

DECIMAL EQUIVALENTS

$\frac{1}{64}$015625 $\frac{1}{32}$03125 $\frac{3}{64}$046875 $\frac{1}{16}$0625 $\frac{5}{64}$078125 $\frac{3}{32}$09375 $\frac{7}{64}$109375 $\frac{1}{8}$125 $\frac{9}{64}$140625 $\frac{5}{32}$15625 $\frac{11}{64}$171875 $\frac{3}{16}$1875 $\frac{13}{64}$203125 $\frac{7}{32}$21875 $\frac{15}{64}$234375 $\frac{1}{4}$25 $\frac{17}{64}$265625 $\frac{9}{32}$28125 $\frac{19}{64}$296875 $\frac{5}{16}$3125 $\frac{21}{64}$328125 $\frac{11}{32}$34375 $\frac{23}{64}$359375 $\frac{3}{8}$375 $\frac{25}{64}$390625 $\frac{13}{32}$40625 $\frac{27}{64}$421875 $\frac{7}{16}$4375 $\frac{29}{64}$453125 $\frac{15}{32}$46875 $\frac{31}{64}$484375 $\frac{1}{2}$5	$\frac{33}{64}$515625 $\frac{17}{32}$53125 $\frac{35}{64}$546875 $\frac{9}{16}$5625 $\frac{37}{64}$578125 $\frac{19}{32}$59375 $\frac{39}{64}$609375 $\frac{5}{8}$625 $\frac{41}{64}$640625 $\frac{21}{32}$65625 $\frac{43}{64}$671875 $\frac{11}{16}$6875 $\frac{45}{64}$703125 $\frac{23}{32}$71875 $\frac{47}{64}$734375 $\frac{3}{4}$75 $\frac{49}{64}$765625 $\frac{25}{32}$78125 $\frac{51}{64}$796875 $\frac{13}{16}$8125 $\frac{53}{64}$828125 $\frac{27}{32}$84375 $\frac{55}{64}$859375 $\frac{7}{8}$875 $\frac{57}{64}$890625 $\frac{29}{32}$90625 $\frac{59}{64}$921875 $\frac{15}{16}$9375 $\frac{61}{64}$953125 $\frac{31}{32}$96875 $\frac{63}{64}$984375 1 1.
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DRILL SIZES

Letter Sizes	Drill Diam. Inches	Wire Gage Sizes	Drill Diam. Inches	Wire Gage Sizes	Drill Diam. Inches	Wire Gage Sizes	Drill Diam. Inches
Z	0.413	1	0.2280	28	0.1405	55	0.0520
Y	0.404	2	0.2210	29	0.1360	56	0.0465
X	0.397	3	0.2130	30	0.1285	57	0.0430
W	0.386	4	0.2090	31	0.1200	58	0.0420
V	0.377	5	0.2055	32	0.1160	59	0.0410
U	0.368	6	0.2040	33	0.1130	60	0.0400
T	0.358	7	0.2010	34	0.1110	61	0.0390
S	0.348	8	0.1990	35	0.1100	62	0.0380
R	0.339	9	0.1960	36	0.1065	63	0.0370
Q	0.332	10	0.1935	37	0.1040	64	0.0360
P	0.323	11	0.1910	38	0.1015	65	0.0350
O	0.316	12	0.1890	39	0.0995	66	0.0330
N	0.302	13	0.1850	40	0.0980	67	0.0320
M	0.295	14	0.1820	41	0.0960	68	0.0310
L	0.290	15	0.1800	42	0.0935	69	0.0292
K	0.281	16	0.1770	43	0.0890	70	0.0280
J	0.277	17	0.1730	44	0.0860	71	0.0260
I	0.272	18	0.1695	45	0.0820	72	0.0250
H	0.266	19	0.1660	46	0.0810	73	0.0240
G	0.261	20	0.1610	47	0.0785	74	0.0225
F	0.257	21	0.1590	48	0.0760	75	0.0210
E	0.250	22	0.1570	49	0.0730	76	0.0200
D	0.246	23	0.1540	50	0.0700	77	0.0180
C	0.242	24	0.1520	51	0.0670	78	0.0160
B	0.238	25	0.1495	52	0.0635	79	0.0145
A	0.234	26	0.1470	53	0.0595	80	0.0135
..	27	0.1440	54	0.0550

GAGES

GAGE NO.	U. S. STANDARD GAGE* Approx. Thickness—Inches	AMERICAN WIRE or B & S GAGE Thickness—Inches
000000	0.490	
000000	.460	0.5800
00000	.429	.5165
0000	.398	.4600
000	.368	.4096
00	.337	.3648
0	.306	.3248
1	.2757	.2893
2	.2604	.2576
3	.2451	.2294
4	.2298	.2043
5	.2145	.1819
6	.1991	.1620
7	.1838	.1443
8	.1685	.1285
9	.1532	.1144
10	.1379	.1019
11	.1225	.0907
12	.1072	.0808
13	.0919	.0720
14	.0766	.0641
15	.0689	.0571
16	.0613	.0508
17	.0551	.0453
18	.0490	.0403
19	.0429	.0359
20	.0368	.0320
21	.0337	.0285
22	.0306	.0253
23	.0276	.0226
24	.0245	.0201
25	.0214	.0179
26	.0184	.0159
27	.0169	.0142
28	.0153	.0126
29	.0138	.0113
30	.0123	.0100
31	.0107	.00893
32	.0100	.00795
33	.0092	.00708
34	.0084	.00630
35	.0077	.00561
36	.0069	.00500
37	.0065	.00445
38	.0061	.00397
39	.0057	.00353
40	.0054	.00314
41	.0052	
42	.0050	
43	.0048	
44	.0046	