

CHEVROLET - CENTRAL OFFICE

DIVISION OF GENERAL MOTORS CORPORATION
DETROIT 2, MICHIGAN

ATTENTION:
SERVICE MGR.



TECHNICAL SERVICE BULLETIN

Technical Service Department



SUBJECT: VALVE ROCKER COVER LEAKAGE -
1960-63 CORVAIR AND CORVAIR "95"

BULLETIN NO. DR # 626

SECTION VI

TO: ALL CHEVROLET DEALERS

DATE December 4, 1963

In the event that valve rocker cover gasket replacement is necessary due to oil leakage or other causes, the late design rocker cover gasket Part No. 3850944 should be installed.

This gasket, when used with the 1964 design rocker cover bolt reinforcement springs and rocker cover bolts, will effectively reduce oil leakage due to gasket compression set, gasket misalignment or gasket tearing at bolt holes.

Replace existing rocker cover screw reinforcements and screws with Part No. 3850874 bolt spring and Part No. 9419566 1/4"-20 bolts. Part No. 3850874 bolt spring should be assembled with curved ends upward, away from cover. Torque valve cover bolts to 4 to 5 ft.-lbs.

PARTS DATA

<u>Part No.</u>	<u>No. Required</u>	<u>Description</u>
3850944	2	Rocker Cover Gasket
3850874	8	Reinforcement Spring
180020	8	Bolt - 1/4"-20 x 3/4"

FLAT RATE DATA

<u>Operation No.</u>	<u>Time</u>	<u>Description</u>
06G - 1910	.8	Valve Rocker Cover and/or Gasket - Replace - Both Sides All Corvaire
	.6	Replace - Both Sides - All Corvaire "95"

Director, Technical Service Department

ADJ/afm

INITIAL _____

IMPORTANT THAT ALL DEALER SERVICE PERSONNEL READ. PLEASE INITIAL.

SERVICE MANAGER	SHOP FOREMAN	SERVICE SALESMEN			SERVICE TECHNICIANS									