

CHEVROLET—CENTRAL OFFICE

DIVISION OF GENERAL MOTORS CORPORATION
DETROIT 2, MICHIGAN



TECHNICAL SERVICE BULLETIN

Technical Service Department



SUBJECT: IMPROVED EXHAUST VALVE
1961-62 CORVAIR "95"

BULLETIN NO. DR #561

SECTION VI

TO: ALL CHEVROLET DEALERS

DATE November 14, 1962

1963 Production Corvaire "95" engines incorporate new stellite faced exhaust valves designed to extend valve life under heavy-duty operating conditions. Positive rotators will continue to be used to prevent carbon build-up on the seat surfaces and insure a good heat transfer from valve to seat.

In the event of unsatisfactory exhaust valve life on 1961-62 Corvaire "95" engines under sustained high speed or heavy-load conditions, the 1963 valves should be used for Service replacement. The new valves are interchangeable in past model cylinder heads; however, valve rotators must be installed in place of standard caps on 1961 and early 1962 units not already so equipped.

PARTS DATA

<u>Part Numbers</u>	<u>No. Req'd.</u>	<u>Description</u>
3829105	6	Exh. Valve Std. Size
3829106	6	Exh. Valve .003 O.S.
3829107	6	Exh. Valve .010 O.S.
3829108	6	Exh. Valve .020 O.S.
3817362 *	6	Exh. Valve Rotator Assem.

* Required only if unit is not already equipped with rotators.

Director, Technical Service Department

TRP:dz