS PROVIDED. SEE VIEW A.

985410

REAR VIEW MIRROR INSTRUCTION SHEET

C-K 10-20, C30 TRUCKS (EXCEPT COWLS & C3609) & CORVAIR 95



**STEP 1** ON L. H. SIDE ONLY, REMOVE & DISCARD EXISTING MIRROR & ATTACHING PARTS. PLUG HOLES WITH PARTS PROVIDED. SEE FIG. 1.

**STEP 2** MARK HOLE CENTER AT TOP OF DOOR & VERTICAL CENTERLINE AT BOTTOM FROM FRONT EDGE OF C. V. PILLAR, USE DIMENSIONS SHOWN. USING TOP BRACKET (STAMPED # 1) AS TEMPLATE, MARK REMAINING TOP HOLE. SEE FIG. 1.

**STEP 3** CENTERPUNCH & DRILL TOP HOLES & ATTACH TOP BRACKET (STAMPED # 1) & GASKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 4** ASSEMBLE SUPPORT BRACKETS & GASKETS TO ARM. SEE FIG. 1. **NOTE** Do not spread brackets over tube, but assemble from arm end.

**STEP 5** ASSEMBLE BRACKET (STAMPED # 1) TO TOP SIDE OF LOWER PART OF ARM, & BRACKET (STAMPED # 2) TO BOTTOM SIDE OF LOWER PART OF ARM WITH ATTACHING PART PROVIDED. SEE FIG. 1.

**STEP 6** ATTACH UPPER PART OF ARM TO UNDER SIDE OF TOP BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

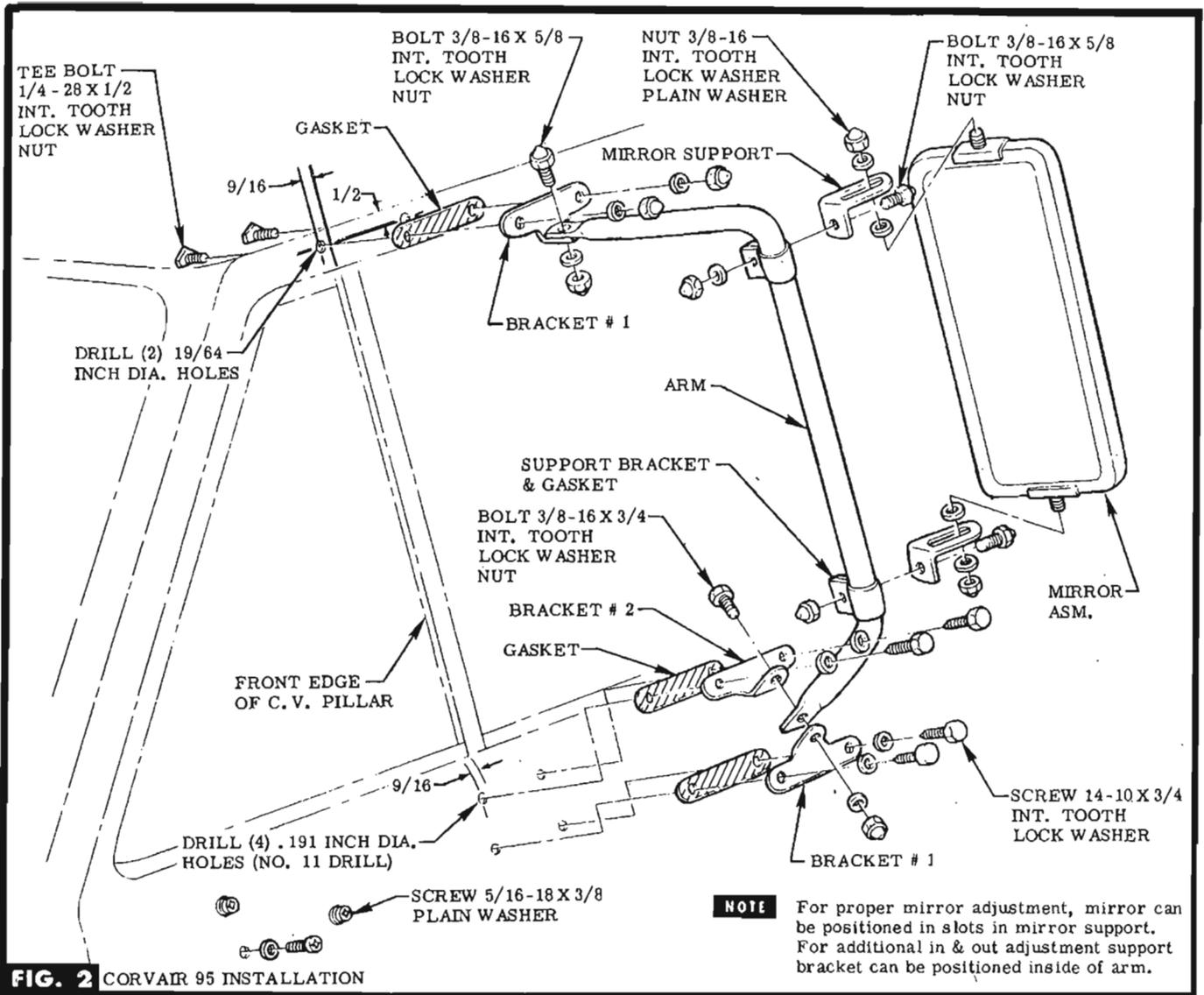
**STEP 7** LINE UP LOWER BRACKETS WITH CENTERLINE PREVIOUSLY MARKED, USE BRACKETS AS TEMPLATE. MARK HOLE CENTERS, CENTERPUNCH & DRILL BOTTOM HOLES. SEE FIG. 1.

**STEP 8** ATTACH BOTTOM BRACKETS & GASKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 9** ASSEMBLE MIRROR SUPPORTS TO MIRROR WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 10** INSTALL MIRROR BY ATTACHING MIRROR SUPPORTS TO SUPPORT BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 11** FOR R. H. REAR VIEW MIRROR INSTALLATION REPEAT STEPS 2 THRU 10.



**STEP 1a** ON L. H. SIDE ONLY, REMOVE & DISCARD EXISTING MIRROR & ATTACHING PARTS. PLUG HOLES WITH PARTS PROVIDED. SEE FIG. 2.

**STEP 2a** MARK HOLE CENTER AT TOP OF DOOR & VERTICAL CENTERLINE AT BOTTOM FROM FRONT EDGE OF C.V. PILLAR, USE DIMENSIONS SHOWN. USING TOP BRACKET (STAMPED #1) AS TEMPLATE, MARK REMAINING TOP HOLE. SEE FIG. 2.

**STEP 3a** CENTERPUNCH & DRILL TOP HOLES & ATTACH TOP BRACKET (STAMPED #1) & GASKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 4a** ASSEMBLE SUPPORT BRACKETS & GASKETS TO ARM. SEE FIG. 2. **NOTE** Do not spread brackets over tube, but assemble from arm end.

**STEP 5a** ASSEMBLE BRACKET (STAMPED #2) TO TOP SIDE OF LOWER PART OF ARM, & BRACKET (STAMPED #1) TO BOTTOM SIDE OF LOWER PART OF ARM WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 6a** ATTACH UPPER PART OF ARM TO TOP SIDE OF TOP BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 7a** LINE UP LOWER BRACKETS WITH CENTERLINE PREVIOUSLY MARKED, USE BRACKETS AS TEMPLATE, MARK HOLE CENTERS, CENTERPUNCH & DRILL BOTTOM HOLES. SEE FIG. 2.

**STEP 8a** ATTACH BOTTOM BRACKETS & GASKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

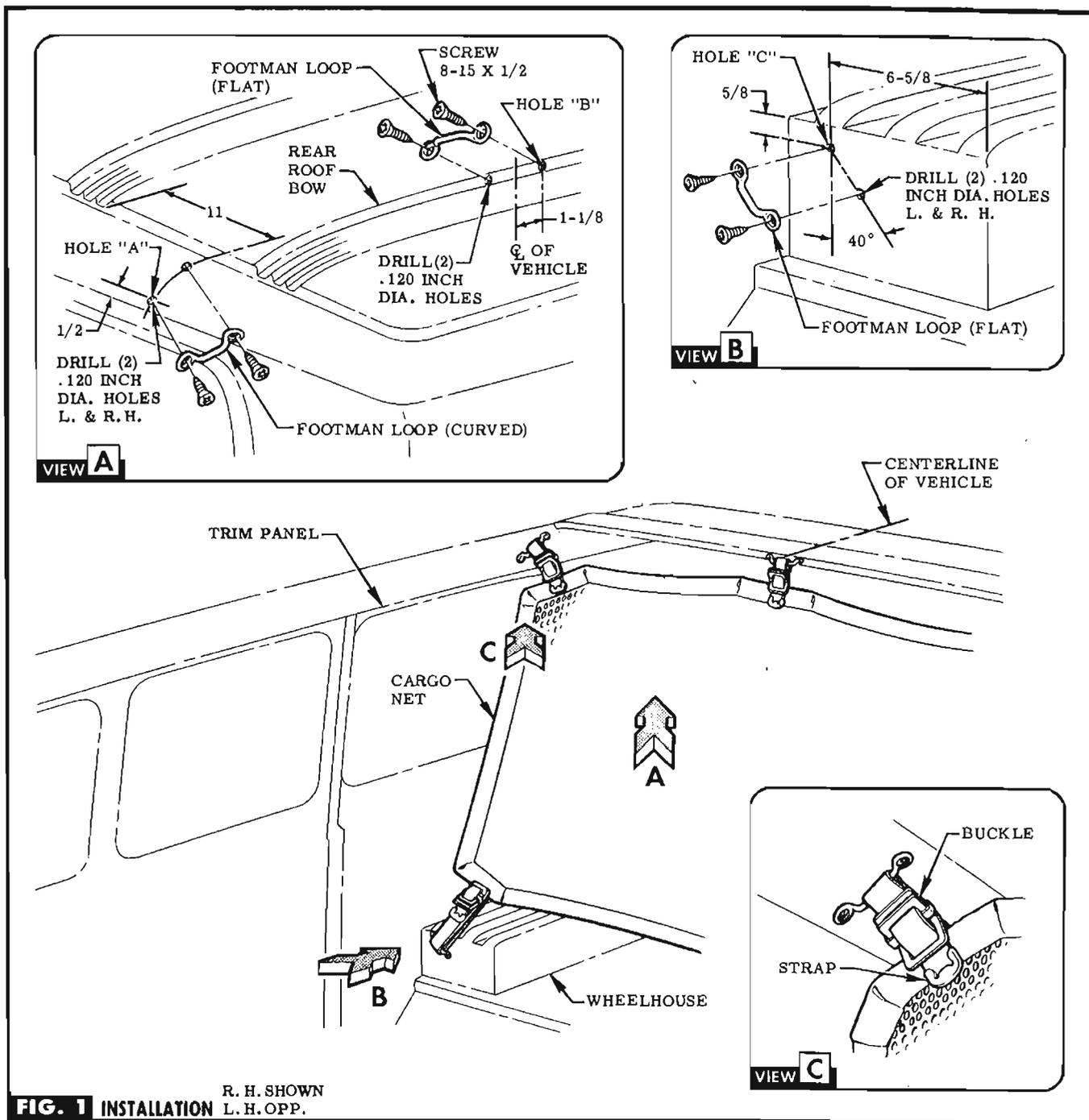
**STEP 9a** ASSEMBLE MIRROR SUPPORTS TO MIRROR WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 10a** INSTALL MIRROR BY ATTACHING MIRROR SUPPORTS TO SUPPORT BRACKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 11a** FOR R. H. REAR VIEW MIRROR INSTALLATION REPEAT STEPS 2a THRU 10a.

985104  
**CARGO NETTING INSTRUCTION SHEET**

GREENBRIER 1206



**FIG. 1** INSTALLATION

**STEP 1** USING DIMENSIONS SHOWN LOCATE, CENTER PUNCH & DRILL HOLES "A", "B" & "C". FASTEN FOOTMAN LOOPS WITH SCREWS LOOSELY INSTALLED. SEE FIG. 1 & VIEWS A & B.

**STEP 2** USE FOOTMAN LOOP AS TEMPLATE & DIMENSIONS SHOWN, DRILL THRU REMAINING HOLES. INSTALL REMAINING SCREWS & TIGHTEN ALL SCREWS. SEE FIG. 1 &

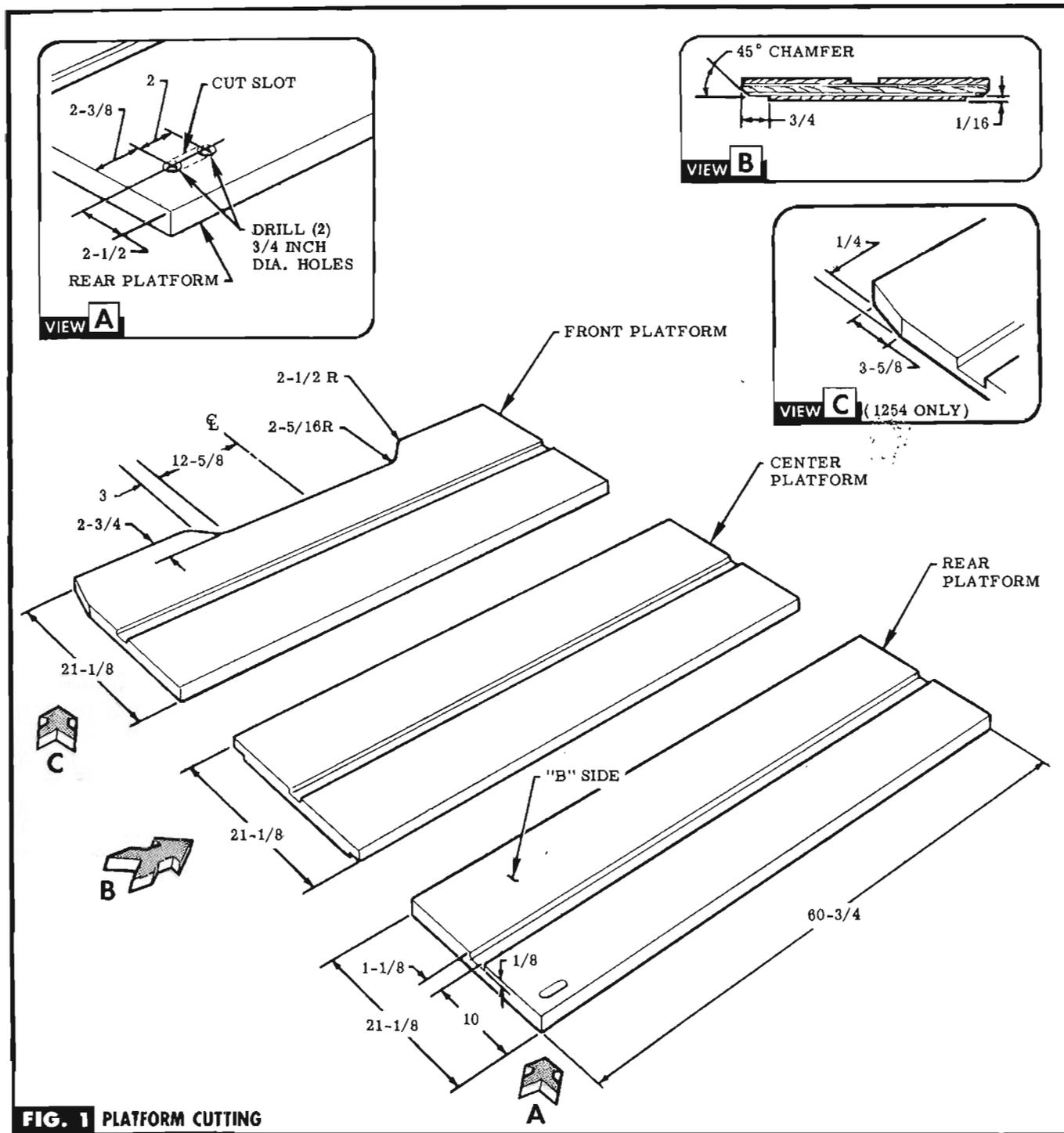
VIEWS A & B.

**STEP 3** INSTALL NET MAKING SURE BUCKLES FACE TOWARD FRONT OF VEHICLE. LOOP STRAP THRU FOOTMAN LOOP THEN THRU BUCKLE. SEE FIG. 1 & VIEW C.

**CAUTION** Do not tighten until all (5) buckles are fastened. Apply tension to net by taking in straps. See Fig. 1 & View C.

985305  
**LEVEL PLATFORM INSTRUCTION SHEET**

CORVAIR 95 1244-54 MODELS



**FIG. 1 PLATFORM CUTTING**

**STEP 1** PURCHASE LOCALLY ENOUGH 3/4 INCH (5-PLY EXTERIOR GRADE "AB") PLYWOOD TO MAKE (3) EQUAL PARTS.

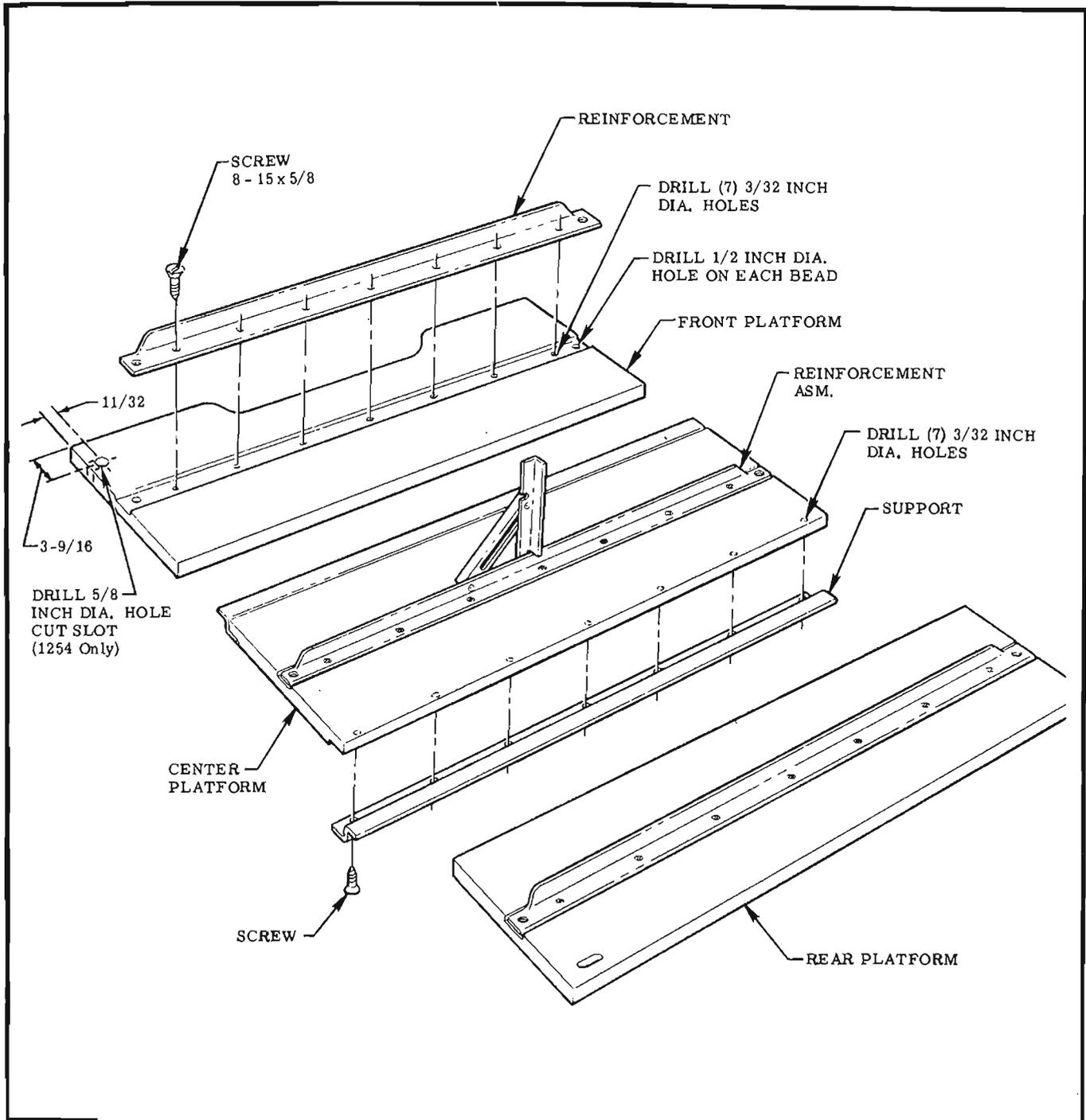
**STEP 2** CUT (3) EQUAL PARTS OF PLYWOOD TO DIMENSION SHOWN. SEE FIG. 1.

**STEP 3** CUT GROOVE IN ALL (3) PARTS ON "B" SIDE SEE FIG. 1.

**STEP 4** DRILL (2) HOLES & CUT SLOT IN (1) PART DESIGNATED "REAR PLATFORM". SEE VIEW A.

**STEP 5** CUT GROOVES & CHAMFER ALONG EDGES ON OPPOSITE SIDE OF GROOVE ON (1) PART DESIGNATED "CENTER PLATFORM". SEE VIEW B.

**STEP 6** CUT OUT AREA ON REMAINING PART DESIGNATED "FRONT PLATFORM". SEE FIG. 1. & VIEW C.



**FIG. 2 REINFORCEMENTS & SUPPORTS**

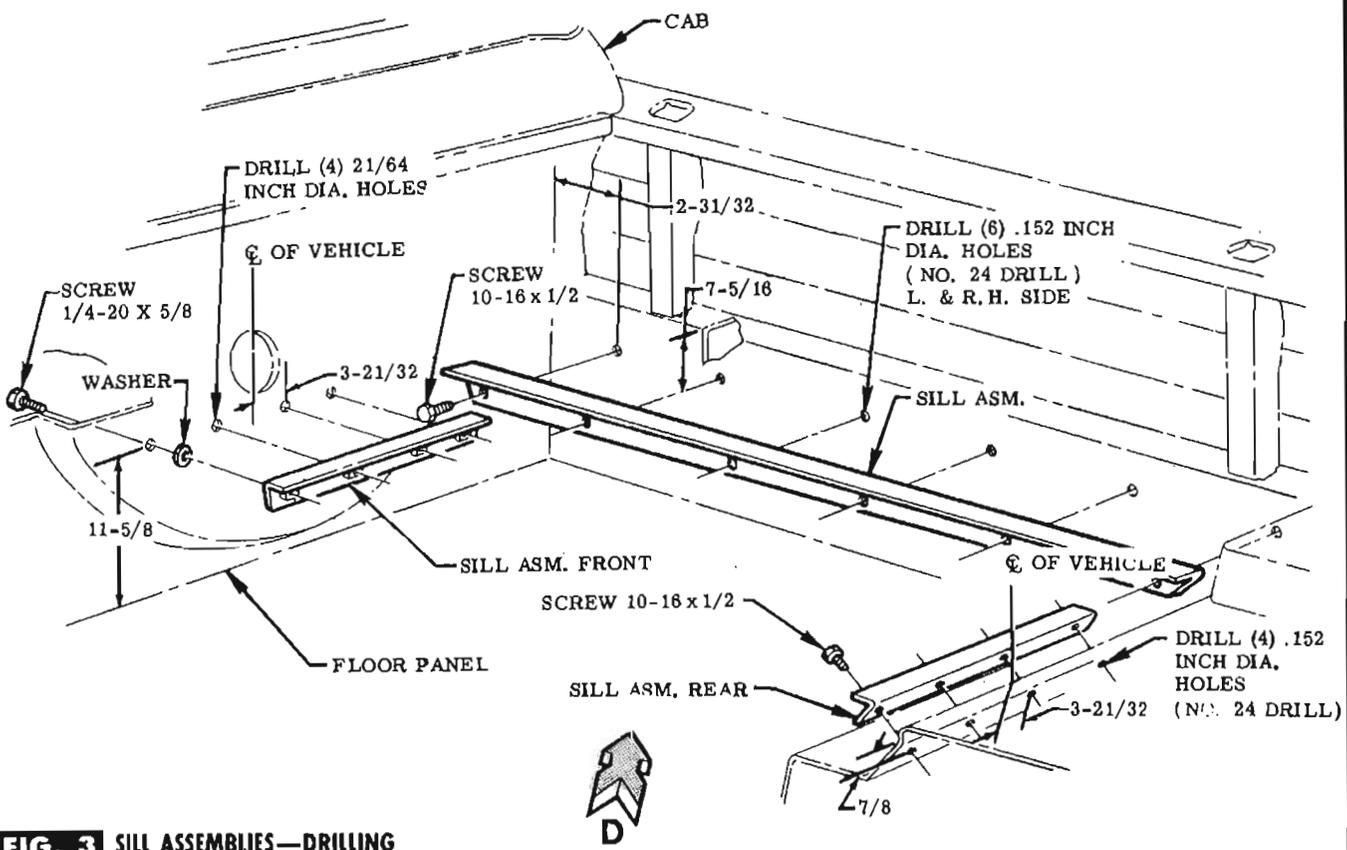
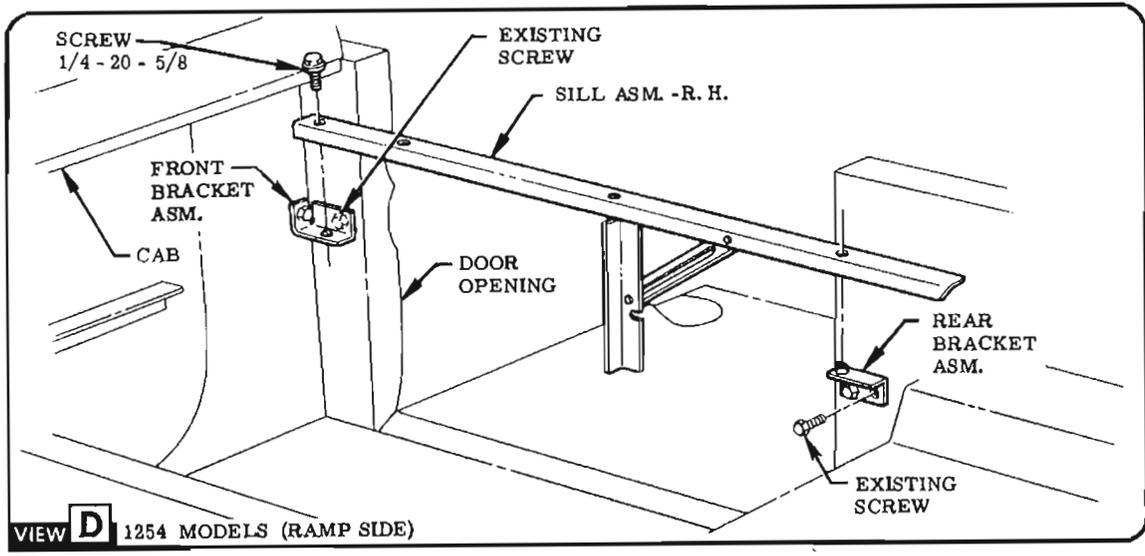
**STEP 7** USING REINFORCEMENTS PROVIDED AS A TEMPLATE, LOCATE & DRILL HOLES IN UNDERSIDE OF PLATFORMS. **NOTE** Do not drill thru plywood with 3/32 inch drill. SEE FIG. 2.

**STEP 8** USING SUPPORTS PROVIDED AS A TEMPLATE, LOCATE & DRILL HOLES IN TOP OF CENTER PLATFORM.

SEE FIG. 2. **NOTE** Drill thru permissible.

**STEP 9** ATTACH REINFORCEMENTS & SUPPORTS TO PLATFORMS WITH SCREWS PROVIDED. SEE FIG. 2.

**STEP 10** (ON 1254 MODELS ONLY) LOCATE & DRILL HOLE IN R. H. CORNER OF FRONT PLATFORM. SEE FIG. 2.



**FIG. 3 SILL ASSEMBLIES—DRILLING**

**STEP 11** REMOVE & RETAIN SPARE TIRE & ATTACHING PARTS.

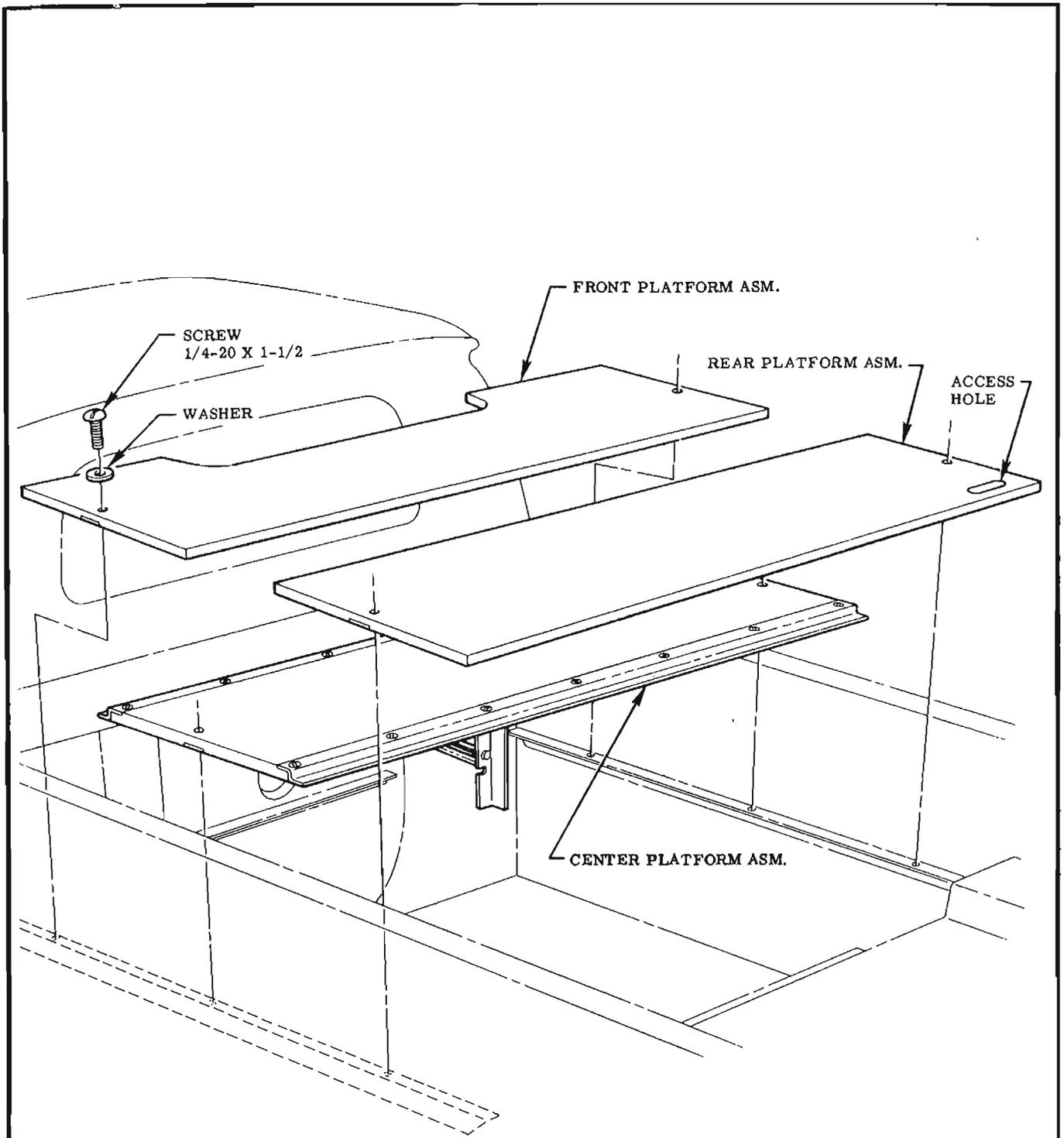
**STEP 12** ON ALL MODELS, LOCATE CENTER PUNCH & DRILL TWO INSIDE HOLES FOR FRONT & REAR SILL ASSEMBLIES & USING THEM AS A TEMPLATE, LOCATE, CENTER PUNCH & DRILL REMAINING HOLES. SEE FIG. 3

**STEP 13** LOCATE, CENTER PUNCH & DRILL FORWARD HOLES IN SIDE SILL ASSEMBLIES & USING THEM AS A

TEMPLATE LOCATE, CENTER PUNCH & DRILL REMAINING HOLES. SEE FIG. 3.

**STEP 14** INSTALL ALL SILL ASSEMBLIES WITH ATTACHING PARTS PROVIDED. SEE FIG. 3.

**STEP 15** ON 1254 MODELS ONLY, REMOVE EXISTING SCREWS ON R. H. SIDE PANEL & INSTALL BRACKETS PROVIDED WITH EXISTING SCREWS. SEE FIG. 3 & VIEW D.



**FIG. 4 PLATFORMS**

**STEP 16** REINSTALL SPARE TIRE.

**STEP 17** INSTALL PLATFORMS & SECURE WITH ATTACHING PARTS PROVIDED. SEE FIG. 4.

**STEP 18** TO REMOVE PLATFORMS, REMOVE SCREWS & START BY LIFTING REAR PLATFORM, USING ACCESS HOLE ON R.H. SIDE. SEE FIG. 4.

985434

REAR VIEW MIRROR INSTRUCTION SHEET

CHEVROLET, CORVAIR, TRUCK (PANEL & SUBURBAN) CORVAIR 95 & CHEVY

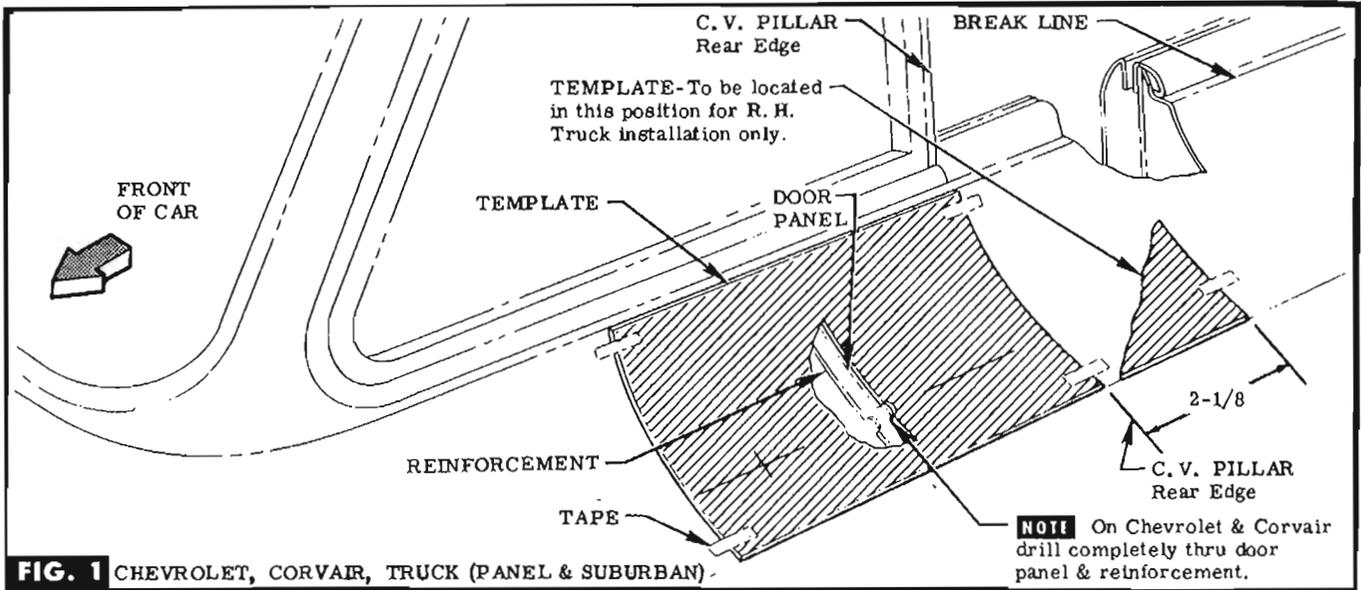


FIG. 1 CHEVROLET, CORVAIR, TRUCK (PANEL & SUBURBAN)

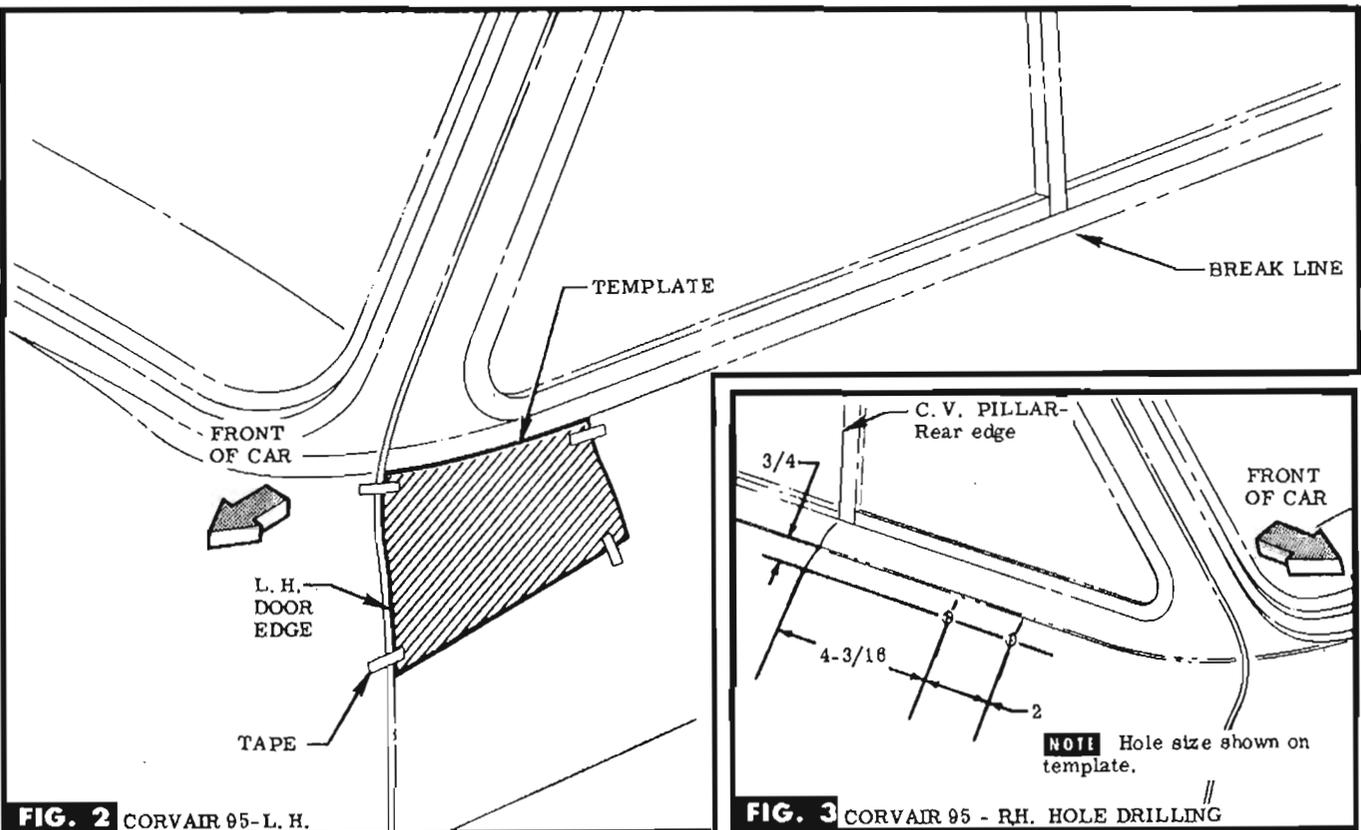


FIG. 2 CORVAIR 95 - L. H.

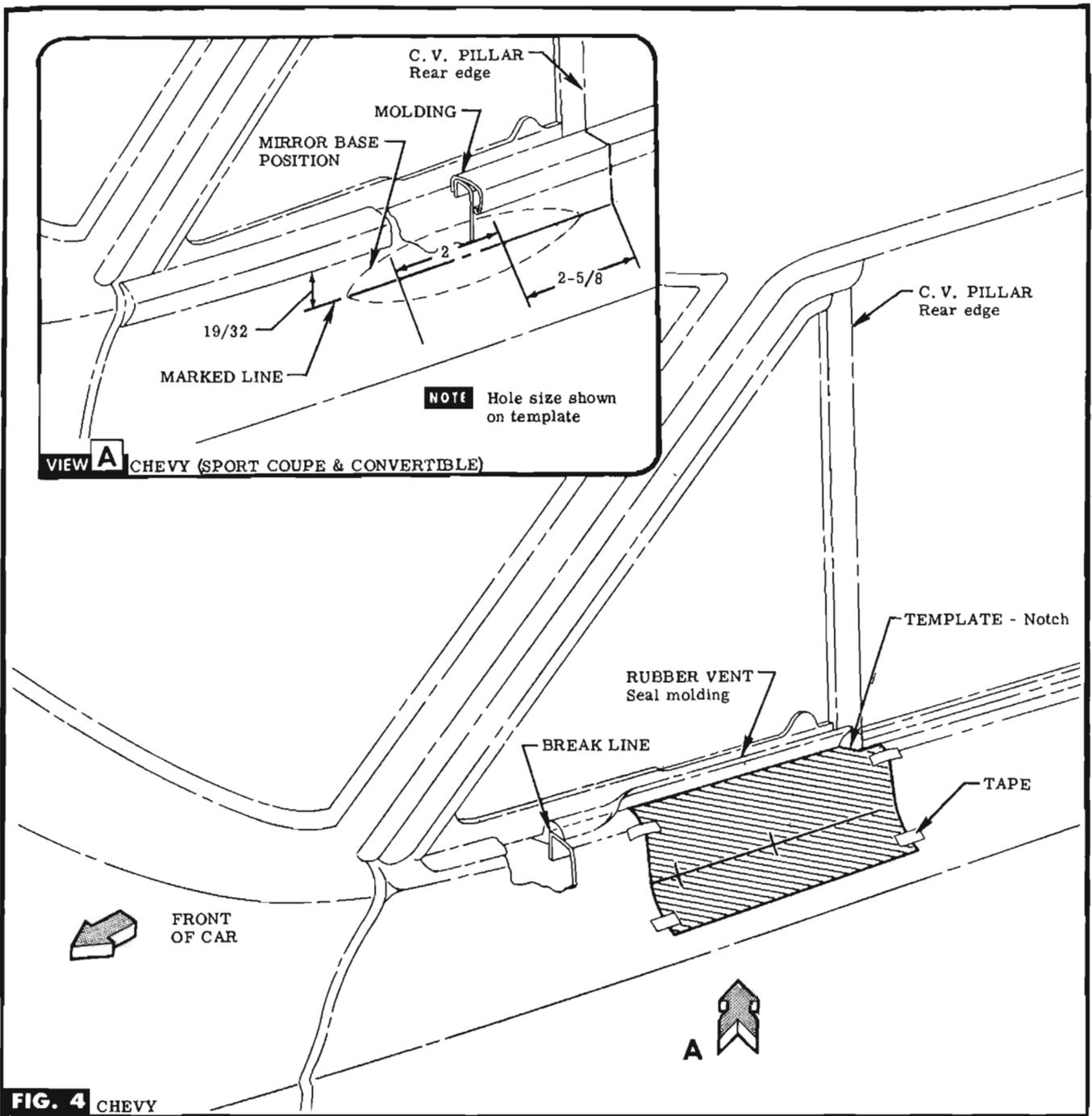
FIG. 3 CORVAIR 95 - R.H. HOLE DRILLING

**NOTE** Steps 1 & 2 & note & steps 7 thru 10 are for Chevrolet, Corvair, Truck (panel & suburban), & for Corvair 95.

**STEP 1** READ DIRECTIONS ON TEMPLATE FOR MODEL DESIGNATION & LOCATION, CUT OFF EXCESS, TAPE TEMPLATE IN PLACE. SEE FIG'S. 1 & 2.

**STEP 2** CENTERPUNCH & DRILL HOLES AS INDICATED ON TEMPLATE & REMOVE. SEE FIG. 1.

**NOTE** L. H. hole drilling shown, R. H. hole drilling same except to place template face down on Chevrolet, Corvair, & Truck, for R. H. Truck use template & dimension shown in fig. 1. For R. H. Corvair 95 hole drilling use dimensions shown in fig. 3.



**FIG. 4** CHEVY

**NOTE** Steps 3, 4, 5 & note & steps 7 thru 10 are for (Chevy-except sport coupe & convertible), step 6 & note & steps 7 thru 10 are for (Chevy-sport coupe & convertible).

**STEP 3** READ DIRECTIONS ON TEMPLATE FOR LOCATION, CUT OFF EXCESS.

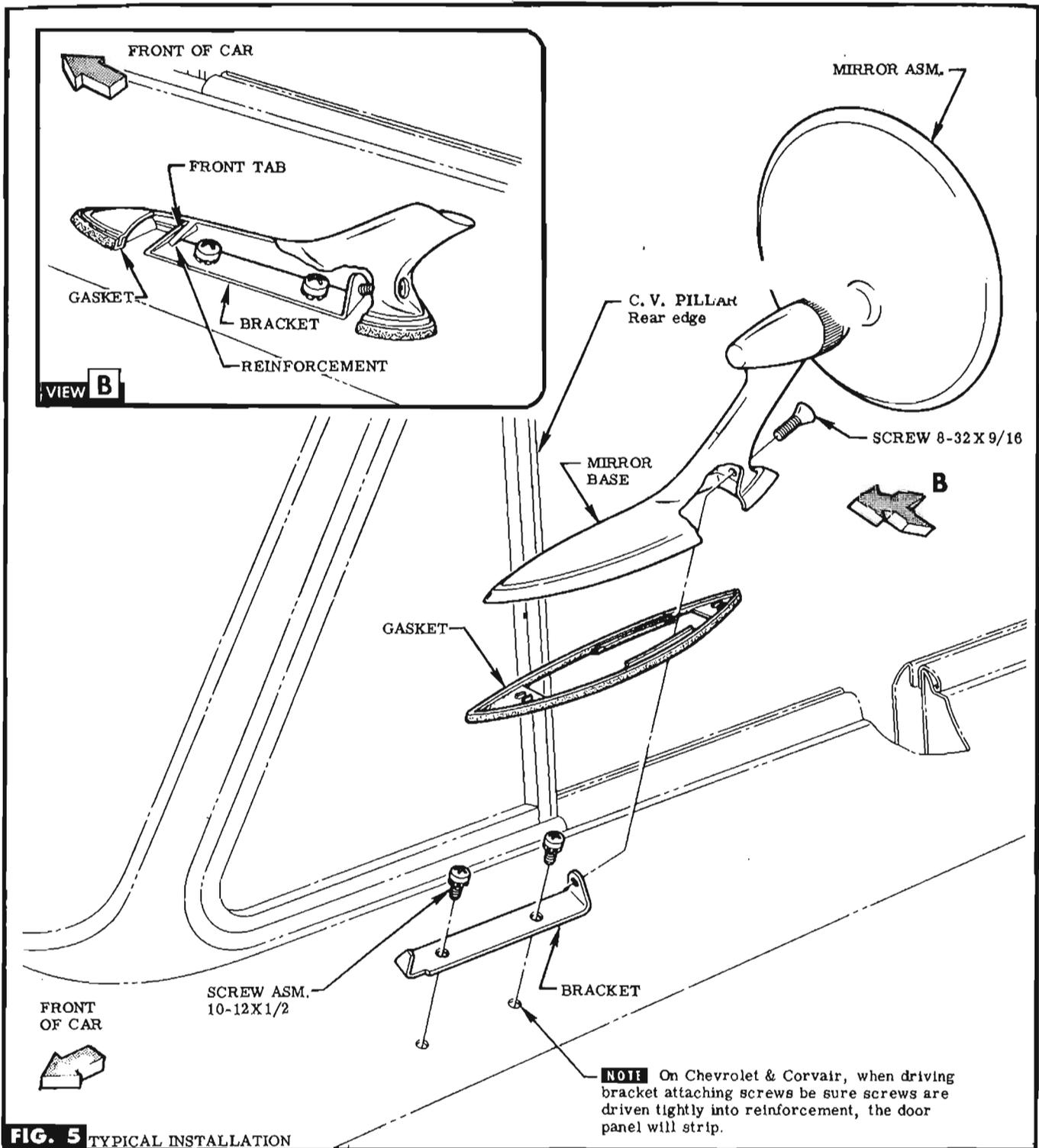
**STEP 4** ON (CHEVY-EXCEPT SPORT COUPE & CONVERTIBLE), LIFT UP RUBBER VENT SEAL MOLDING AT C. V. PILLAR ENOUGH TO ALLOW TEMPLATE TO SLIP UNDERNEATH. SEE FIG. 4.

**STEP 5** ON (CHEVY-EXCEPT SPORT COUPE & CONVERTIBLE), SLIDE TEMPLATE INBOARD TO DOOR BREAK-LINE,

ALIGN NOTCH IN TEMPLATE WITH OFFSET IN DOOR BREAK-LINE, TAPE TEMPLATE IN PLACE, CENTERPUNCH & DRILL AS INDICATED. SEE FIG. 4.

**STEP 6** ON (CHEVY-SPORT COUPE & CONVERTIBLE) LOCATE, CENTERPUNCH, & DRILL HOLES TO DIMENSIONS SHOWN. SEE VIEW "A"

**NOTE** On (Chevy-except sport coupe & convertible) L. H. drilling shown, R. H. drilling same except to place template face down. For R. H. (Chevy - sport coupe & convertible). Use dimensions shown in view "A".



**FIG. 5** TYPICAL INSTALLATION

**STEP 7** PLACE BRACKET ON DOOR WITH THREADED HOLE IN BRACKET TO REAR. SEE FIG. 5. **NOTE** Use (WHITE) bracket on Corvair, (Chevy-except sport coupe & convertible), Truck & Corvair 95. Use (GOLD) bracket on Chevrolet, & (Chevy-sport coupe & convertible).

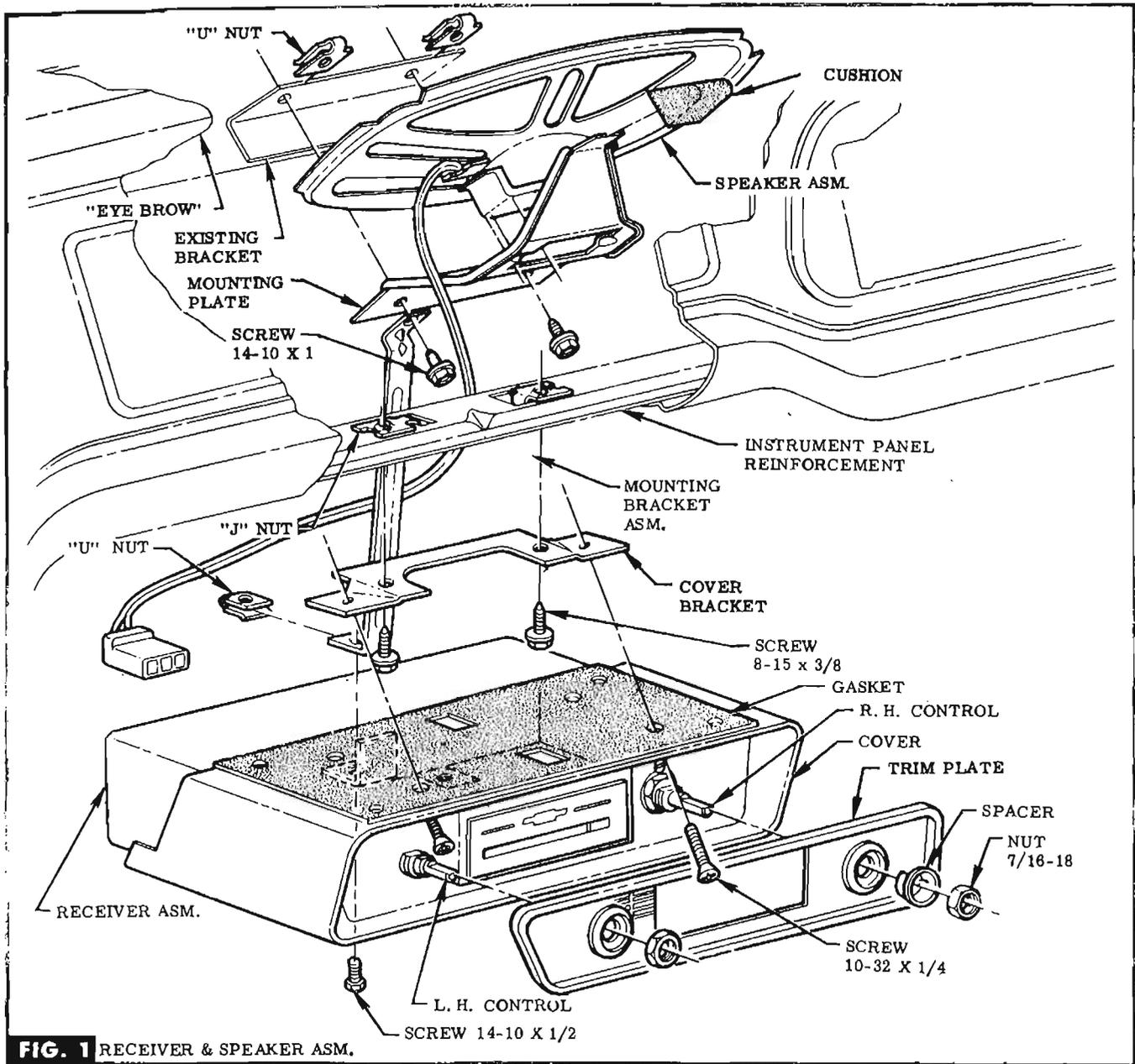
**STEP 8** ATTACH BRACKET TO DOORS WITH SCREWS PROVIDED. SEE FIG. 5 & VIEW "B".

**STEP 9** PLACE GASKET ON MIRROR BASE. SEE VIEW "B".

**NOTE** Use gasket (UNMARKED) on Corvair, (Chevy-except sport coupe & convertible), Truck & Corvair 95. Use gasket (MARKED # 1) on Chevrolet, & (Chevy-sport coupe & convertible).

**STEP 10** PLACE MIRROR OVER BRACKET WITH REINFORCEMENT (INSIDE MIRROR BASE) AGAINST INSIDE OF FRONT TAB. SEE VIEW "B". INSERT SCREW PROVIDED, TIGHTEN SECURELY. SEE FIG. 5.

985442  
**RADIO INSTRUCTION SHEET**  
 CORVAIR 95



**FIG. 1** RECEIVER & SPEAKER ASM.

**Preliminary:**

Check all items against the packing slip. If any items are missing, mark them on the packing slip. Fill in the dealer's name, & forward slip to the zone office attention of the zone parts & accessories manager. After checking tubes for tightness in their sockets, connect the radio receiver to a 12 volt power supply & play the radio. A new radio that plays properly for 15 minutes can be assumed an acceptable product.

**STEP 1** PUSH CUSHION ONTO TANG OF MOUNTING PLATE. DROP MAGNET END OF SPEAKER THRU HOLE IN MOUNTING PLATE & POSITION MOUNTING PLATE CAREFULLY UNDER INSTRUMENT PANEL, NESTING CUSHIONED END OF PLATE INTO PANEL "EYE BROW". SEE FIG. 1.

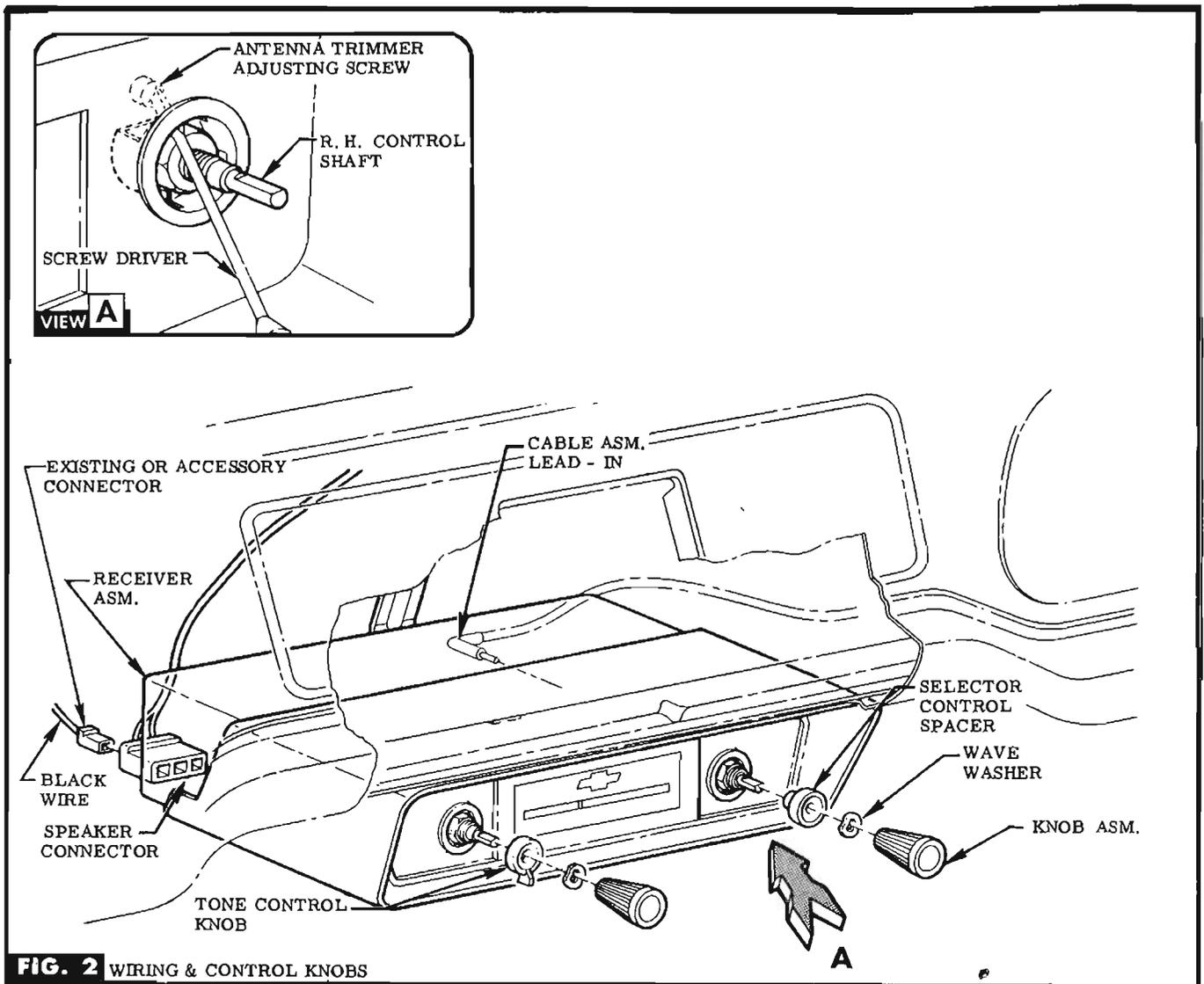
**STEP 2** ALIGN SPEAKER PARALLEL TO INSTRUMENT

PANEL & ATTACH FORWARD END OF MOUNTING PLATE & MOUNTING BRACKET TO EXISTING BRACKET ON DASH PANEL WITH "U" NUTS & SCREWS. SEE FIG. 1.

**STEP 3** ATTACH COVER BRACKET TO INSTRUMENT PANEL REINFORCEMENT WITH "J" NUTS & SCREWS. SEE FIG. 1.

**STEP 4** SLIDE RECEIVER INTO COVER. PLACE TRIM PLATE ONTO CONTROL SHAFTS. INSTALL SPACER ON R. H. CONTROL SHAFT WITH LARGE CUT OUT POSITIONED DIRECTLY IN FRONT OF ANTENNA TRIMMER SCREW. SECURE COVER TRIM PLATE & SPACER TO RECEIVER WITH NUTS. SEE FIG. 1.

**STEP 5** PLACE "U" NUT ON LEG OF MOUNTING BRACKET. POSITION GASKET ON COVER. ATTACH COVER TO COVER BRACKET WITH SCREWS. ATTACH MOUNTING BRACKET TO RECEIVER WITH SCREW. SEE FIG. 1.



**FIG. 2** WIRING & CONTROL KNOBS

**STEP 6** INSERT CABLE ASM. LEAD-IN INTO SOCKET AT BACK OF RECEIVER. PLUG SPEAKER CONNECTOR INTO TERMINAL AT BACK OF RECEIVER. SEE FIG. 2.

**STEP 7** UNTAPE RADIO CONNECTOR FROM INSTRUMENT PANEL WIRING HARNESS & INSERT IT INTO SPEAKER CONNECTOR. IF EXISTING HARNESS HAS NO RADIO CONNECTOR, PROCURE ACCESSORY HARNESS UNIT NO. 988350 FROM STOCK & INSTALL IN VEHICLE. SEE FIG. 2.

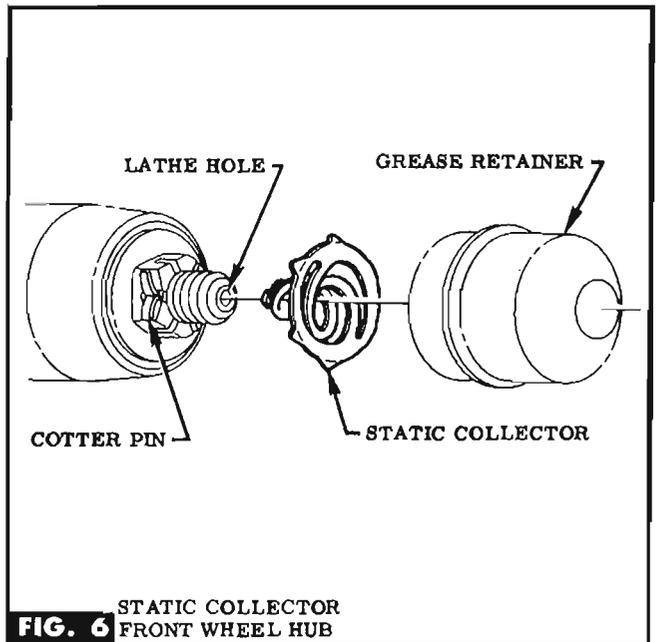
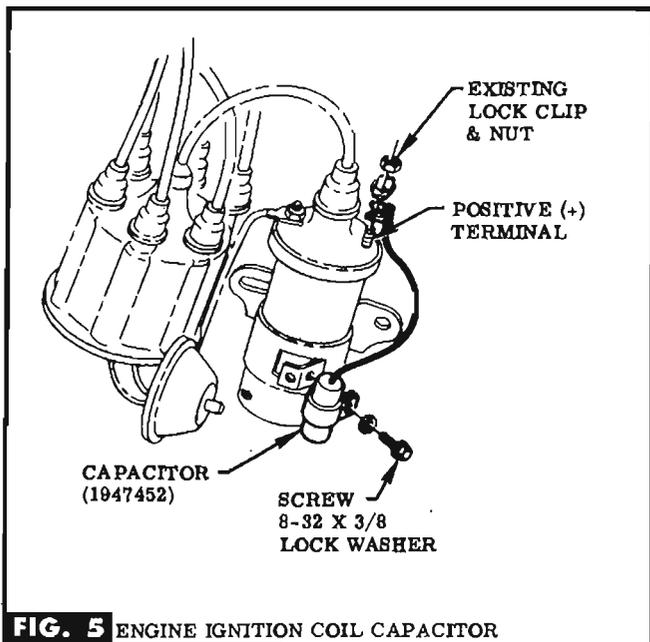
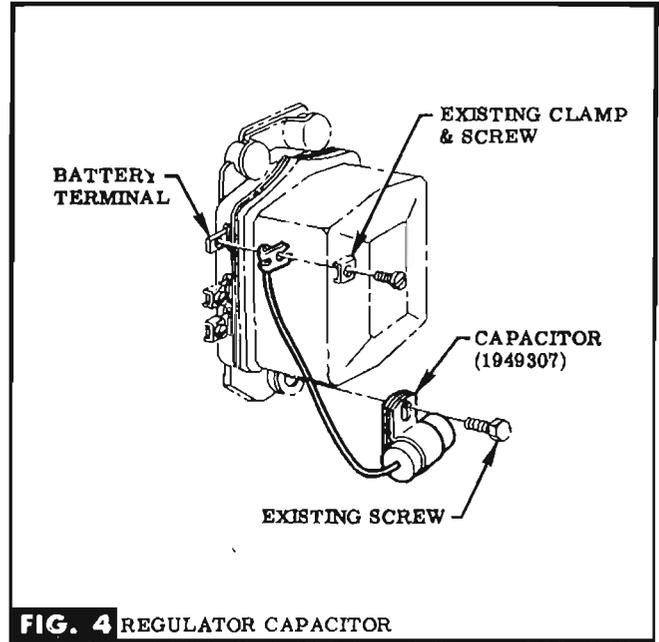
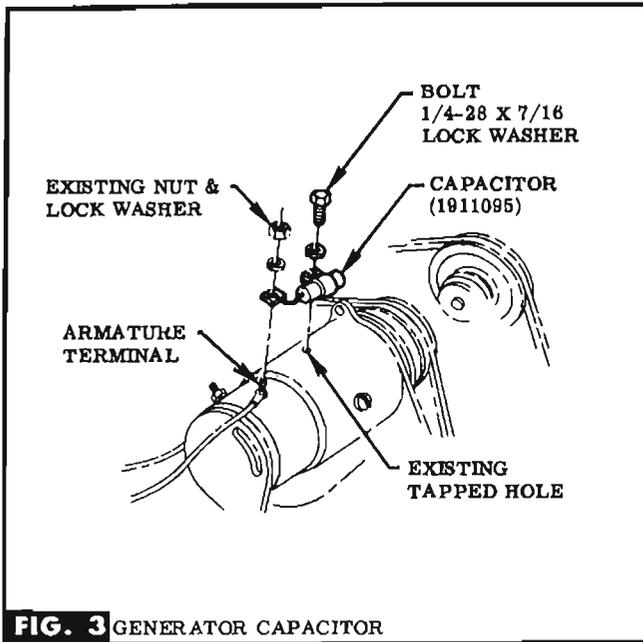
**STEP 8** PRESS FUSE CLIP INTO RECEPTACLE ON FUSE PANEL ASM. MARKED "RADIO" UNTIL IT LOCKS IN PLACE. INSERT FUSE INTO CLIP.

**STEP 9** PLUG CONNECTOR OF EXISTING HARNESS OR ACCESSORY HARNESS, IF USED, INTO FUSE CLIP.

**STEP 10** PLACE TONE CONTROL KNOB WAVE WASHER & KNOB ONTO L. H. CONTROL SHAFT. SEE FIG. 2.

**STEP 11** EXTEND ANTENNA TO FULL HEIGHT, TURN RECEIVER "ON", SET CONTROLS TO MAXIMUM VOLUME & TUNE-IN A WEAK STATION BETWEEN 800 & 1000 KILOCYCLES. WITH A SMALL SCREW DRIVER ADJUST ANTENNA TRIMMER FOR MAXIMUM VOLUME. SEE VIEW A.

**STEP 12** PLACE SELECTOR CONTROL SPACER, WAVE WASHER, & KNOB ONTO R. H. CONTROL SHAFT. SEE FIG. 2.

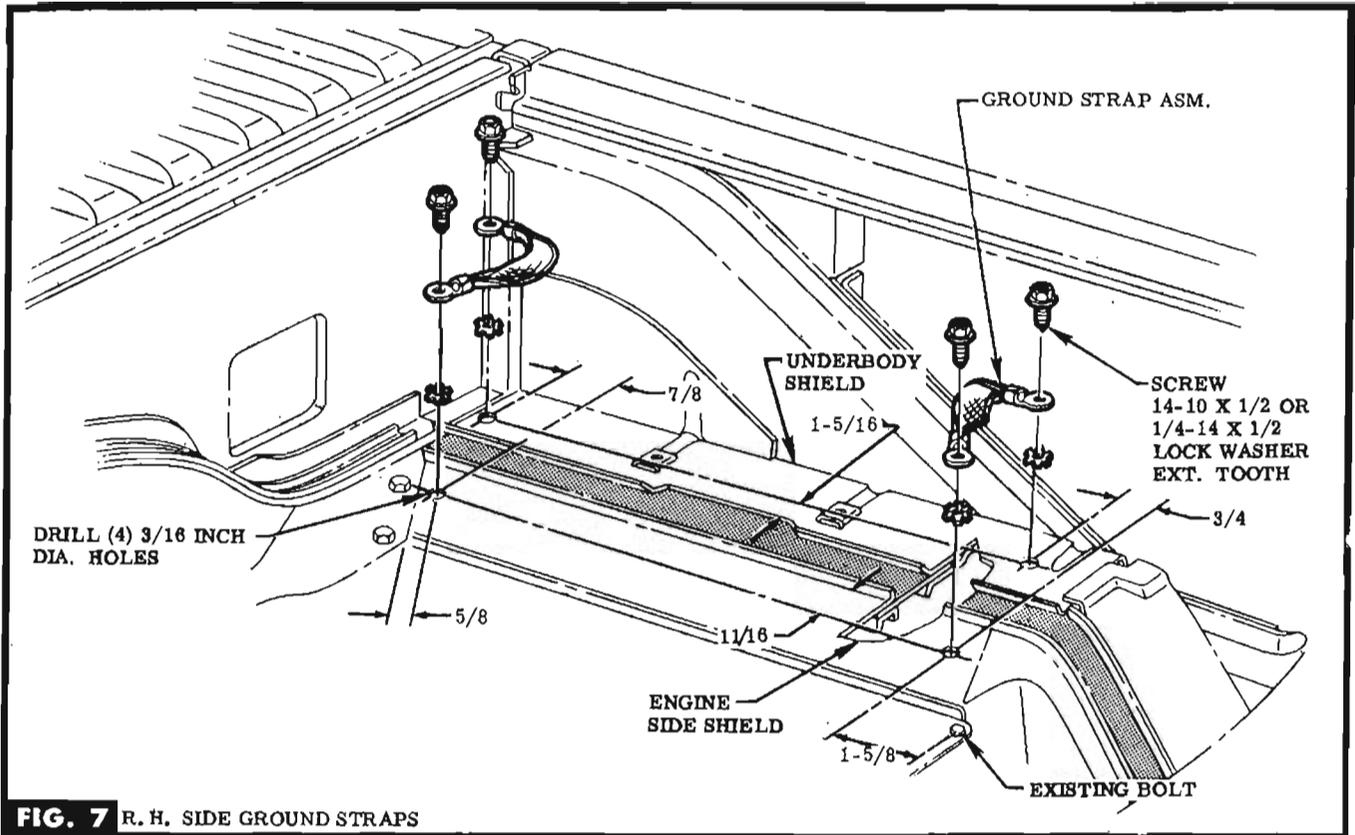


**STEP 13** ATTACH CAPACITOR TO GENERATOR SECURELY WITH PROVIDED BOLT & WASHER. CONNECT CAPACITOR LEAD TO ARMATURE TERMINAL SECURELY WITH EXISTING LOCK WASHER & NUT. SEE FIG. 3.

**STEP 14** ATTACH CAPACITOR TO REGULATOR SECURELY WITH EXISTING SCREW. CONNECT CAPACITOR LEAD TO BATTERY TERMINAL ON REGULATOR SECURELY WITH EXISTING CLAMP & SCREW. SEE FIG. 4.

**STEP 15** ATTACH CAPACITOR TO IGNITION COIL SECURELY WITH PROVIDED SCREW & WASHER. CONNECT CAPACITOR LEAD TO COIL POSITIVE TERMINAL SECURELY WITH EXISTING LOCK CLIP & NUT. SEE FIG. 5.

**STEP 16** REMOVE FRONT WHEEL BEARING GREASE RETAINERS. REMOVE ALL GREASE FROM RETAINERS & LATHE HOLES. INSERT STATIC COLLECTORS INTO GREASE RETAINERS. BEND BACK COTTER PINS FOR CLEARANCE & REPLACE RETAINERS. SEE FIG. 6.

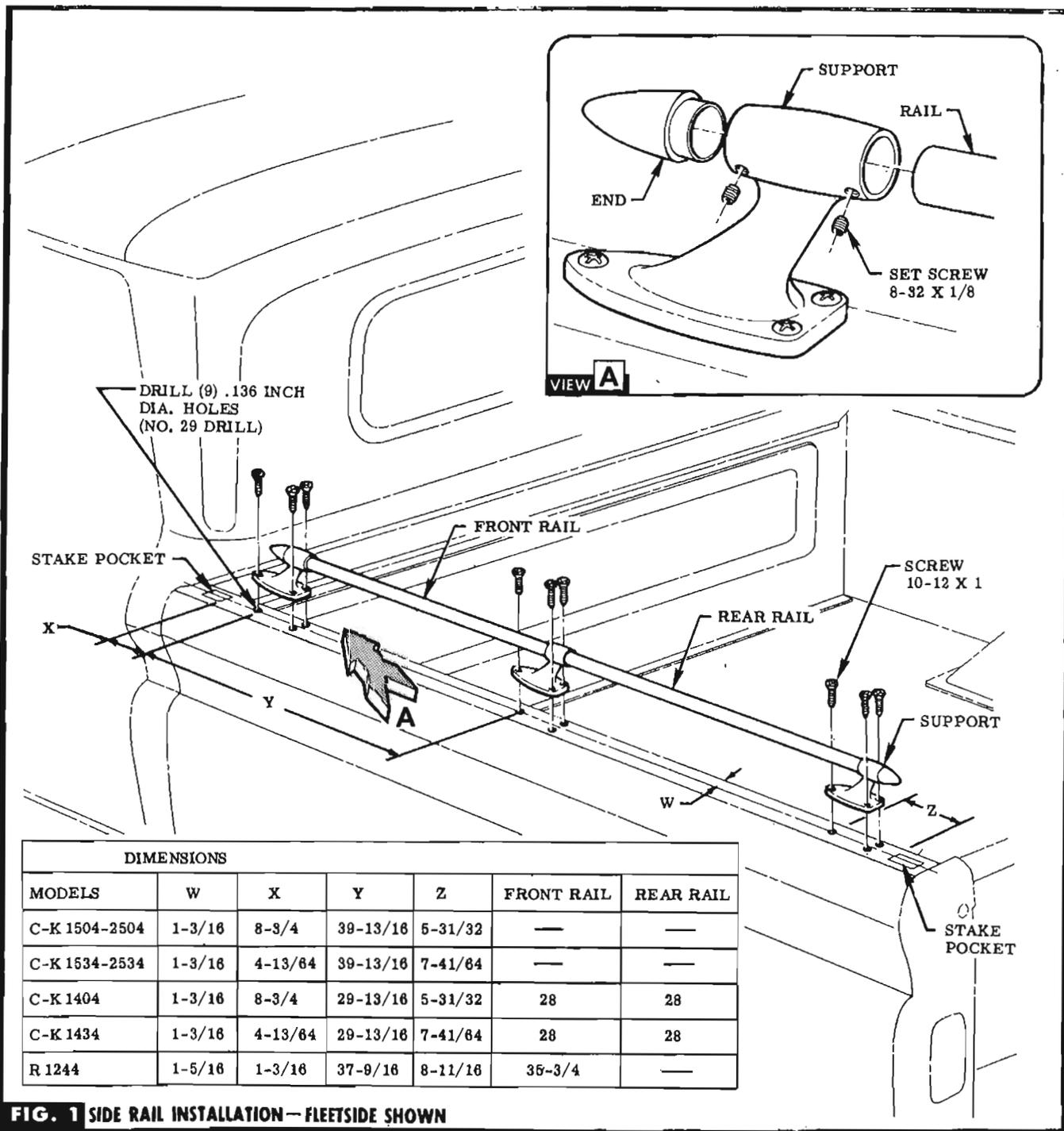


**STEP 17** LOCATE, CENTER PUNCH, & DRILL HOLES IN ENGINE SIDE SHIELDS & ENGINE COMPARTMENT UNDERBODY SHIELDS. SEE FIG. 7

**STEP 18** ATTACH GROUND STRAPS TO SHIELDS WITH PRO-

VIDED WASHERS & SCREWS SEE FIG. 7. **CAUTION** All lock washers must be placed first, directly against shields, otherwise poor grounding may result.

**988257**  
**UTILITY SIDE RAIL INSTRUCTION SHEET**  
 TRUCK STEPSIDE & FLEETSIDE (EXCEPT 30 SERIES) & CORVAIR 95



**FIG. 1 SIDE RAIL INSTALLATION—FLEETSIDE SHOWN**

**STEP 1** CUT RAILS IF REQUIRED. SEE CHART, FIG. 1.

**STEP 2** USING DIMENSIONS SHOWN, LOCATE, CENTER PUNCH & DRILL FORWARD ATTACHING HOLE FOR EACH SUPPORT. SEE FIG. 1.

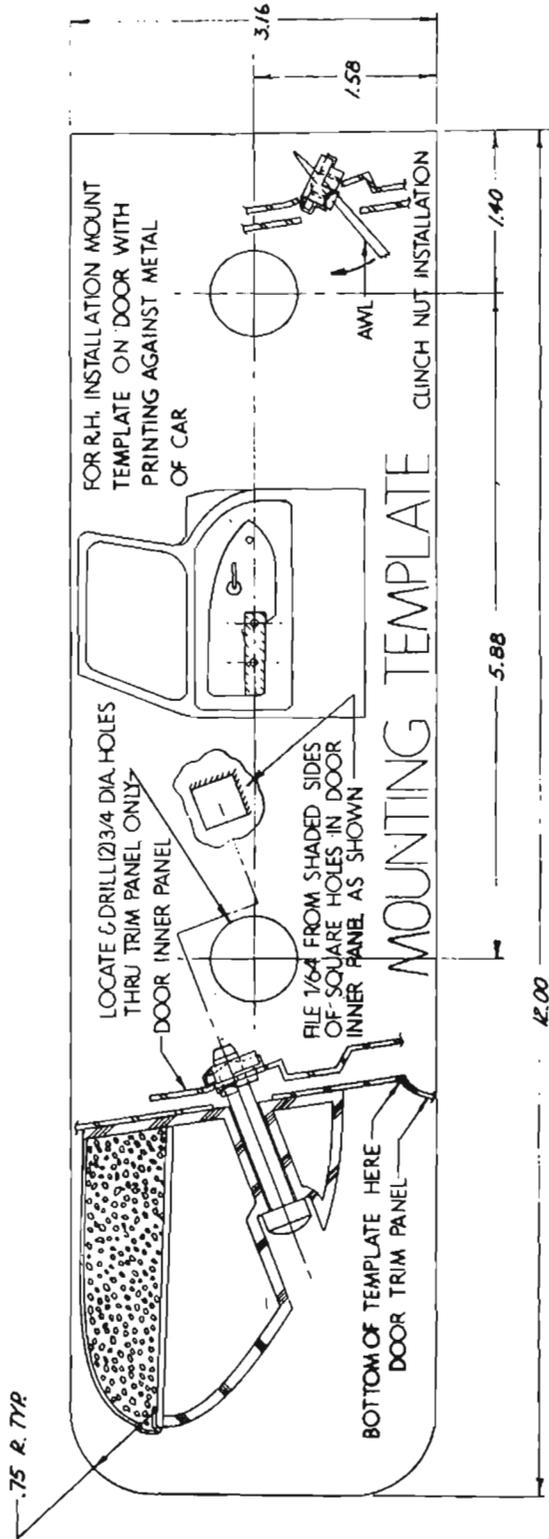
**STEP 3** WITH SUPPORT CENTERED, USE AS A TEMPLATE TO LOCATE & DRILL REMAINING HOLES. SEE FIG. 1.

**STEP 4** INSTALL ALL SUPPORTS & RAILS LOOSELY WITH SCREWS. ALIGN RAIL & SUPPORT & PROGRESSIVELY TIGHTEN ALL SCREWS SECURELY. SEE FIG. 1.

**STEP 5** INSTALL ENDS WITH ATTACHING SET SCREWS. SEE VIEW A.

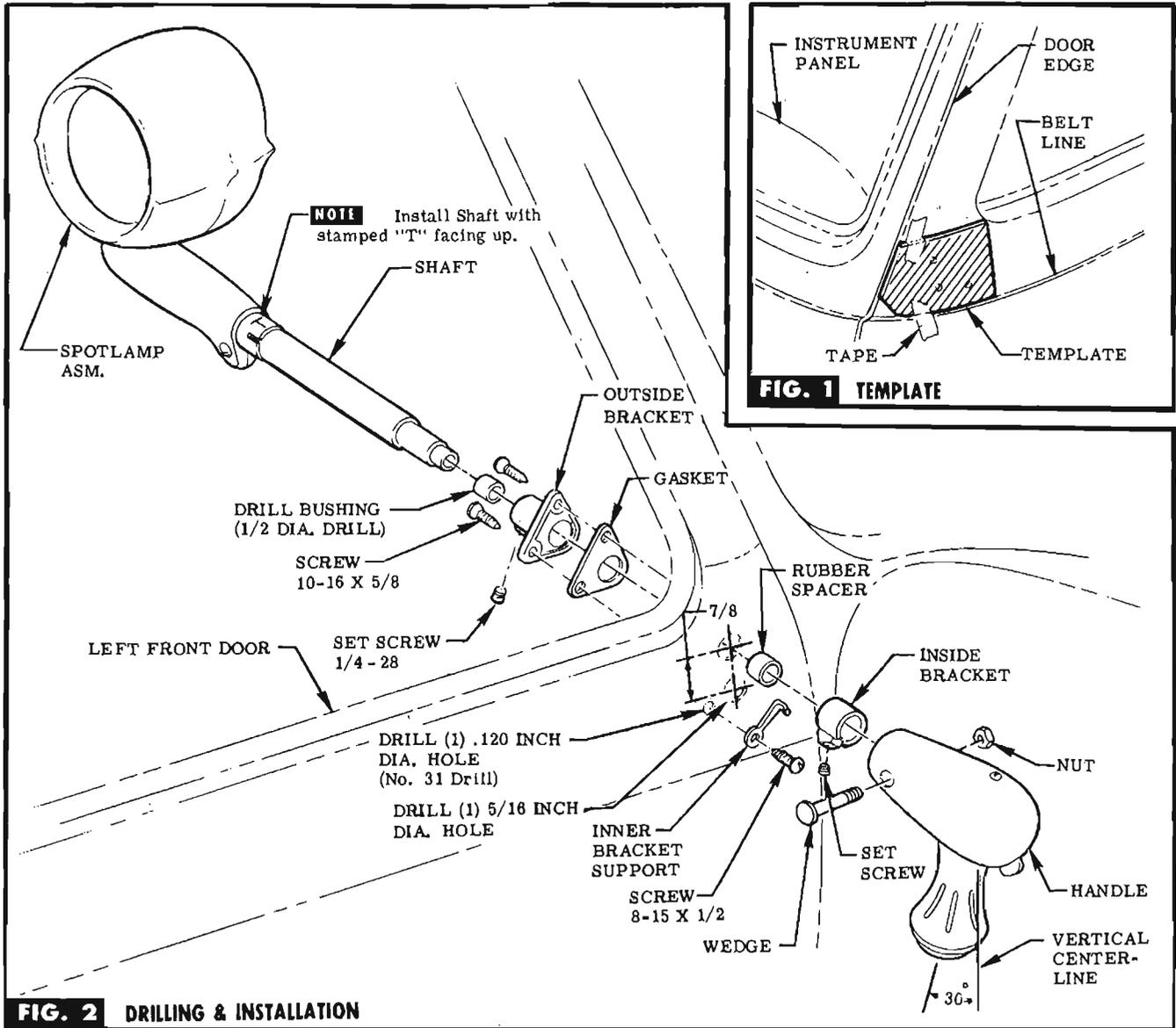
**STEP 6** REPEAT STEPS FOR OPPOSITE SIDE.

985231  
TRUCK ARM REST



985335  
SAFETYLIGHT INSTRUCTION SHEET

CORVAIR 95



**NOTE** L. H. installation shown. R. H. typical except template faces down.

**STEP 1** TAPE TEMPLATE, CENTER PUNCH & DRILL HOLES AS INDICATED ON TEMPLATE. SEE FIG. 1.

**STEP 2** ATTACH OUTSIDE BRACKET & GASKET WITH SCREWS. SEE FIG. 2.

**STEP 3** INSERT DRILL BUSHING IN BRACKET & TIGHTEN SET SCREW. CENTER PUNCH & DRILL HOLE THRU DOOR. LOCATE, CENTER PUNCH, & DRILL GROMMET HOLE ON INSIDE OF DOOR. SEE FIG. 2.

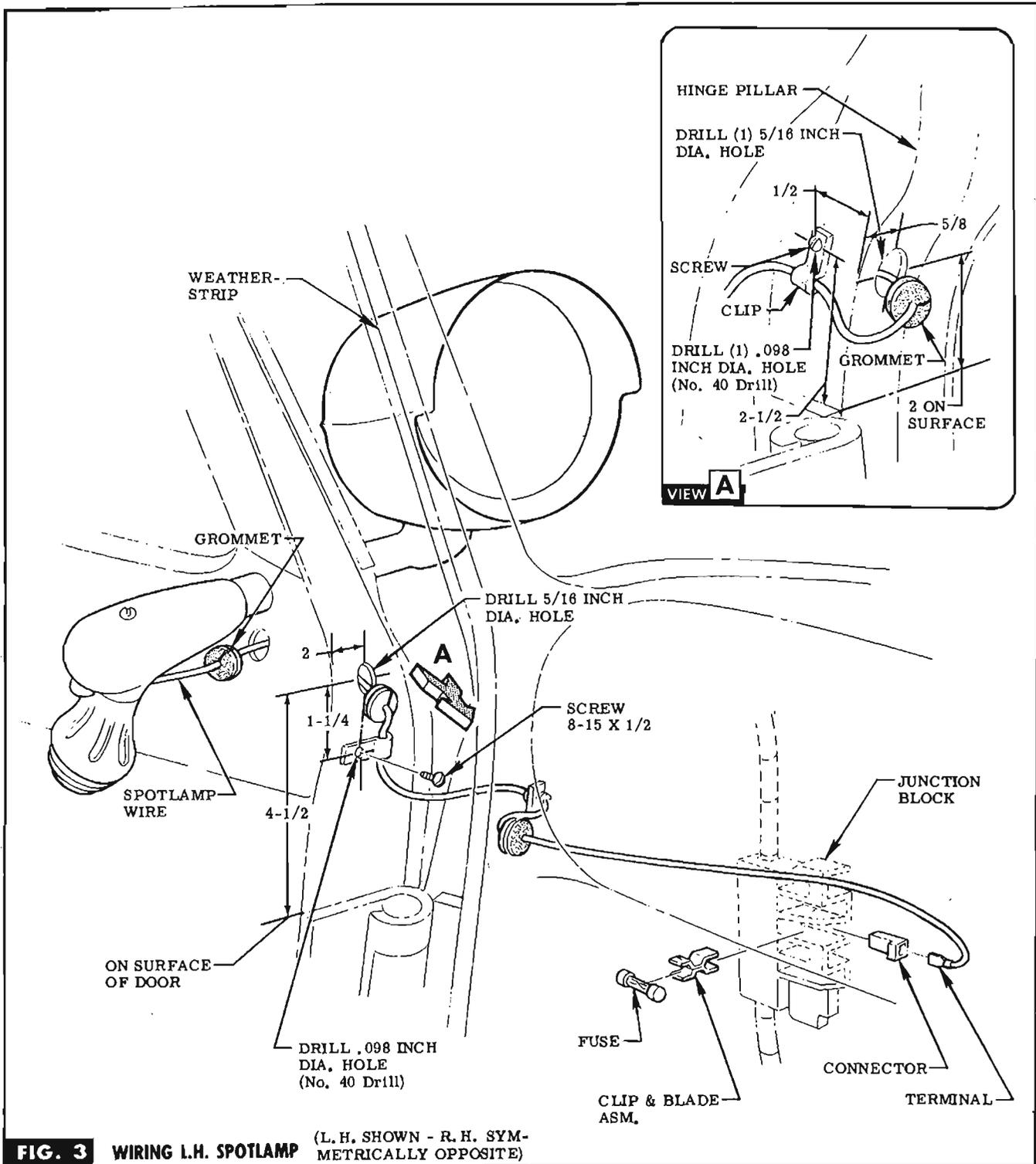
**STEP 4** REMOVE & DISCARD DRILL BUSHING. DISMANTLE NUT, WEDGE, & HANDLE FROM SPOTLAMP.

**STEP 5** INSERT SPOTLAMP SHAFT THRU BRACKET & ROTATE TO ENGAGE TONGUES IN OUTSIDE BRACKET WITH SLOTS ON SHAFT. TIGHTEN SET SCREW. SEE FIG. 2.

**STEP 6** PLACE RUBBER SPACER ON SHAFT & ROTATE TO MATCH CONTOUR OF DOOR. POSITION INNER BRACKET SUPPORT INTO THE INSIDE BRACKET & SLIDE ONTO SHAFT, PRESS TIGHT TO DOOR & TIGHTEN SET SCREW. SEE FIG. 2.

**STEP 7** USING SUPPORT AS A TEMPLATE, CENTER PUNCH & DRILL HOLE IN DOOR. ATTACH SUPPORT TO DOOR WITH PROVIDED SCREW, SEE FIG. 2.

**STEP 8** WITH SPOTLAMP IN NORMAL UPRIGHT POSITION REINSTALL HANDLE TO FACE 30° TO THE REAR & SECURE WITH WEDGE & NUT. SEE FIG. 2.



**STEP 9** LOCATE, CENTER PUNCH & DRILL HOLES ON FORWARD EDGE OF DOOR & FRONT BODY HINGE PILLAR. SEE FIG. 3 & VIEW A.

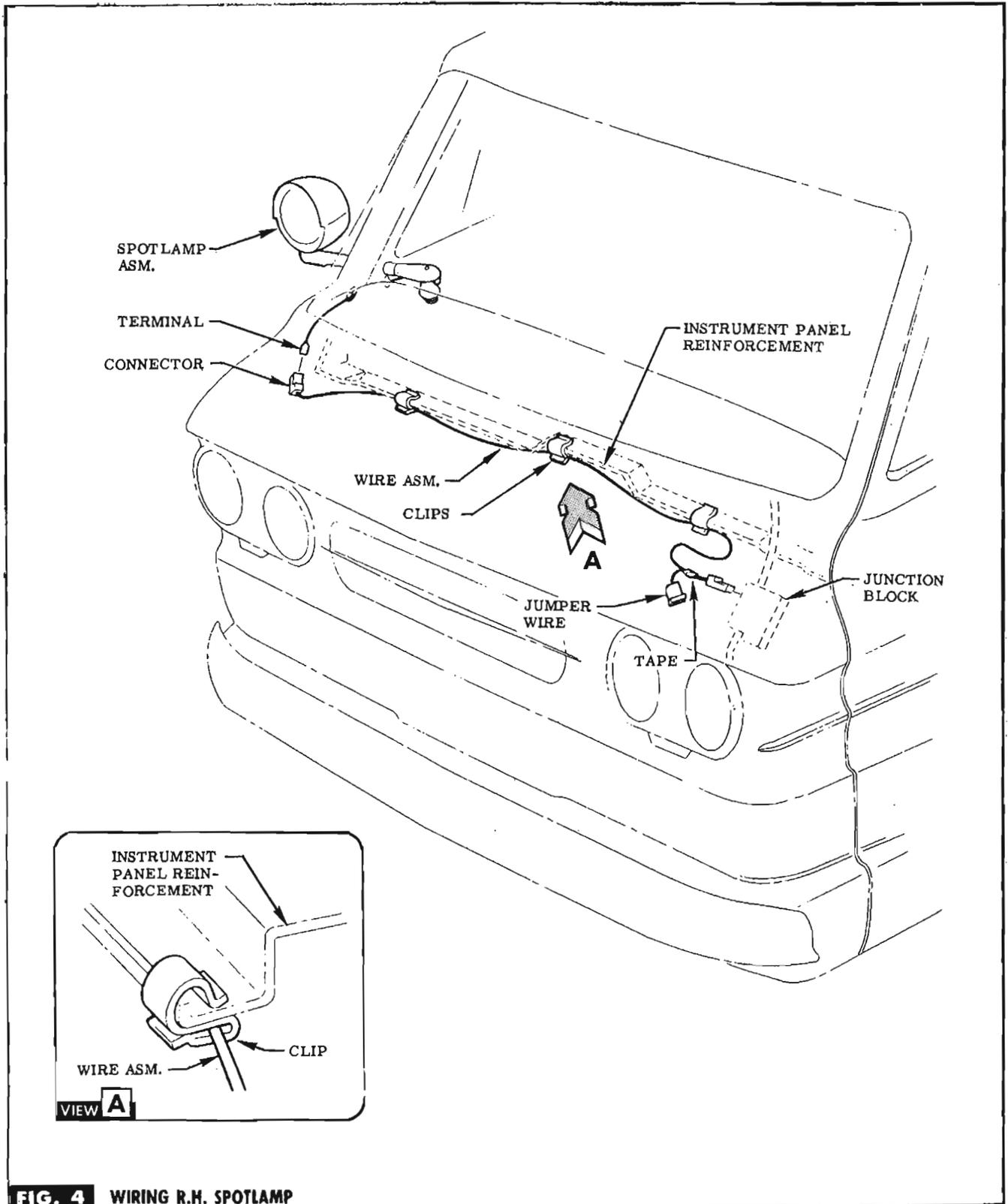
**STEP 10** THREAD SPOTLAMP WIRE THRU DOOR & ROUTE THRU HOLE IN HINGE PILLAR. SEE FIG. 3.

**STEP 11** PLACE GROMMETS ON WIRE & PRESS IN PLACE. ADJUST WIRE FOR SWING CLEARANCE OF DOOR. SEE FIG. 3.

**STEP 12** INSTALL CLIPS WITH PROVIDED SCREWS. SEE FIG. 3 & VIEW A.

**STEP 13** INSERT CLIP & BLADE INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEATER - B. U. LPS." PLACE CONNECTOR ON WIRE TERMINAL. SEE FIG. 3.

**STEP 14** (L.H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3.

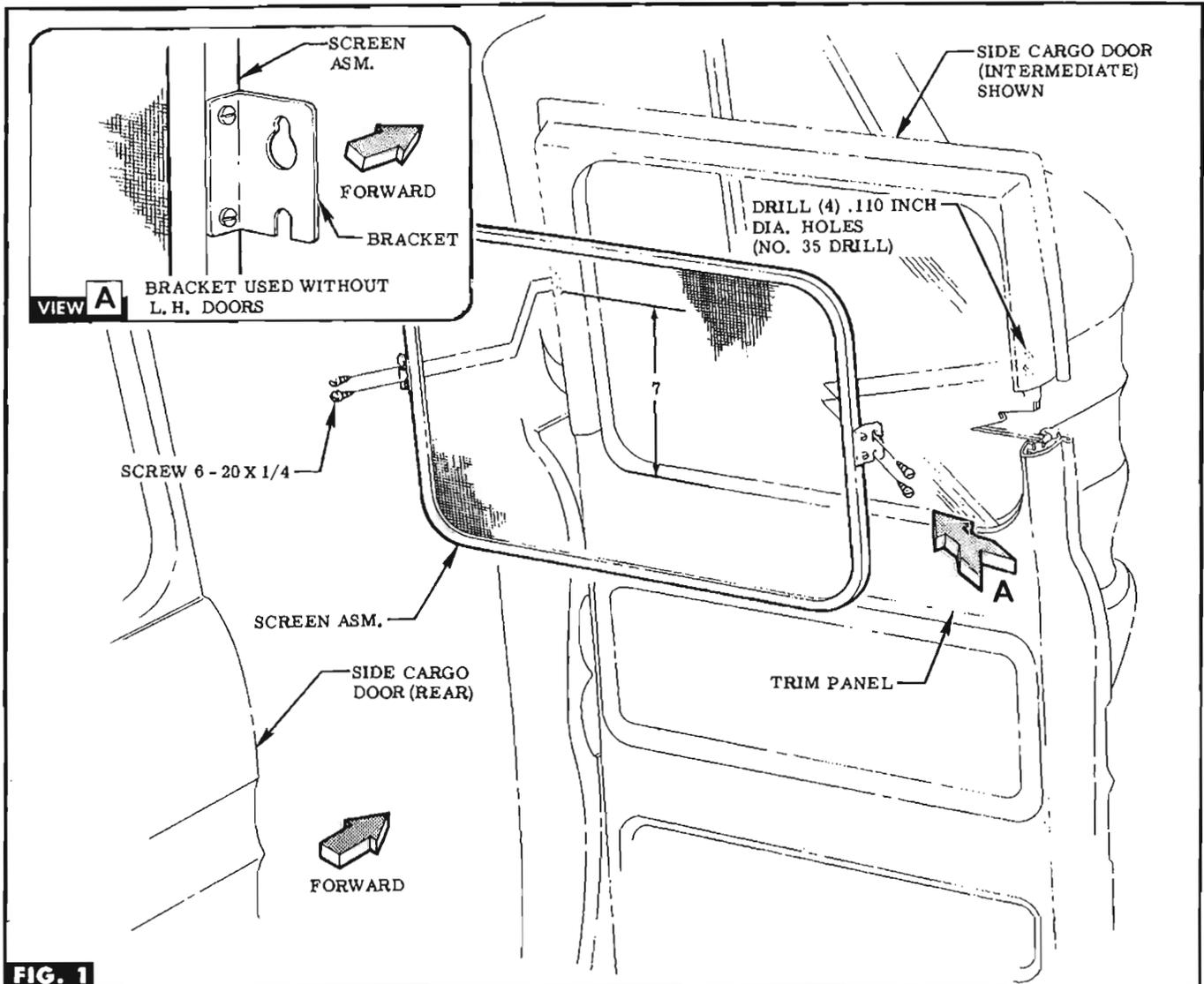


**FIG. 4 WIRING R.H. SPOTLAMP**

**STEP 15** (R.H. SPOTLAMP) PLUG TERMINAL INTO CONNECTOR ON WIRE ASM. INSTALL CLIPS ON INSTRUMENT PANEL REINFORCEMENT AT CONVENIENT LOCATIONS. ROUTE WIRE ASM. THRU CLIPS. SEE FIG. 4 & VIEW A.

**STEP 16** (R.H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3. **NOTE** If receptacle is occupied remove & plug into jumper wire.

**985100**  
**WINDOW SCREEN INSTRUCTION SHEET**  
 GREENBRIER - 1206



**FIG. 1**

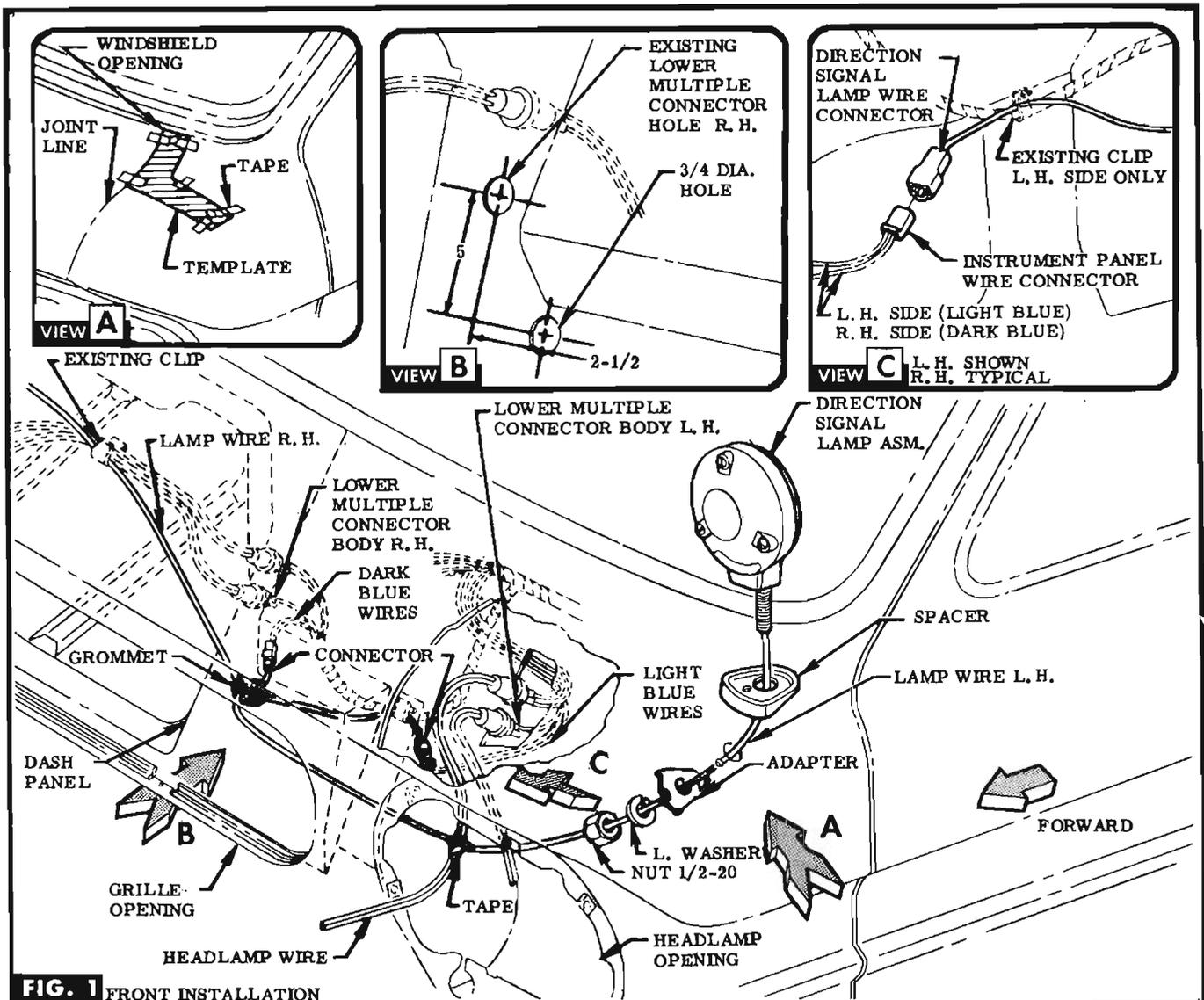
**STEP 1** POSITION SCREEN & LOCATE SCREW HOLES BY MEASURING UP FROM TRIM PANEL TO LOWER HOLE OF SCREEN BRACKET. CENTER PUNCH & REMOVE SCREEN. SEE FIG. 1. **NOTE** Screens must be held tight against door when punching centers.

**STEP 2** DRILL HOLES & ATTACH SCREENS TO INTERMEDIATE & REAR SIDE CARGO DOORS. SEE FIG. 1.

**STEP 3** WHEN L. H. SIDE CARGO DOORS DO NOT EXIST, REMOVE & DISCARD EXISTING SCREEN BRACKET, RETAIN SCREWS. ATTACH PROVIDED BRACKET WITH RETAINED SCREWS. SEE VIEW A.

**STEP 4** DRILL HOLES & INSTALL SCREENS TO L. H. PANEL WINDOWS. SAME AS R. H. SEE FIG. 1.

**985398**  
**DIRECTION SIGNAL CONVERSION LAMP INSTRUCTION SHEET**  
 CORVAIR 95 (FRONT & REAR)



**FIG. 1** FRONT INSTALLATION

**STEP 1** READ DIRECTIONS ON TEMPLATE FOR LOCATION & DRILLING, ON L. H. SIDE TAPE TEMPLATE SECURELY IN PLACE. SEE VIEW "A". FOR R. H. SIDE USE SAME TEMPLATE EXCEPT TO PLACE TEMPLATE REVERSE SIDE UP.

**STEP 2** LIGHTLY CENTERPUNCH AT HOLE LOCATIONS L. H. & R. H. SIDE, REMOVE TEMPLATE, DRILL HOLES DESIGNATED.

**STEP 3** REMOVE HEADLAMPS & FRONT GRILLE.

**STEP 4** LOCATE, CENTERPUNCH & DRILL HOLE IN DASH PANEL USING DIMENSIONS SHOWN. SEE VIEW "B".

**STEP 5** ROUTE LAMP WIRE & LAMP ASM. THRU SPACER & LARGE HOLE IN FRONT PANEL BOTH SIDES. SEE FIG. 1.

**STEP 6** ROUTE LAMP WIRE THRU ADAPTER, ATTACHING PARTS & GROMMET PROVIDED. TIGHTEN FRONT LAMPS SECURELY BOTH SIDES. SEE FIG. 1.

**STEP 7** PLACE CONNECTORS PROVIDED ON END OF LAMP

WIRE & PLACE GROMMET IN HOLE PREVIOUSLY DRILLED. USE BODY SEALER TO SEAL WATERTIGHT. SEE FIG. 1.

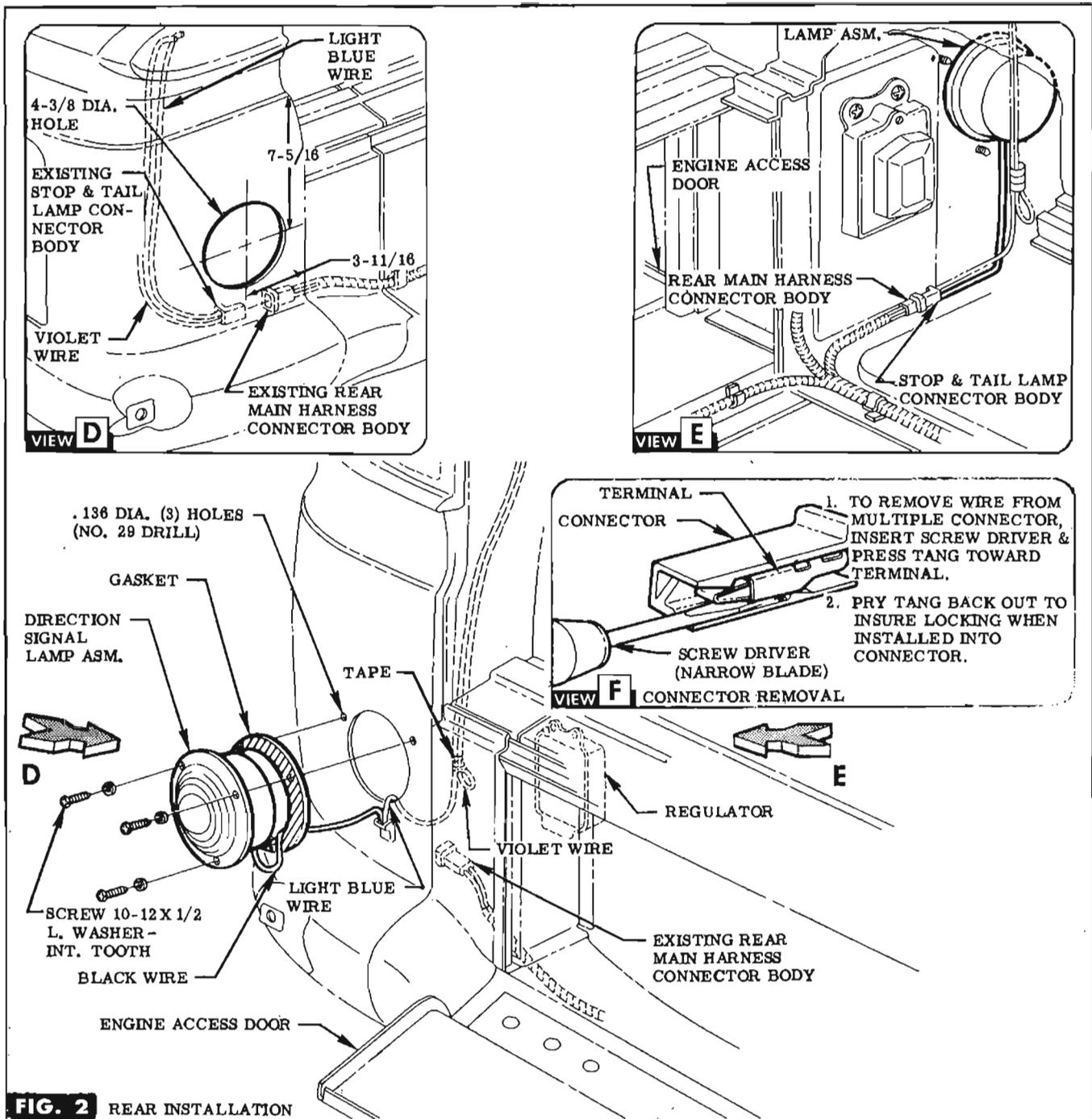
**STEP 8** (R. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE DARK BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

**STEP 9** (L. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE LIGHT BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

**STEP 10** PLACE PROVIDED CONNECTORS ON BOTH LIGHT & DARK BLUE WIRES, & CONNECT DARK BLUE TO R. H. LAMP & LIGHT BLUE TO L. H. LAMP, PLACE L. H. WIRE IN EXISTING CLIP. SEE VIEW "C", FIG. 1.

**STEP 11** TAPE L. H. WIRE TO EXISTING HEADLAMP WIRE & PLACE R. H. WIRE IN EXISTING CLIP. SEE FIG. 1.

**STEP 12** REPLACE HEADLAMPS & FRONT GRILLE PREVIOUSLY REMOVED.



**FIG. 2** REAR INSTALLATION

**STEP 13** LOCATE, CENTERPUNCH & DRILL HOLE TO DIMENSION SHOWN. SEE VIEW D. **NOTE** If hole saw is used, set saw to 4-1/4 Dia.

**STEP 14** REACH IN THRU & JUST BELOW HOLE PREVIOUSLY DRILLED, DISCONNECT STOP & TAIL LAMP CONNECTOR BODY FROM REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "D".

**STEP 15** REMOVE TERMINAL END OF STOP LAMP WIRE (VIOLET) FROM LOWER HOLE IN CONNECTOR BODY, LOOP & TAPE WIRE TO TAIL LAMP WIRE (LIGHT BLUE). SEE FIG. 2 & VIEW "F".

**STEP 16** INSERT TERMINAL END OF DIRECTION SIGNAL LAMP WIRE (BLACK) THRU GASKET & INTO LOWER HOLE IN CONNECTOR BODY. SEE FIG. 2.

**STEP 17** PLACE CONNECTOR BODY, WIRES, & DIRECTION SIGNAL LAMP BACK THRU DRILLED HOLE. SEE FIG. 2.

**STEP 18** USE LAMP AS TEMPLATE, DRILL HOLES & ATTACH LAMP WITH PARTS PROVIDED. SEE FIG. 2.

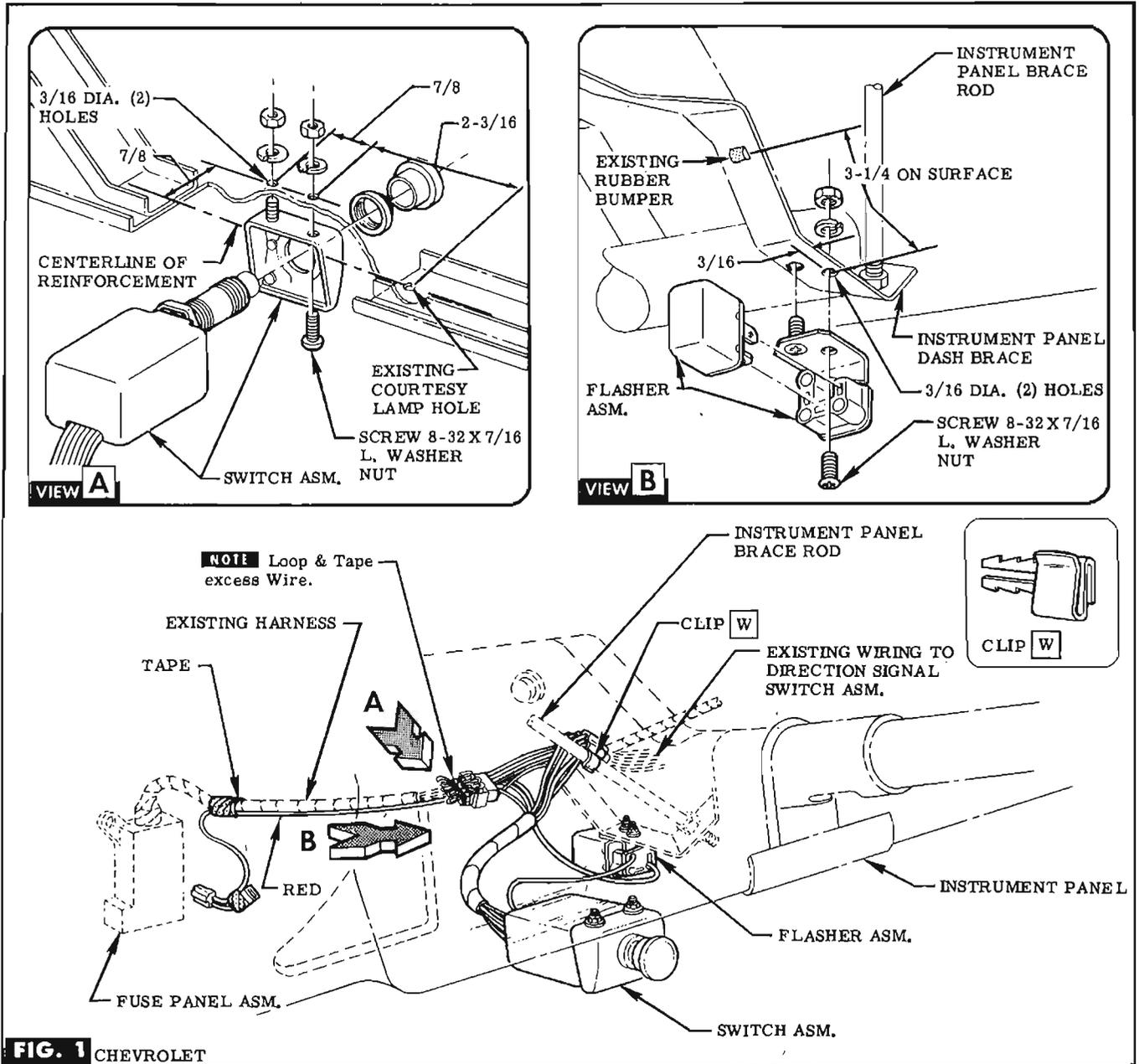
**STEP 19** OPEN REAR ENGINE COMPARTMENT DOOR, REACH INSIDE AROUND CORNER, RECONNECT STOP & TAIL LAMP CONNECTOR BODY INTO REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "E".

**STEP 20** FOR R. H. SIGNAL LAMP INSTALLATION, REPEAT STEPS 13 THRU 19.

985600

TRAFFIC HAZARD LAMP SWITCH & FLASHER INSTRUCTION SHEET

CHEVROLET - CHEVY - CORVAIR 95 - TRUCK



CHEVROLET

**STEP 1** DISCONNECT POSITIVE BATTERY CABLE.

**STEP 2** LOCATE, CENTERPUNCH & DRILL HOLES THRU INSTRUMENT PANEL, DISASSEMBLE SWITCH FROM BRACKET & INSTALL BRACKET WITH PROVIDED ATTACHING PARTS. REASSEMBLE SWITCH TO BRACKET. SEE VIEW A.

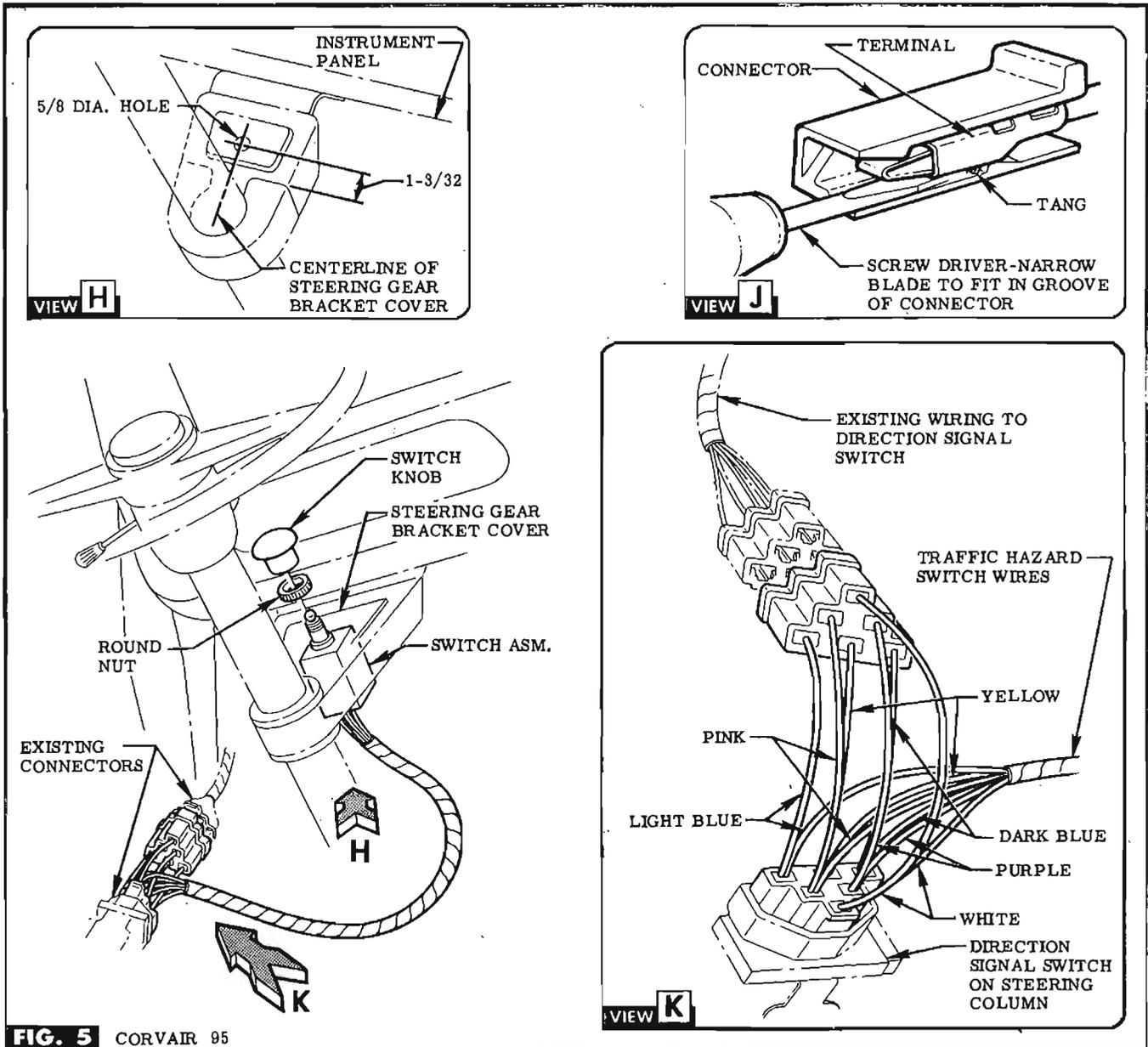
**STEP 3** LOCATE, CENTERPUNCH & DRILL HOLES IN DASH PANEL BRACE USING DIMENSIONS SHOWN & BRACKET AS TEMPLATE. INSTALL FLASHER WITH PROVIDED ATTACHING PARTS. SEE VIEW B.

**STEP 4** INSERT PROVIDED CLIP INTO CONNECTOR &

PLACE ON INSTRUMENT PANEL BRACE ROD. PLUG PROVIDED HARNESS CONNECTORS IN EXISTING DIRECTION SIGNAL SWITCH & MAIN WIRING HARNESS CONNECTORS. SEE FIG. 1.

**STEP 5** ROUTE RED WIRE FROM FLASHER TO FUSE PANEL, TAPE TO MAIN WIRING HARNESS. PLUG CONNECTOR INTO RECEPTACLE MARKED "BATT." SEE FIG. 1. **NOTE:** If receptacle is occupied, remove & plug into Jumper Wire.

**STEP 6** RECONNECT POSITIVE BATTERY CABLE & SEE LAST SHEET FOR CHECKING OPERATION.



**FIG. 5** CORVAIR 95

**CORVAIR 95**

**STEP 1** DISCONNECT POSITIVE BATTERY CABLE.

**STEP 2** LOCATE, CENTER PUNCH & DRILL HOLE THRU STEERING GEAR BRACKET COVER. SEE VIEW H.

**STEP 3** REMOVE & DISCARD ATTACHING BRACKET FROM SWITCH. INSTALL SWITCH WITH REMAINING PARTS. SEE FIG. 5.

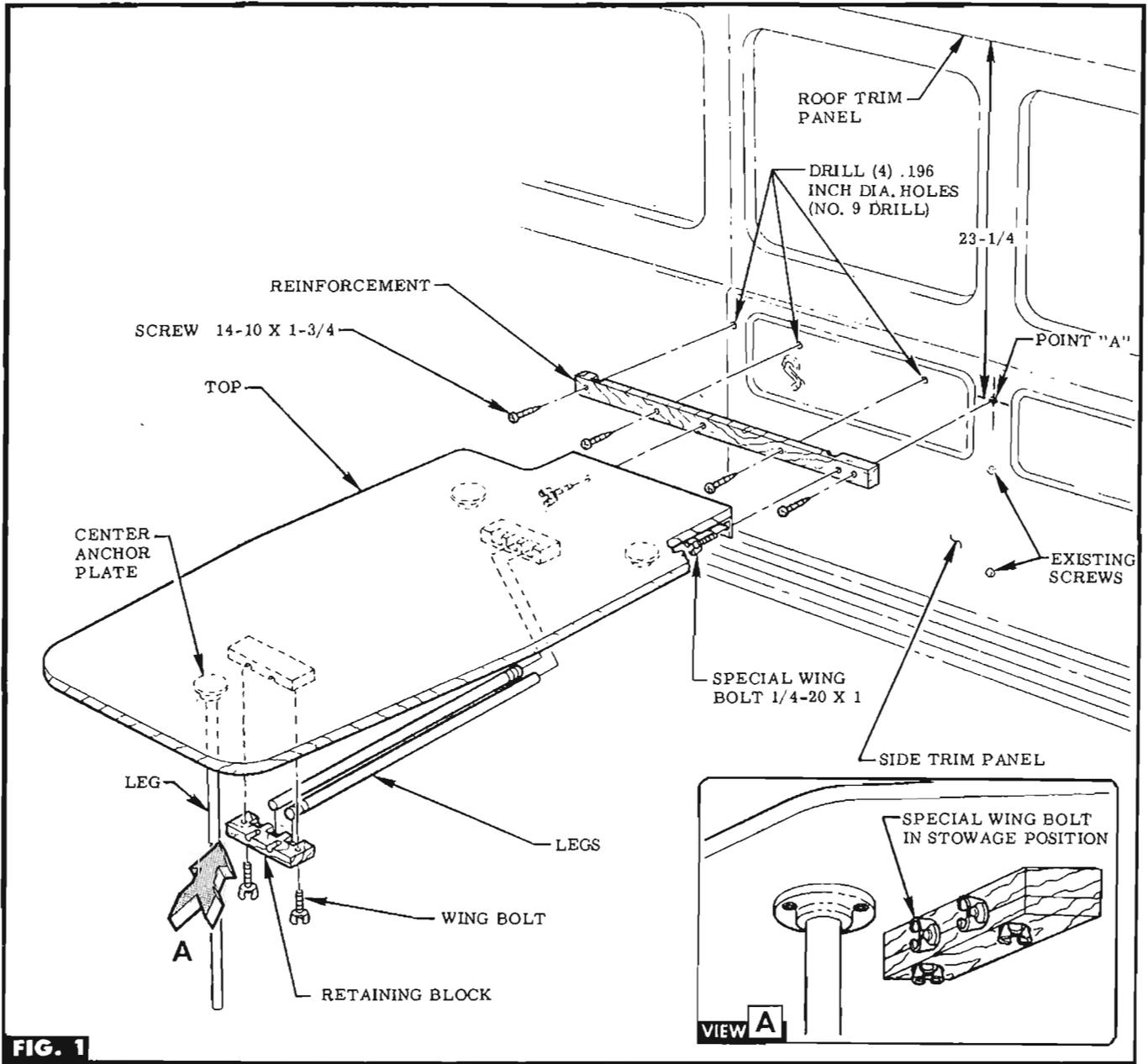
**STEP 4** REMOVE & DISCARD EXISTING CONNECTORS FROM TRAFFIC HAZARD HARNESS. TO REMOVE TERMINAL FROM

CONNECTOR, INSERT SCREW DRIVER, PRESS TANG TOWARD TERMINAL TO RELEASE. PRY TANG BACK OUT TO INSURE LOCKING WHEN TERMINAL IS REINSTALLED. SEE VIEW J.

**STEP 5** DISCARD THE TAN & GRAY WIRES & CONNECTORS FROM TRAFFIC HAZARD HARNESS.

**STEP 6** INSERT TERMINALS FROM HARNESS INTO PROVIDED CONNECTORS AS SHOWN & INSTALL INTO EXISTING & PROVIDED HARNESS. SEE VIEW K.

**985107**  
**TABLE INSTRUCTION SHEET**  
 GREENBRIER CORVAIR 95



**FIG. 1**

**STEP 1** LOCATE POINT "A" & DRILL HOLE THRU SOFT TRIM PANEL (IF EXISTING) & METAL SIDE TRIM PANEL. HOLE IS TO BE IN ALIGNMENT WITH EXISTING SCREWS. SEE FIG. 1.

**STEP 2** ATTACH REINFORCEMENT & ALIGN WITH ROOF TRIM PANEL LOWER EDGE. DRILL REMAINING HOLES USING REINFORCEMENT AS A TEMPLATE. SEE FIG. 1.

**NOTE** Exercise care to avoid damage to reinforcement.

**STEP 3** SECURE REINFORCEMENT TO SIDE TRIM PANEL WITH REMAINING SCREWS. SEE FIG. 1.

**STEP 4** REMOVE WING BOLTS & RETAINING BLOCK FROM UNDERSIDE OF TABLE. REMOVE (1) TABLE LEG FROM STOWAGE POSITION. REPLACE RETAINING BLOCK & WING BOLTS TO SECURE REMAINING (2) LEGS. SEE FIG. 1.

**STEP 5** SCREW TABLE LEG INTO CENTER ANCHOR PLATE ON BOTTOM OF TABLE & ATTACH TABLE TO REINFORCEMENT WITH (2) SPECIAL WING BOLTS. SEE FIG. 1.

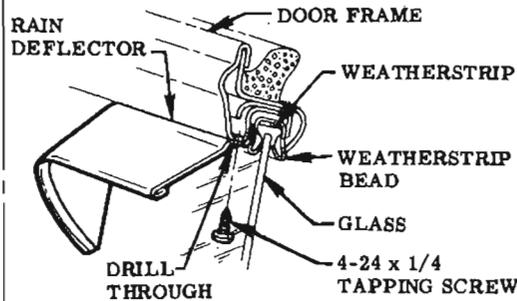
**STEP 6** TABLE MAY BE USED OUTSIDE THE VEHICLE BY INSTALLING THE ADDITIONAL LEGS PROVIDED & PLACING SPECIAL WING BOLTS IN STOWAGE POSITION. SEE VIEW A.

**985025**  
**VENTSHADE INSTRUCTION SHEET**  
 ALL SERIES 95 TRUCKS & GREENBRIER

**INSTALLATION INSTRUCTIONS  
 FOR RAIN DEFLECTORS**

1. Rain Deflectors will fit only the models shown on the carton label.
2. Rain Deflectors are stamped to show their position - RF for right front door; LF for left front, etc.
3. Insert flange between the weatherstrip and door frame. Flange should disappear and curves fit properly.
4. If weatherstrip bead overlaps the vent wing division post, clip off overlapping portion.
5. Centerpunch and drill the front screw hole first, using a #43 or .089 drill. Drill through door frame as shown below. (See sketch.) Insert screw.
6. Holding shade in position, centerpunch and drill remaining hole. Insert screw.
7. Operate window. If window binds spread glass channel to allow complete closing.

5 1/2



INSTRUCTION NO.  
 3755722  
 2-11-58

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 General Motors Corp.

3 1/8

985513  
WINDSHIELD WASHER INSTRUCTION SHEET

CORVAIR 95

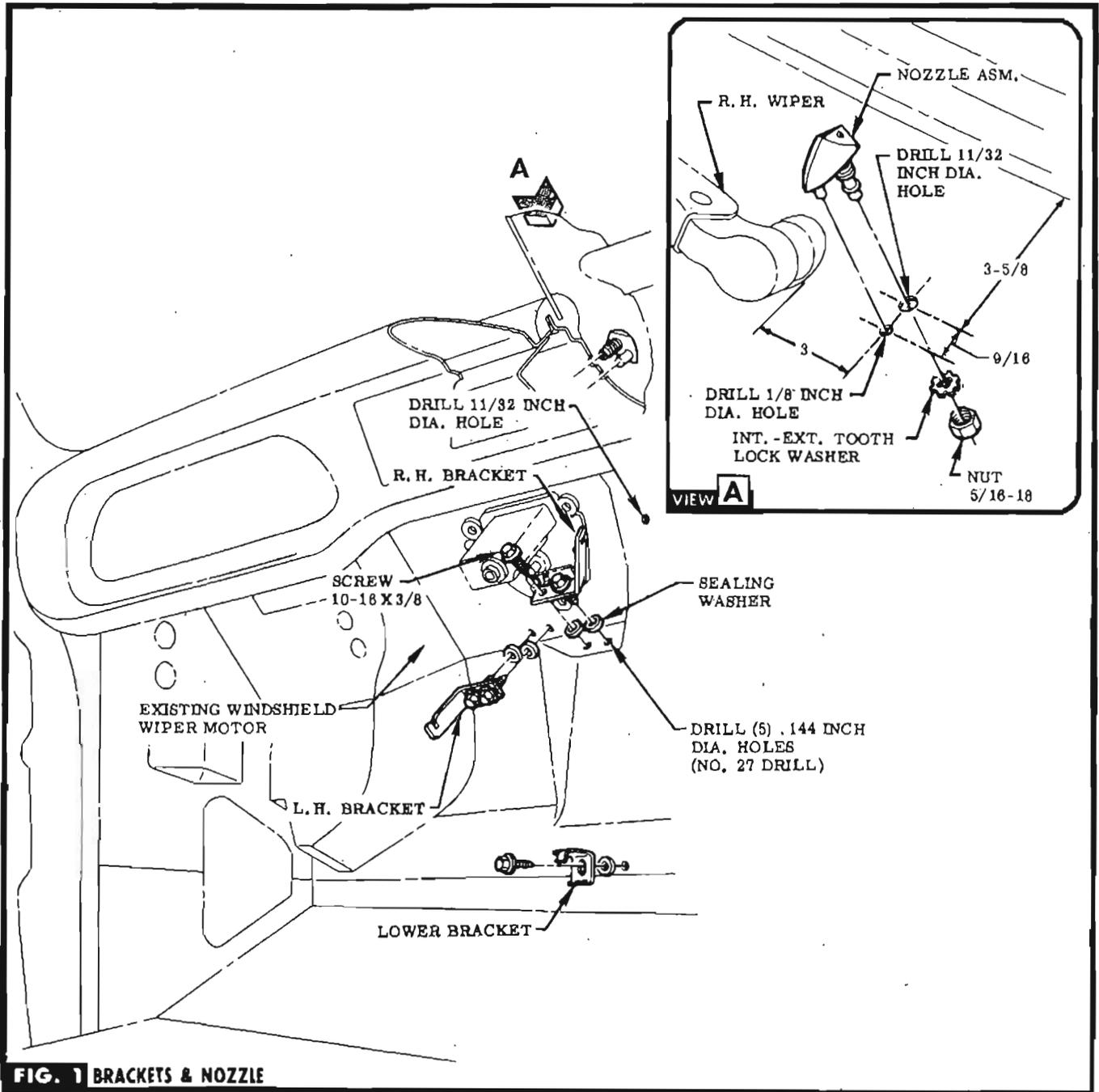


FIG. 1 BRACKETS & NOZZLE

**STEP 1** LOCATE EXISTING DIMPLES IN DASH PANEL & DRILL HOLES FOR UPPER R. H. & L. H. & LOWER BRACKETS & GROMMET. SEE FIG. 1. **NOTE:** If heater exists, use lower hole of heater control cables clip for attaching lower bracket.

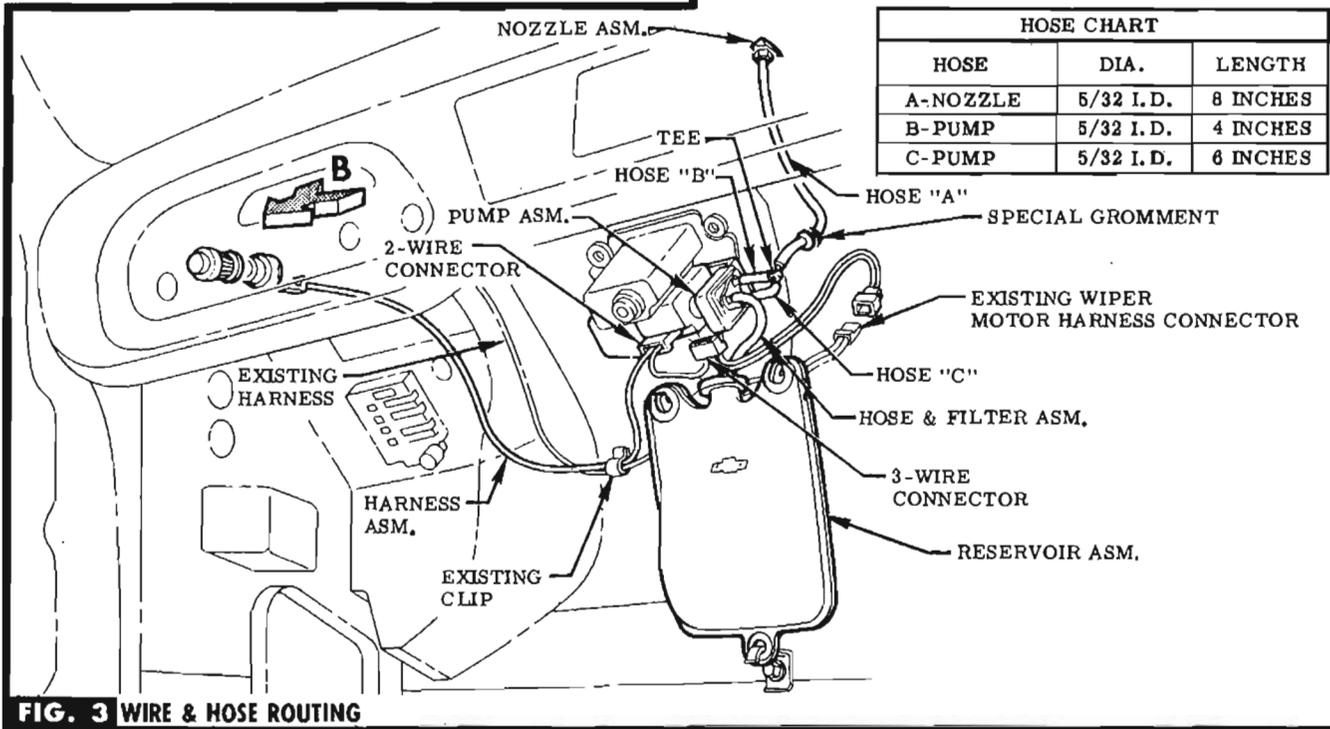
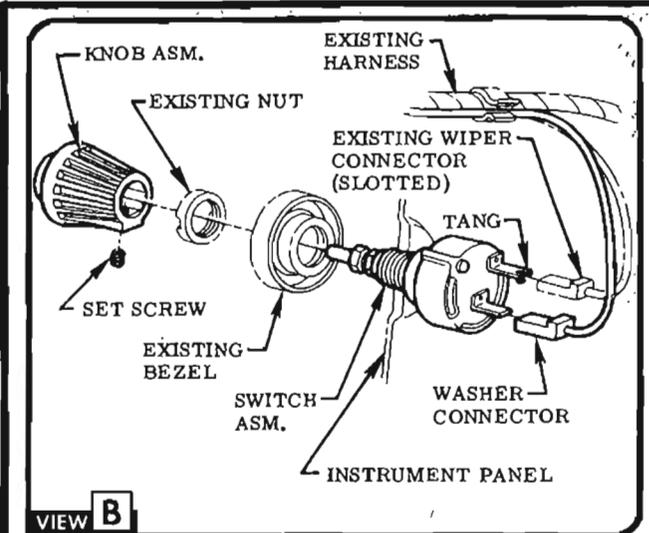
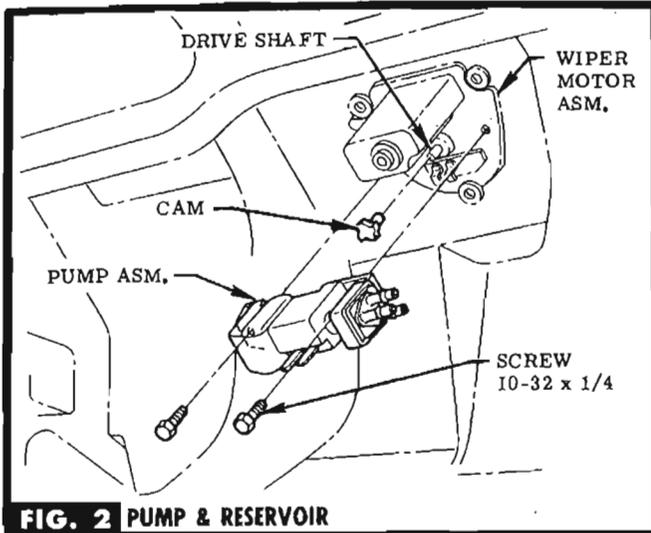
**STEP 2** INSTALL RESERVOIR UPPER & LOWER MOUNTING BRACKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 3** LOCATE, CENTER PUNCH & DRILL HOLES IN OUTER

PANEL. SEE VIEW A. **CAUTION** Before drilling procedure is started, it is suggested that masking tape be applied to outer panel in drilling area to avoid marring the finish.

**STEP 4** REMOVE FRONT GRILLE & ORNAMENT ASSEMBLY.

**STEP 5** INSTALL NOZZLE ASM. WITH ATTACHING PARTS PROVIDED. SEE VIEW A.



**STEP 6** PLACE WIPER MOTOR IN PARK POSITION, REMOVE PLASTIC COVER FROM DRIVE SHAFT OF WIPER MOTOR & POSITION CAM ON SHAFT. DISCONNECT MOTOR HARNESS CONNECTOR. SECURE PUMP ASM. TO WIPER MOTOR ASM. WITH SCREWS PROVIDED. SEE FIG. 2. **CAUTION** Cam follower on Pump must ride on outer surface of Cam & may require that Cam be rotated slightly to allow proper alignment.

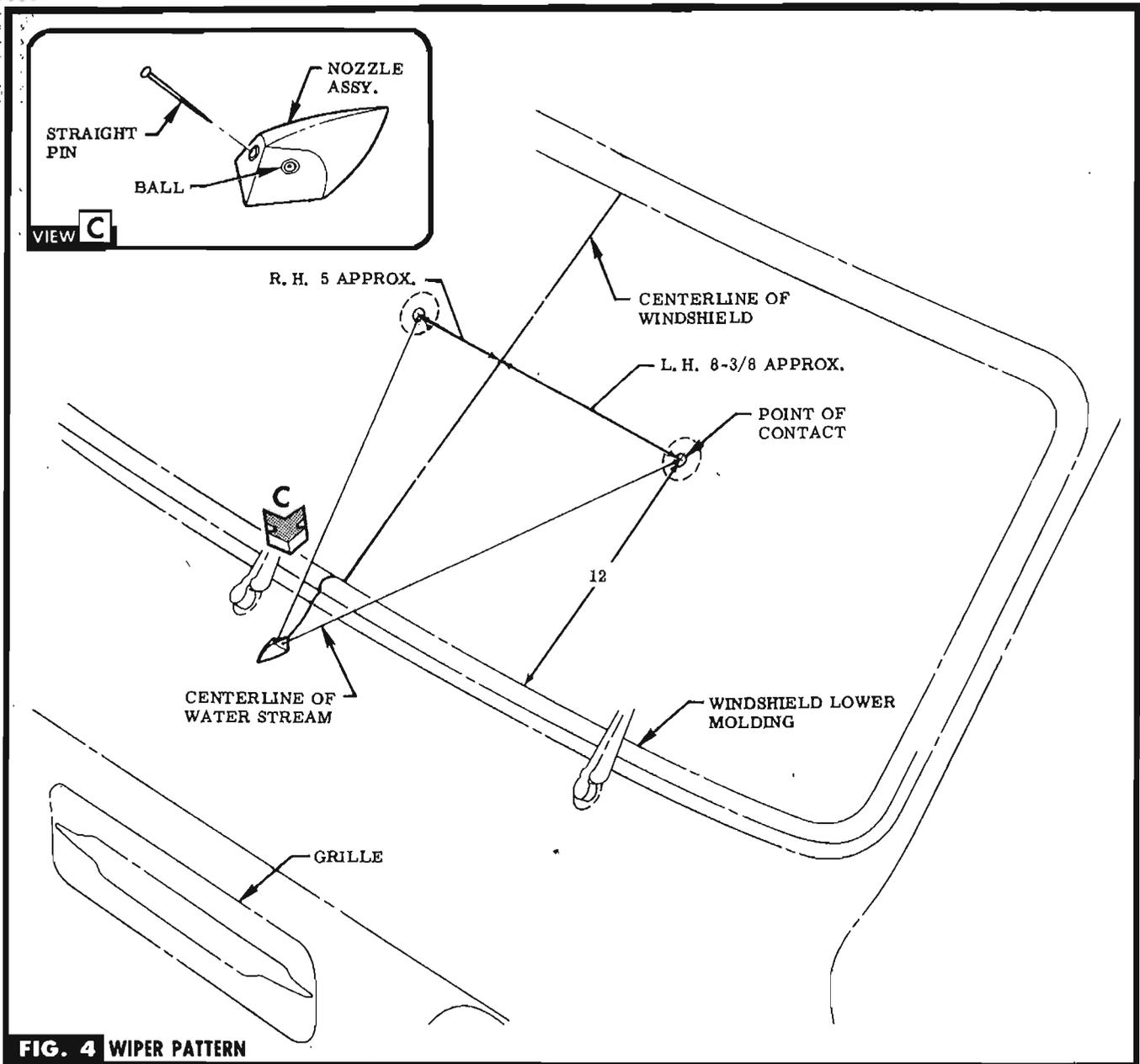
**STEP 7** INSTALL HOSE & FILTER ASM. INTO RESERVOIR & ATTACH RESERVOIR TO BRACKETS. FASTEN HOSE TO CENTER OUTLET ON PUMP. SEE FIG. 3

**STEP 8** DISCONNECT EXISTING WIPER CONNECTOR FROM SWITCH. REMOVE WIPER KNOB & SWITCH ASM. & DISCARD BUT RETAIN BEZEL & NUT. INSTALL PROVIDED SWITCH WITH RETAINED BEZEL & NUT. (TERMINAL WITH

TANG TO BE POSITIONED UPWARD) INSTALL KNOB. ATTACH EXISTING WIPER CONNECTOR (SLOTTED) TO UPPER TERMINAL. SEE VIEW B.

**STEP 9** CUT PROVIDED HOSE INTO LENGTHS SHOWN (HOSE CHART) & ATTACH TO TEE. CONNECT "B" & "C" TO PUMP OUTLETS, THEN ROUTE "A" THRU GROMMET & HOLE & CONNECT TO NOZZLE. INSERT GROMMET INTO POSITION. SEE FIG. 3 & HOSE CHART.

**STEP 10** ROUTE PROVIDED HARNESS THRU EXISTING CLIP ON DASH UNDER INSTRUMENT PANEL. ATTACH (2 WIRE) CONNECTOR TO PUMP, (3 WIRE) CONNECTOR TO WIPER MOTOR & EXISTING CONNECTOR PREVIOUSLY DISCONNECTED TO REMAINING CONNECTOR. ATTACH (1) WIRE CONNECTOR TO SWITCH. SEE FIG. 3.



**STEP 11** TEST SYSTEM TO INSURE CORRECT INSTALLATION & DETERMINE LOCATION OF POINT OF CONTACT FOR WATER STREAM. SEE FIG. 4.

**STEP 12** IF WATER STREAM DOES NOT REACH POINT OF

CONTACT, BALL OF NOZZLE ASM. SHOULD BE ADJUSTED. ADJUSTMENT MAY BE MADE BY INSERTING STRAIGHT PIN IN BALL OF NOZZLE & TURNING BALL. SEE VIEW C.

**STEP 13** REPLACE FRONT GRILLE & ORNAMENT ASSEMBLY.