

CHEVROLET—CENTRAL OFFICE

DIVISION OF GENERAL MOTORS CORPORATION
DETROIT 2, MICHIGAN



TECHNICAL SERVICE BULLETIN

Technical Service Department



SUBJECT: 1961 CORVAIR "95" RAMPSIDE DOOR SAFETY
CATCH - STRIKER AND ADJUSTMENTS

BULLETIN NO. DR # 464

SECTION I

TO: ALL CHEVROLET DEALERS

DATE February 2, 1961

A new ramp door safety catch assembly incorporating increased metal thickness entered production on 11/28/60 effective at Flint with unit Serial #1R124F102775 at St. Louis with #1R124S107214.

Available in service parts is a new safety catch striker. The striker has a window type opening as illustrated in Figure 1 to minimize the possibility of the hook disengaging from the striker.

All units built prior to Serial #1R124F102775 and 1R124S107214 should have the early safety catch and striker replaced with the heavier safety catch and window type striker whenever a Corvaire "95" Rampside is available at the dealership.

It is also recommended that both the main lock strikers and safety catch be adjusted, if necessary, to insure that ramp door strikers and the safety catch are positioned to provide adequate main lock and safety catch engagement.

To properly adjust the two main door locks, the strikers should be shimmed with spacers as required to provide 1/16" clearance between the front and rear face of the rampgate inner panel and the end of the strikers as shown in View A on the reverse side. The safety catch can be adjusted by installing 5/16" plain washers between the safety catch striker and rampside door to position the window in the striker in alignment to receive the safety catch as illustrated in Figure 1.

PARTS DATA

PART NO.

3789984
3796624
3778431

DESCRIPTION

Safety Catch
Safety Catch Striker
Spacer (as required)
5/16" plain washer

Director, Technical Service Department

JCP: dz



3778431 SPACER
(AS REQUIRED)

9416990 SCREW
TORQUE - 10 FT. LBS. MIN.

RAMPGATE
FACE INNER
PANEL

STRIKER

LOCK BOLT

APPROX. 1/16"

VIEW A

5/16" PLAIN WASHER
AS REQUIRED

180016 SCREW

120380 L. WASHER

3789984 SAFETY CATCH (NEW)

IDENTIFICATION:

	OLD	NEW
HOOK THICKNESS	1/8	5/32
BRACKET THICKNESS	3/32	1/8

3796624 STRIKER (NEW)

