CHEVROLET—CENTRAL OFFICE
DIVISION OF GENERAL MOTORS CORPORATION
DETOIT 2, MICHIGAN

TECHNICAL SERVICE BULLETIN
Technical Service Department

SUBJECT: FRONT BRAKE HOSE TO WHEEL INTERFERENCE 1961 CORVAIR "95" MODELS

BULLETIN NO. DR # 465

SECTION V

TO: ALL CHEVROLET DEALERS

DATE February 2, 1961

To prevent the possibility of front brake hose interference with the inner edge of the front wheel rim flange, the following change has been made in production and should be utilized for service.

1. Drill one 1/8" hole in the front crossmember rear flange on each side as shown in sketch.

2. Install #3751599 clip midway on hose and crimp snugly to prevent clamp from slipping on hose.

3. Attach #3772096 pull back spring, between drilled hole and hose clip.

Front brake hose pull back springs should be installed on all Corvair "95" units produced prior to 1-17-61, Serial Nos. F105291 and S114224.

Dealers are hereby requested to review their records to determine the location of all Corvair "95" units involved. All units sold by the dealer and those in dealers stock should be called in for rework. If a unit has been transferred to another dealer; or if an owner has moved to another location, this information should be forwarded to the Zone Service Manager.

All Corvair "95" Models serviced by dealers should be inspected and brake hose pull back springs installed if vehicle not so equipped.

Any chafed hoses should be replaced and the old hose returned to the Zone M.R. Room.

Flat rate time allowance:

Install Pull Back Springs only - Both sides .4 hr.
Install Pull Back Springs and One Brake Hose .8 hr. *
Install Pull Back Springs and Both Brake Hoses 1.1 hr. *

*Includes Bleeding System

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<tr>
<th>PART NO.</th>
<th># REQ'D.</th>
<th>DESCRIPTION</th>
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<tr>
<td>3751599</td>
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<td>Clip Spring, Carburetor Pull Back Hose, Brake Front</td>
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<td>3772096</td>
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JCP:dz

Director, Technical Service Department
FRONT CROSSMEMBER REAR FLANGE

DRILL 1/8" DIA. HOLE

3772096 SPING

3751599 CLIP

(LOCATE APPROXIMATELY MIDWAY ON BRAKE HOSE & CRIMP SECURELY)

CORTAIR "95" FRONT BRAKE HOSE RETENTION
(RIGHT SIDE SHOWN-LEFT SIDE SIMILAR)