A new ramp door safety catch assembly incorporating increased metal thickness entered production on 11/28/60 effective at Flint with unit Serial #1R124F102775 at St. Louis with #1R124S107214.

Available in service parts is a new safety catch striker. The striker has a window type opening as illustrated in Figure 1 to minimize the possibility of the hook disengaging from the striker.

All units built prior to Serial #1R124F102775 and 1R124S107214 should have the early safety catch and striker replaced with the heavier safety catch and window type striker whenever a Corvair "95" Rampside is available at the dealership.

It is also recommended that both the main lock strikers and safety catch be adjusted, if necessary, to insure that ramp door strikers and the safety catch are positioned to provide adequate main lock and safety catch engagement.

To properly adjust the two main door locks, the strikers should be shimmed with spacers as required to provide 1/16" clearance between the front and rear face of the rampgate inner panel and the end of the strikers as shown in View A on the reverse side. The safety catch can be adjusted by installing 5/16" plain washers between the safety catch striker and rampside door to position the window in the striker in alignment to receive the safety catch as illustrated in Figure 1.

PARTS DATA

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>DESCRIPTION</th>
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<tbody>
<tr>
<td>3789984</td>
<td>Safety Catch</td>
</tr>
<tr>
<td>3796624</td>
<td>Safety Catch Striker</td>
</tr>
<tr>
<td>3778431</td>
<td>Spacer (as required)</td>
</tr>
<tr>
<td></td>
<td>5/16&quot; plain washer</td>
</tr>
</tbody>
</table>

Director, Technical Service Department

JCP:dz
3778431 SPACER (AS REQUIRED)

9416990 SCREW
TORQUE - 10 FT. LBS. MIN.

RAMP GATE
FACE INNER PANEL

APPROX. 1/16"

VIEW A

5/16" PLAIN WASHER AS REQUIRED

180016 SCREW

120380 L. WASHER

3789934 SAFETY CATCH (NEW)
IDENTIFICATION:

HOOK THICKNESS ---- 1/8  5/32
BRACKET THICKNESS -- 3/32 1/8

3796624 STRIKER (NEW)