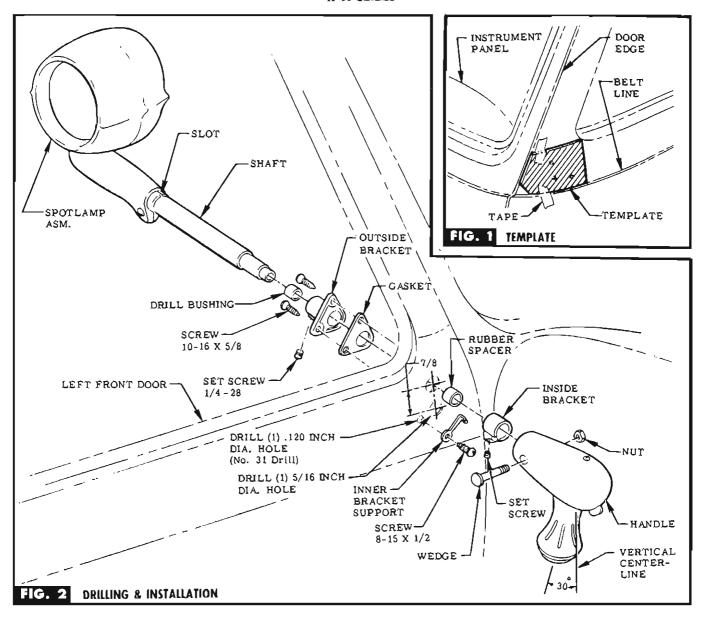
988335 SPOTLAMP INSTRUCTION SHEET

R-10 SERIES



NOTE L. H. installation shown. R. H. typical except template faces down.

STEP 1 TAPE TEMPLATE, CENTER PUNCH & DRILL HOLES AS INDICATED ON TEMPLATE. SEE FIG. 1.

STEP 2 ATTACH OUTSIDE BRACKET & GASKET WITH SCREWS. SEE FIG. 2.

STEP 3 INSERT DRILL BUSHING IN BRACKET & TIGHTEN SET SCREW. CENTER PUNCH & DRILL HOLE THRU DOOR. LOCATE, CENTER PUNCH, & DRILL GROMMET HOLE ON INSIDE OF DOOR. SEE FIG. 2.

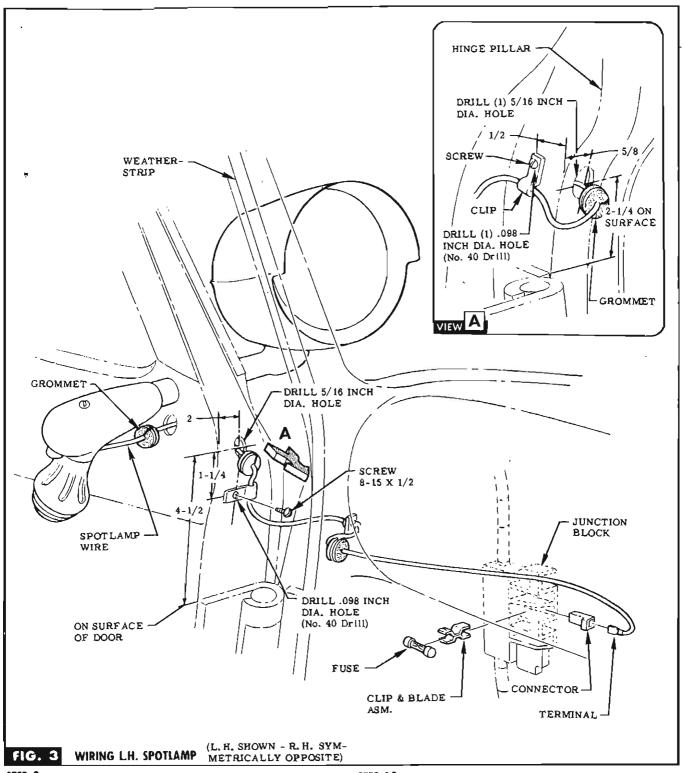
STEP 4 REMOVE & DISCARD DRILL BUSHING. DISMANTLE NUT, WEDGE, & HANDLE FROM SPOTLAMP.

STEP 5 INSERT SPOTLAMP SHAFT THRU BRACKET & ROTATE TO ENGAGE TONGUES IN OUTSIDE BRACKET WITH SLOTS ON SHAFT. TIGHTEN SET SCREW. SEE FIG. 2.

STEP 6 PLACE RUBBER SPACER ON SHAFT & ROTATE TO MATCH CONTOUR OF DOOR. POSITION INNER BRACKET SUPPORT INTO THE INSIDE BRACKET & SLIDE ONTO SHAFT, PRESS TIGHT TO DOOR & TIGHTEN SET SCREW. SEE FIG. 2.

STEP 7 USING SUPPORT AS A TEMPLATE, CENTER PUNCH & DRILL HOLE IN DOOR. ATTACH SUPPORT TO DOOR WITH PROVIDED SCREW. SEE FIG. 2.

STEP 8 WITH SPOTLAMP IN NORMAL UPRIGHT POSITION REINSTALL HANDLE TO FACE 30° TO THE REAR & SECURE WITH WEDGE & NUT. SEE FIG. 2.



STEP 9 LOCATE, CENTER PUNCH & DRILL HOLES ON FORWARD EDGE OF DOOR & FRONT BODY HINGE PILLAR. SEE FIG. 3 & VIEW A.

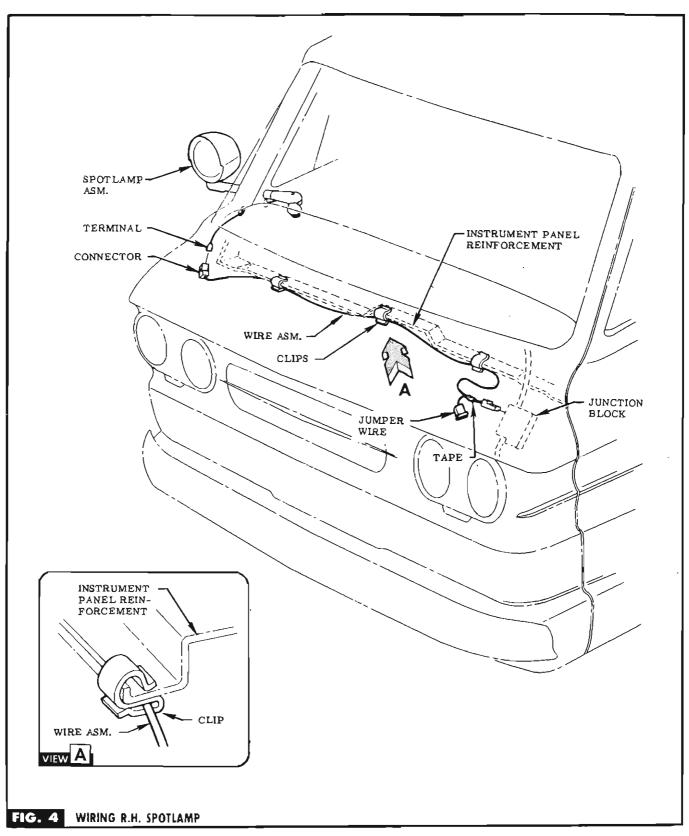
STEP 10 THREAD SPOTLAMP WIRE THRU DOOR & ROUTE THRU HOLE IN HINGE PILLAR. SEE FIG. 3.

STEP 11 PLACE GROMMETS ON WIRE & PRESS IN PLACE. ADJUST WIRE FOR SWING CLEARANCE OF DOOR, SEE FIG. 3.

STEP 12 INSTALL CLIPS WITH PROVIDED SCREWS. SEE FIG. 3 & VIEW A.

STEP 13 INSERT CLIP & BLADE INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEATER - B. U. LPS." PLACE CONNECTOR ON WIRE TERMINAL. SEE FIG. 3.

STEP 14 (L. H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3.



STEP 15 (R.H. SPOTLAMP) PLUG TERMINAL INTO CONNECTOR ON WIRE ASM, INSTALL CLIPS ON INSTRUMENT PANEL REINFORCEMENT AT CONVENIENT LOCATIONS. ROUTE WIRE ASM, THRU CLIPS, SEE FIG. 4 & VIEW A.

STEP 16 (R.H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE, SEE FIG. 3. NOTE If receptacle is occupied remove & plug into jumper wire.