

1962 PASSENGER, CHEVY II, CORVAIR AND TRUCK ACCESSORIES INSTALLATION REFERENCE MANUAL



A reference manual to assist dealer service managers in training new car get ready men and mechanics in the proper installation of accessories. Accessories that are installed correctly will fulfill there purpose, function and give satisfactory service to the car owner.

All illustration and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice in prices, colors, materials, equipment, specifications and models, and also to discontinue models.

**CHEVROLET MOTOR DIVISION,
GENERAL MOTORS CORPORATION**

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GENERAL MOTORS CORPORATION**

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988329

RADIO ANTENNA INSTRUCTION SHEET

R-10 SERIES

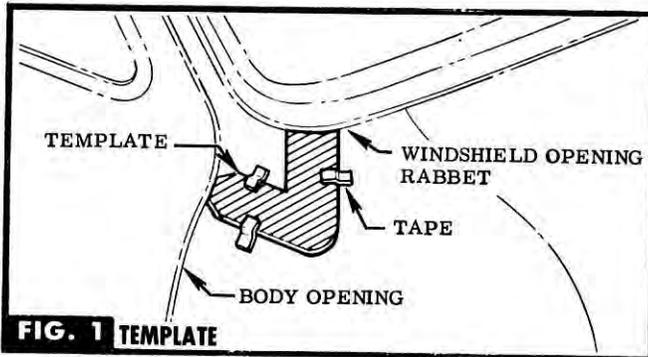


FIG. 1 TEMPLATE

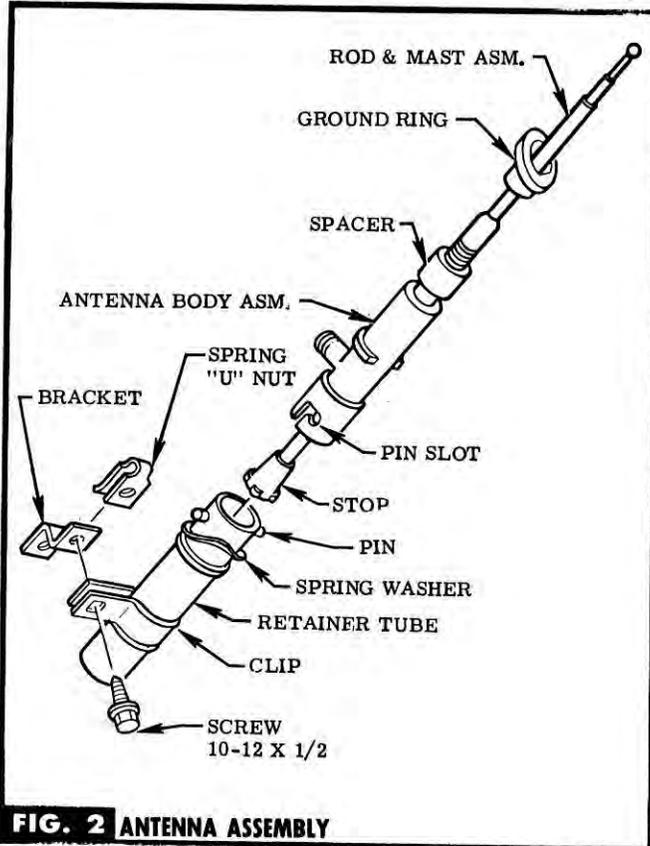


FIG. 2 ANTENNA ASSEMBLY

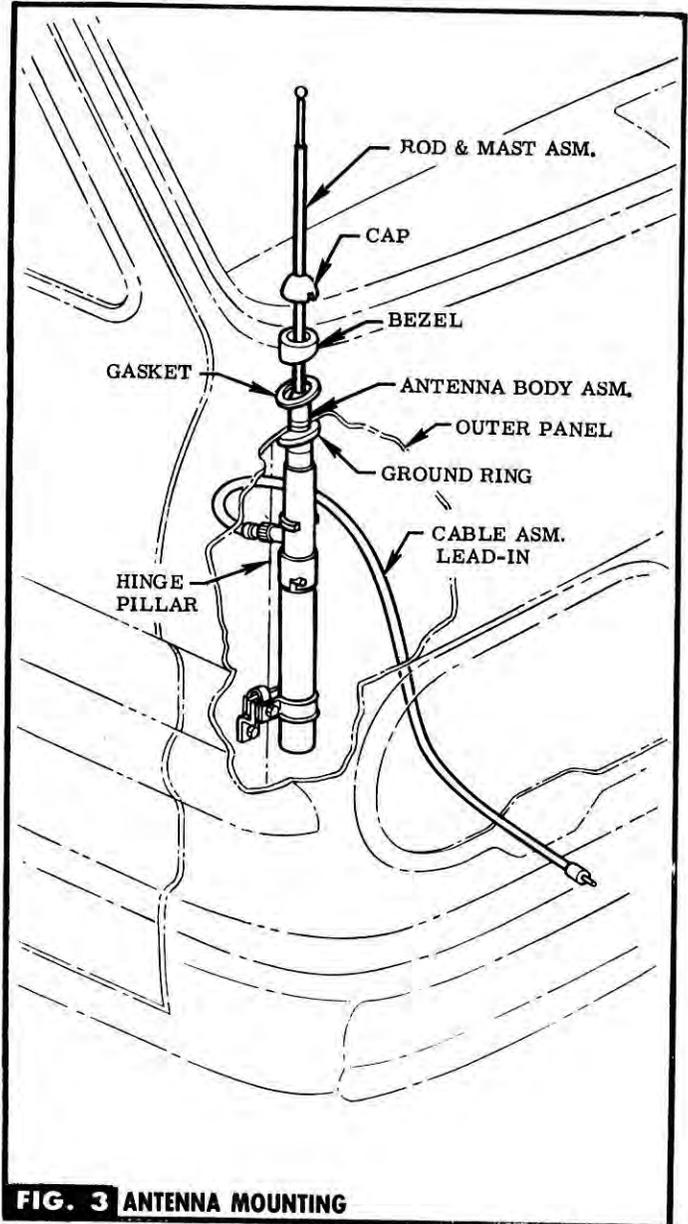


FIG. 3 ANTENNA MOUNTING

STEP 1 ALIGN TEMPLATE ON RIGHT HAND BODY FRONT OUTER PANEL, TAPE IN PLACE, CENTER PUNCH & DRILL AS INDICATED ON TEMPLATE. REMOVE ANY RESULTANT BURRS. SEE FIG. 1.

STEP 2 REMOVE THE RIGHT HAND HEADLAMP ASM.

STEP 3 INSERT ROD & MAST INTO TOP OF ANTENNA BODY ASM. & PUSH THRU. SNAP STOP ON END OF ROD. SEE FIG. 2.

STEP 4 LOOSELY ATTACH BRACKET, CLIP, & SPRING NUT TO RETAINER TUBE WITH SCREW. SEE FIG. 2.

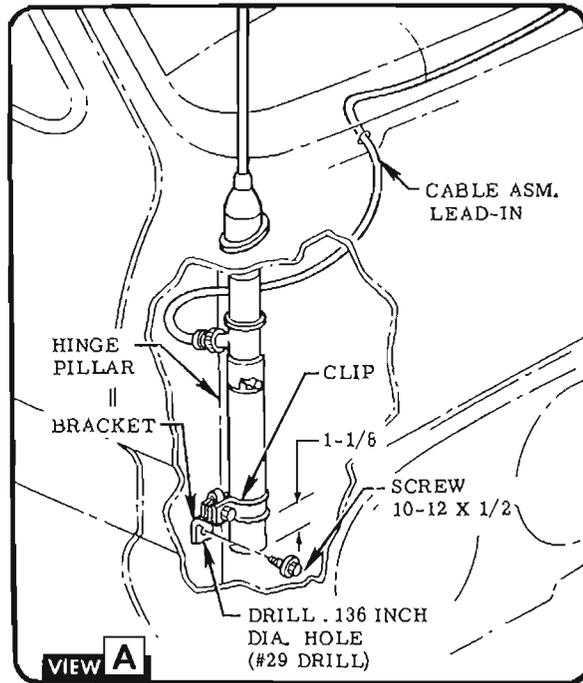
STEP 5 PLACE SPRING WASHER ON SHOULDER OF RETAINER TUBE, & ATTACH TO ANTENNA BODY ASM. BY INSERTING PINS ON TUBE INTO SLOTS ON ANTENNA BODY &

TURNING TO LOCK IN PLACE SECURELY. SEE FIG. 2.

STEP 6 PLACE SPACER, & GROUND RING, ON ROD & MAST ASM. & DROP IT ONTO THE ANTENNA BODY. SEE FIG. 2.

STEP 7 ATTACH CABLE ASM. TO ANTENNA BODY. INSERT ANTENNA ASM. THRU HEADLAMP OPENING & UP THRU HOLE IN OUTER PANEL. TURN ANTENNA ASM. SO THAT CABLE COUPLING IS TO R.H. SIDE OF CAR & NEARLY TOUCHES HINGE PILLAR. ROUTE CABLE ABOVE COUPLING & BEHIND ANTENNA. ALIGN GROUND RING TO BEAR UNIFORMLY ON PANEL INSIDE SURFACE. SEE FIG. 3.

STEP 8 HOLDING THE ANTENNA ASM. IN PLACE, SLIP GASKET, BEZEL & CAP OVER ROD & MAST ASM. & ONTO THE OUTER PANEL. ALIGN GASKET & BEZEL TO BEAR UNIFORMLY ON THE OUTSIDE PANEL SURFACE & SECURE CAP WITH SPANNER WRENCH. SEE FIG. 3.



CAUTION After assembly make sure the antenna cable is positioned AWAY from existing vehicle wiring.

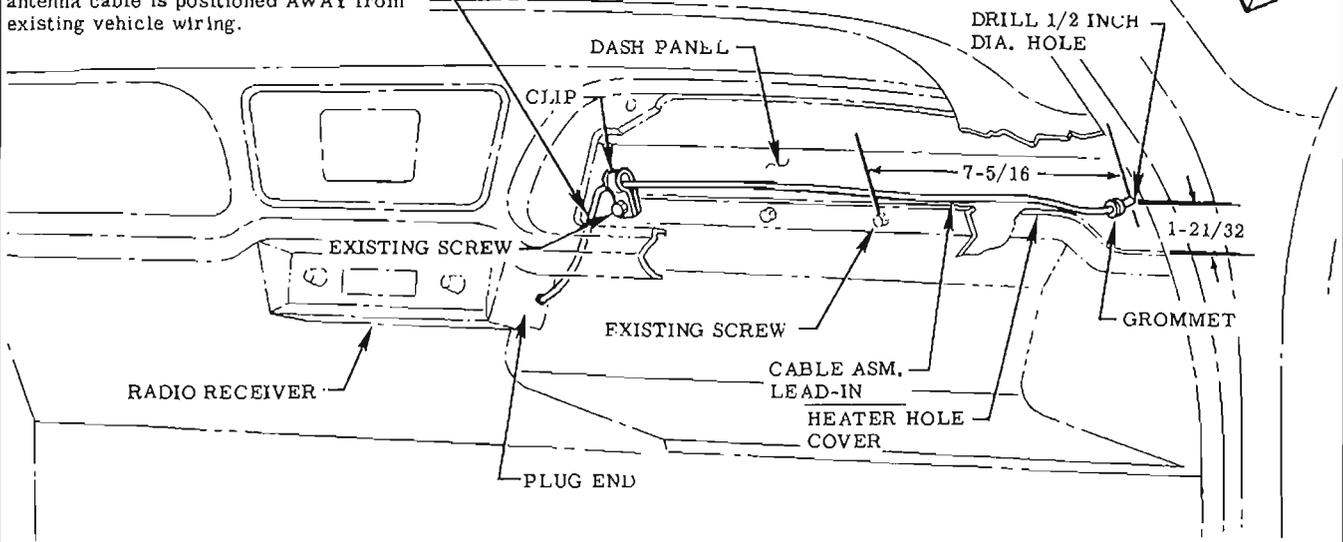


FIG. 4 CABLE ASSY. LEAD-IN

STEP 9 WITH CLIP LOCATED TO DIMENSION SHOWN & ANTENNA ASM. IN VERTICAL POSITION, USE BRACKET AS A TEMPLATE & DRILL A HOLE IN HINGE PILLAR. SEE VIEW A.

STEP 10 FASTEN BRACKET SECURELY TO HINGE PILLAR WITH SCREW PROVIDED, & TIGHTEN SCREW HOLDING CLIP. SEE VIEW A.

STEP 11 REMOVE THE GLOVE BOX.

STEP 12 LOCATE & DRILL A HOLE IN THE DASH PANEL. SEE FIG. 4.

STEP 13 ROUTE PLUG END OF CABLE ASM. THRU THE

DRILLED HOLE. SEE VIEW A. **CAUTION** Do not kink or bend cable sharply at anytime.

STEP 14 SLIDE GROMMET OVER PLUG END OF CABLE ASM. & INSERT INTO DASH. SEE FIG. 4.

STEP 15 ROUTE CABLE ACROSS TOP OF HEATER HOLE COVER & SECURE WITH CLIP & EXISTING SCREW. SEE FIG. 4.

STEP 16 ADJUST ANTENNA TRIMMER. (SEE RADIO INSTRUCTION SHEET).

STEP 17 REPLACE THE GLOVE BOX.

STEP 18 REPLACE THE HEADLAMP ASM.

985359

CAR CAMPER CHILD BED INSTRUCTION SHEET

CORVAIR 95 GREENBRIER

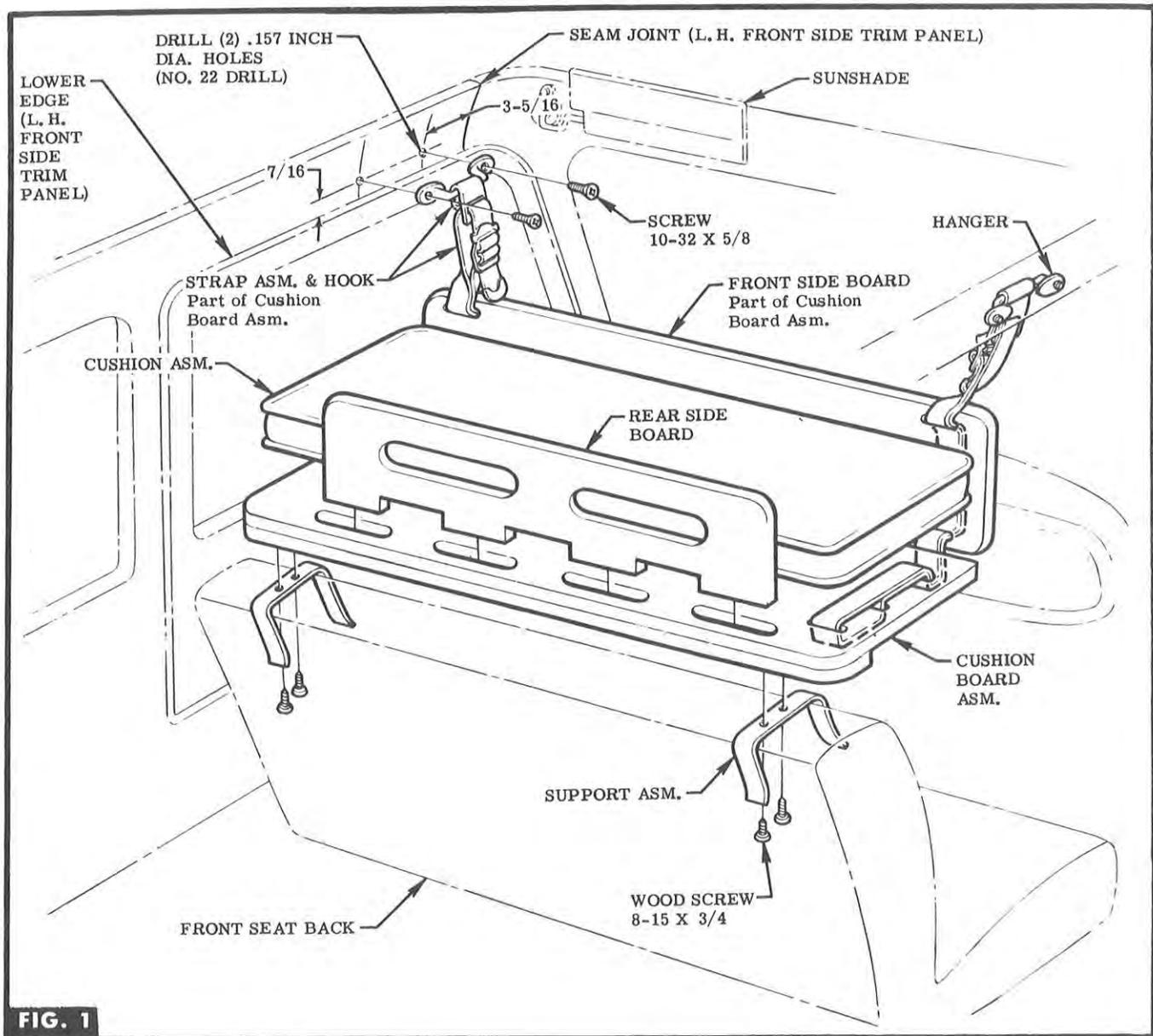


FIG. 1

STEP 1 LOCATE, CENTER PUNCH & DRILL HOLE IN L.H. & R.H. FRONT SIDE TRIM PANEL. USE STRAP HANGER AS TEMPLATE TO DRILL REMAINING HOLE. SEE FIG. 1.

STEP 2 INSTALL HANGER TO L.H. & R.H. TRIM PANEL WITH SCREWS. SEE FIG. 1.

STEP 3 LOCATE TWO HOLES IN EACH SUPPORT BY PIERCING THRU VINYL SLEEVE WITH AWL & INSTALL SUPPORTS TO CUSHION BOARD (PILOT HOLES PROVIDED) WITH SCREWS. SEE FIG. 1.

STEP 4 INSTALL CUSHION BOARD IN POSITION OVER TOP OF FRONT SEAT. SEE FIG. 1.

STEP 5 HANG HOOKS INTO HANGERS & ADJUST EACH STRAP SO THAT CUSHION BOARD IS HORIZONTAL. SEE FIG. 1.

STEP 6 PLACE CUSHION ON CUSHION BOARD & INSERT REAR SIDE BOARD INTO SLOTTED HOLES IN CUSHION BOARD. SEE FIG. 1.

985357

SEAT BELT INSTRUCTION SHEET

FRONT SEAT CHEVROLET, CHEVY, CORVAIR, & CORVAIR 95, (GREENBRIER)

NOTE: FOR OPERATING INSTRUCTIONS FOR OWNER, PLACE LAST SHEET IN GLOVE COMPARTMENT

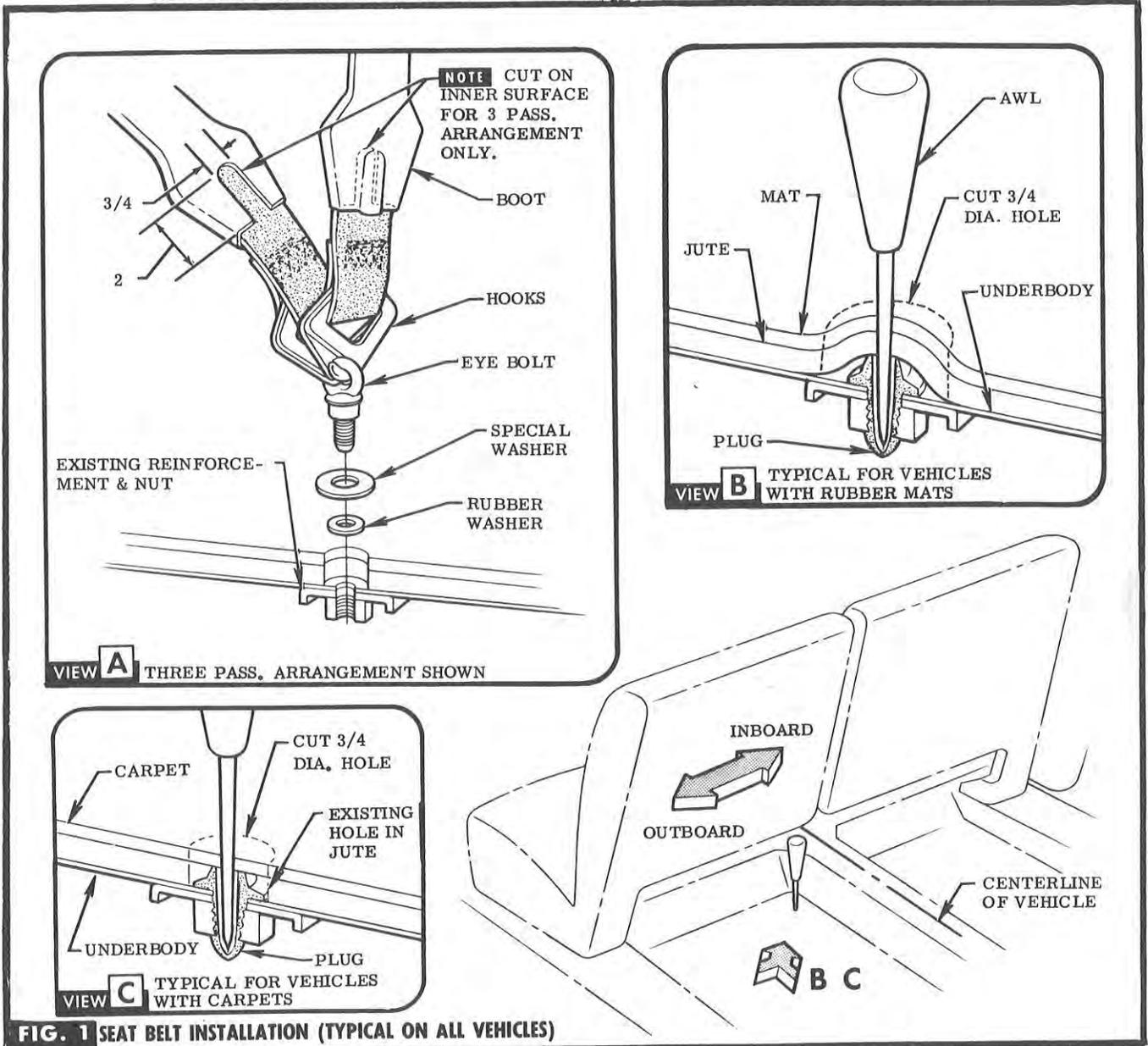


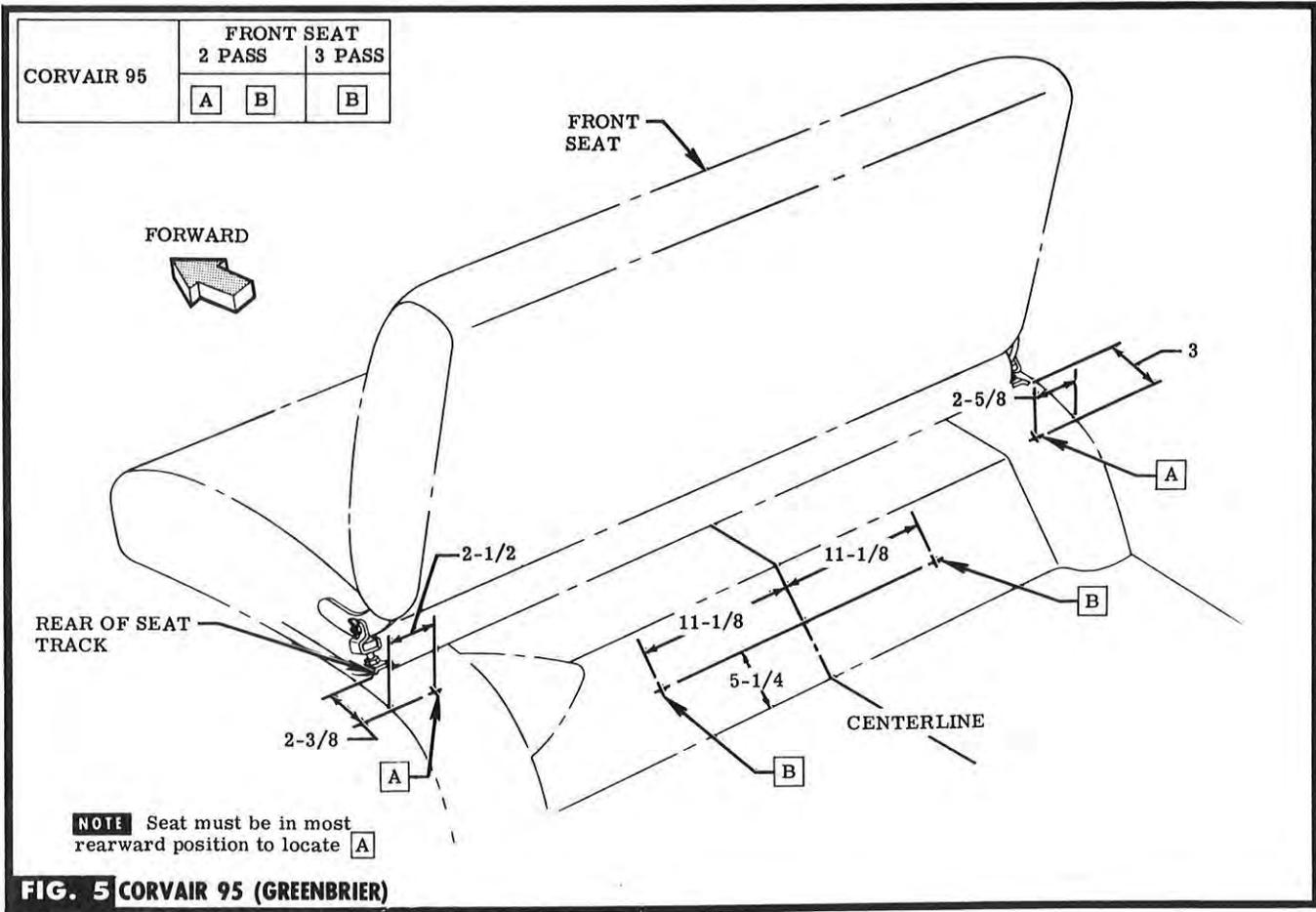
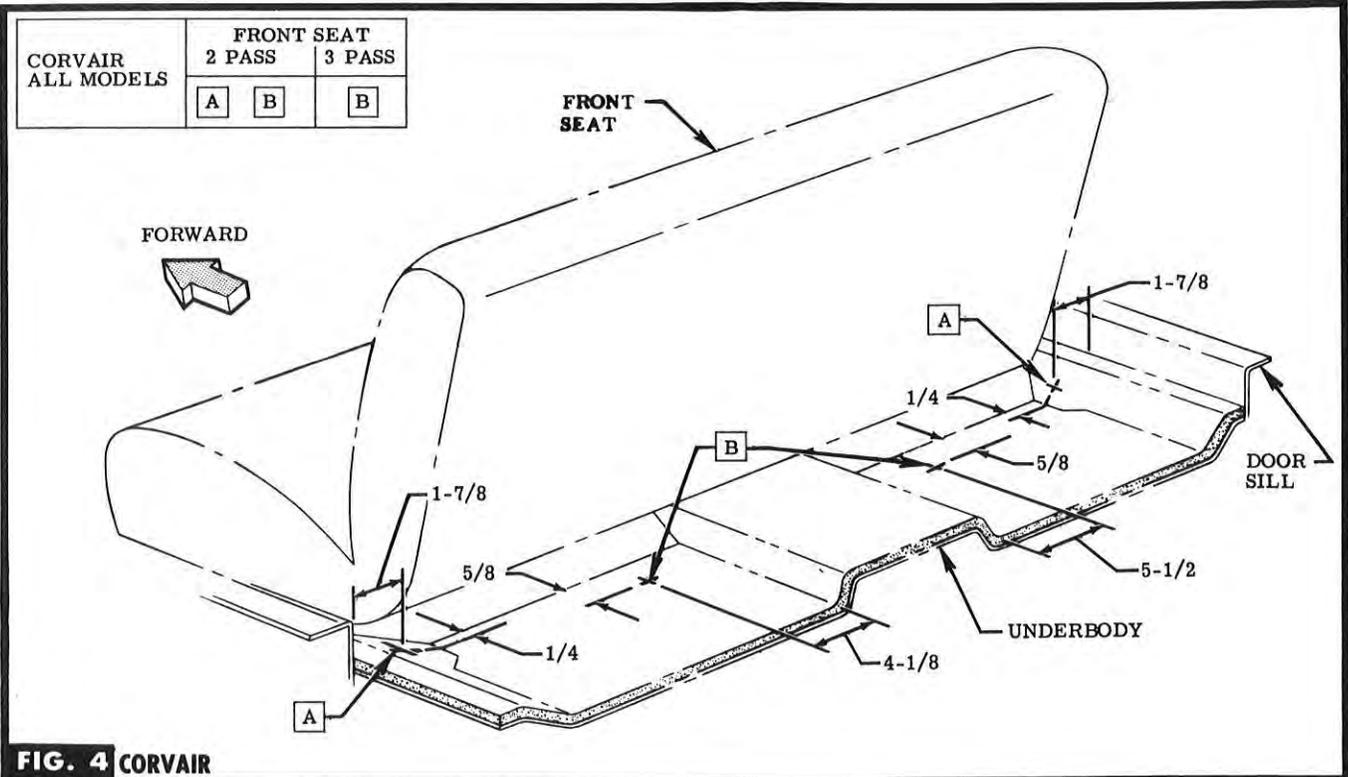
FIG. 1 SEAT BELT INSTALLATION (TYPICAL ON ALL VEHICLES)

STEP 1 USING DIMENSIONS GIVEN, LOCATE PLUG BY FEELING CARPET (SLIGHT INDENTATION) OR UNDER RUBBER MAT (SLIGHT HUMP). PROBE WITH AWL TO LOCATE HOLE IN PLUG. INSERT AWL DOWN INTO PLUG & LEAVE STANDING IN UPRIGHT POSITION, CUT CARPET OR MAT. SEE FIG. 1 (VIEW B & C) & FIG. 2 - CHEVROLET
 FIG. 3 - CHEVY
 FIG. 4 - CORVAIR
 FIG. 5 - CORVAIR 95 (GREENBRIER)

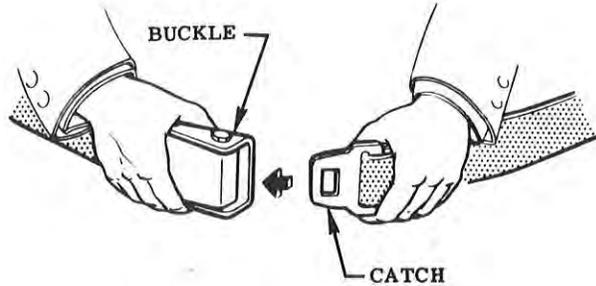
STEP 2 REMOVE PLUGS & INSTALL EYE-BOLTS. POSITION

INBOARD EYE-BOLTS PARALLEL WITH CENTERLINE OF VEHICLE & OUTBOARD EYE-BOLTS PERPENDICULAR WITH CENTERLINE OF VEHICLE. SEE FIG. 1 & VIEW A.
NOTE Install special washer on eye-bolt then force rubber washer over threaded portion & seat tight against shoulder of eye-bolt. Special washer used only on vehicles with carpets. See Fig. 1 (View A).

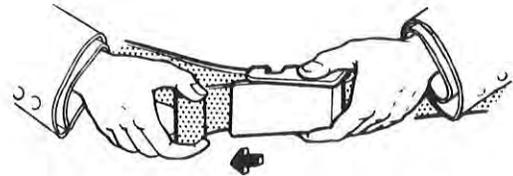
STEP 3 WHEN INSTALLING TWO BELTS ON ONE EYE-BOLT, BOOTS MUST BE CUT. SEE FIG. 1 (VIEW A).



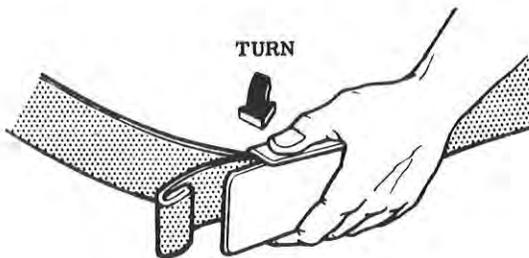
DEALER: PLACE THIS SHEET IN GLOVE COMPARTMENT



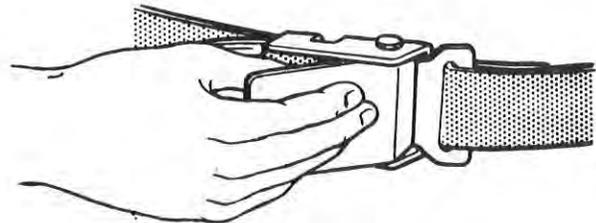
INSERT CATCH TO LATCH BUCKLE



PULL TO TIGHTEN BELT



TO LOOSEN BELT TURN BUCKLE OUTWARD



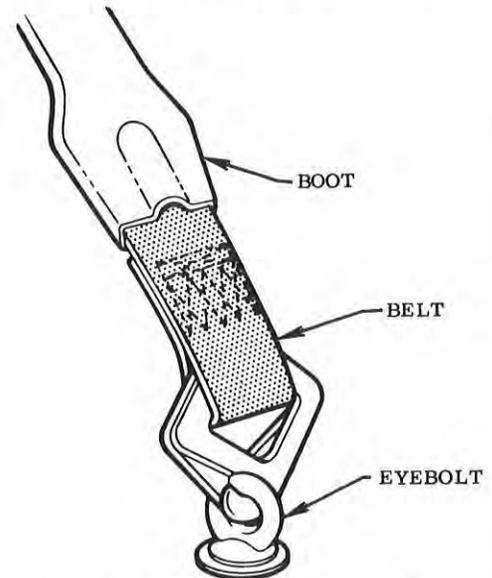
TO UNLATCH PULL LEVER OUTWARD

NOTE Adjust belt length to suit individual requirement. With belt correctly adjusted, person should not feel the weight of the Buckle asm. on the abdomen. At no time should the belt allow more than 1 inch forward movement of the body.

NOTE When not in use belts should be carefully layed on seat & kept off the floor.

CLEAN BELTS WITH CLEANER OR DETERGENT RECOMMENDED FOR NYLON.

CAUTION Do not bleach or redye belts as this may cause severe loss of strength.



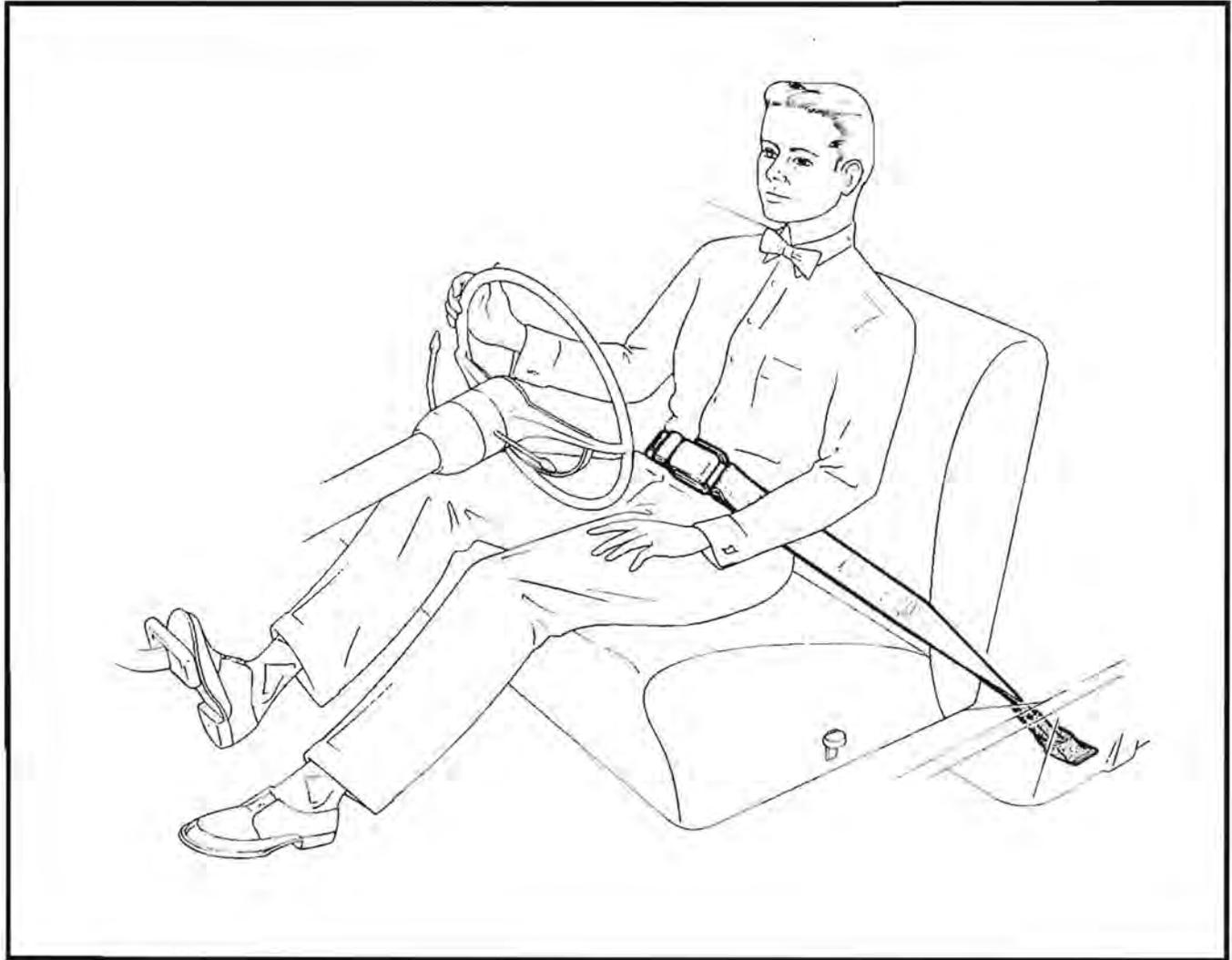
**BELT ATTACHMENT TO EYEBOLT
(WITH BOOT IN RAISED POSITION)**

FIG. 8 OPERATION PROCEDURE & BELT ADJUSTMENT

**985180 *CHEVY II
SEAT BELT INSTRUCTION SHEET**

CHEVROLET, CORVAIR, CORVAIR 95, * _____, & TRUCK

NOTE: FOR OPERATING INSTRUCTIONS FOR OWNER, PLACE LAST SHEET IN GLOVE COMPARTMENT



GENERAL MOTORS PARTS DIVISION
GENERAL MOTORS CORPORATION
DETROIT 2, MICHIGAN

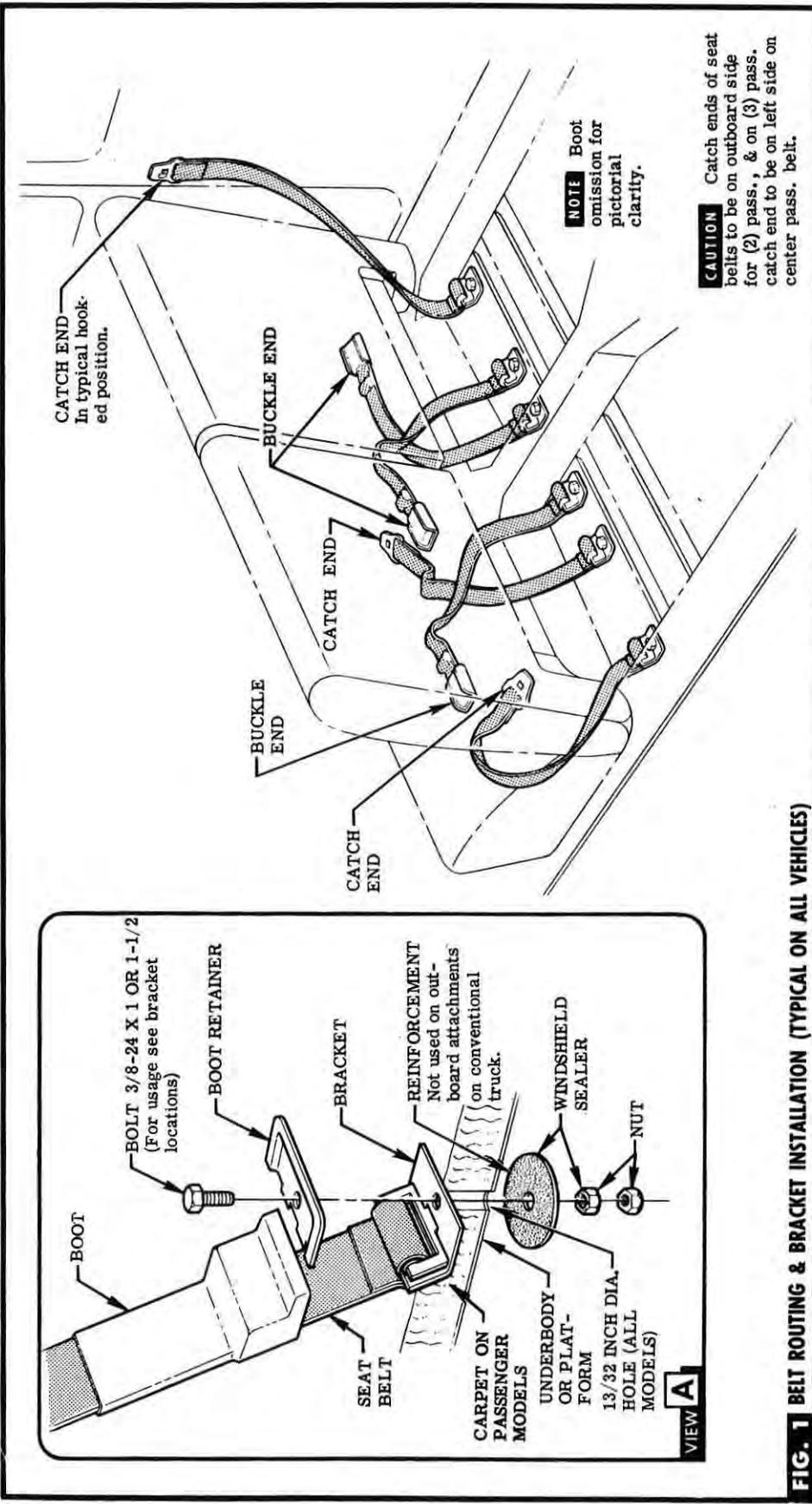


FIG. 1 BELT ROUTING & BRACKET INSTALLATION (TYPICAL ON ALL VEHICLES)

STEP 1 REMOVE SEAT CUSHIONS & BACKS OR FOLD SEATS FORWARD FOR ACCESSIBILITY, ALSO TURN BACK FLOOR MAT AT AREA OF INSTALLATION. PIERCE & SLIT AREA OF MAT AT BRACKET LOCATIONS.

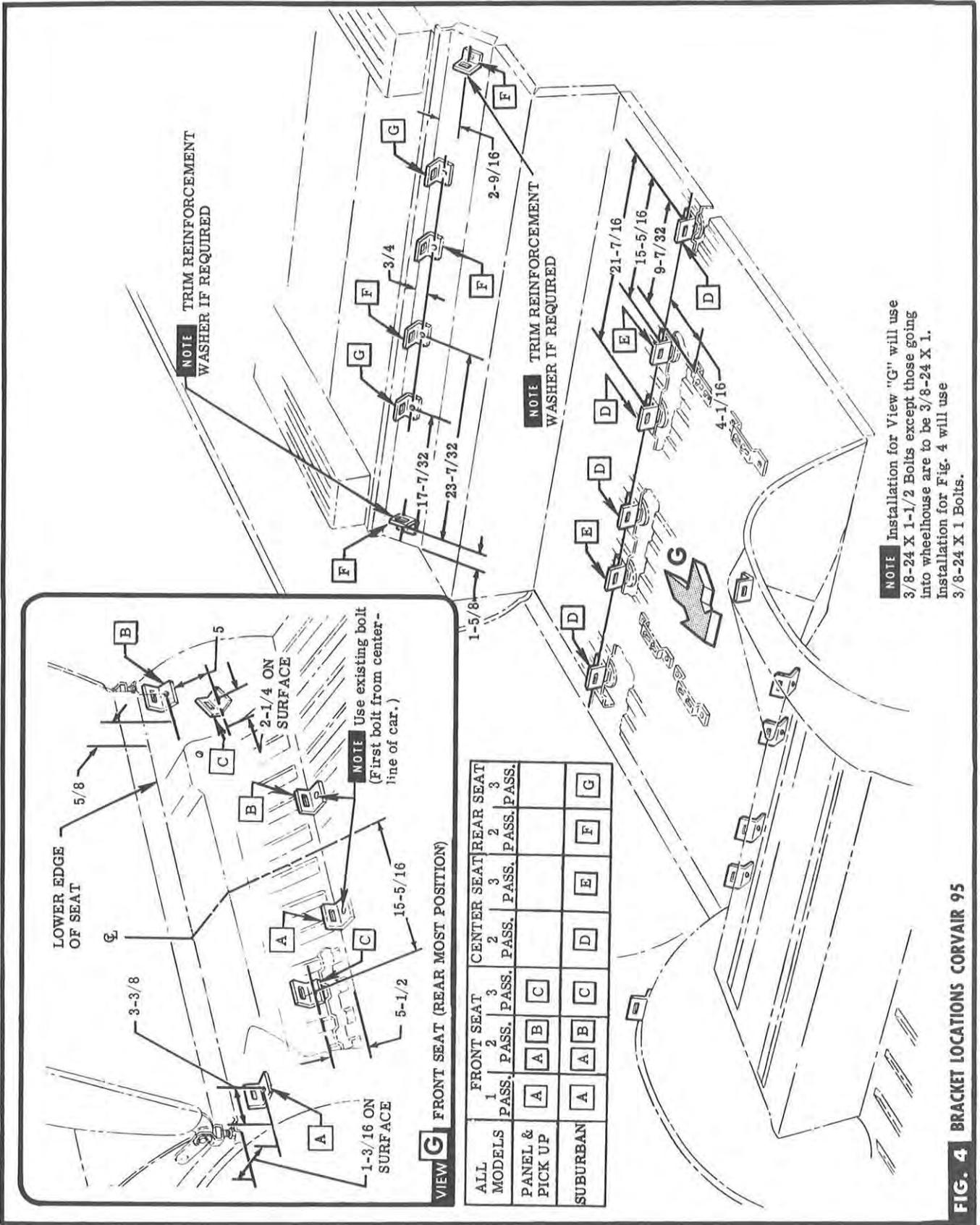
- STEP 2** LOCATE, CENTERPUNCH & DRILL HOLES THRU UNDERBODY OR PLATFORMS. SEE VIEW A &
- FIG. 2 - CHEVROLET
 - FIG. 3 - CORVAIR
 - FIG. 4 - CORVAIR 95
 - FIG. 5 - PANEL TRUCKS
 - FIG. 6 - SUBURBAN TRUCKS
 - FIG. 7 - CONVENTIONAL TRUCK (EXCEPT TILT CABS)
 - FIG. 8 - TILT CABS
 - FIG. 9 - * (EXCEPT STATION WAGON)
 - FIG. 10 - * STATION WAGON

STEP 3 INSTALL A BRACKET, REINFORCEMENT & (2) NUTS AT EACH DRILLED HOLE. COAT REINFORCEMENT & NUTS WITH WINDSHIELD SEALER PRIOR TO INSTALLATION. SEE VIEW A. **NOTE** Where Bracket will be exposed, also

attach Boot Retainer when installing Bracket.
STEP 4 ON 4-DOOR CHEVROLET, 2 & 4-DOOR CORVAIRS, & * _____, FRONT SEAT BACK MUST BE SLIT PRIOR TO ATTACHING SEAT BELTS TO BRACKETS. SEE FIG. 12 & 13.

STEP 5 ATTACH SEAT BELTS TO BRACKET & ADJUST TO PROPER LENGTH. SEE VIEW A & FIG. 15. **NOTE** If boots are to be installed, thread belt thru boot prior to attaching. Also if seat has been slit, thread thru seat prior to installing boot, or attaching to bracket.

- STEP 6** REPLACE SEATS.
STEP 7 INSTALL COAT HOOKS & SCREWS FURNISHED FOR OUTBOARD BELT STOWAGE. SEE FIG. 11 VIEW R, FIG. 12 VIEW S & T.



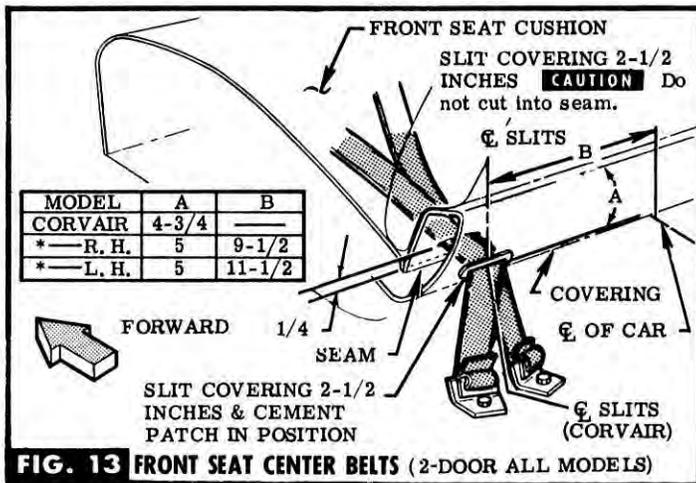


FIG. 13 FRONT SEAT CENTER BELTS (2-DOOR ALL MODELS)

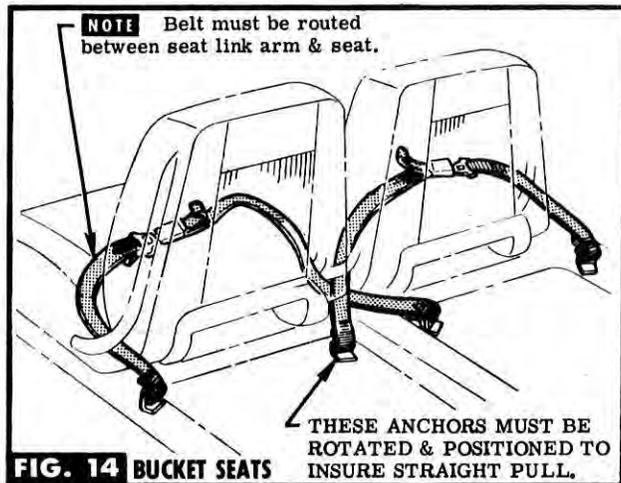


FIG. 14 BUCKET SEATS

CUT ON THIS LINE

DEALER: PLACE THIS PORTION OF SHEET IN GLOVE COMPARTMENT

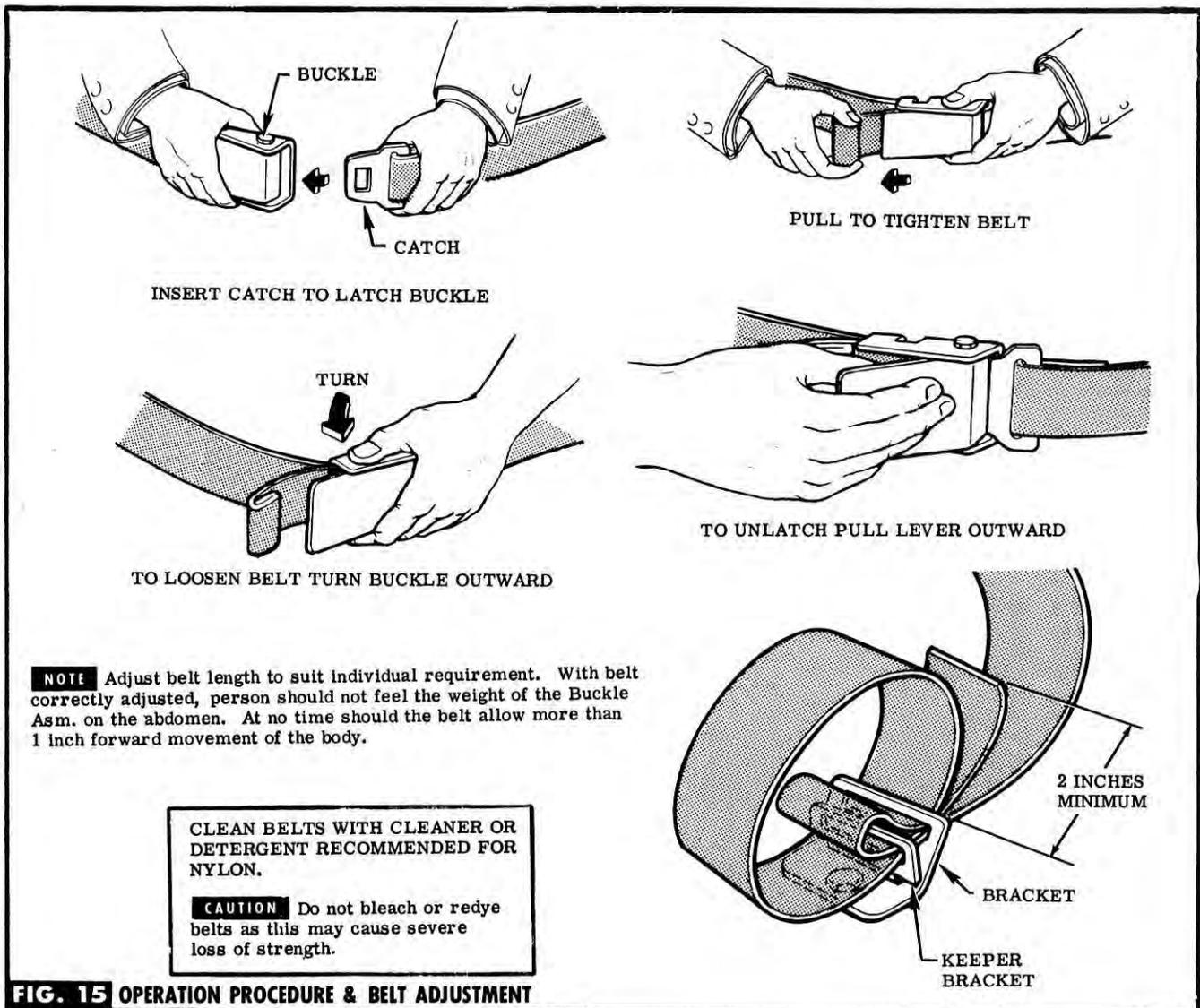


FIG. 15 OPERATION PROCEDURE & BELT ADJUSTMENT

985329

INSTRUMENT PANEL CLOCK INSTRUCTION SHEET

CHEVY, CORVAIR, CORVAIR 95 & TRUCKS

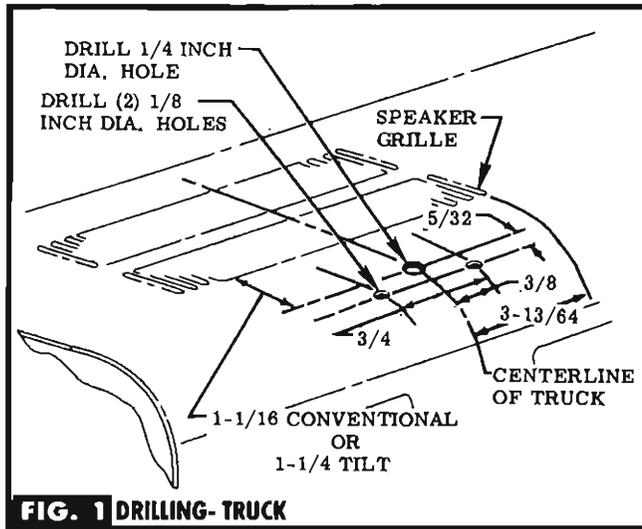


FIG. 1 DRILLING-TRUCK

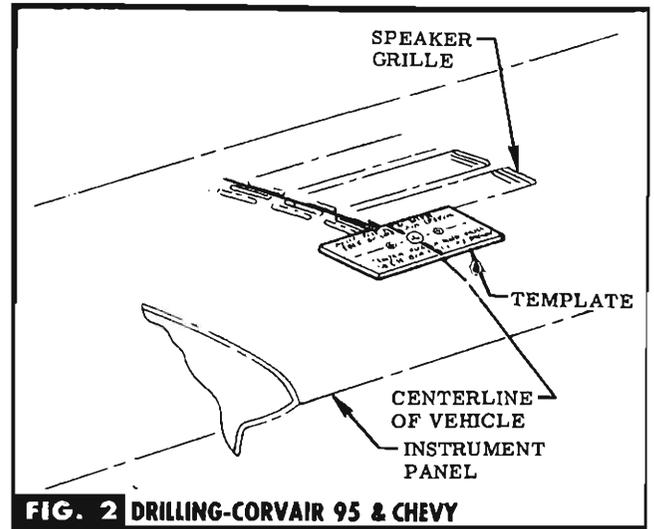


FIG. 2 DRILLING-CORVAIR 95 & CHEVY

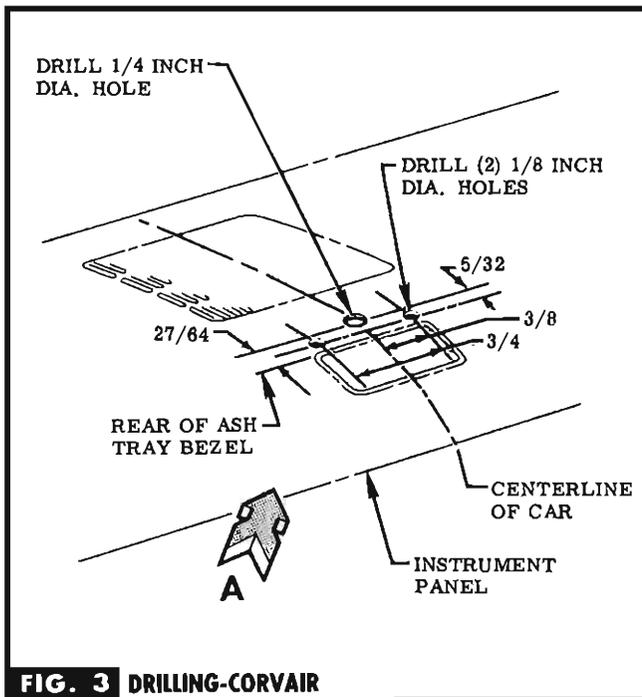


FIG. 3 DRILLING-CORVAIR

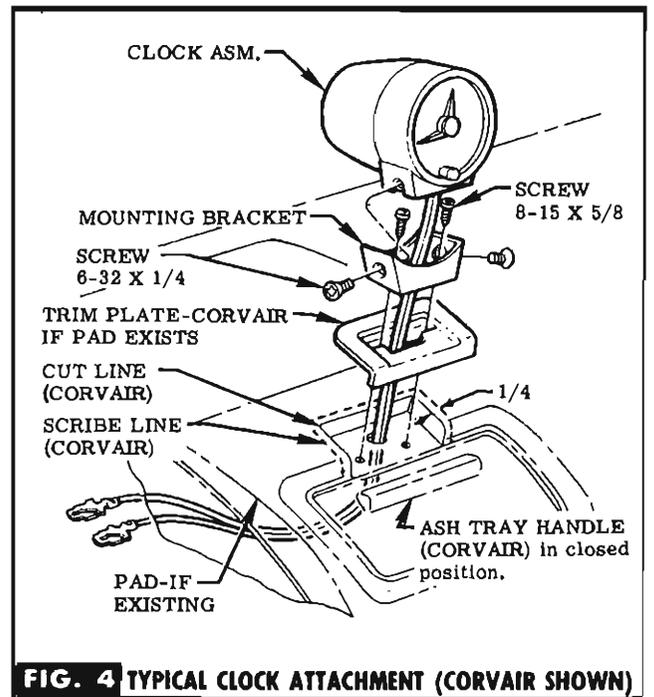


FIG. 4 TYPICAL CLOCK ATTACHMENT (CORVAIR SHOWN)

STEP 1 LOCATE, CENTER PUNCH & DRILL HOLES IN INSTRUMENT PANEL. IF INSTRUMENT PANEL IS PADDED, HOLES ARE TO BE DRILLED THRU PAD. (ON CORVAIR 95 & CHEVY) USE TEMPLATE PROVIDED. SEE FIG. 1, 2, OR 3.

NOTE (ON CORVAIR) Remove Ash Tray Asm. from Instrument Panel before drilling holes.

STEP 2 (ON CORVAIR WITH PADDED DASH) PLACE MOUNTING BRACKET IN TRIM PLATE & LOOSELY INSTALL. SCRIBE AROUND PLATE, REMOVE PLATE & MOUNTING BRACKET & CUT PAD 1/4" INSIDE OF SCRIBED AREA. SEE FIG. 4.

STEP 3 INSERT CLOCK WIRES THRU CENTER HOLE IN MOUNTING BRACKET & TRIM PLATE (IF REQUIRED) & ATTACH BRACKET TO INSTRUMENT PANEL WITH SCREWS. SEE FIG. 4.

STEP 4 ATTACH CLOCK TO MOUNTING BRACKET WITH SCREWS. SEE FIG. 4. **NOTE** (ON CORVAIR) Close cover on Ash Tray & install into Instrument Panel with handle next to clock. This is 180° from previously installed position.

NOTE Discard remaining bracket. If instrument pad does not exist, discard trim plate.

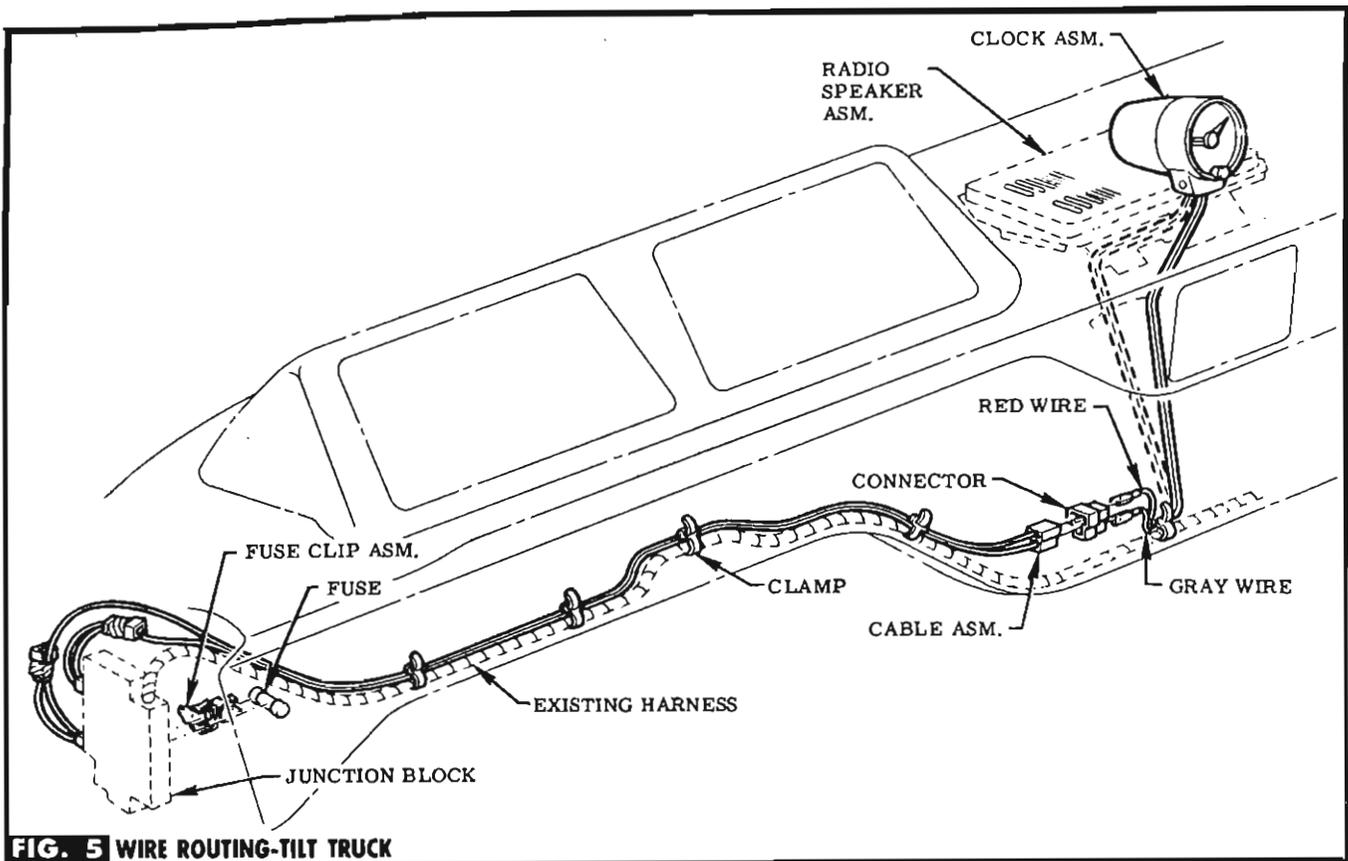


FIG. 5 WIRE ROUTING-TILT TRUCK

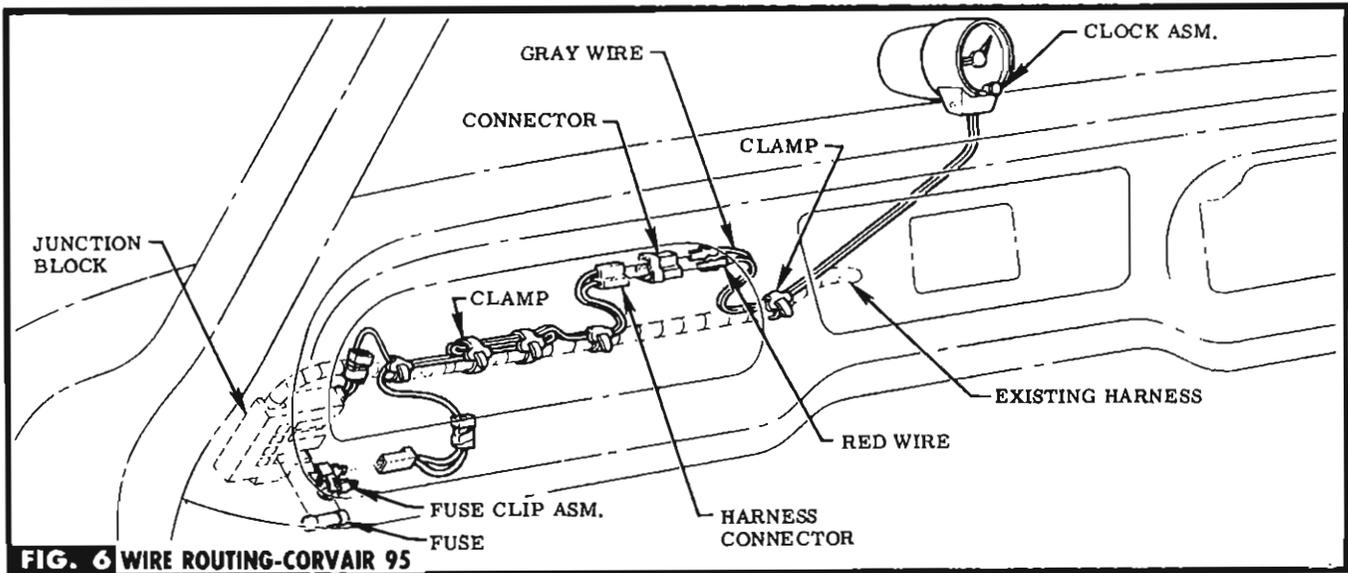


FIG. 6 WIRE ROUTING-CORVAIR 95

STEP 5 INSERT CABLE INTO 2-WAY CONNECTOR & PLUG IN CLOCK WIRES, MATCHING COLORS. SEE FIG. 5, 6, 7 OR 8.

STEP 6 ROUTE CABLE WITH EXISTING HARNESS TO

JUNCTION BLOCK & ATTACH TO EXISTING HARNESS WITH PROVIDED CLAMPS. SEE FIG. 5, 6, 7, OR 8. **NOTE** (ON TRUCKS WITH RADIO) Route clock wires over edge of speaker. See Fig. 5 or 8.

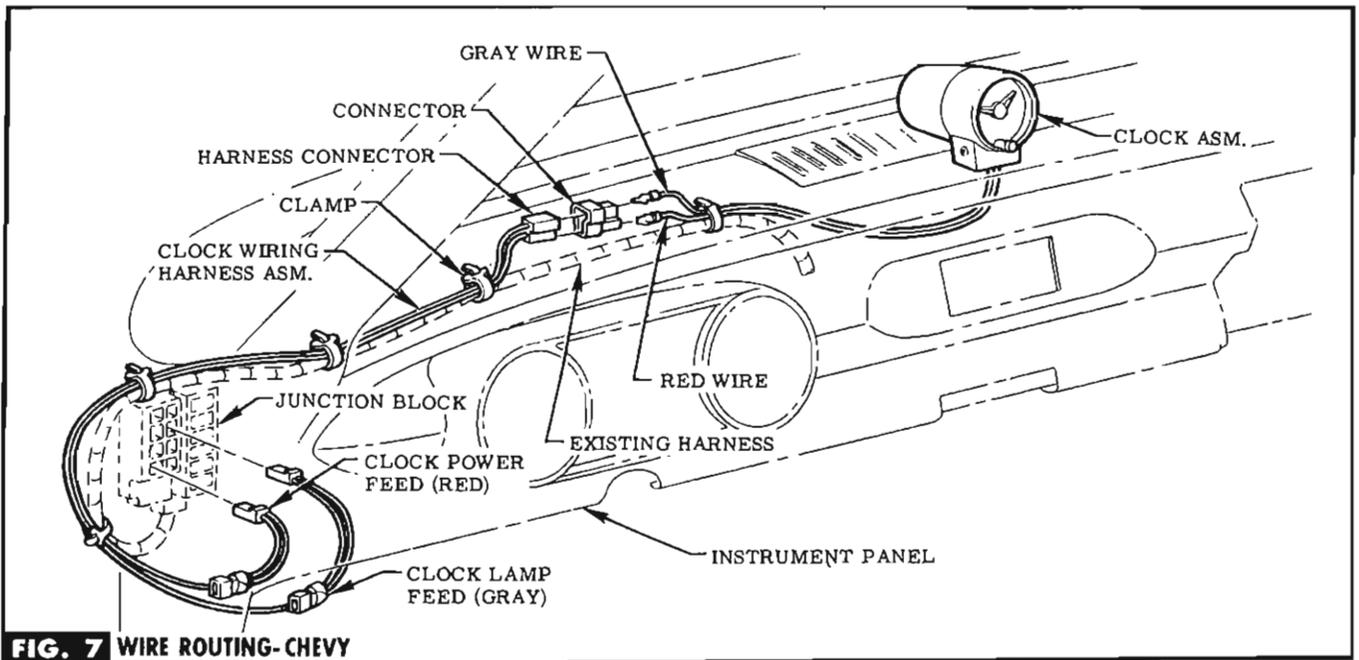


FIG. 7 WIRE ROUTING-CHEVY

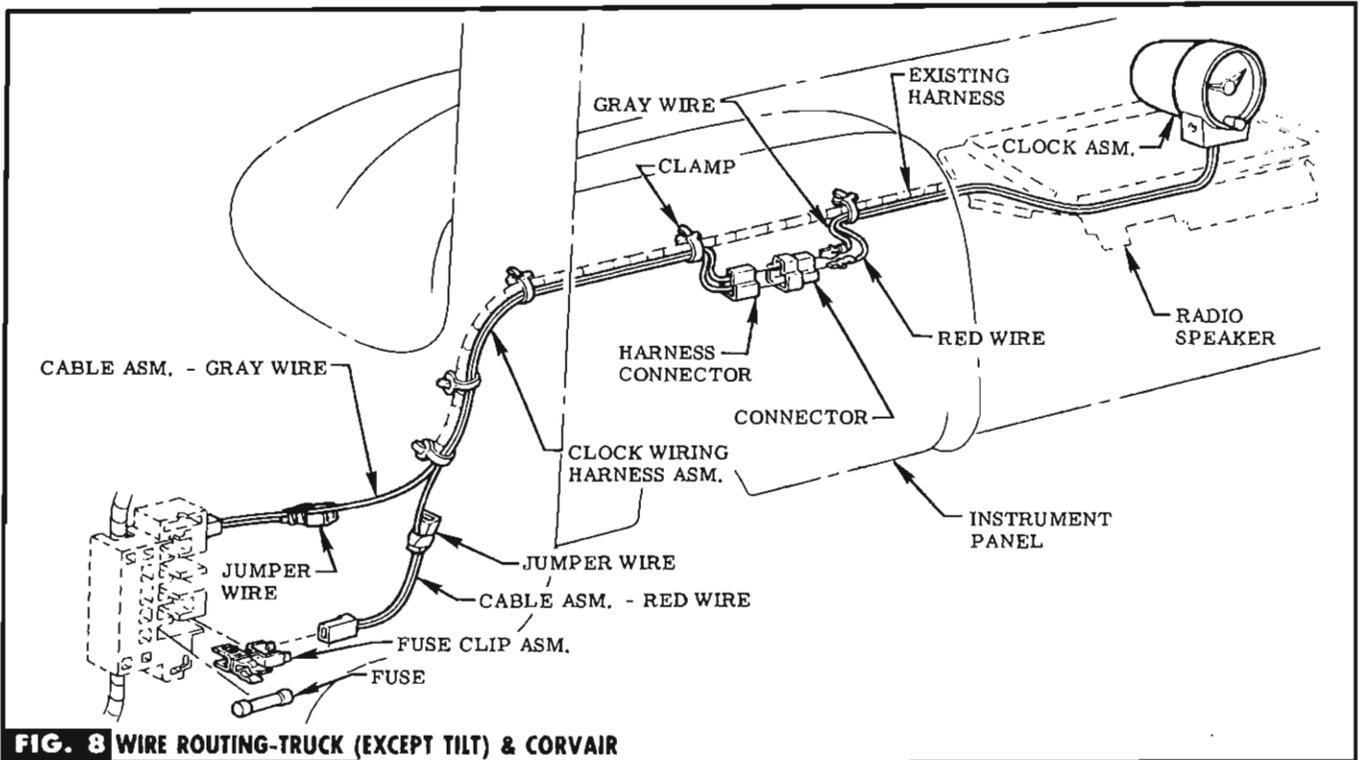


FIG. 8 WIRE ROUTING-TRUCK (EXCEPT TILT) & CORVAIR

STEP 7 (ALL EXCEPT CHEVY) INSTALL FUSE CLIP & FUSE INTO RECEPTACLE IN JUNCTION BLOCK MARKED "GL. BOX LP." & PLUG IN RED WIRE CONNECTOR. SEE FIG. 5, 6 OR 8. **NOTE** If receptacle is occupied, remove existing wire & plug into jumper wire. Discard fuse & clip.

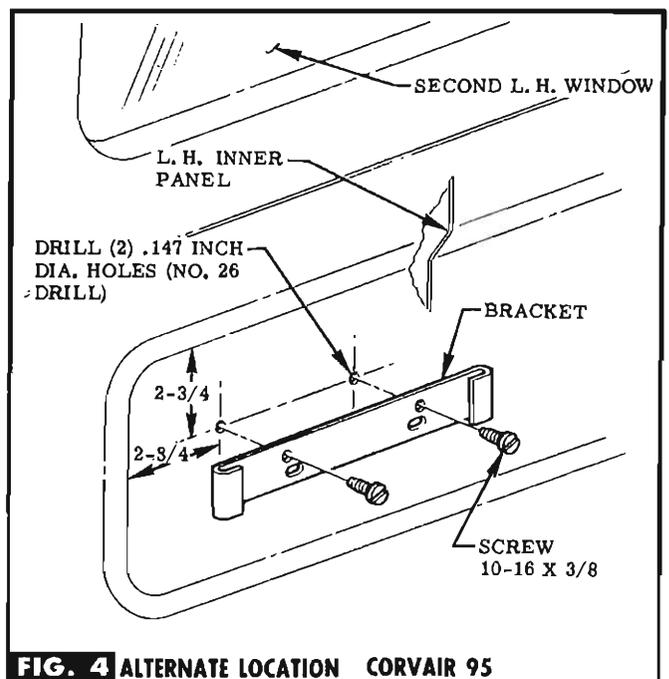
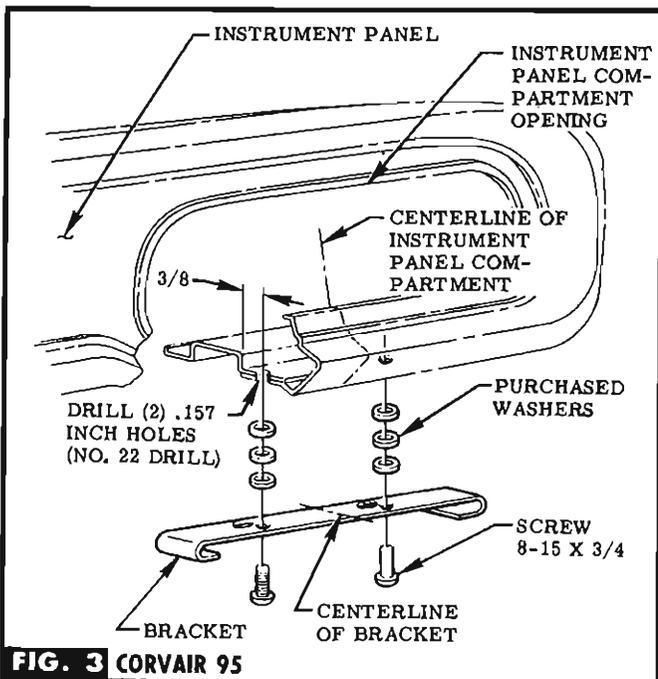
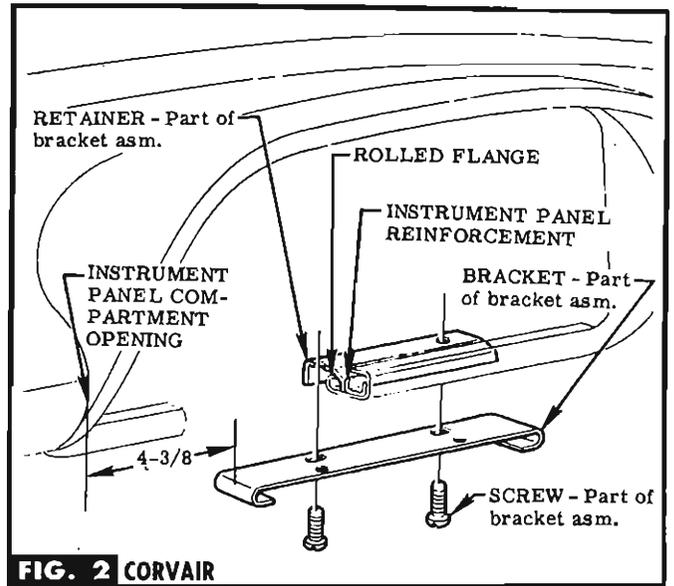
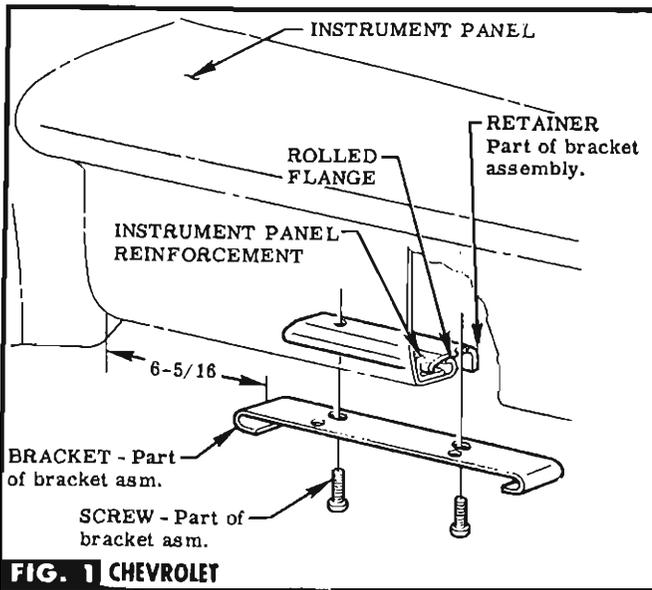
STEP 8 (ALL EXCEPT CHEVY) PLUG GRAY WIRE CONNECTOR INTO BACK OF JUNCTION BLOCK AT RECEPTACLE MARKED "PANEL LPS." SEE FIG. 5, 6, OR 8. **NOTE** If receptacle is occupied, remove existing wire & plug into jumper wire.

STEP 9 (CHEVY ONLY) PLUG RED WIRE CONNECTOR INTO RECEPTACLE IN JUNCTION BLOCK MARKED "CLK". SEE FIG. 7. **NOTE** If receptacle is occupied, remove existing wire & plug into jumper wire.

STEP 10 (CHEVY ONLY) PLUG GRAY WIRE CONNECTOR INTO RECEPTACLE IN JUNCTION BLOCK MARKED "PNL. LPS". SEE FIG. 7. **NOTE** If receptacle is occupied, remove existing wire & plug into jumper wire.

STEP 11 CHECK FOR PROPER OPERATION.

LITTER CONTAINER INSTRUCTION SHEET
 CHEVROLET, CORVAIR, CORVAIR 95, TRUCK & CHEVY



CORVAIR & CHEVROLET

- STEP 1** LOOSEN SCREWS IN BRACKET ASSEMBLY.
- STEP 2** LOCATE BRACKET ASM. ON INSTRUMENT PANEL & TIGHTEN ATTACHING SCREWS. SEE FIG. 1 OR 2.
- NOTE** Keep screws close as possible to rolled flange.

CORVAIR 95

- STEP 3** DISASSEMBLE BRACKET ASM. & DISCARD ALL BUT BRACKET.
- STEP 4** LOCATE CENTERLINE OF BRACKET ON CENTERLINE OF INSTRUMENT PANEL COMPARTMENT OPENING &

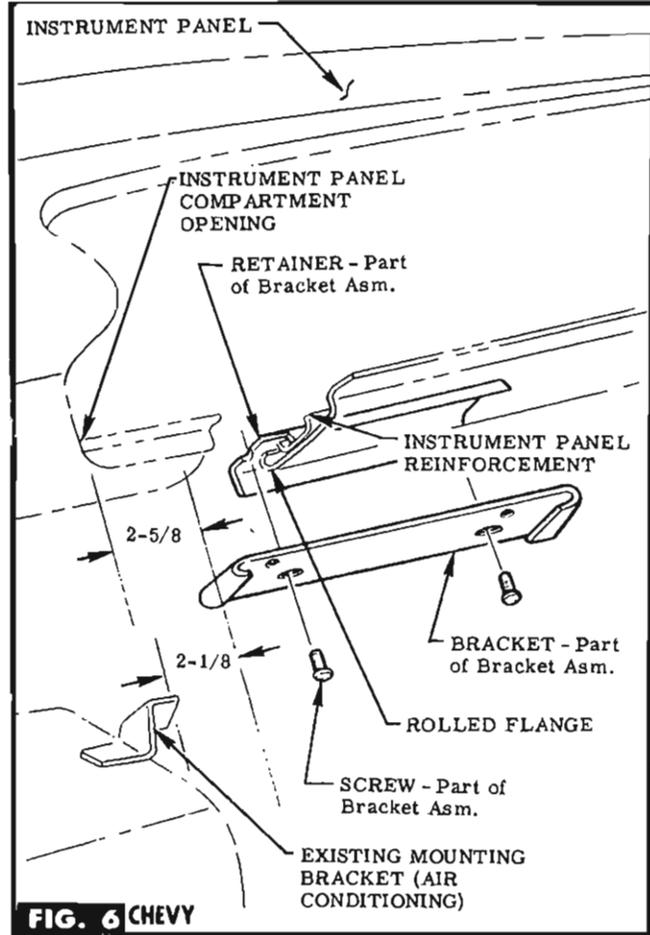
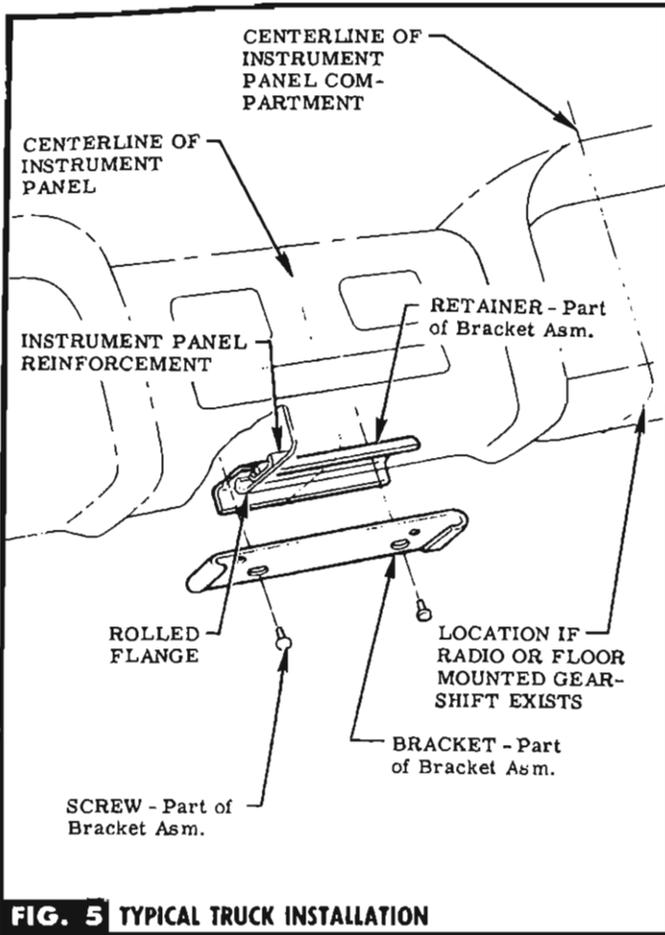
CORVAIR 95 ALTERNATE POSITION

USING BRACKET AS A TEMPLATE, CENTER PUNCH & DRILL HOLES. SEE FIG. 3.

STEP 5 ATTACH BRACKET TO INSTRUMENT PANEL WITH THE PROVIDED SCREWS & PURCHASED WASHERS (USED AS SPACERS). SEE FIG. 3.

STEP 6 LOCATE BRACKET ON INNER PANEL & USE AS A TEMPLATE TO CENTER PUNCH & DRILL HOLES. SEE FIG. 4.

STEP 7 ATTACH BRACKET TO INNER PANEL WITH THE SCREWS PROVIDED. SEE FIG. 4.



TRUCKS WITHOUT RADIO OR FLOOR MOUNTED GEARSHIFT

STEP 8 LOOSEN SCREWS IN BRACKET ASSEMBLY.

STEP 9 LOCATE BRACKET ASM. AT CENTERLINE OF INSTRUMENT PANEL & TIGHTEN ATTACHING SCREWS. SEE FIG. 5. **NOTE** Keep screws close as possible to rolled flange.

TRUCKS WITH RADIO OR FLOOR MOUNTED GEARSHIFT

STEP 10 LOOSEN SCREWS IN BRACKET ASSEMBLY.

STEP 11 LOCATE CENTERLINE OF INSTRUMENT PANEL COMPARTMENT (SEE FIG. 5) & INSTALL BRACKET ASSEMBLY IN SAME MANNER AS TRUCKS WITHOUT RADIO OR FLOOR MOUNTED TRANSMISSION. SEE FIG. 5.

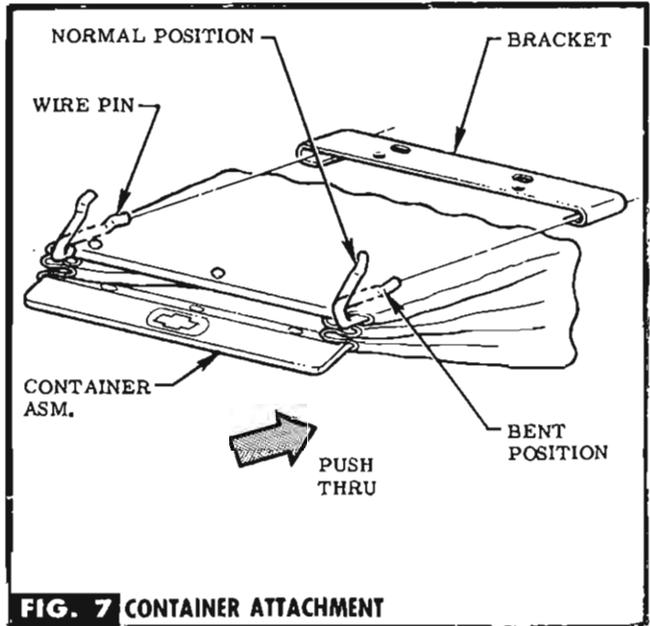
CHEVY

STEP 12 LOOSEN SCREWS IN BRACKET ASSEMBLY.

STEP 13 LOCATE BRACKET ON INSTRUMENT PANEL & TIGHTEN ATTACHING SCREWS. KEEP SCREWS CLOSE AS POSSIBLE TO ROLLED FLANGE. SEE FIG. 6.

ALL MODELS

STEP 14 INSTALL CONTAINER INTO BRACKET. SEE FIG. 7. **NOTE** For Truck & Chevy bend container rods parallel with bag before installation. See Fig. 7.



985314-985300

ROOF LUGGAGE CARRIER COVER INSTRUCTION SHEET

CHEVROLET STA. WAG., CORVAIR 4 DOOR & STA. WAG., CORVAIR 95,
TRUCK PANEL & SUBURBAN, CHEVY STATION WAGON

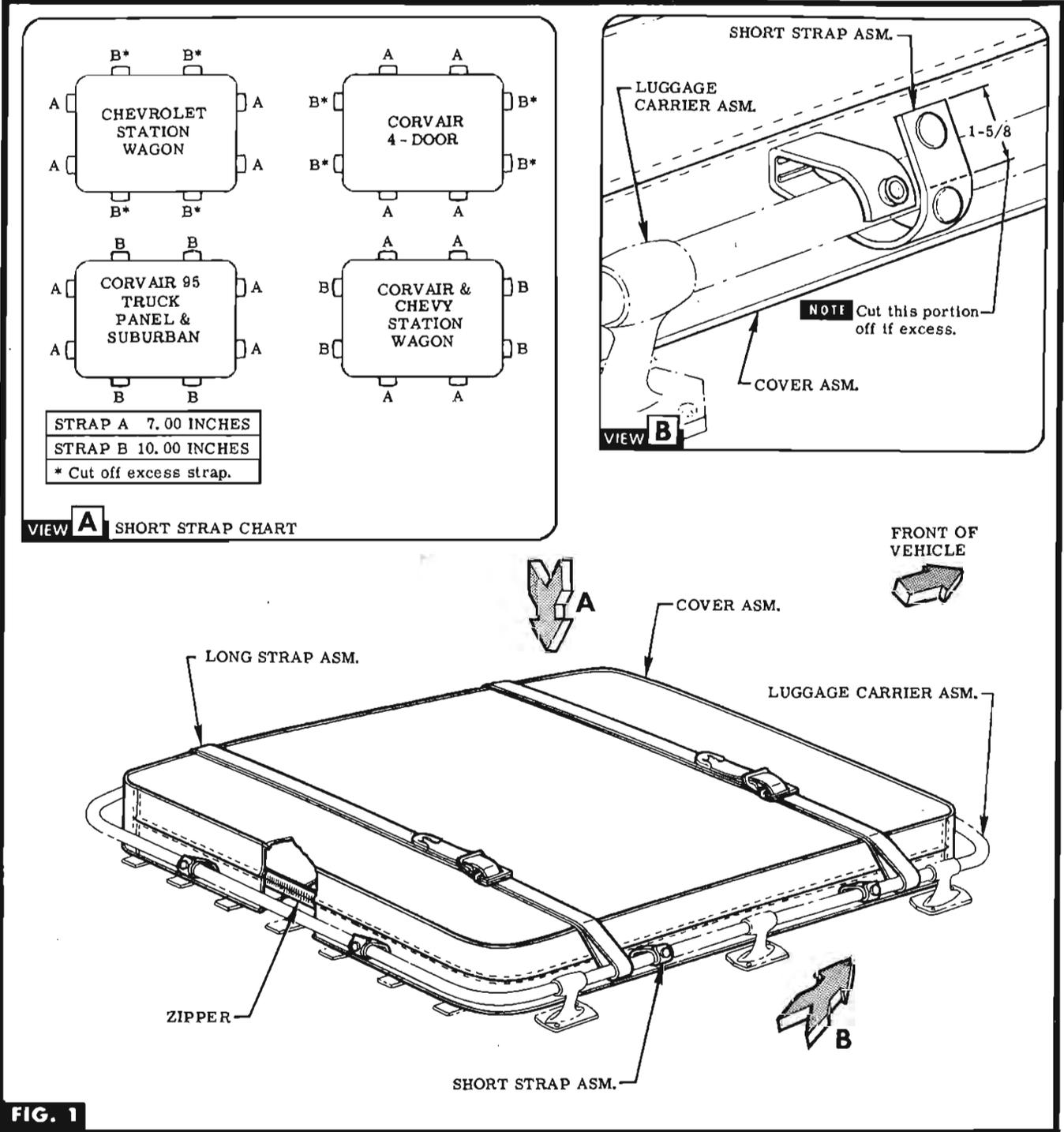


FIG. 1

STEP 1 PLACE COVER ASM. INSIDE ROOF LUGGAGE CARRIER ASM. WITH SHORT STAPLED STRAPS (DOWN) ON LOWER HALF & ZIPPER FACING TOWARD REAR & RIGHT SIDE OF VEHICLE. SEE FIG. 1.

STEP 2 PLACE TOP END OF SHORT STRAPS ON TOP OF RAIL ASM. & FASTEN WITH BUTTON DESIGNATED. SEE

VIEW A.

STEP 3 STRAPS THAT HAVE TWO BUTTONS ON ONE END & WHEN INSIDE BUTTON IS USED, CUT OFF OUTSIDE END BUTTON TO DIMENSION SHOWN. SEE VIEW B.

NOTE Use short straps to secure cover asm. only, use long straps to hold down load. See Fig. 1.

985142
WHEEL TRIM COVER INSTRUCTION SHEET
CHEVROLET & CORVAIR 95

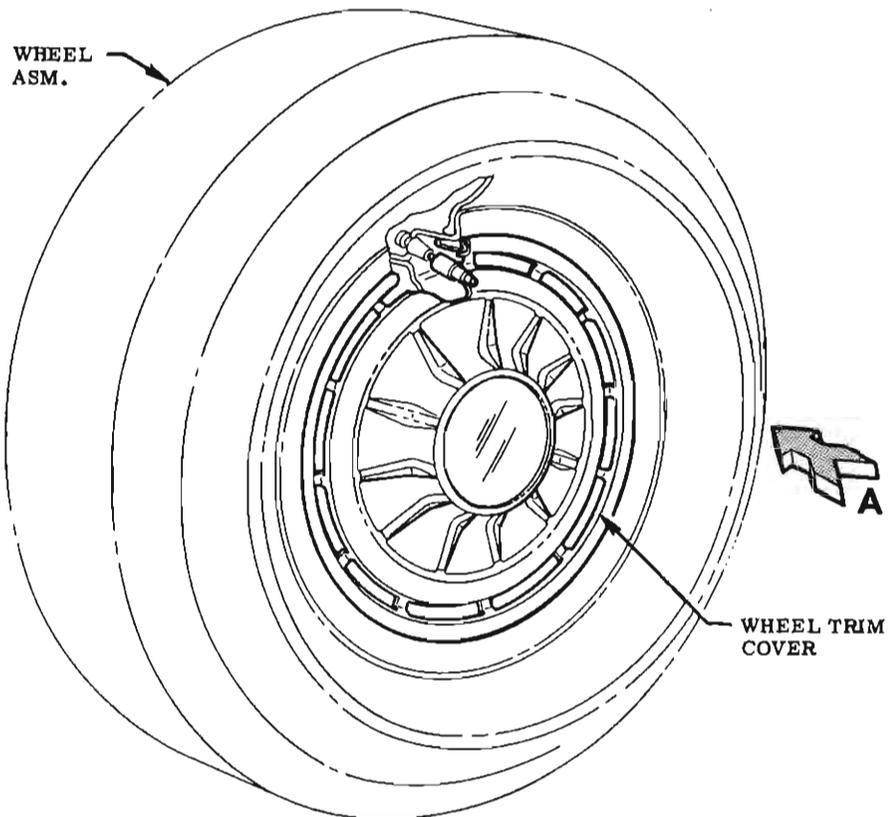
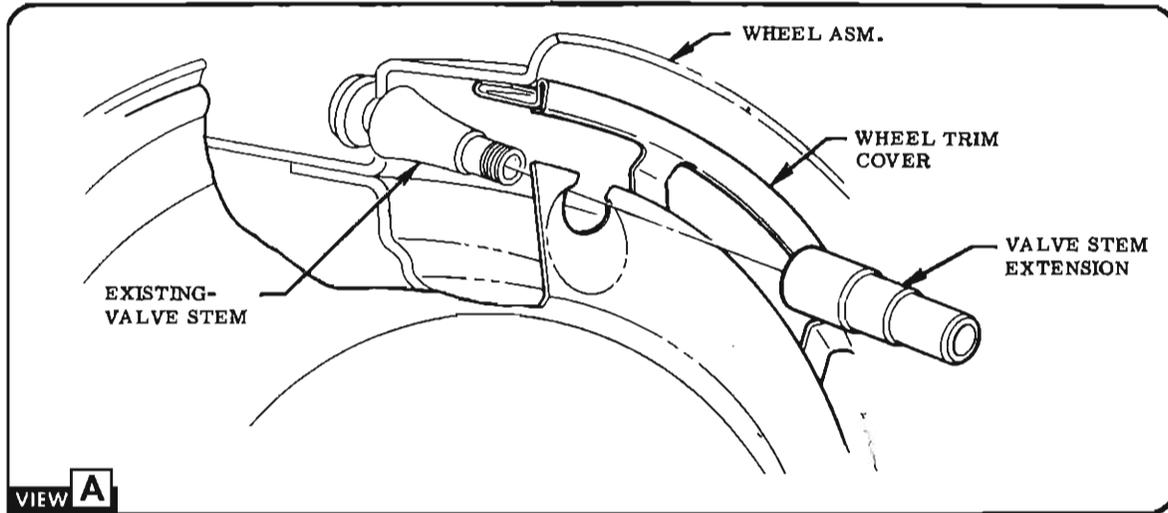


FIG. 1

STEP 1 ATTACH VALVE STEM EXTENSION TO EXISTING VALVE STEM OF EACH WHEEL. SEE VIEW A.

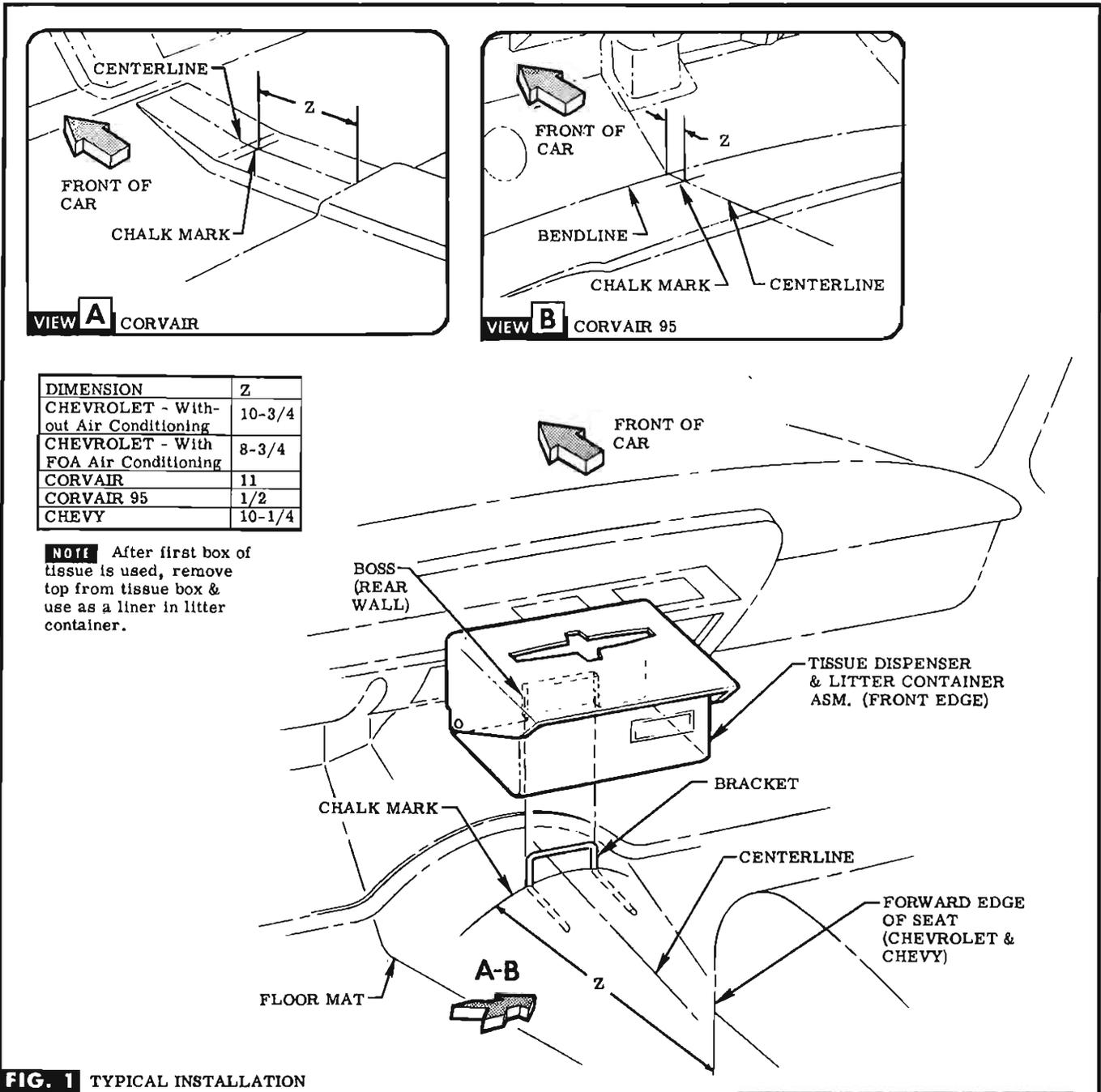
STEP 2 PLACE WHEEL TRIM COVER AGAINST WHEEL SO THAT VALVE STEM EXTENSION PROTRUDES THRU OPEN-

ING. SEE FIG. 1 & VIEW A.

STEP 3 PRESS WHEEL TRIM COVER FIRMLY AGAINST WHEEL UNTIL IT SNAPS INTO PLACE. SEE FIG. 1 & VIEW A.

985275

TISSUE DISPENSER & LITTER CONTAINER INSTRUCTION SHEET CHEVROLET, CORVAIR, CORVAIR 95, & CHEVY (ALL EXCEPT FLOOR MOUNTED SHIFTS)



NOTE Be sure floor mat surface is clean & dry for marking dimensions when installing container.

STEP 1 USING CHALK, MARK BRACKET LOCATION ON FLOOR MAT; USE DIMENSIONS SHOWN. SEE FIG. 1, VIEW A & B. **NOTE** On Chevrolet & Chevy move seat forward as far as possible before dimensioning.

STEP 2 INSTALL WIRE BRACKET BY PIERCING FLOOR MAT AT CHALK LINE WITH BRACKET ENDS & POSITIONING BETWEEN UNDERBODY & MAT AS SHOWN. SEE FIG. 1.

NOTE Bracket ends must be installed equally distant from centerline of tunnel to maintain a level container condition with floor.

STEP 3 POSITION REAR WALL BOSS OF TISSUE DISPENSER SECURELY ONTO BRACKET AS SHOWN. SEE FIG. 1.

985070-988373
BUMPER GUARD INSTRUCTION SHEET

R-10 SERIES

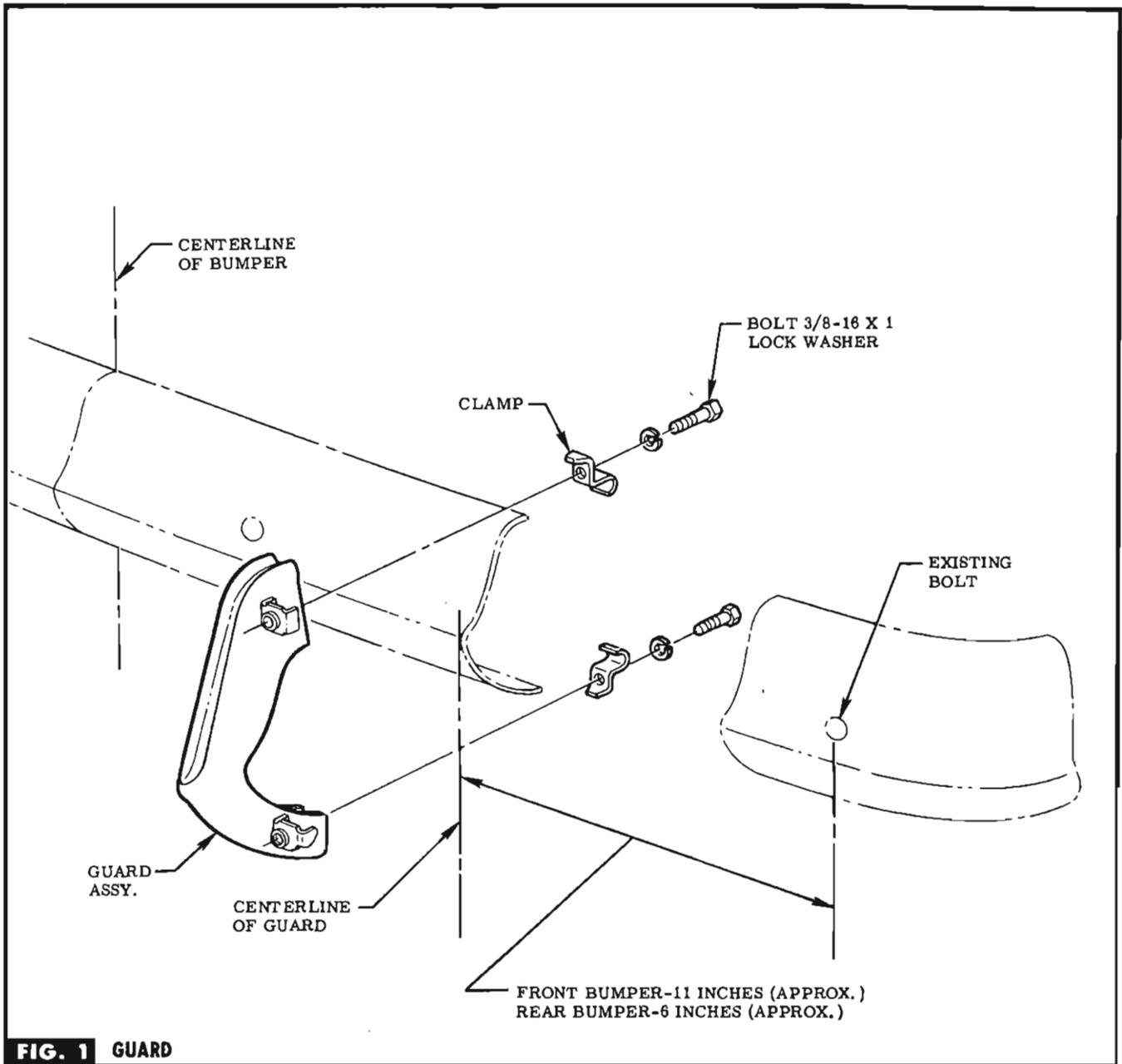


FIG. 1 GUARD

STEP 1 INSTALL GUARD ON FRONT OR REAR BUMPER AT LOCATION SHOWN WITH ATTACHING PARTS PROVIDED. UPPER & LOWER BOLTS SHOULD BE TIGHTENED PROGRESSIVELY TO INSURE PROPER FIT. SEE FIG. 1.

988350
WIRING HARNESS INSTRUCTION SHEET

R-10 SERIES

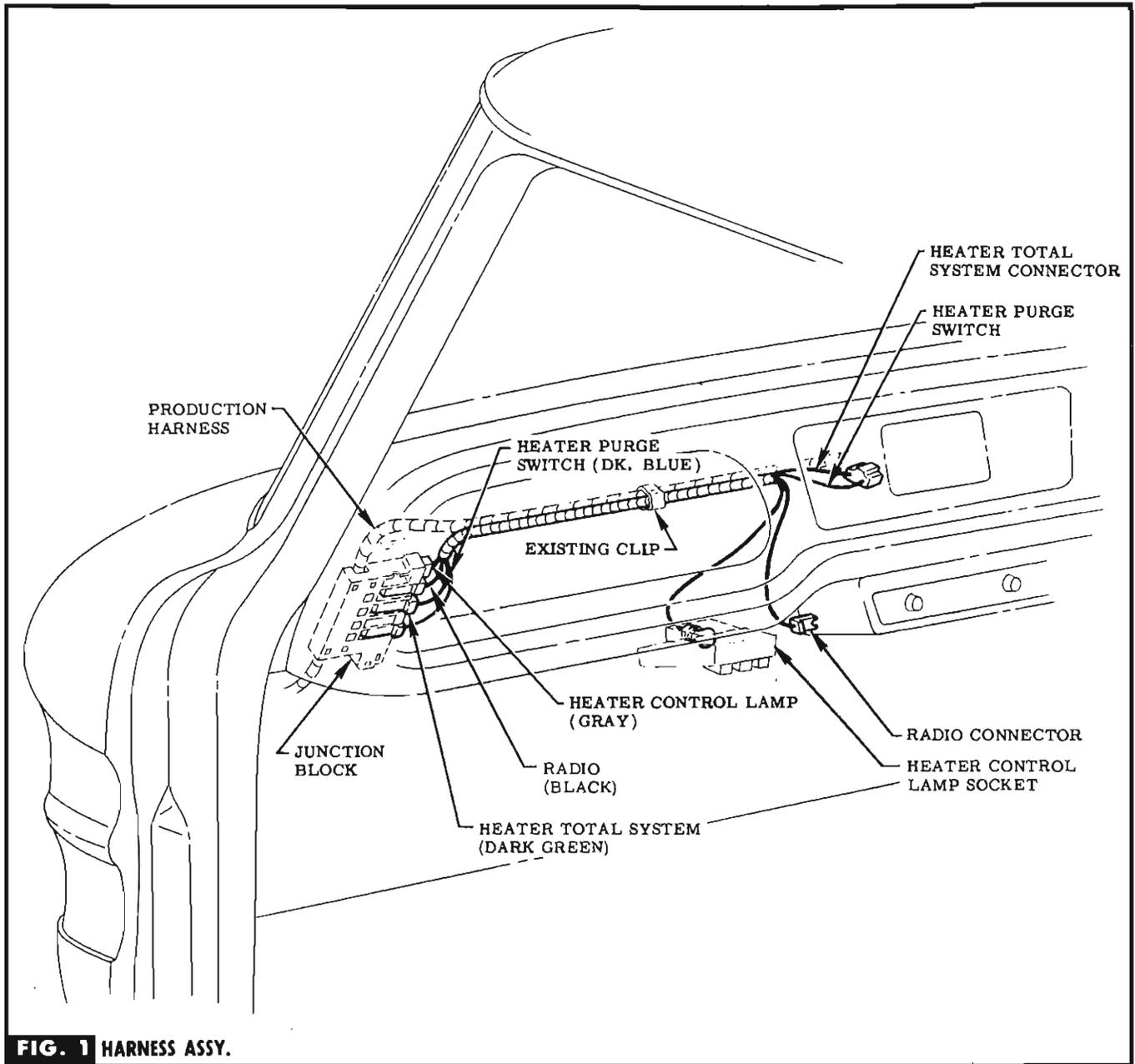


FIG. 1 HARNESS ASSY.

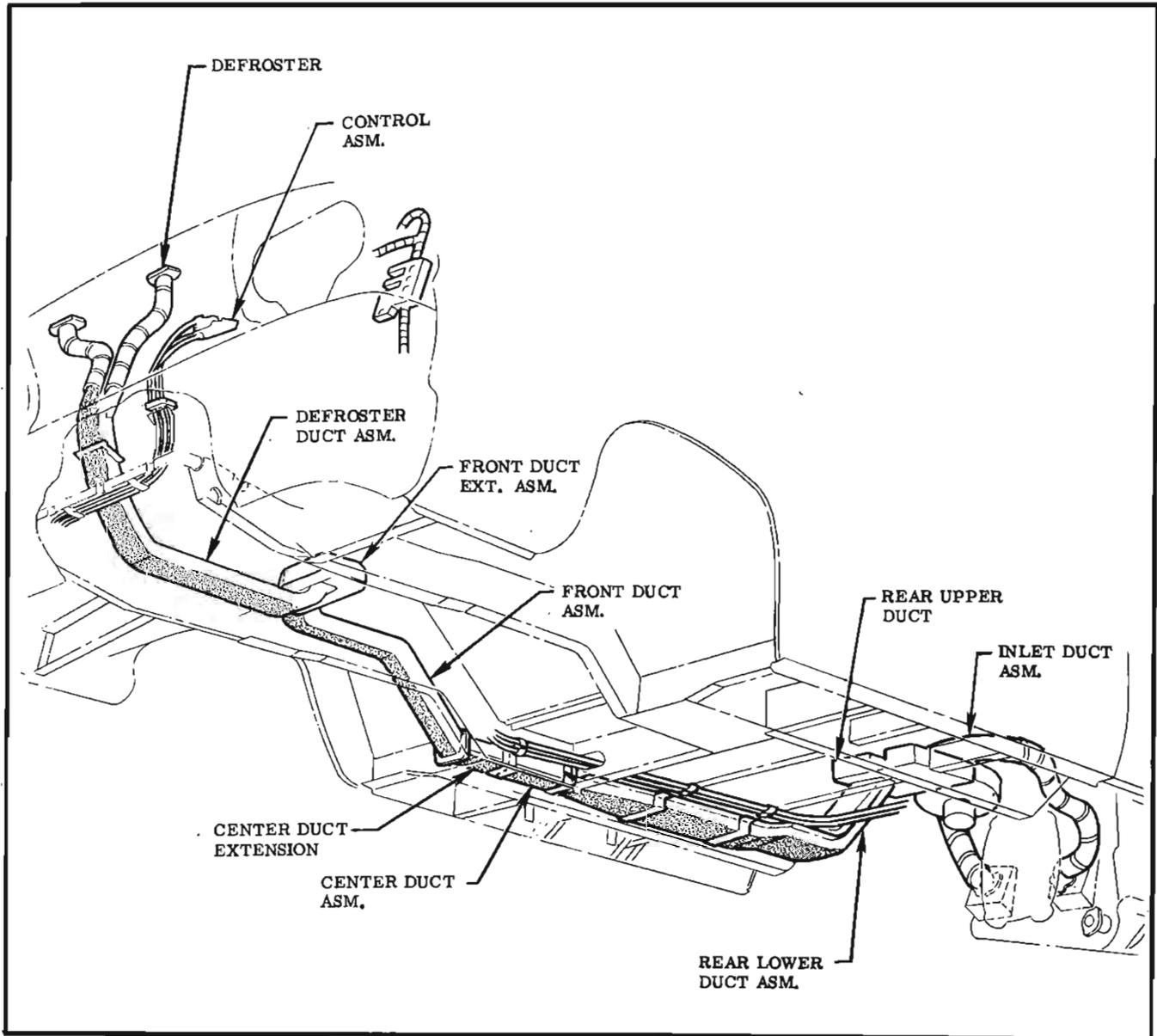
STEP 1 PLUG LEADS INTO JUNCTION BLOCK ONLY IF CONCERNED WITH ACCESSORY SPECIFIED. SEE FIG. 1.

SEE OTHER ACCESSORY INSTRUCTION SHEETS WHICH ARE CONCERNED WITH ACCESSORY REQUIRED.

STEP 2 ROUTE HARNESS THRU EXISTING CLIP. SEE FIG. 1.

STEP 3 ALL LOOSE LEADS SHOULD BE TAPED TO ACCESSORY HARNESS.

985340
CAR HEATER & DEFROSTER INSTRUCTION SHEET
CORVAIR 95



GENERAL MOTORS PARTS DIVISION
GENERAL MOTORS CORPORATION
DETROIT 2, MICH.

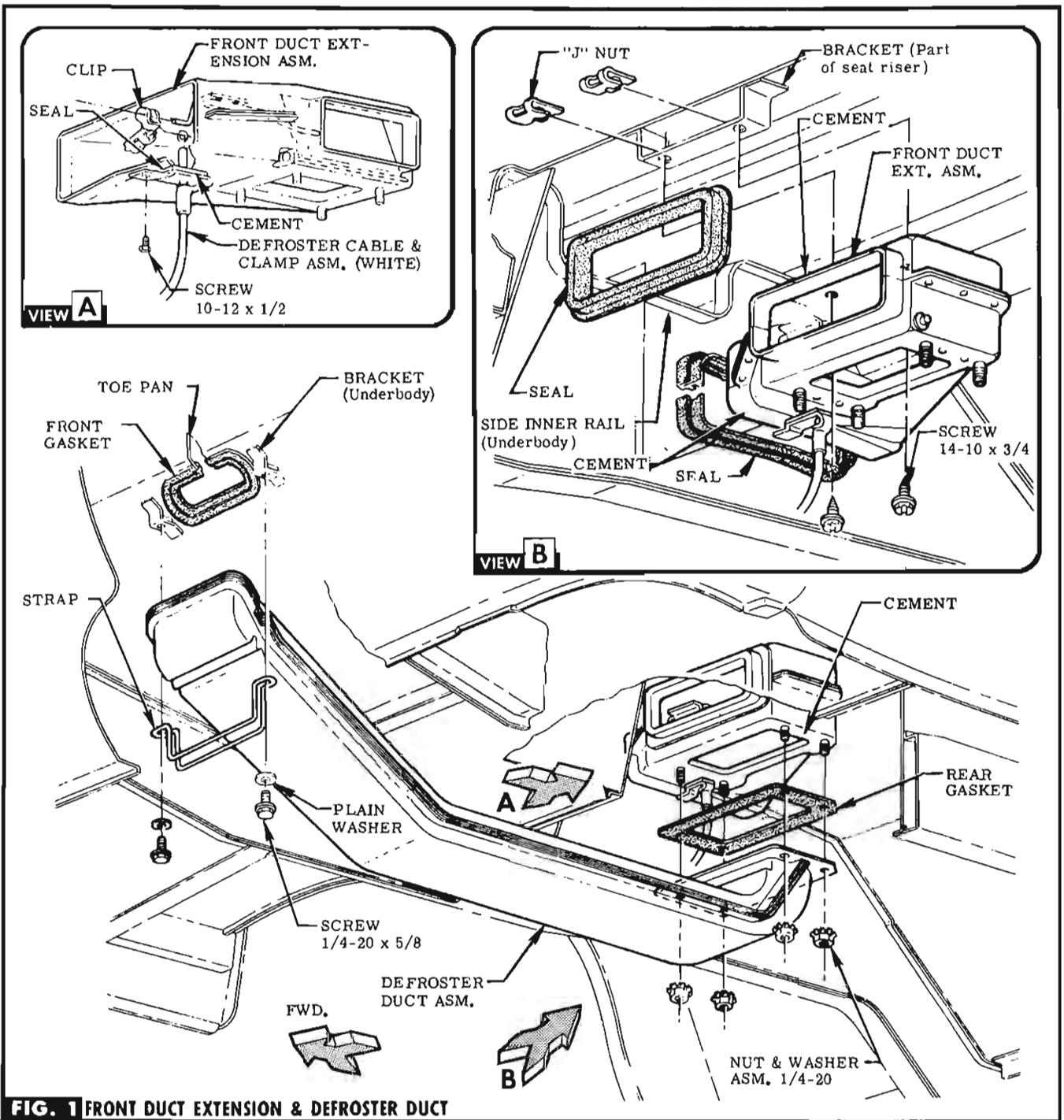


FIG. 1 FRONT DUCT EXTENSION & DEFROSTER DUCT

STEP 1 REMOVE COVER & SCREWS FROM FRONT SEAT RISER & DISCARD.

STEP 2 CEMENT SEAL TO FRONT DUCT EXTENSION. SEE VIEW A.

STEP 3 SLIP DEFROSTER CABLE THRU HOLE IN FRONT DUCT EXTENSION & ATTACH WIRE LOOP TO DEFROSTER CONTROL ROD WITH CLIP (IN BAG B). SEE VIEW A.

STEP 4 ATTACH DEFROSTER CABLE & CLAMP TO FRONT DUCT EXTENSION WITH SCREW (IN BAG B). SEE VIEW A.

STEP 5 INSTALL J-NUTS (IN BAG B) ON BRACKET & CE-

MENT SEALS ON FRONT DUCT EXTENSION. SEE VIEW B.

STEP 6 SLIP FRONT DUCT EXTENSION THRU OPENING IN FRONT SEAT RISER & ALIGN WITH OPENING IN SIDE INNER RAIL, & SECURE WITH SCREWS (IN BAG B). SEE VIEW B.

STEP 7 CEMENT SURFACE OF FRONT DUCT EXTENSION & INSTALL REAR GASKET OVER STUDS. INSTALL FRONT GASKET TO OPENING IN TOE PAN. SEE FIG. 1.

STEP 8 POSITION DEFROSTER DUCT OVER STUDS ON FRONT DUCT EXTENSION & THRU OPENING IN TOE PAN & SECURE WITH STRAP & ATTACHING PARTS (IN BAG B). SEE FIG. 1.

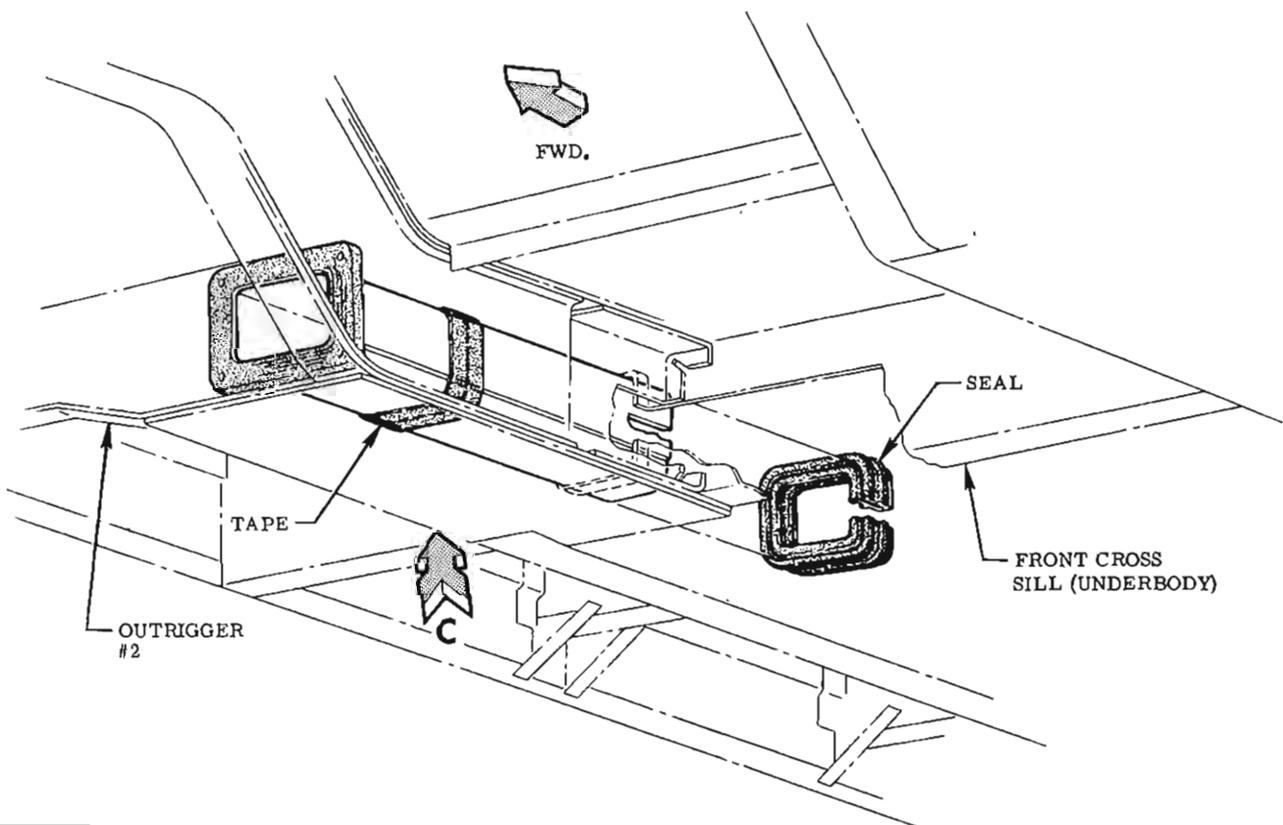
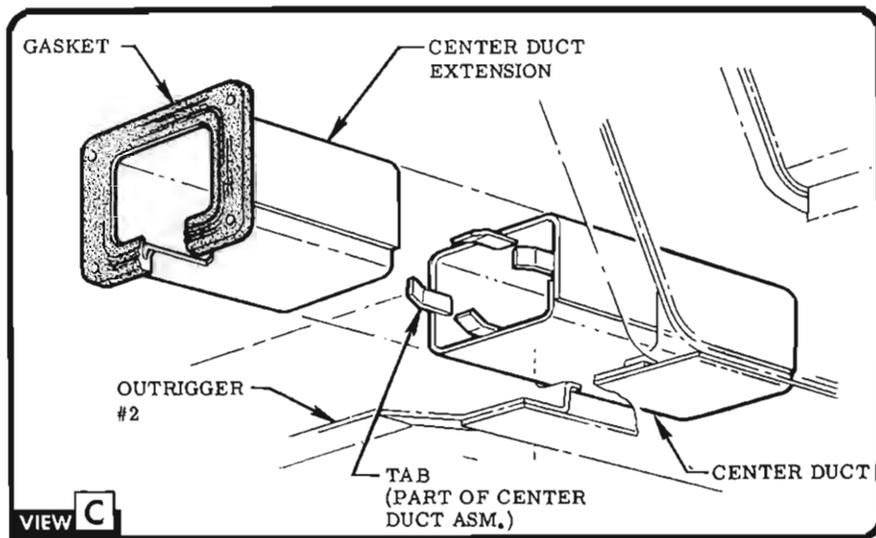


FIG. 2 CENTER DUCT & EXTENSION ASM.

STEP 9 INSTALL GASKET ONTO CENTER DUCT EXTENSION, SEE VIEW C.

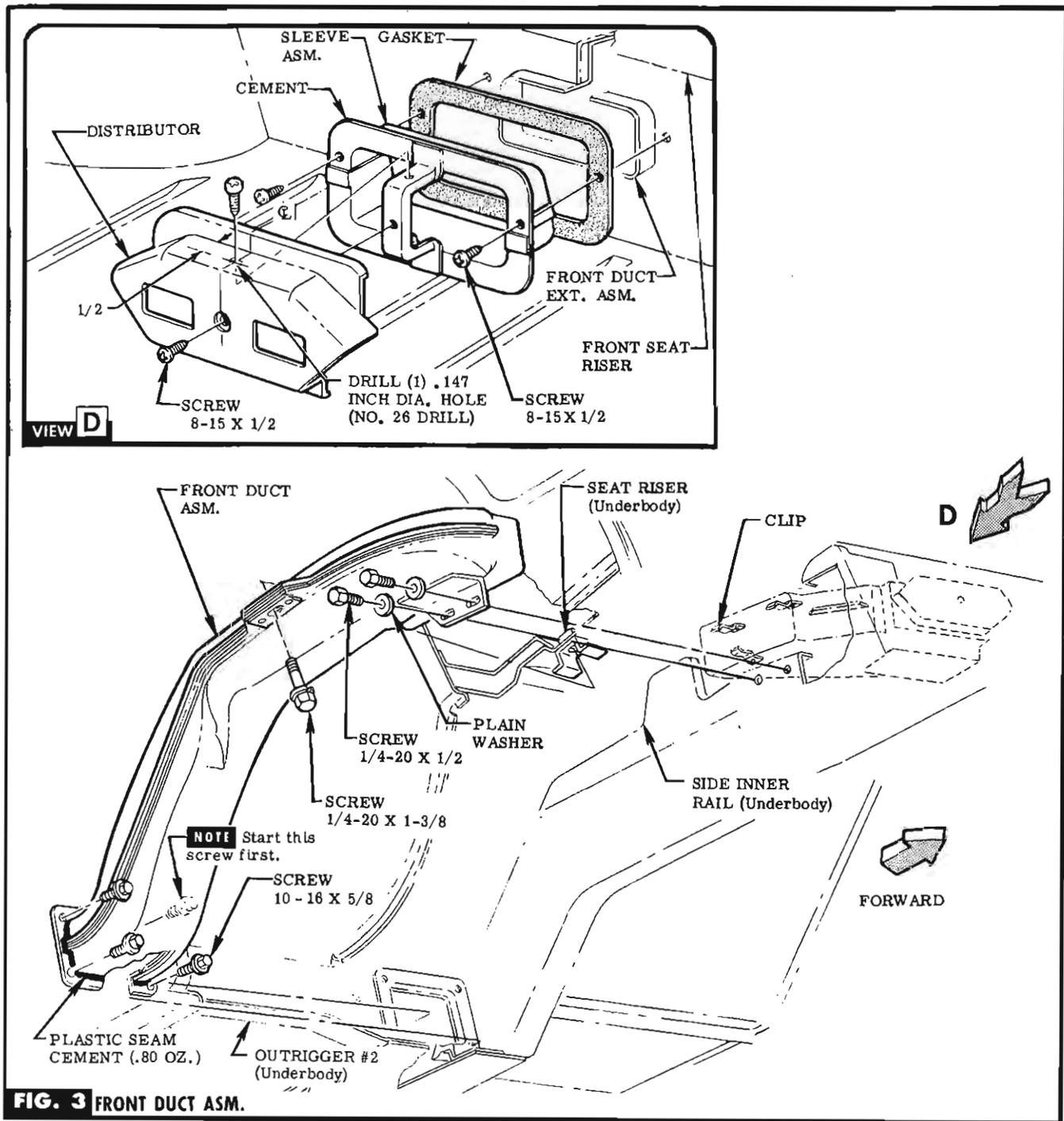
STEP 10 SLIDE CENTER DUCT THRU OPENING IN OUTRIGGER #2 ABOUT HALF WAY, SEE VIEW C.

STEP 11 SLIDE CENTER DUCT EXTENSION ONTO TABS & FLUSH WITH CENTER DUCT ASM., SEE VIEW C.

STEP 12 TAPE CENTER DUCT & EXTENSION TOGETHER, SEE FIG. 2.

STEP 13 SLIDE CENTER DUCT & EXTENSION BACKWARDS THRU OPENING IN FRONT CROSS SILL, SEE FIG. 2.

STEP 14 SLIDE SEAL ONTO CENTER DUCT, SEE FIG. 2.



STEP 15 CEMENT GASKET TO SLEEVE & SLIDE SLEEVE THRU OPENING IN SEAT RISER & INTO FRONT DUCT EXTENSION. ATTACH WITH SCREWS (IN BAG A), SEE VIEW D.

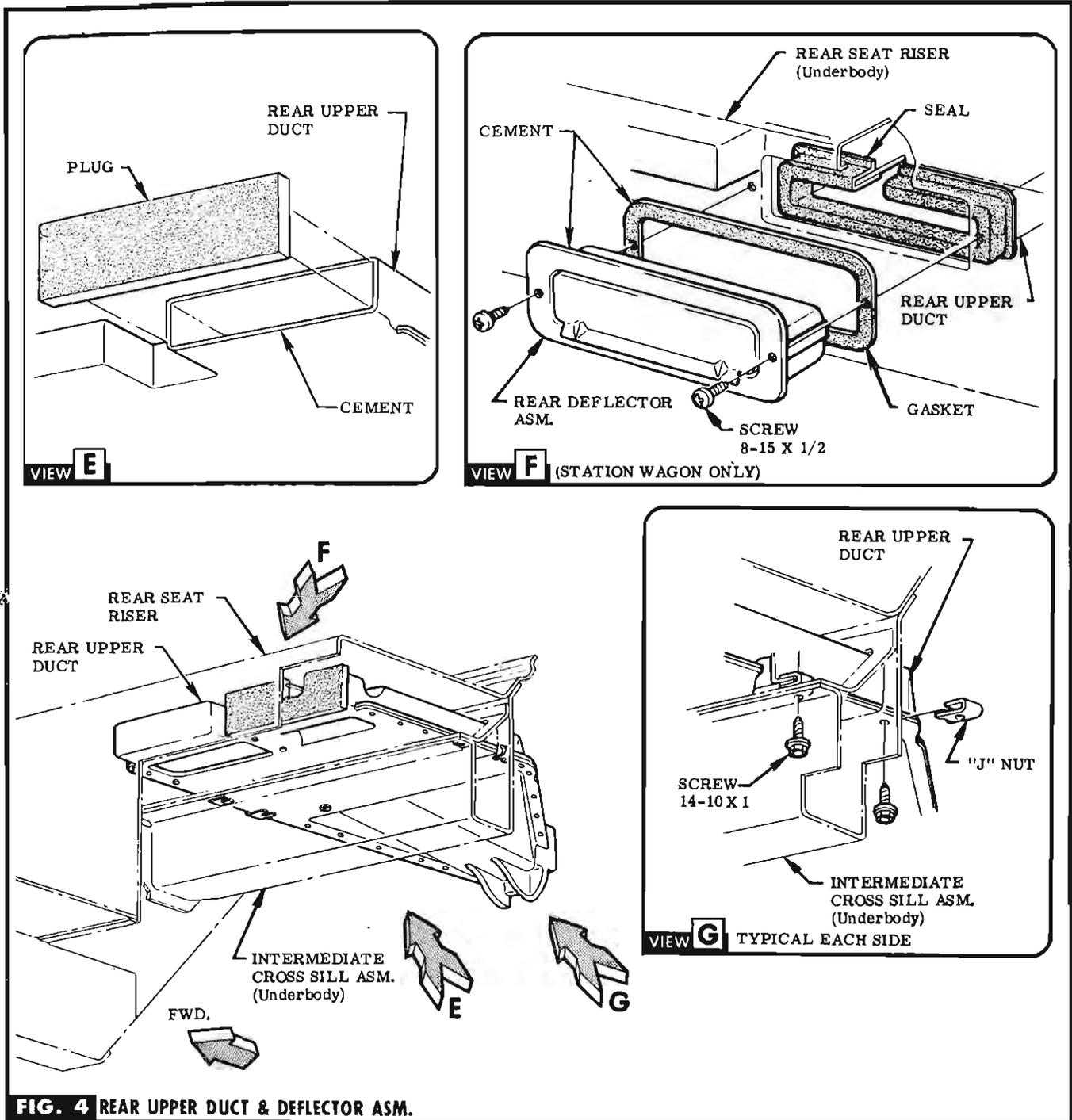
STEP 16 INSTALL DISTRIBUTOR TO SLEEVE WITH SCREW (IN BAG A). LOCATE, CENTER PUNCH & DRILL HOLE THRU TOP OF DISTRIBUTOR & SLEEVE ASM. COMPLETE ATTACHMENT OF DISTRIBUTOR WITH SCREW (IN BAG A), SEE VIEW D.

STEP 17 REMOVE RIGHT FRONT WHEEL AT THIS TIME FOR

FRONT DUCT ASM, INSTALLATION.

STEP 18 SLIDE FRONT DUCT THRU OPENING IN SIDE INNER RAIL & ONTO CLIPS OF FRONT DUCT EXTENSION & ATTACH WITH SCREWS & WASHERS (IN BAG B), SEE FIG. 3.

STEP 19 ALIGN FRONT DUCT TO OPENING IN OUTRIGGER #2 & ATTACH WITH SCREWS (IN BAG B). ATTACH FRONT DUCT TO SEAT RISER WITH SCREW (IN BAG B). CEMENT ALL AROUND JOINT OPENING ON FRONT DUCT ASM, SEE FIG. 3.



STEPS 20, 21 & 22 (STATION WAGON ONLY)

STEP 20 REMOVE COVER PLATE & SCREWS FROM REAR SEAT RISER & DISCARD.

STEP 21 CEMENT SEAL TO OPENING IN REAR UPPER DUCT. SEE VIEW E.

STEP 22 CEMENT GASKET ON REAR DEFLECTOR. SLIDE REAR DEFLECTOR INTO OPENING IN REAR SEAT RISER &

ATTACH WITH SCREWS (IN BAG A). SEE VIEW F.

STEP 23 (ALL EXCEPT STA. WAGON) CEMENT LIP OF REAR UPPER DUCT & SLIDE DUCT THRU OPENING IN INTERMEDIATE CROSS SILL ASM. TO ALIGN HOLES & SECURE WITH SCREWS (IN BAG B). SEE VIEW G.

STEP 24 ATTACH J-NUTS (IN BAG C) TO FLANGE OF REAR UPPER DUCT & SLIDE DUCT THRU OPENING IN INTERMEDIATE CROSS SILL ASM. TO ALIGN HOLES & SECURE WITH SCREWS (IN BAG B). SEE VIEW G.

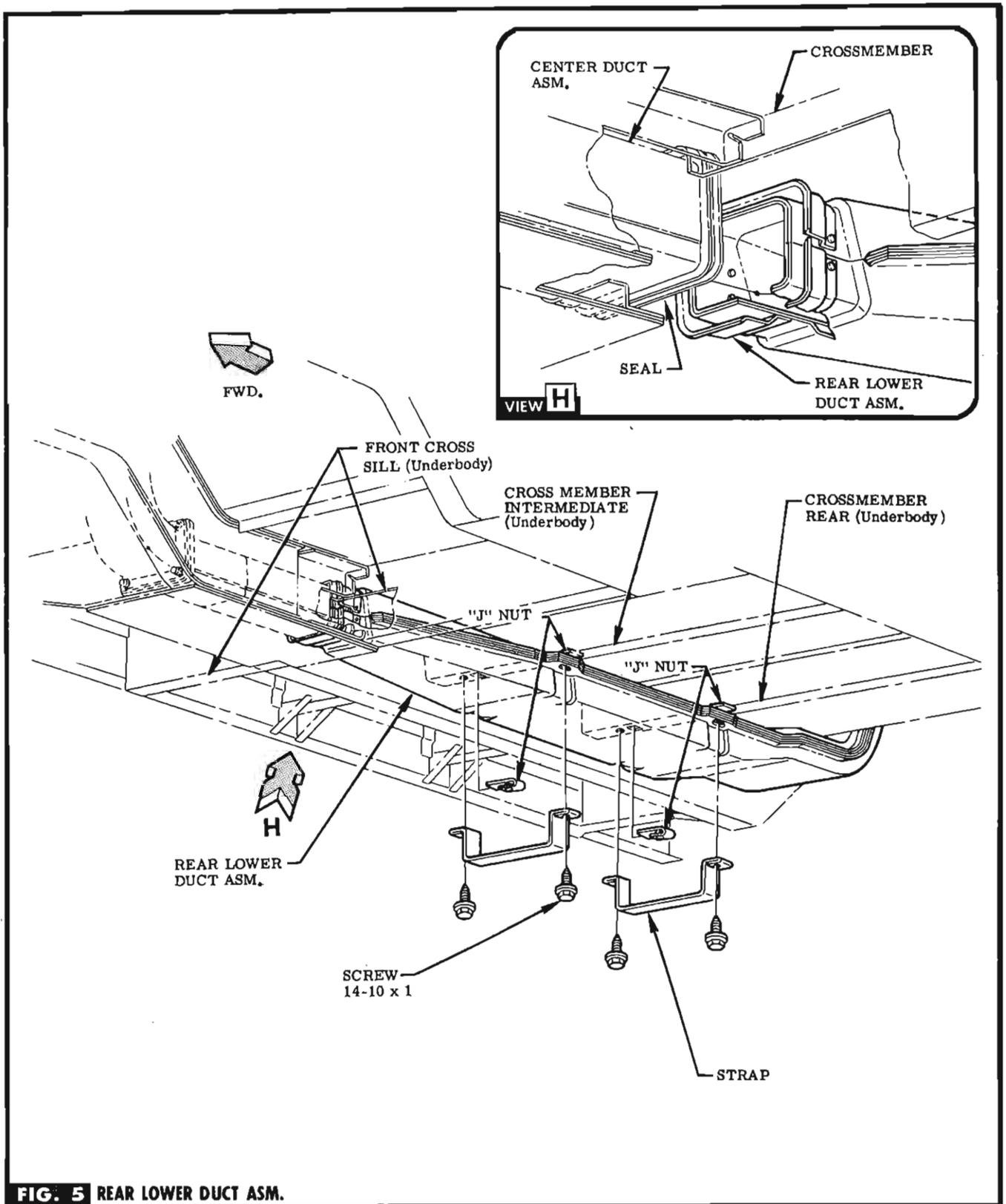


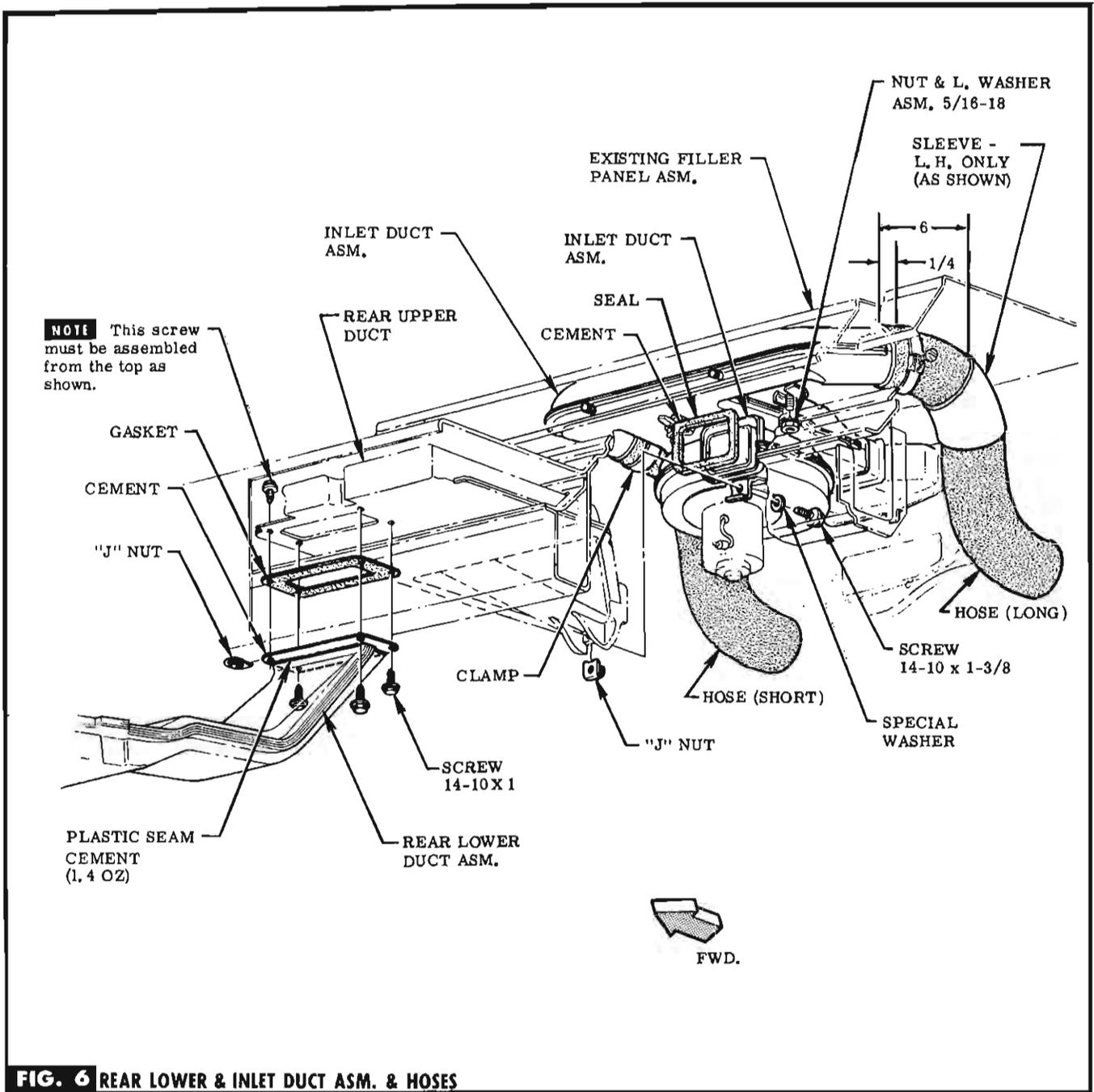
FIG. 5 REAR LOWER DUCT ASM.

STEP 25 DISCONNECT RIGHT HAND BRAKE CABLE BEFORE INSTALLING REAR LOWER DUCT.

STEP 26 SLIDE REAR LOWER DUCT ONTO SEAL OF CENTER DUCT & SLIP J-NUTS (IN BAG B) INTO PLACE ON

INTERMEDIATE & REAR CROSSMEMBER. SEE VIEW H.

STEP 27 INSTALL STRAPS AT NOTCHES IN REAR LOWER DUCT WITH SCREWS (LOOSELY ASSEMBLED) (IN BAG B). SEE FIG. 5.



STEP 28 REMOVE FILLER PANEL ASM. & ATTACHING PARTS & RETAIN.

STEP 29 SLIDE CLAMPS (IN BAG D) & SLEEVE (L. H. ONLY) ONTO HOSES. SEE FIG. 6.

STEP 30 SLIDE HOSES ONTO INLET DUCT & TIGHTEN CLAMPS. SEE FIG. 6. **NOTE** Short hose must go on R. H. side & long hose on L. H. side.

STEP 31 LOOSELY INSTALL NUT ASM. (IN BAG C) TO FILLER PANEL. SLIP INLET DUCT ASM. ONTO STUDS & TIGHTEN. SEE FIG. 6.

NOTE Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.

STEP 32 SLIP J-NUT (IN BAG C) INTO PLACE. CEMENT SEAL TO INLET DUCT, SEE FIG. 6.

STEP 33 LOWER FILLER PANEL IN PLACE & ATTACH INLET DUCT TO REAR UPPER DUCT WITH SCREW, WASHER (IN BAG C). SEE FIG. 6.

STEP 34 ATTACH J-NUT (IN BAG B) & CEMENT GASKET TO REAR UPPER DUCT & CEMENT ALL AROUND JOINT OPENING ON REAR LOWER DUCT, SEE FIG. 6.

STEP 35 ATTACH REAR LOWER DUCT TO REAR UPPER DUCT WITH SCREWS (IN BAG B). SEE FIG. 6.

NOTE Tighten one screw from the bottom & assemble other screws loosely as shown. Position rear lower duct asm. & tighten all screws securely.

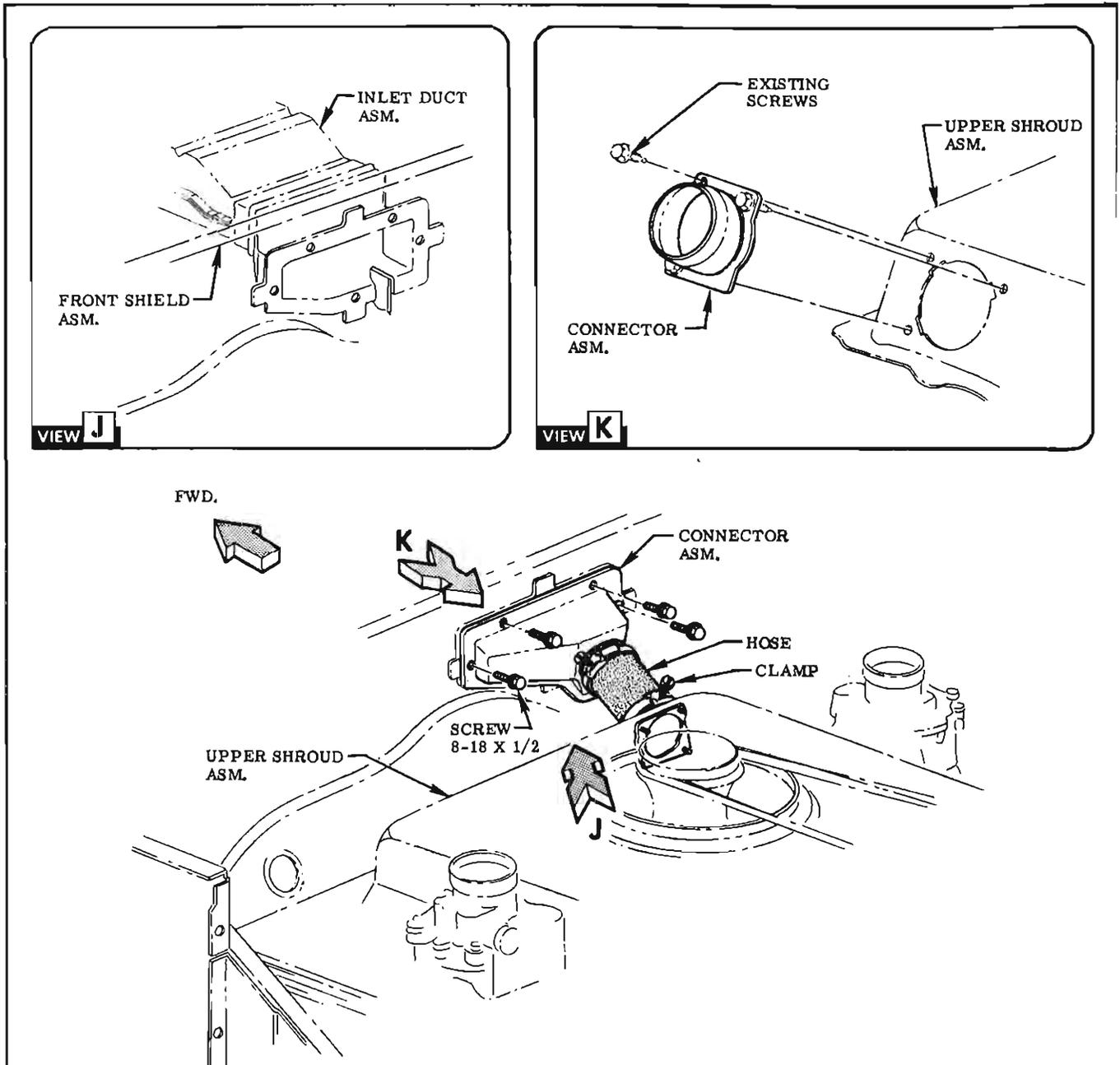


FIG. 7 CONNECTORS & HOSES

STEP 36 REMOVE & RETAIN ENGINE COMPARTMENT COVER.

STEP 37 REMOVE & DISCARD AIR INLET DUCT COVER.

STEP 38 REACH THRU OPENING & PULL INLET DUCT THRU. INSTALL CONNECTOR WITH SCREWS (IN BAG D). SEE FIG. 7 & VIEW J.

STEP 39 REMOVE & DISCARD COVER FROM UPPER SHROUD ASM. & RETAIN SCREWS.

STEP 40 INSTALL CONNECTOR ASM. & SECURE WITH EXISTING SCREWS. SEE VIEW K.

STEP 41 PLACE CLAMPS ON THE HOSE & INSTALL HOSE. TIGHTEN CLAMPS. SEE FIG. 7.

NOTE! Position ends of all clamps $3/8$ to $1/2$ inches away from sheet metal to avoid conditions which might cause vibrator noises & for service.

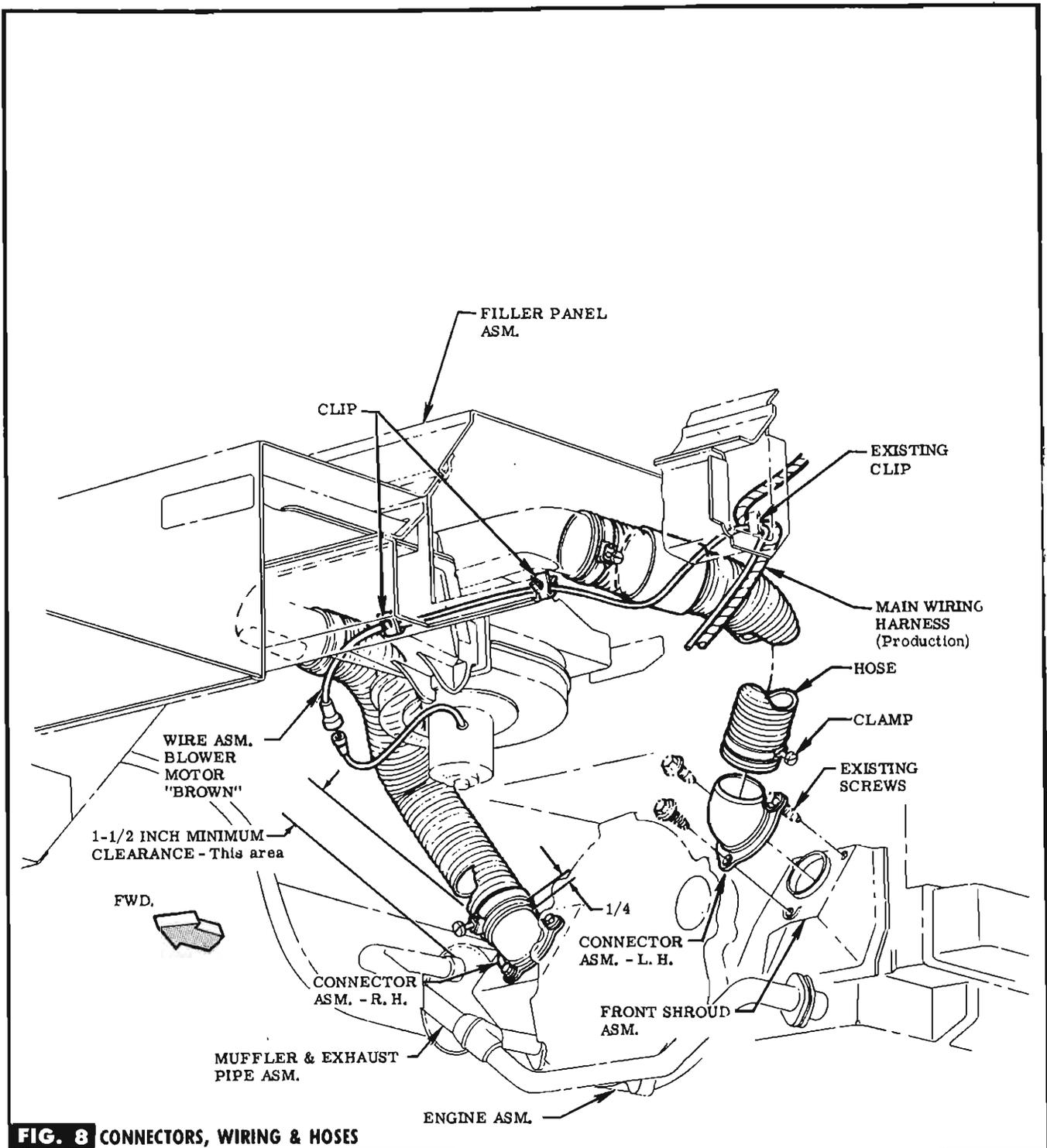


FIG. 8 CONNECTORS, WIRING & HOSES

STEP 42 REMOVE COVERS FROM FRONT SHROUD ASM. & DISCARD. RETAIN SCREWS.

STEP 43 INSTALL CONNECTORS TO FRONT SHROUD ASM. WITH EXISTING SCREWS. SEE FIG. 8.

STEP 44 SLIP CLAMPS (IN BAG D) ON HOSES, SLIDE HOSES ON CONNECTORS. POSITION & TIGHTEN CLAMPS. SEE

FIG. 8. **NOTE** Rotate R. H. hose to obtain clearance shown.

STEP 45 INSTALL CLIPS (IN BAG A) TO INTERMEDIATE CROSS SILL. CONNECT BROWN WIRE PROVIDED TO BLOWER MOTOR LEAD, THEN ROUTE WIRE THRU CLIPS OVER TO MAIN HARNESS & FORWARD ALONG HARNESS THRU EXISTING CLIPS. SEE FIG. 8. **NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.

NOTE See Fig. 11 for routing of cables in cab & attachment to control asm.

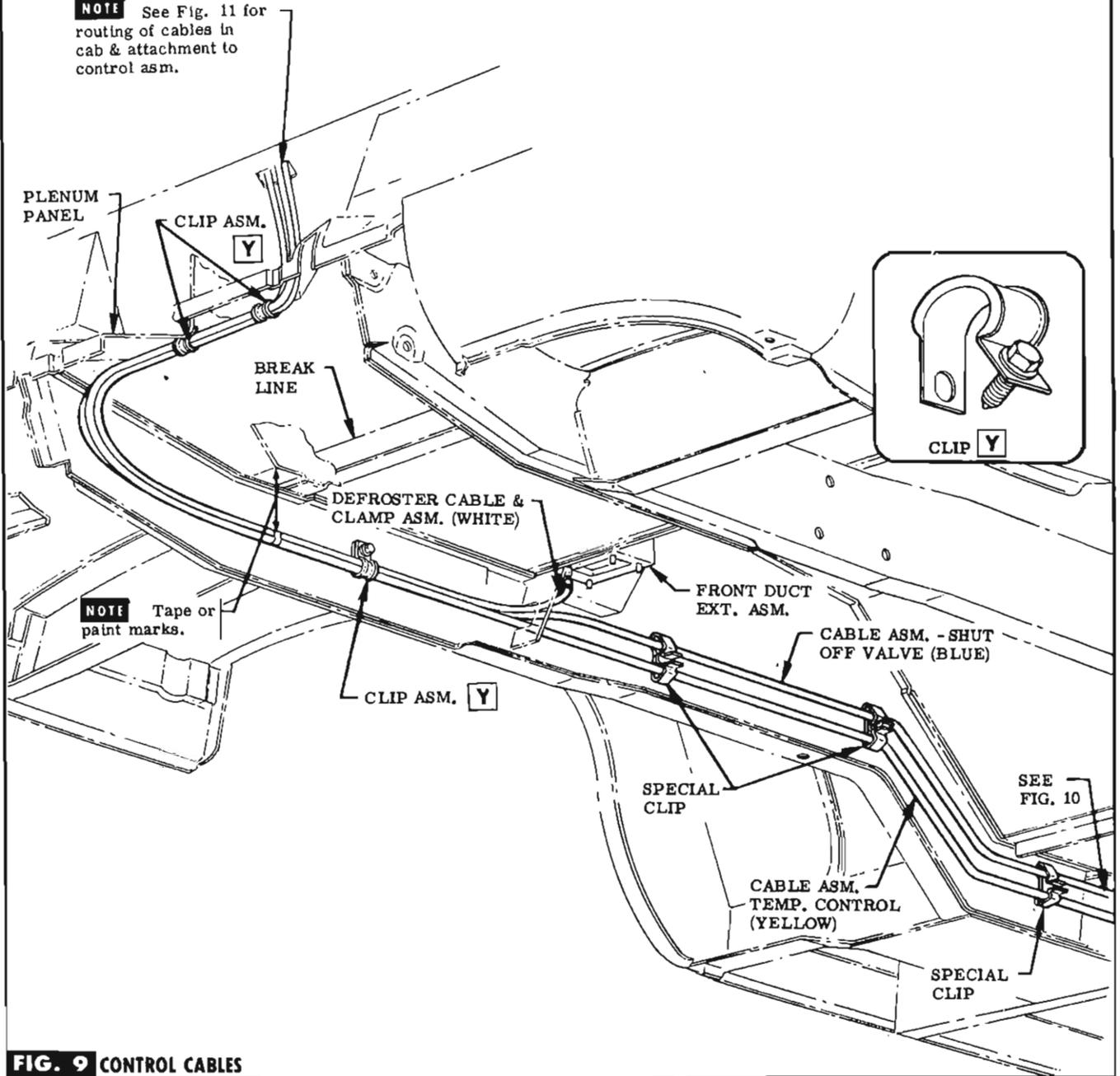


FIG. 9 CONTROL CABLES

STEP 46 ALIGN TAPE OR PAINT MARKS ON THE CABLES DIRECTLY BELOW FLOOR TO TOE PANEL BREAK LINE BEFORE CLIPPING TO UNDERBODY. ROUTE CABLES ALONG RIGHT SIDE RAIL & ATTACH TO EXISTING HOLES IN PLENUM PANEL & SIDE RAIL WITH CLIPS (IN BAG B). SEE FIG. 9.

STEP 47 ATTACH SHUT OFF CABLE TO TEMP. CABLE WITH CLIPS (IN BAG B) & INSERT CLIPS INTO EXISTING HOLES IN SIDE RAIL. SEE FIG. 9.

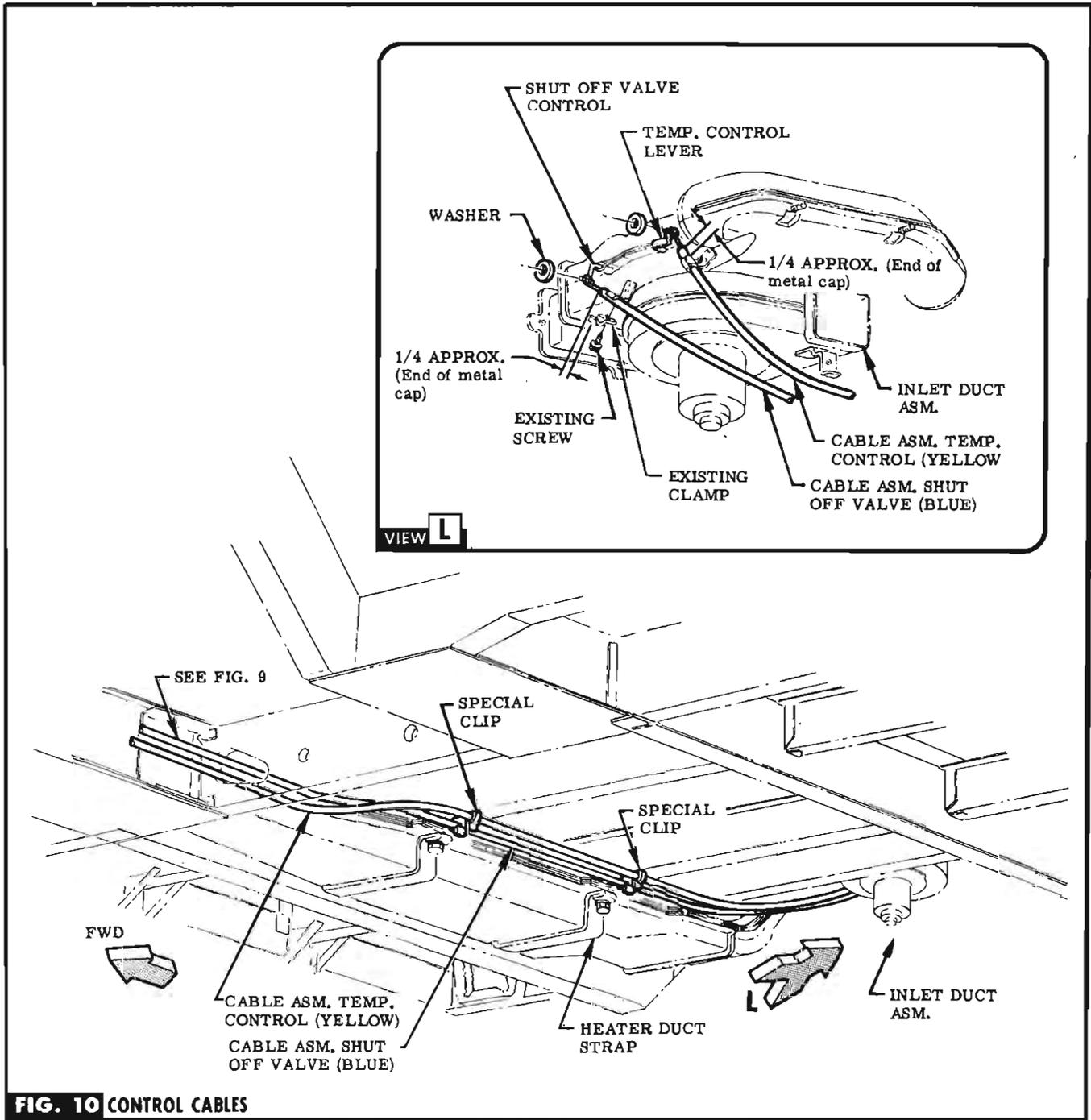


FIG. 10 CONTROL CABLES

NOTE For front installation of cables in vehicles, See Fig. 9.

STEP 48 INSTALL CLIPS (IN BAG B) TO INTERMEDIATE & REAR CROSS MEMBERS ALONG SIDE DUCT STRAP ATTACHMENTS. SEE FIG. 10.

STEP 49 ROUTE TEMP. CONTROL & SHUT OFF VALVE CABLES REARWARD THRU OPENING IN CROSS MEMBER &

THRU CLIPS JUST INSTALLED ON INTERMEDIATE & REAR CROSS MEMBERS. SEE FIG. 10.

STEP 50 ATTACH THE TWO CONTROL CABLES TO THE INLET DUCT WITH EXISTING CLAMPS & SCREWS. SECURE WIRE LOOPS OF CABLES TO THEIR RESPECTIVE CONTROL WITH RETAINING WASHERS (IN BAG A). SEE VIEW L.

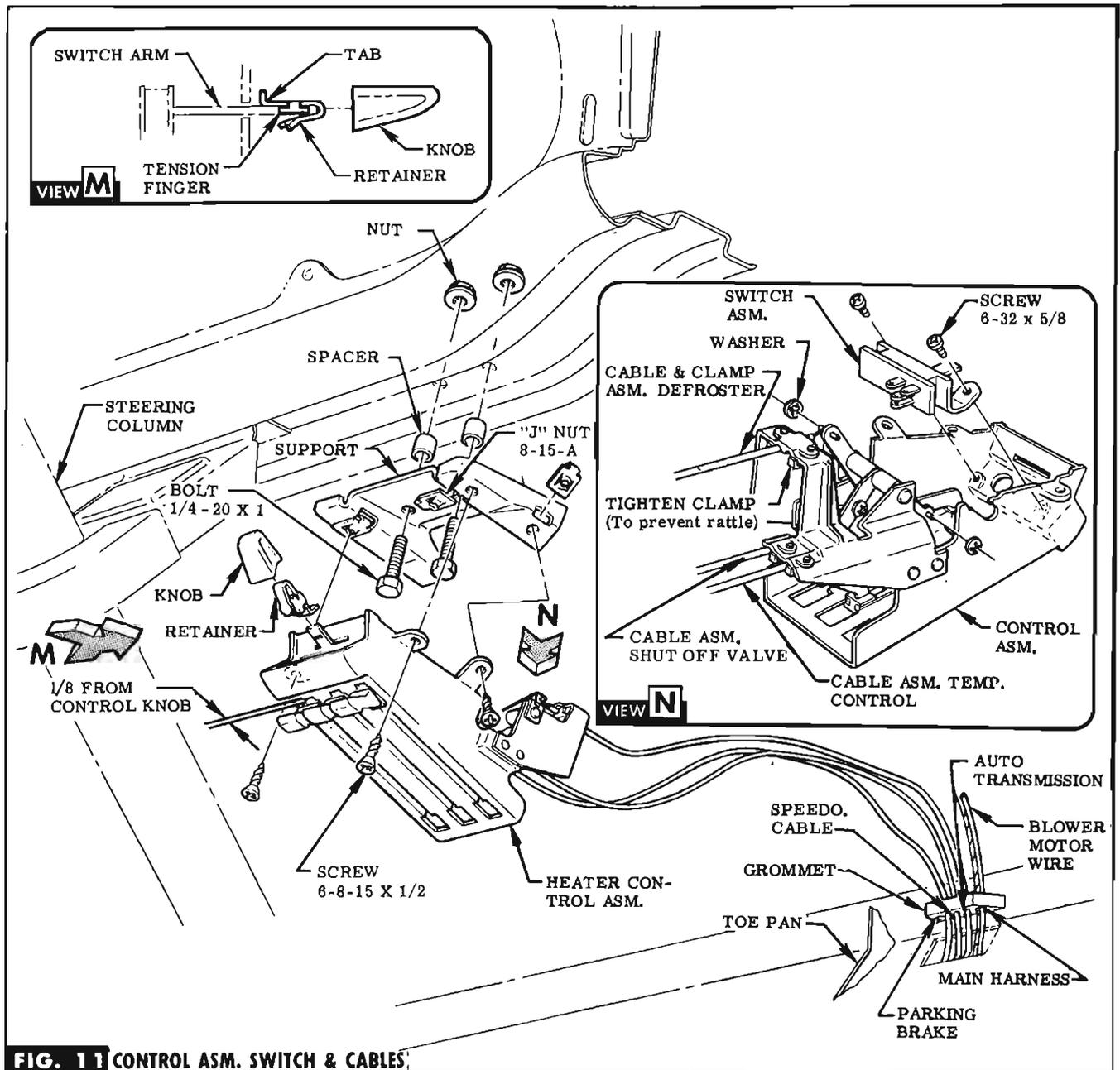


FIG. 11 CONTROL ASM. SWITCH & CABLES

STEP 51 REMOVE GROMMET RETAINER FROM TOE PANEL & DISCARD EXISTING GROMMET. ROUTE CONTROL CABLES & BLOWER MOTOR WIRE THRU OPENING IN TOE PANEL & THRU GROMMET (IN BAG A). POSITION GROMMET & THEN SECURE WITH EXISTING RETAINER. SEE FIG. 11.

STEP 52 ATTACH SWITCH TO HEATER CONTROL WITH SCREWS (IN BAG A). SEE VIEW L.

STEP 53 MOVE AIR, HEAT & DEFROSTER KNOBS DOWN SO THAT LEVERS ARE 1/8 INCH FROM TOP OF SLOT. THE CONTROL LEVERS ARE TO BE POSITIONED AS SHOWN WHEN MAKING THE ATTACHMENT OF EACH END OF THE CONTROL CABLES. AFTER THE UNIT IS COMPLETELY INSTALLED IN THE VEHICLE & ALL LEVERS ARE SET IN THE "OFF" OR "UP" POSITION, THE FRICTION IN THE CONTROL & CABLES IS SUFFICIENT TO HOLD THE LEVERS TO WITHIN 1/8 OF THE TOP OF THE SLOT IN THE CONTROL FACE PLATE. SEE FIG. 11.

STEP 54 ATTACH THE THREE CABLES TO THE HEATER CONTROL WITH EXISTING CLAMPS & SCREWS. SECURE

WIRE LOOPS OF CABLES TO THEIR RESPECTIVE CONTROL LEVERS WITH RETAINING WASHERS (IN BAG A). SEE FIG. 11.

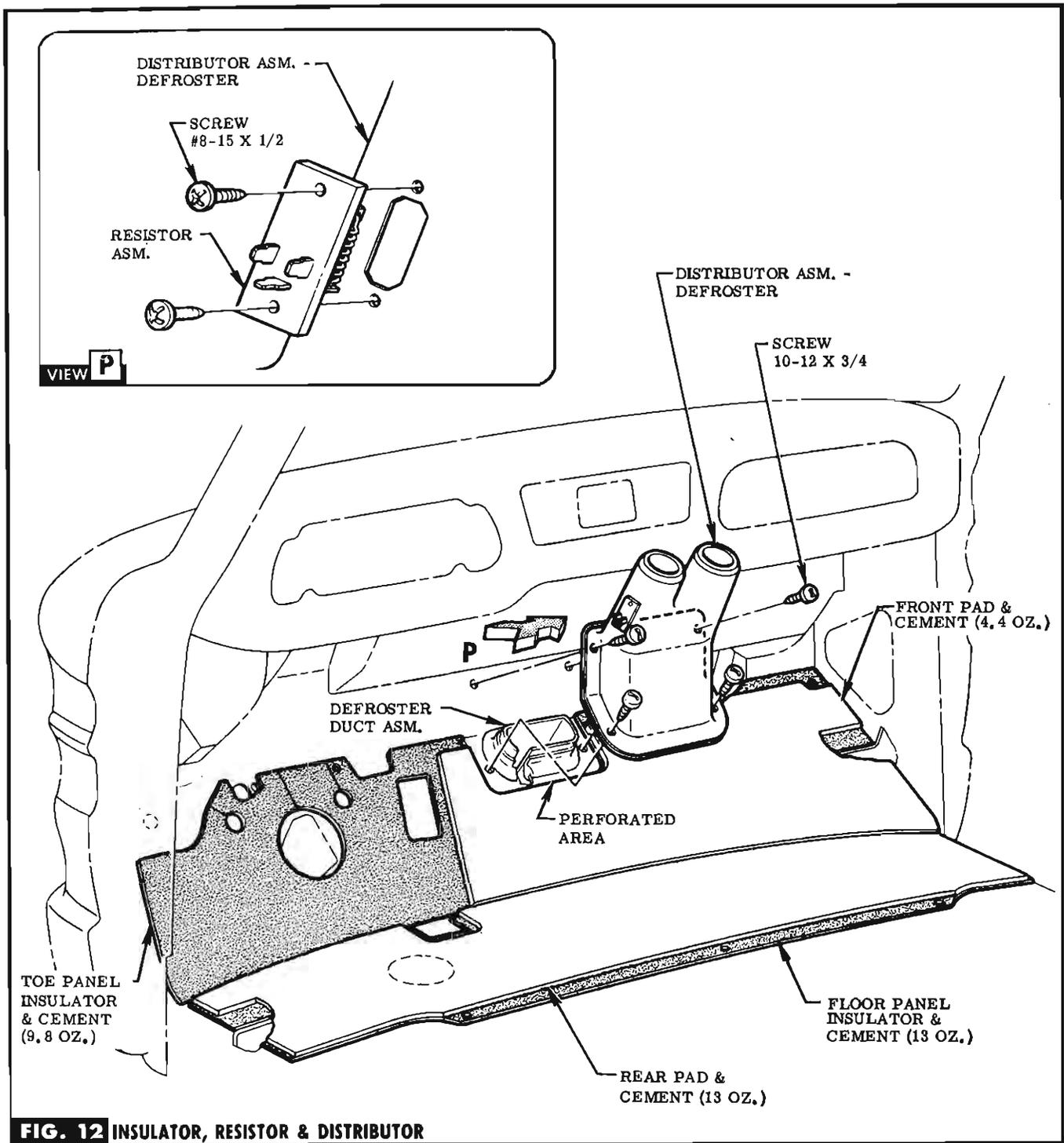
NOTE Tighten remaining clamp to prevent rattle.

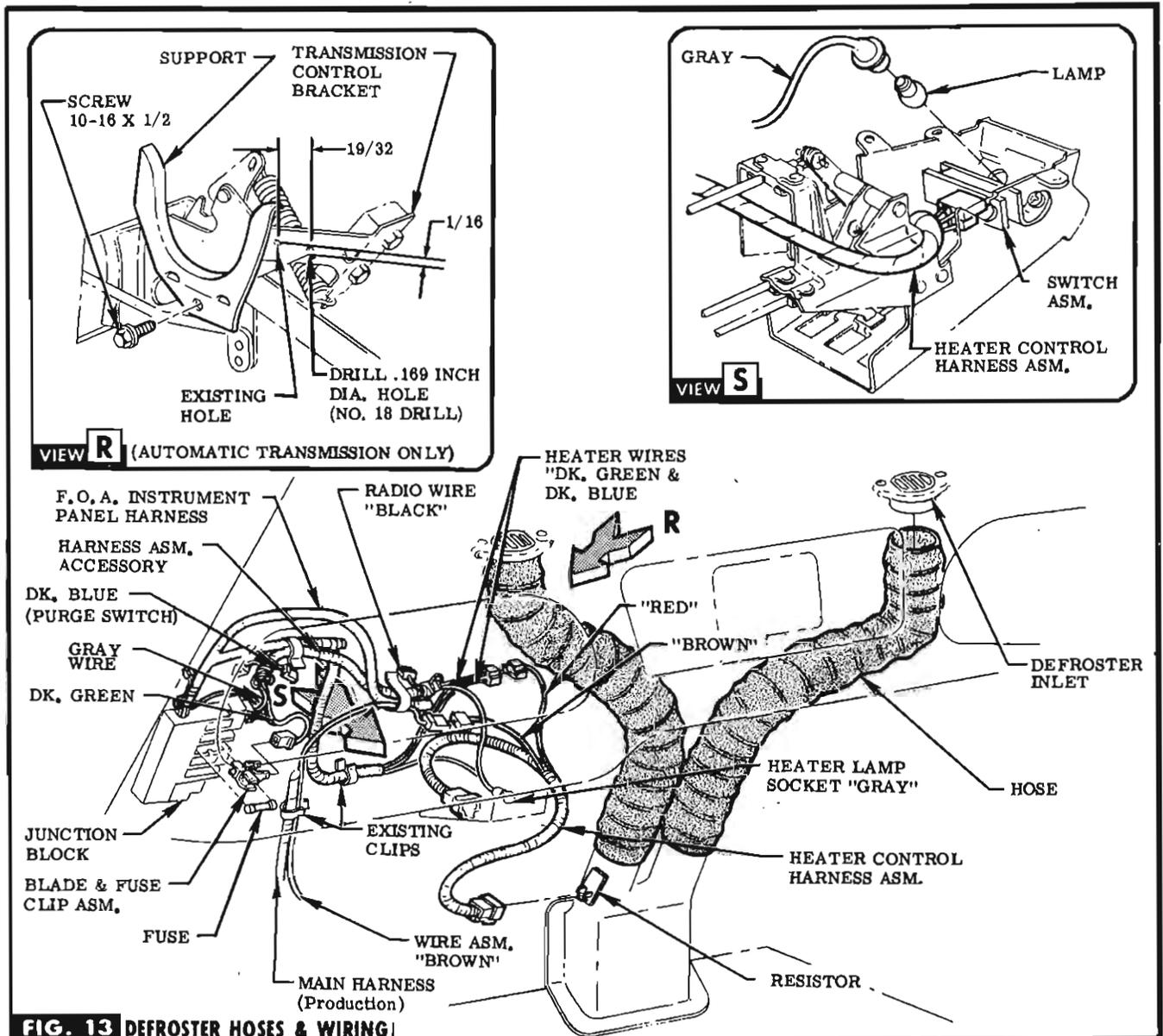
STEP 55 INSTALL KNOB (IN BAG A) ON SWITCH LEVER WITH RETAINER (IN BAG A). SEE FIG. 11 & VIEW M.

NOTE Assemble retainer all the way on switch arm with tension fingers resting on edges of arm as shown, prior to assembly of knob. With switch arm in "OFF" position, assemble knob to arm with a straight push until knob contacts tab on back of retainer. A maximum force of 40 Lbs. will assemble tab in place. **CAUTION** Do not rock knob vertically during assembly as this will bend switch arm.

STEP 56 INSTALL HEATER CONTROL SUPPORT TO INSTRUMENT PANEL WITH BOLTS, SPACERS & NUTS (IN BAG A). SEE FIG. 11.

STEP 57 SLIP J-NUTS (IN BAG A) IN PLACE ON SUPPORT & INSTALL HEATER CONTROL TO SUPPORT WITH SCREWS (IN BAG A). SEE FIG. 11.





STEP 62 AUTOMATIC TRANSMISSION EXISTS, INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW PROVIDED (IN BAG A). SEE VIEW R.

STEP 63 REMOVE INSTRUMENT PANEL COMPARTMENT. INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR ASM. SEE FIG. 13. REPLACE INSTRUMENT PANEL COMPARTMENT. **NOTE:** If automatic transmission exists route L, H, hoses over hose support.

STEP 64 IF NEITHER AN F.O.A. OR ACCESSORY HARNESS EXISTS ON VEHICLE, PROCURE ACCESSORY HARNESS (UNIT NO. 988350) & INSTALL.

STEP 65 INSTALL BLADE & FUSE CLIP INTO RECEPTACLE MARKED "HEATER - B, U. LPS." ON JUNCTION BLOCK. SEE FIG. 13.

STEP 66 UNTAPE DK. GREEN WIRE CONNECTOR FROM ACCESSORY OR F.O.A. HARNESS & PLUG INTO FUSE CLIP PREVIOUSLY INSTALLED. SEE FIG. 13.

STEP 67 IF ACCESSORY HARNESS HAS BEEN INSTALLED UNTAPE & PLUG GRAY LEAD CONNECTOR INTO BACK OF JUNCTION BLOCK INTO RECEPTACLE MARKED "PANEL LPS." SEE FIG. 13. **NOTE:** If radio exists, wire will always be connected.

STEP 68 PLUG ONE END OF HEATER HARNESS INTO RESISTOR ON DISTRIBUTOR & OTHER END INTO SWITCH ON CONTROL. UNTAPE GRAY LEAD, INSERT LAMP (IN BAG A) INTO SOCKET & PLUG INTO CONTROL. SEE FIG. 13 & VIEW S.

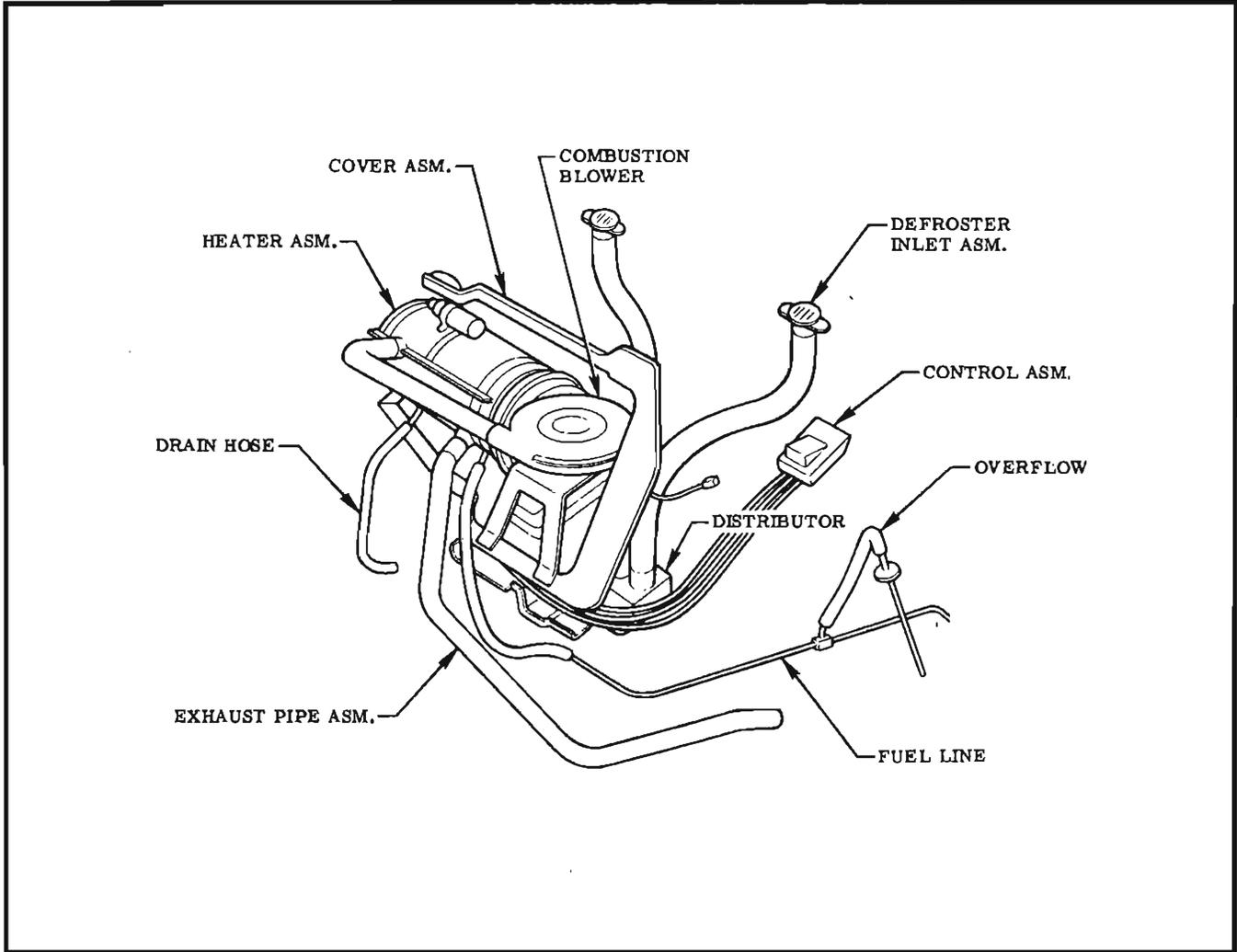
STEP 69 CONNECT RED LEAD FROM HEATER HARNESS WITH DK. BLUE & GREEN WIRE CONNECTOR (FROM F.O.A. OR ACCESSORY HARNESS). ROUTE BROWN LEAD (FROM GROMMET IN TOE PANEL) ALONG EXISTING HARNESS & CONNECT TO BROWN LEAD OF HEATER HARNESS. SEE FIG. 13.

STEP 70 INSERT FUSE INTO FUSE CLIP ASM. PREVIOUSLY INSTALLED. SEE FIG. 13.

STEP 71 REPLACE PARTS PREVIOUSLY REMOVED.

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CAR HEATER & DEFROSTER INSTRUCTION SHEET

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GENERAL MOTORS CORPORATION
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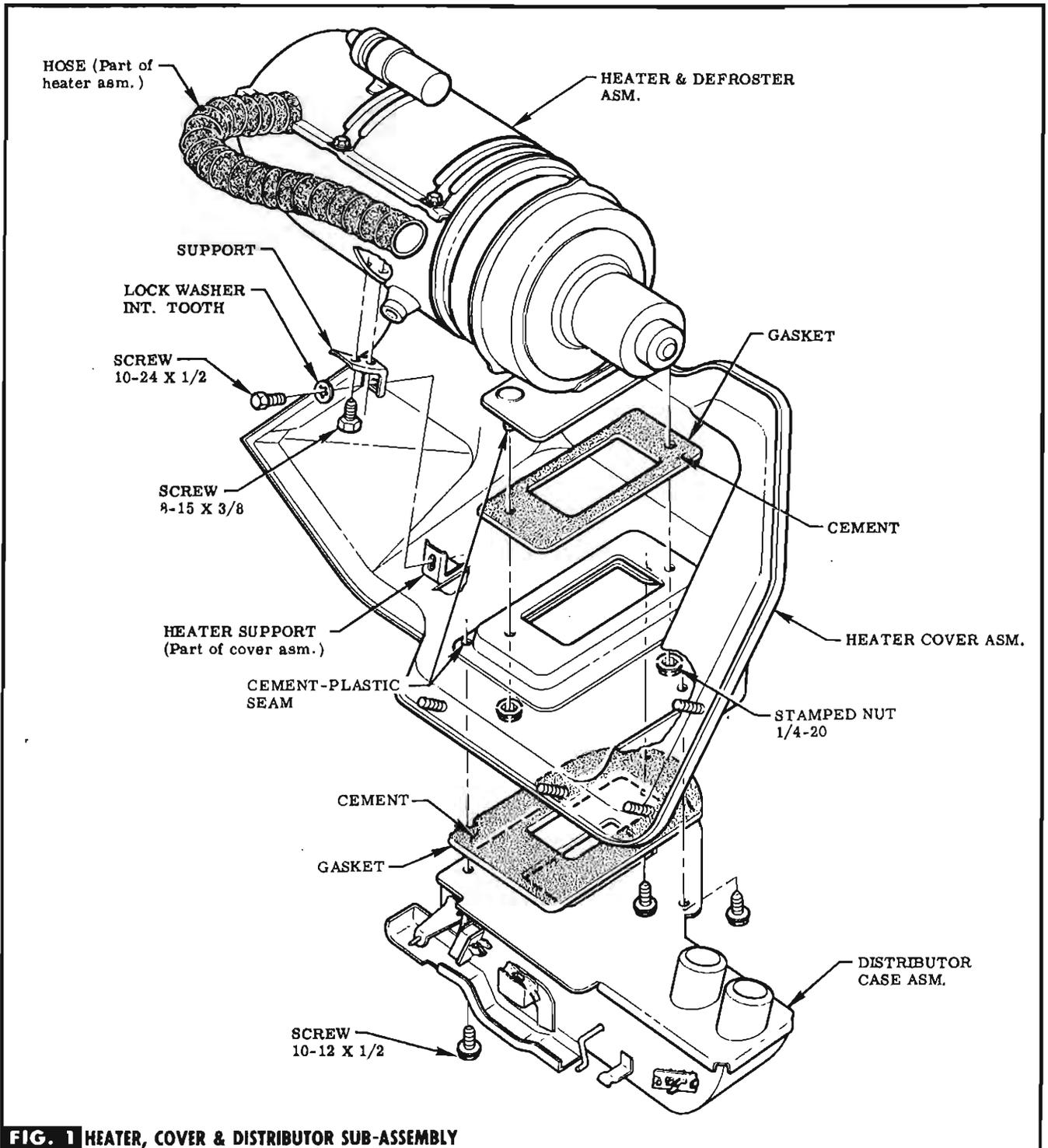


FIG. 1 HEATER, COVER & DISTRIBUTOR SUB-ASSEMBLY

NOTE Vehicle must be equipped with a F. O. A. or accessory harness before heater can be installed. If neither exists, purchase accessory harness unit No. 988350 from service & install.

STEP 1 DISCONNECT BATTERY CABLE.

STEP 2 REMOVE GLOVE BOX, RADIO, HEATER HOLE COVER, FRONT GRILLE & R. H. HEADLAMP ASSEMBLY. DISCARD HEATER HOLE COVER, BUT RETAIN ATTACHING SCREWS & PLUG LOCATED NEAR UPPER L. H. CORNER.

STEP 3 ATTACH SUPPORT TO HEATER WITH SCREWS PROVIDED (IN BAG A). SEE FIG. 1.

STEP 4 CEMENT GASKET TO HEATER, APPLY PLASTIC SEAM CEMENT TO STUDS & ATTACH HEATER TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B). SEE FIG. 1.

STEP 5 CEMENT GASKET TO DISTRIBUTOR, APPLY PLASTIC SEAM CEMENT TO THREE (3) HOLES IN COVER ASM. & ATTACH DISTRIBUTOR TO COVER ASM. WITH SCREWS PROVIDED (IN BAG B). SEE FIG. 1.

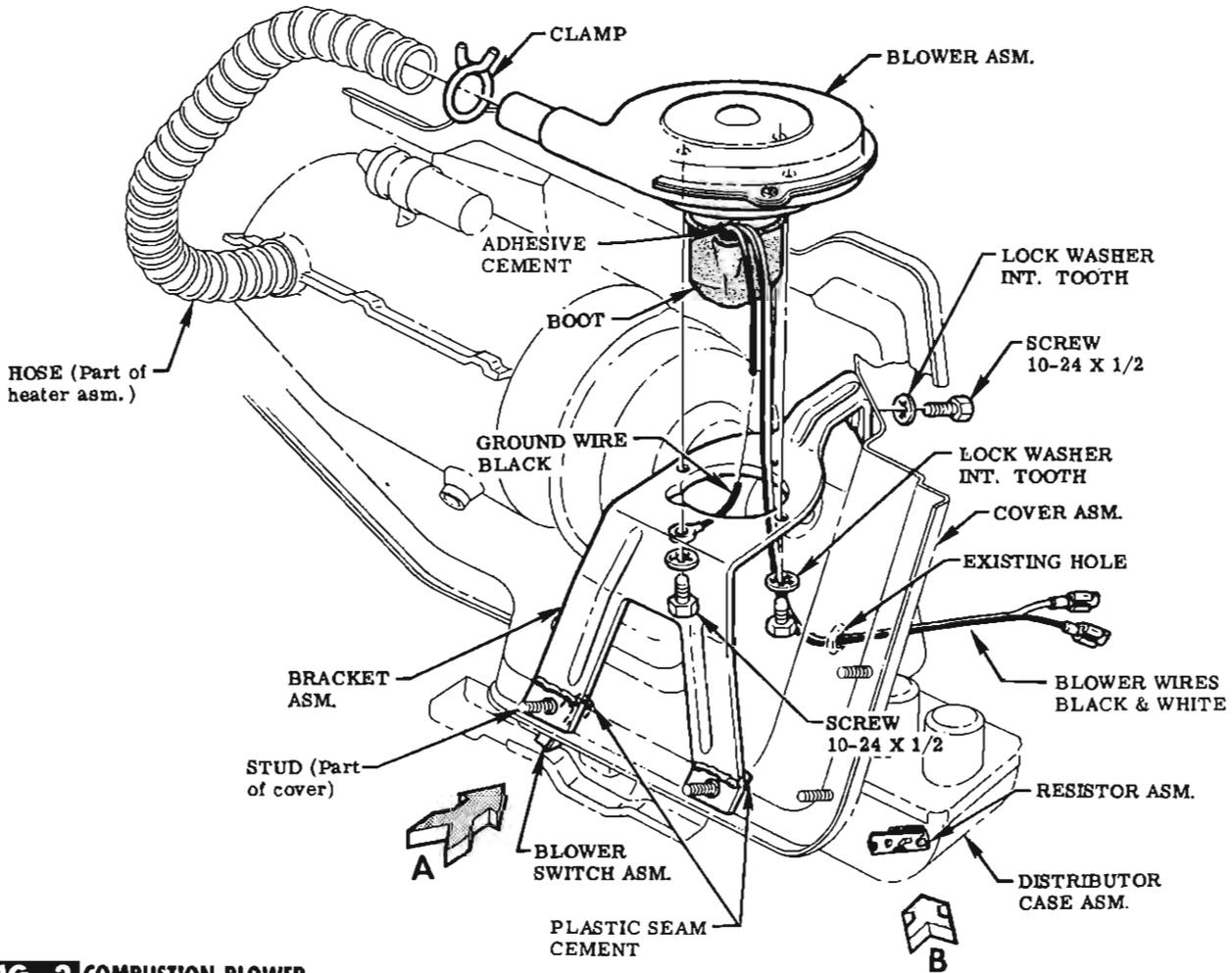
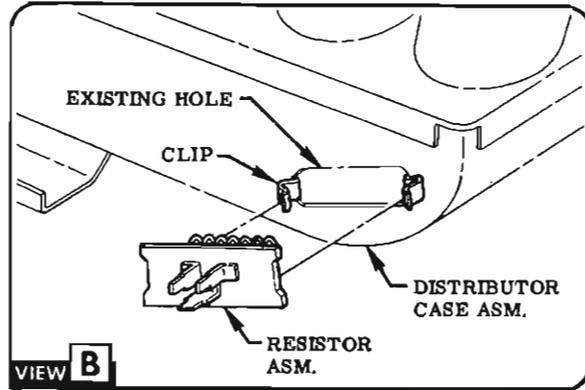
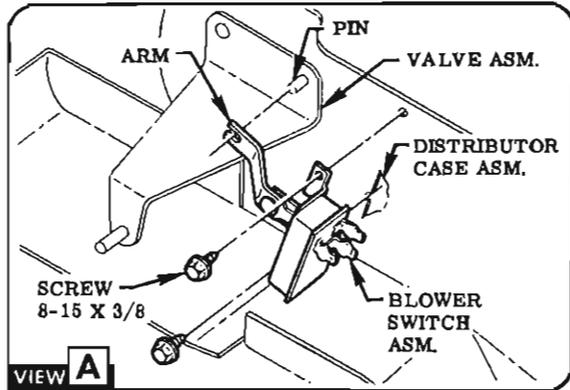


FIG. 2 COMBUSTION BLOWER

STEP 6 PLACE BLOWER SWITCH ARM ON VALVE PIN & ATTACH TO DISTRIBUTOR CASE WITH ATTACHING SCREWS PROVIDED (IN BAG A). SEE VIEW A.

STEP 7 INSTALL CLIPS PROVIDED (IN BAG A) ON DISTRIBUTOR CASE & ATTACH RESISTOR TO CLIPS. SEE VIEW B.

STEP 8 INSTALL BOOT ON BLOWER, SEAL GAP CAUSED BY WIRES LEADING OUT FROM BETWEEN BOOT & MOTOR COVER & ATTACH BLOWER & GROUND WIRE TO BLOWER

BRACKET WITH ATTACHING PARTS (IN BAG B). SEE FIG. 2.

STEP 9 ATTACH BLOWER BRACKET TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B) & APPLY CEMENT TO BOTH SIDES OF FLANGES. SEE FIG. 2.

STEP 10 ROUTE BLOWER WIRES UNDER BLOWER BRACKET & THRU HOLE IN COVER. SEE FIG. 2.

STEP 11 ATTACH HEATER HOSE TO BLOWER WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 2.

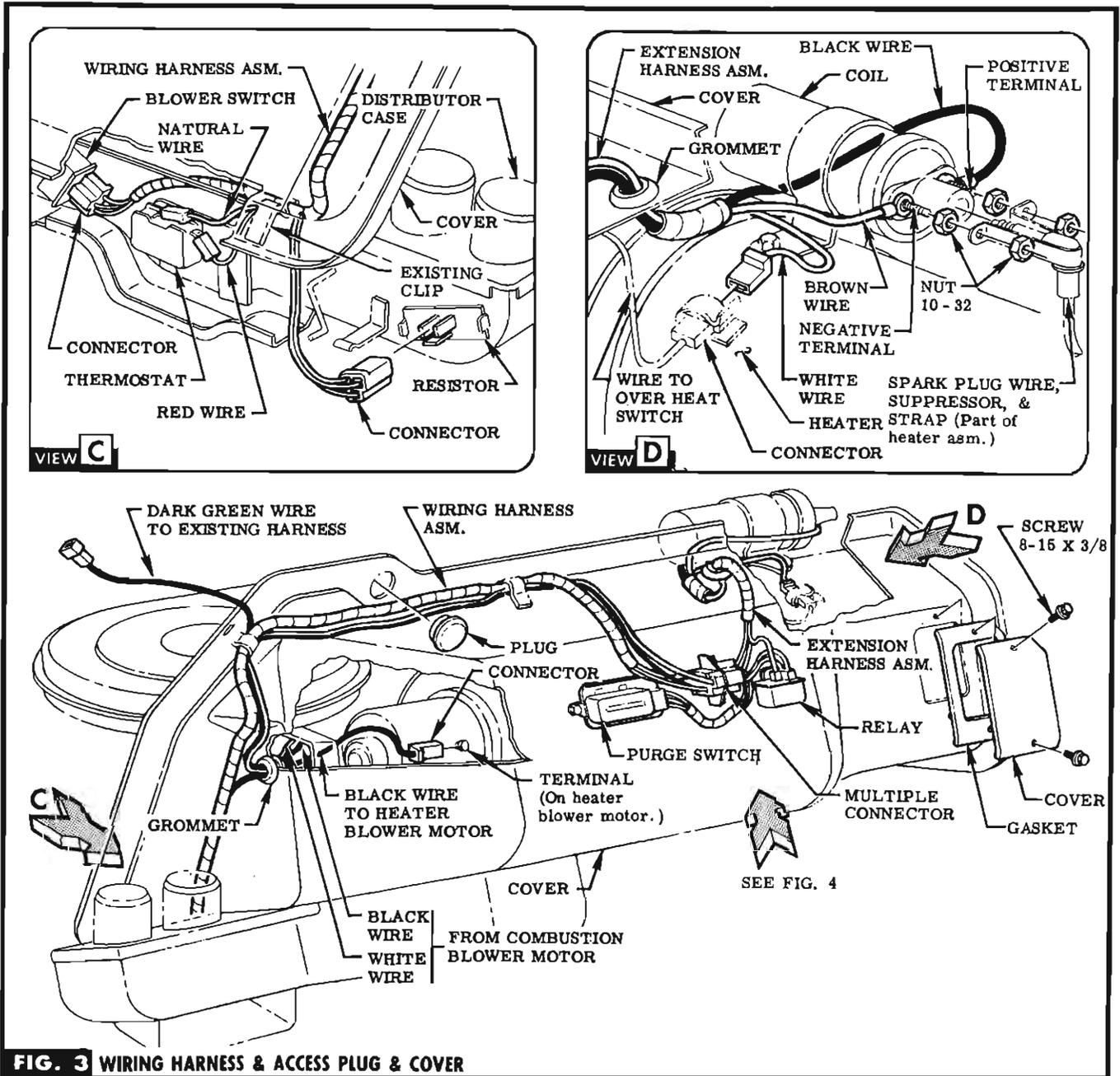


FIG. 3 WIRING HARNESS & ACCESS PLUG & COVER

STEP 12 PLUG HARNESS CONNECTORS ONTO BLOWER SWITCH & RESISTOR, SEE VIEW C.

STEP 13 PLUG RED & NATURAL WIRE CONNECTORS ONTO THERMOSTAT & SNAP HARNESS INTO EXISTING CLIP UNDER COVER FLANGE. SEE VIEW C.

STEP 14 INSTALL GROMMETS PROVIDED (IN BAG B) IN COVER & ROUTE BLACK WIRE CONNECTOR FROM HARNESS, THRU GROMMET & PLUG ONTO BLOWER MOTOR TERMINAL. SEE FIG. 3 & VIEW D.

STEP 15 ROUTE BLACK & WHITE COMBUSTION BLOWER MOTOR WIRES THRU GROMMET & ACROSS TOP OF COVER

ALONG WITH HARNESS. FIT INTO EXISTING CLIPS ON TOP OF COVER ASM. SEE FIG. 3.

STEP 16 ROUTE EXTENSION HARNESS THRU GROMMET TO HEATER COIL & PLUG WHITE JUMPER WIRE CONNECTOR INTO OVERHEAT SWITCH WIRE CONNECTOR. SEE FIG. 3 & VIEW D.

STEP 17 ATTACH BROWN & BLACK WIRES & SPARK PLUG WIRE, SUPPRESSOR & STRAP TO COIL TERMINALS WITH ATTACHING NUTS PROVIDED. SEE VIEW D.

STEP 18 INSTALL PLUG (RETAINED FROM DISCARDED HEATER HOLE COVER) & ATTACH ACCESS COVER USING SCREWS & GASKET PROVIDED (IN BAG C). SEE FIG. 3.

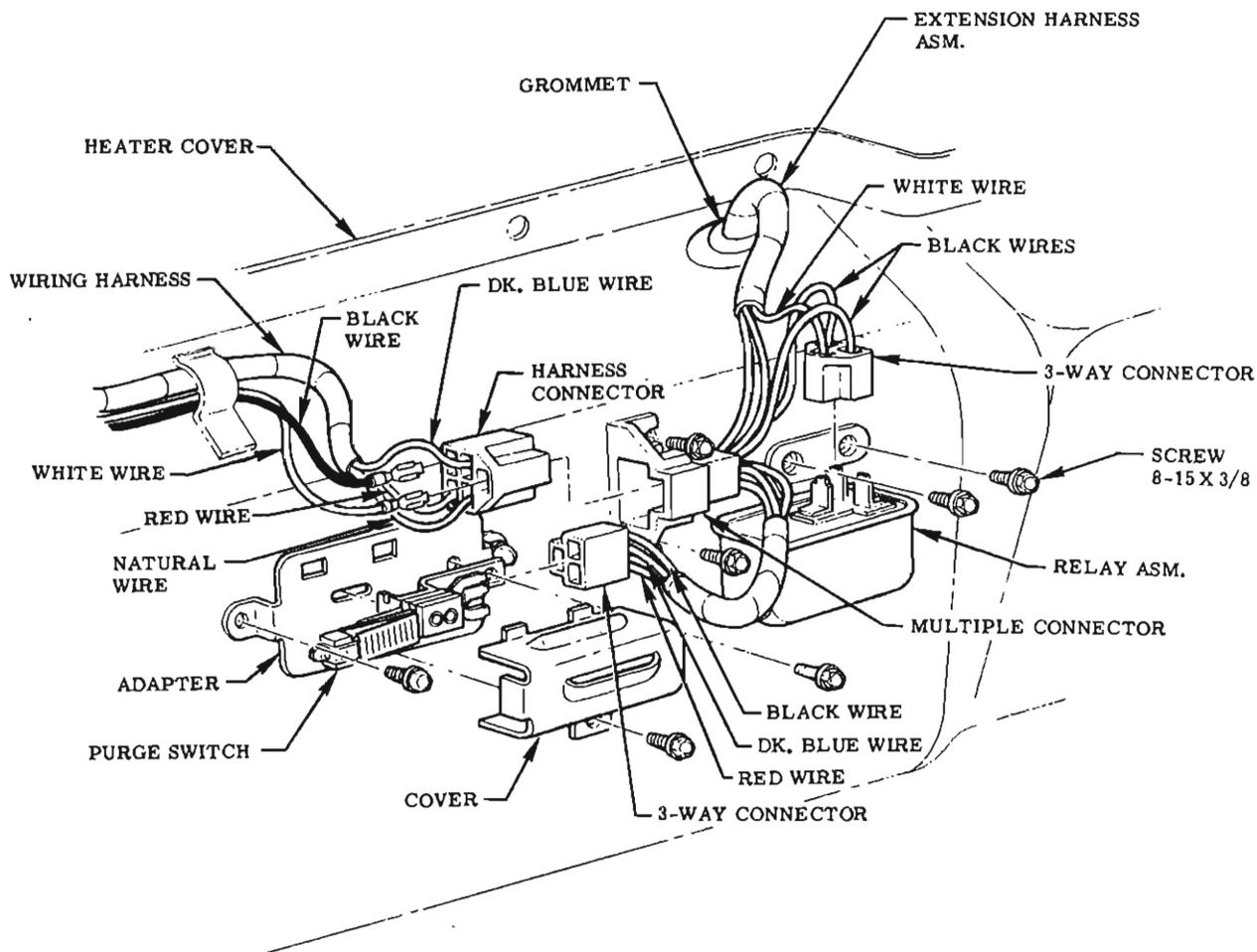


FIG. 4 PURGE SWITCH, MULTIPLE CONNECTOR & RELAY

STEP 19 SUB ASSEMBLE PURGE SWITCH & COVER TO ADAPTER WITH SCREWS (IN BAG A). SEE FIG. 4.

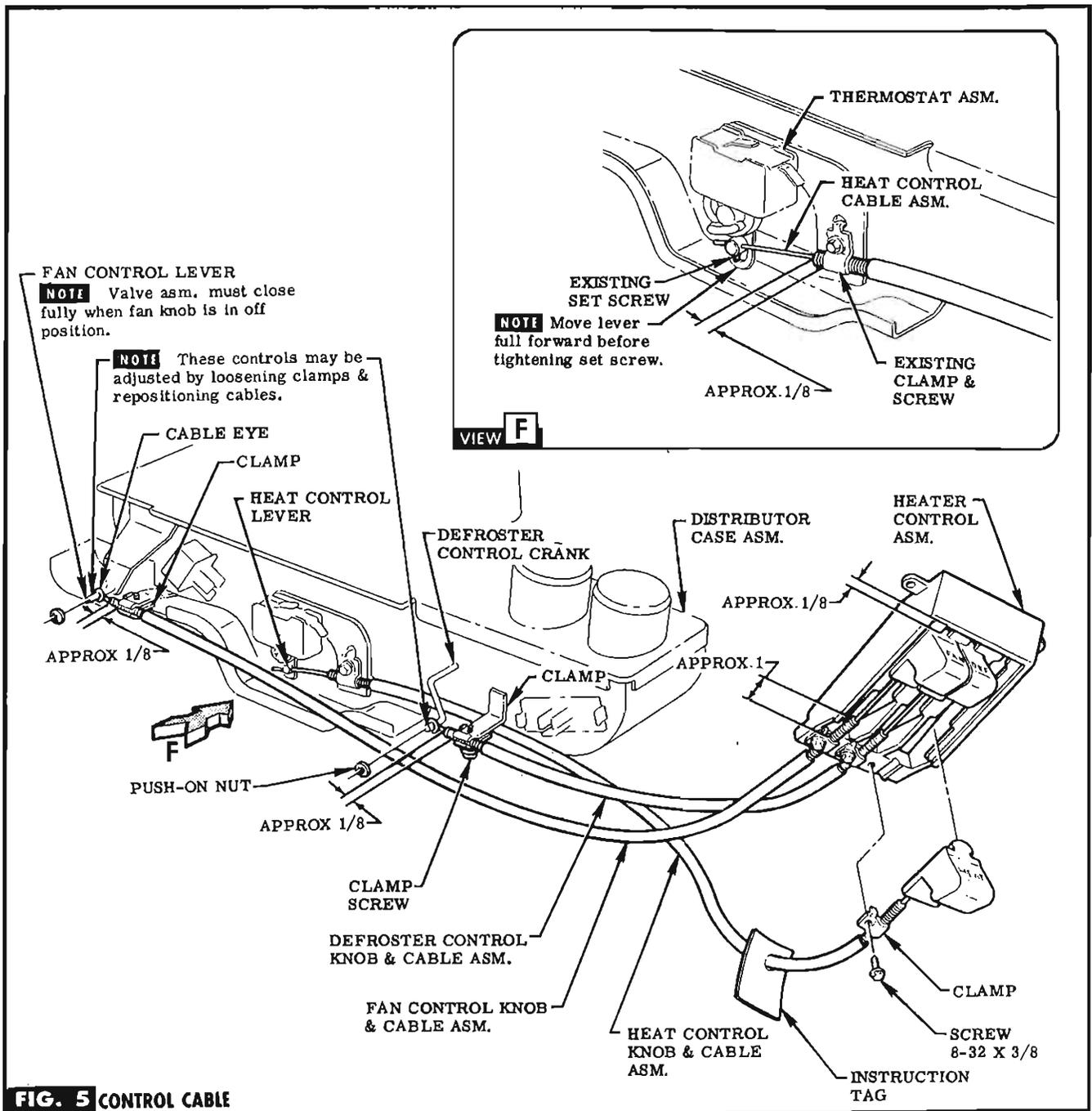
STEP 20 ATTACH ADAPTER SUB ASSEMBLY, MULTIPLE CONNECTOR & RELAY TO EXISTING HOLES IN COVER WITH SCREWS (IN BAG A). SEE FIG. 4.

STEP 21 INSERT TERMINALS OF WHITE & BLACK WIRES

INTO HARNESS CONNECTOR. SEE FIG. 4.

CAUTION White wire to top receptacle on connector.

STEP 22 PLUG HARNESS CONNECTOR TO MULTIPLE CONNECTOR, 3-WAY CONNECTOR (BLACK & WHITE WIRES) TO RELAY & REMAINING 3-WAY CONNECTOR (BLACK, DK. BLUE & RED WIRES) TO PURGE SWITCH. SEE FIG. 4.



STEP 23 INSERT FAN, DEFROSTER & HEAT CONTROL KNOB & CABLE ASSEMBLIES INTO SLOTS OF HEATER CONTROL. SLIDE CABLE SHEATHS UP INTO SLOTS & SECURE TO DIMENSION SHOWN WITH CLAMPS & SCREWS (IN BAG A). SEE FIG. 5.

STEP 24 MOVE HEAT CONTROL KNOB INTO DOWN POSITION, WITHIN 1/4 INCH OF CABLE SHEATH. ROUTE HEAT CONTROL CABLE THRU LEVER (ON THERMOSTAT). SECURE CABLE TO DISTRIBUTOR WITH EXISTING CLAMP & SCREW TO DIMENSION SHOWN. MOVE LEVER (ON THERMOSTAT) FULL FORWARD & TIGHTEN SET SCREW. SEE FIG. 5 & VIEW F.

STEP 25 ROUTE FAN & DEFROSTER CONTROL CABLES TO DISTRIBUTOR. ATTACH FAN CONTROL TO LEVER & DEFROSTER CONTROL TO CRANK WITH PUSH-ON NUTS (IN BAG A). SEE FIG. 5.

STEP 26 SECURE FAN & DEFROSTER CONTROLS TO DISTRIBUTOR WITH EXISTING CLAMPS & SCREWS TO DIMENSION SHOWN. SEE FIG. 5.

STEP 27 ATTACH INSTRUCTION TAG TO HEAT CONTROL CABLE NEAR CONTROL. SEE FIG. 5.

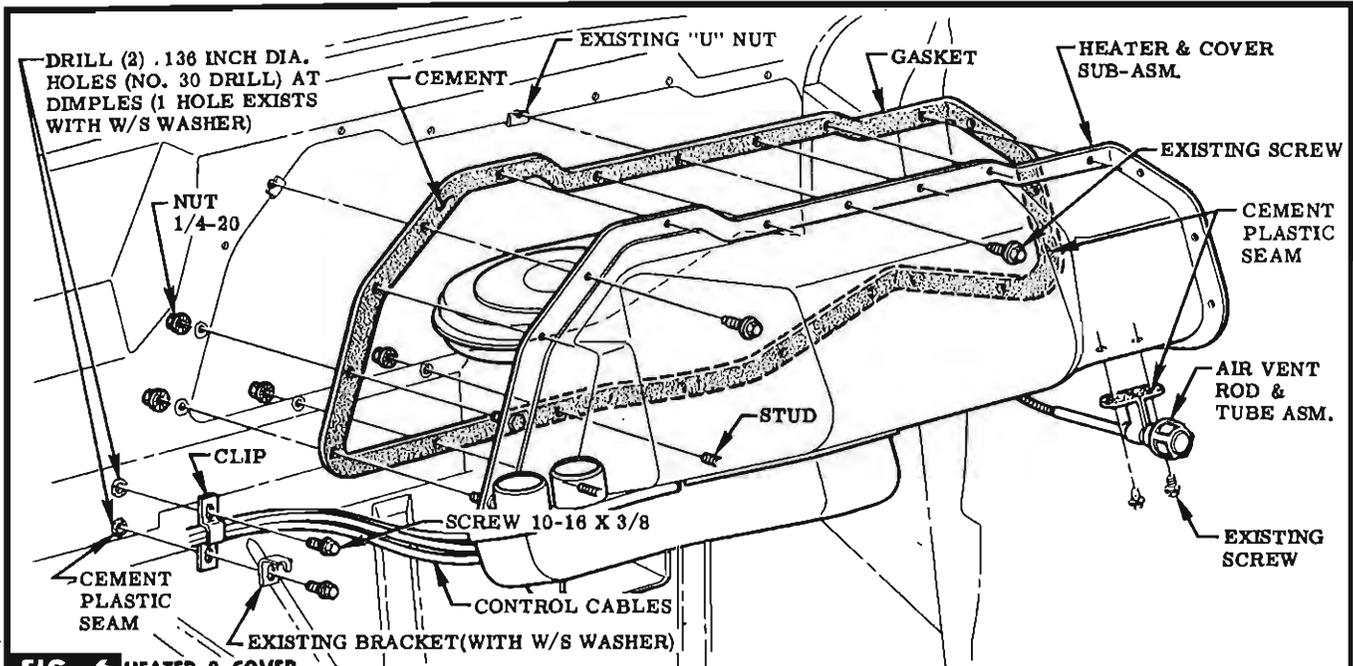


FIG. 6 HEATER & COVER

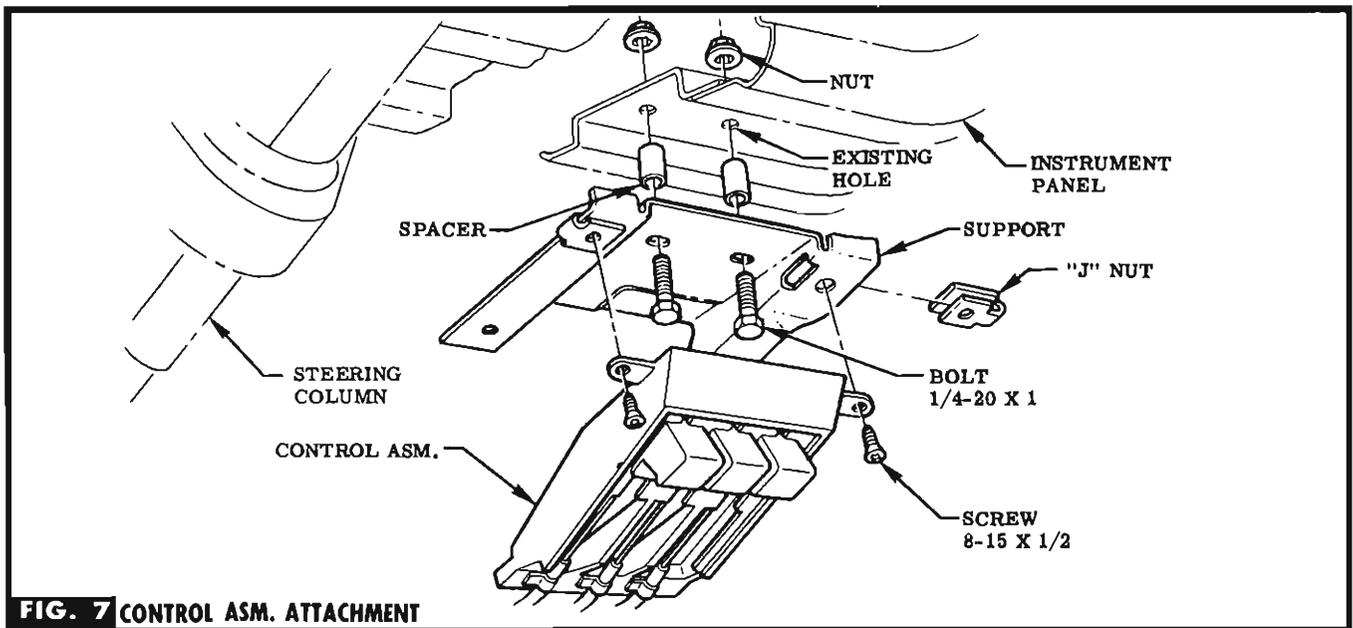


FIG. 7 CONTROL ASM. ATTACHMENT

STEP 28 REMOVE EXISTING R. H. AIR VENT ROD & TUBE ASM. & DISCARD. RETAIN ATTACHING PARTS.

STEP 29 CEMENT GASKET TO COVER & APPLY PLASTIC SEAM CEMENT TO GASKET AT ATTACHING HOLES & TO DASH AT STUD HOLES. ATTACH COVER TO DASH PANEL WITH EXISTING "J" NUTS, RETAINED SCREWS & PROVIDED NUTS (IN BAG B). SEE FIG. 6.

STEP 30 APPLY PLASTIC SEAM CEMENT BETWEEN AIR VENT ROD & TUBE ASM. & COVER, THEN ATTACH WITH RETAINED SCREWS. SEE FIG. 6.

STEP 31 IF W/S WASHER EXISTS, REMOVE & RETAIN RESERVOIR BRACKET, DISCARD SCREW, LOCATE DIMPLE & DRILL

HOLE. SEE FIG. 6.

STEP 32 IF W/S WASHER DOES NOT EXIST, LOCATE DIMPLES & DRILL HOLES. SEE FIG. 6.

STEP 33 APPLY PLASTIC SEAM CEMENT TO HOLES & ATTACH CONTROL CABLES TO DASH PANEL WITH CLIP & SCREWS PROVIDED (IN BAG A). **NOTE** If W/S washers exist, attach retained bracket to bottom of clip. SEE FIG. 6.

STEP 34 ATTACH SUPPORT TO INSTRUMENT PANEL WITH SPACERS & ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.

STEP 35 ATTACH CONTROL ASM. TO SUPPORT WITH ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.

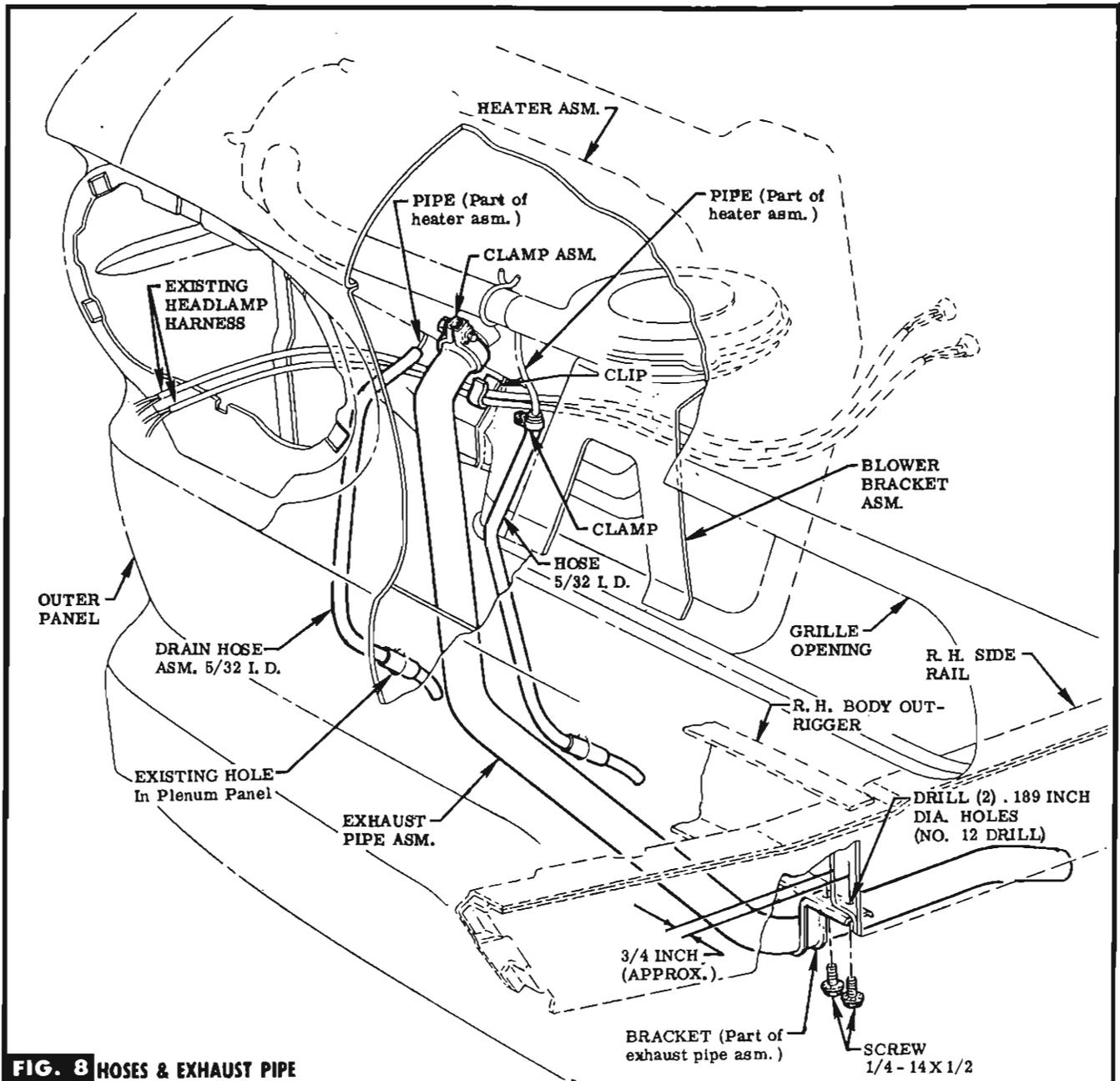


FIG. 8 HOSES & EXHAUST PIPE

STEP 36 INSERT EXHAUST PIPE THRU EXISTING OPENING IN PLENUM PANEL, FIT CLAMP ASM. PROVIDED OVER TOP & SLIDE EXHAUST PIPE OVER HEATER PIPE. SEE FIG. 8.

STEP 37 USING DIMENSIONS SHOWN & PIPE ASM. BRACKET AS A TEMPLATE, CENTER PUNCH & DRILL HOLES IN BODY OUTRIGGER & SIDE RAIL AS SHOWN. SEE FIG. 8.

STEP 38 ATTACH EXHAUST PIPE TO SIDE RAIL USING SCREWS PROVIDED (IN BAG A). SEE FIG. 8.

STEP 39 COMPLETE ATTACHMENT OF EXHAUST PIPE TO HEATER BY SLIDING CLAMP ASM. INTO PLACE & TIGHTEN-

ING. SEE FIG. 8.

STEP 40 ATTACH GASOLINE FRONT PIPE HOSE TO HEATER PIPE WITH ATTACHING CLAMP PROVIDED (IN BAG C) & ROUTE THRU EXISTING HOLE IN PLENUM PANEL. SEE FIG. 8.

STEP 41 ATTACH DRAIN HOSE TO HEATER PIPE & ROUTE THRU EXISTING HOLE IN PLENUM PANEL. SEE FIG. 8.

STEP 42 INSTALL PREVIOUSLY REMOVED HEADLAMP. ROUTE WIRES & ATTACH TO CLIP ON COVER ASSEMBLY SEE FIG. 8.

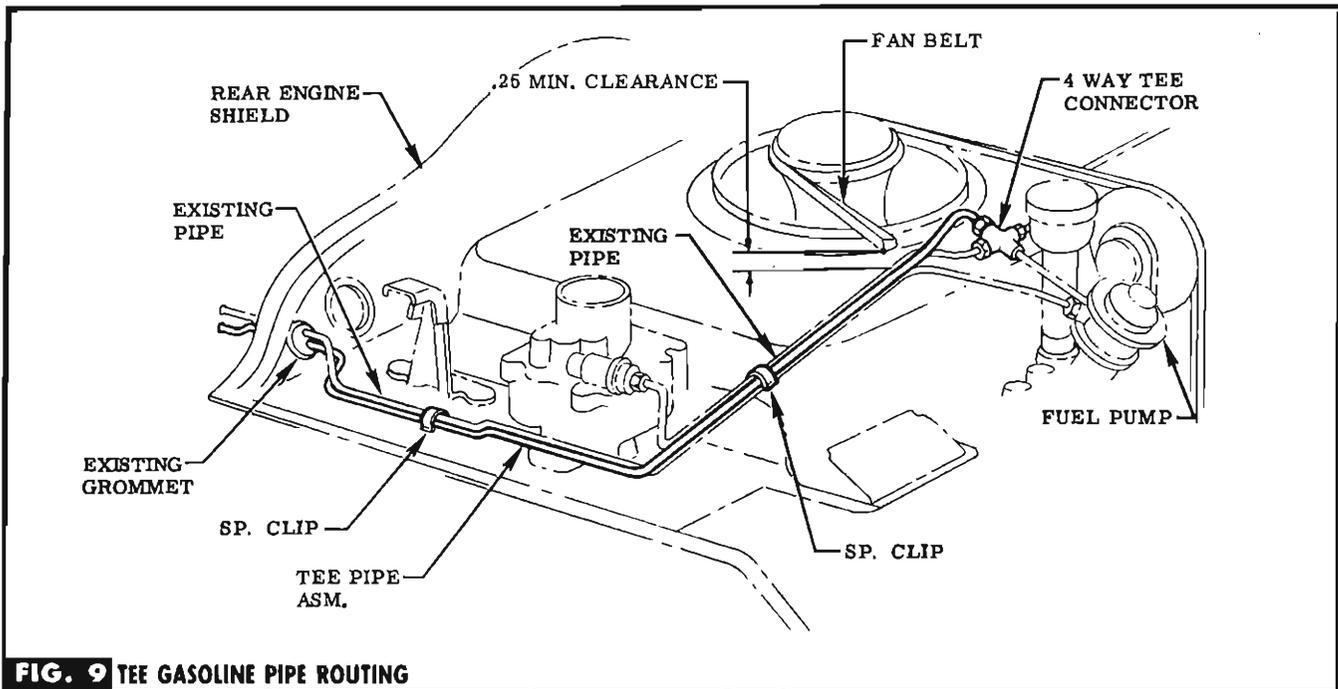


FIG. 9 TEE GASOLINE PIPE ROUTING

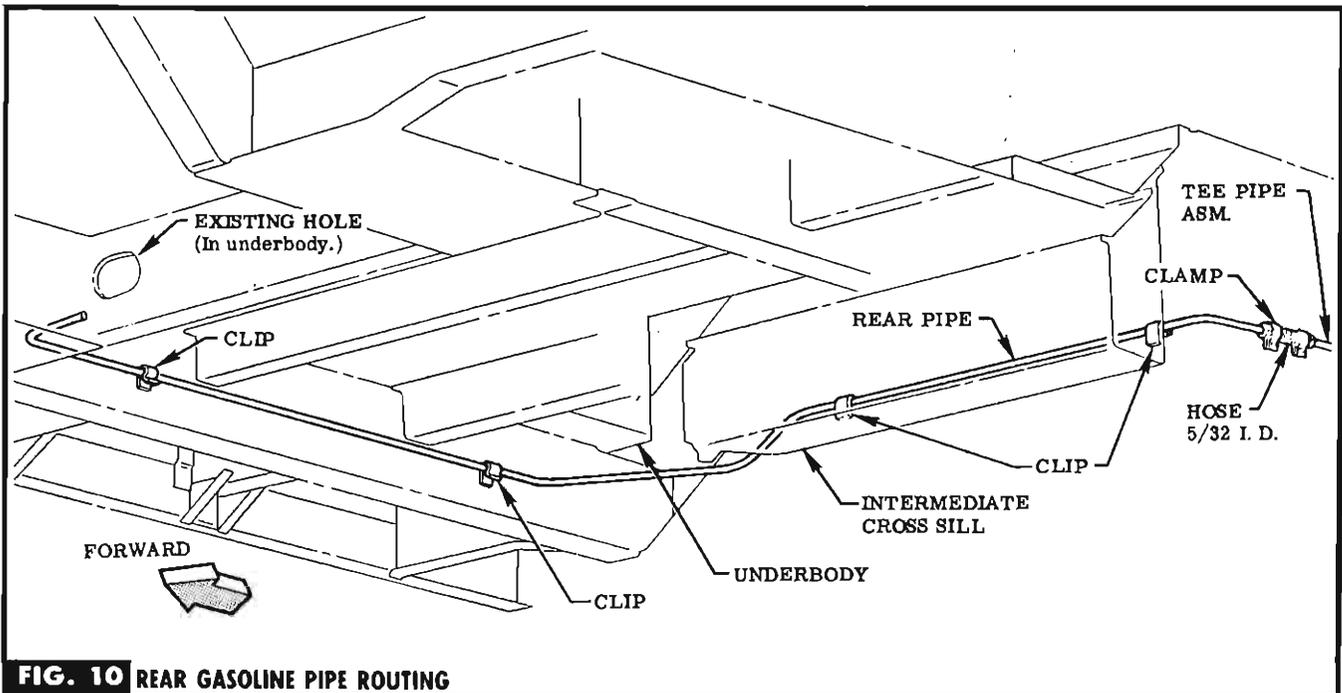


FIG. 10 REAR GASOLINE PIPE ROUTING

STEP 43 REMOVE & DISCARD 3 WAY TEE CONNECTOR & REPLACE WITH 4 WAY CONNECTOR PROVIDED (IN BAG C). SEE FIG. 9.

STEP 44 CONNECT TEE PIPE TO 4 WAY CONNECTOR. ROUTE ALONG SIDE EXISTING FUEL LINE & THRU GROMMET IN REAR ENGINE SHIELD. SECURE WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 9. **NOTE** Proper clearance

must be maintained between fan belt & tee pipe.

STEP 45 FROM UNDERSIDE OF VEHICLE, ROUTE REAR PIPE FORWARD & CLIP TO INTERMEDIATE CROSS SILL & TO SIDE RAIL WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 10.

STEP 46 JOIN REAR PIPE & TEE PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 10.

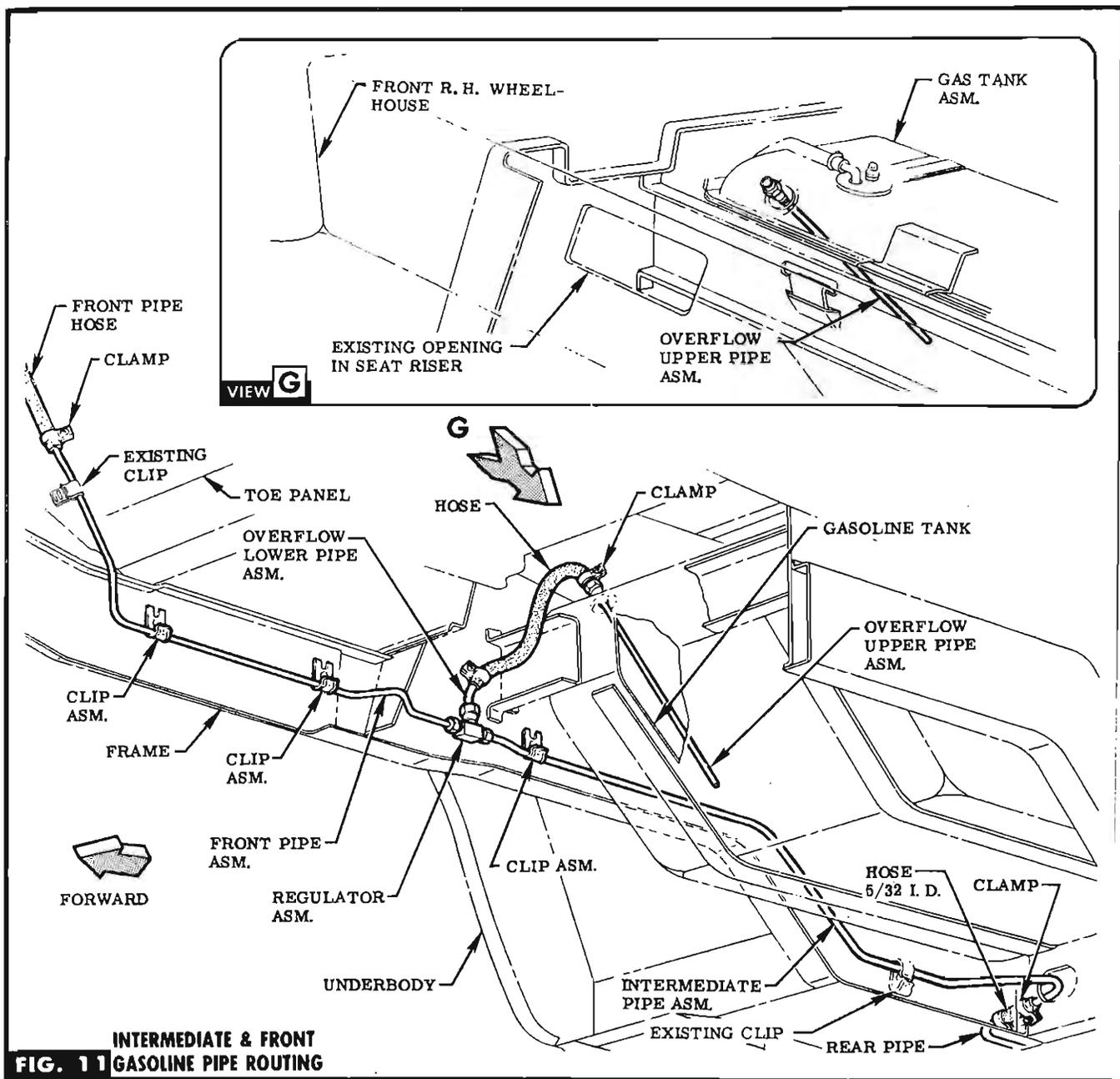


FIG. 11 INTERMEDIATE & FRONT GASOLINE PIPE ROUTING

STEP 47 ROUTE INTERMEDIATE PIPE FORWARD ALONG EXISTING PIPE, ATTACHING TO FRAME WITH EXISTING & PROVIDED CLIPS (IN BAG C). SEE FIG. 11.

STEP 48 JOIN INTERMEDIATE PIPE TO REAR PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

STEP 49 ATTACH REGULATOR TO INTERMEDIATE PIPE. SEE FIG. 11.

STEP 50 ROUTE FRONT PIPE FORWARD, ATTACHING TO FRAME WITH CLIPS PROVIDED (IN BAG C) & EXISTING CLIP ON TOE PANEL. SEE FIG. 11.

STEP 51 ATTACH FRONT PIPE TO REGULATOR. SEE FIG. 11.

STEP 52 ATTACH FRONT PIPE HOSE TO FRONT PIPE WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 11.

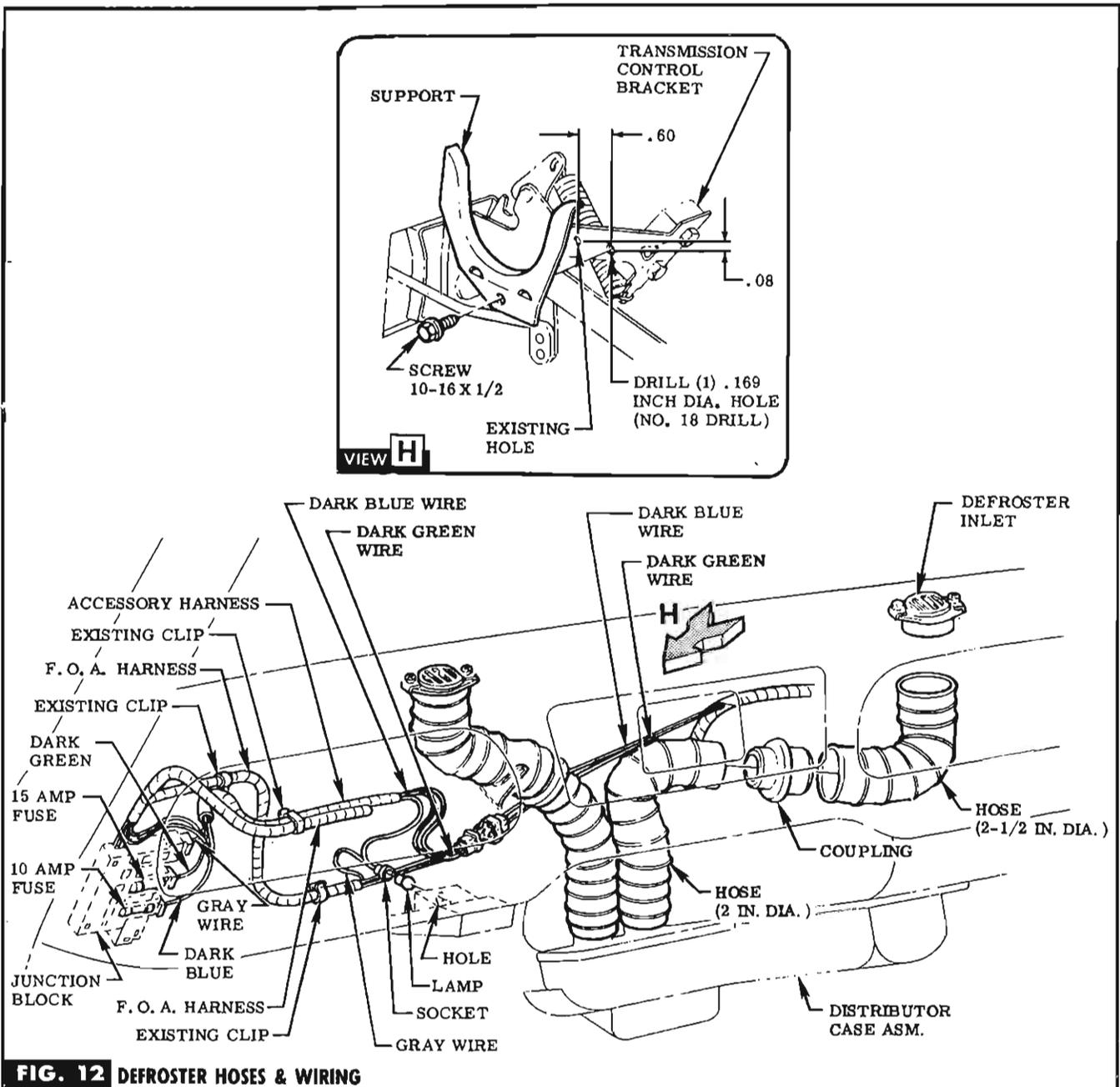
STEP 53 ATTACH OVERFLOW LOWER PIPE TO REGULATOR. SEE FIG. 11.

STEP 54 REMOVE COVER & SCREWS FROM FRONT FACE OF SEAT RISER & THRU OPENING IN SEAT RISER, REMOVE PLUG FROM TANK, RETAIN COVER & SCREWS. DISCARD PLUG.

STEP 55 SLIDE OVERFLOW UPPER PIPE THRU OPENING IN SEAT RISER, & THREAD INTO EXISTING HOLE. (FROM WHICH PLUG HAS BEEN REMOVED). SEE VIEW G.

STEP 56 JOIN UPPER & LOWER OVERFLOW PIPES WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

STEP 57 REPLACE ALL EXISTING PARTS PREVIOUSLY REMOVED.



STEP 58 IF AUTOMATIC TRANSMISSION EXISTS, DRILL HOLE & INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW (IN BAG A). SEE VIEW, H.

STEP 59 REMOVE GLOVE BOX. ASSEMBLE LONG & SHORT DEFROSTER HOSES USING COUPLINGS PROVIDED. INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR CASE. SEE FIG. 12. REPLACE GLOVE BOX. **NOTE** If automatic transmission exists route L. H. hose over hose support.

STEP 60 IF ACCESSORY HARNESS HAS BEEN INSTALLED UNTAPE & PLUG GRAY LEAD CONNECTOR INTO BACK OF JUNCTION BLOCK INTO RECEPTACLE MARKED "PANEL LPS." SEE FIG. 12. **NOTE** If radio exists gray wire will always be connected.

STEP 61 UNTAPE GRAY, DARK BLUE & DARK GREEN WIRES

FROM HARNESS. INSERT LAMP INTO SOCKET ON GRAY WIRE & PLUG INTO BACK OF CONTROL. CONNECT DARK BLUE & DARK GREEN WIRES TO HEATER HARNESS WIRE. SEE FIG. 12.

STEP 62 INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEATER-B, U. LPS." INSERT (15 AMP) FUSE & PLUG IN DARK GREEN WIRE. SEE FIG. 12.

STEP 63 INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEAT BLOW-GL. BOX LP." INSERT (11 AMP) FUSE & PLUG IN DARK BLUE WIRE. SEE FIG. 12.

INSPECTION & CHECKING PROCEDURE.

STEP 64 THE CONTROL ASM. FAN KNOB OPERATES THE VENTILATION BLOWER & HAS TWO SPEEDS, LOW-WITH THE KNOB PUSHED HALF WAY IN & HIGH-WITH THE KNOB PUSHED ALL WAY IN. TURN ON IGNITION & PUSH FAN KNOB IN TO BE SURE VENTILATION BLOWER WORKS AT BOTH SPEEDS.

STEP 65 THE COMBUSTION BLOWER HAS ONLY ONE SPEED (HIGH) & SHOULD WORK WHEN FAN IS IN EITHER LOW OR HIGH POSITION.

STEP 66 WHEN TURNING OFF HEATER OR IGNITION SWITCH, THE COMBUSTION BLOWER SHOULD CONTINUE TO OPERATE FOR APPROX. 30 SECONDS. IF THE COMBUSTION BLOWER DOES NOT TURN OFF WITHIN TWO MINUTES AFTER SHUTTING OFF IGNITION OR HEATER, THE PURGE SWITCH IS DEFECTIVE & MUST BE REPLACED.

STEP 67 IF EITHER OR BOTH BLOWERS DO NOT WORK, INSPECT ALL WIRING CONNECTIONS, ESPECIALLY THE FIVE WAY CONNECTOR ON THE COVER. IT IS ESSENTIAL THAT THE WHITE WIRE LEADING FROM THE COMBUSTION BLOWER ASM. BE INSERTED INTO THE CONNECTOR IN THE PROPER SLOT.

STEP 68 START ENGINE & LET IT IDLE. PUSH CONTROL ASM. HEAT KNOB ALL WAY IN. HEATER MUST IGNITE & OPERATE WITHOUT RUMBLING, POPPING, OR HAVING A SMOKY EXHAUST.

STEP 69 INSPECT ALL GASOLINE LINES TO BE SURE THERE ARE NO LEAKS.

STEP 70 HEATER MUST PRODUCE $150^{\circ} \pm 5^{\circ}$ OUTLET TEMPERATURE WITHIN 3 MINUTES WITH ENGINE AT IDLE. IF THE OUTLET TEMPERATURE REACHES 160° THIS INDICATES A FAULTY THERMOSTAT. IF THE OUTLET TEMPERATURE FAILS TO REACH 135° THIS INDICATES INADEQUATE GASOLINE FLOW & MAY BE CAUSED BY BENT PIPES, PLUGGED PIPES, NOZZLES, FITTINGS, OR A FAULTY FUEL PUMP.

STEP 71 GASOLINE PRESSURE AT THE HEATER SHOULD BE WITHIN THE RANGE OF 4.5 TO 5 P.S.I. IF THE PRESSURE IS HIGHER THAN 5 P.S.I. THE OVERFLOW REGULATOR IS FAULTY. IF THE PRESSURE IS LOWER THAN 4.5 P.S.I. THE ENGINE FUEL PUMP IS FAULTY. THE PRESSURE RANGE OF THE FUEL PUMP SHOULD BE WITHIN 6 TO 8 P.S.I.

STEP 72 REFER TO SHOP MANUAL FOR CORRECT HEATER MAINTENANCE & REPAIR.

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COURTESY LAMP INSTRUCTION SHEET

CORVAIR & CORVAIR 95

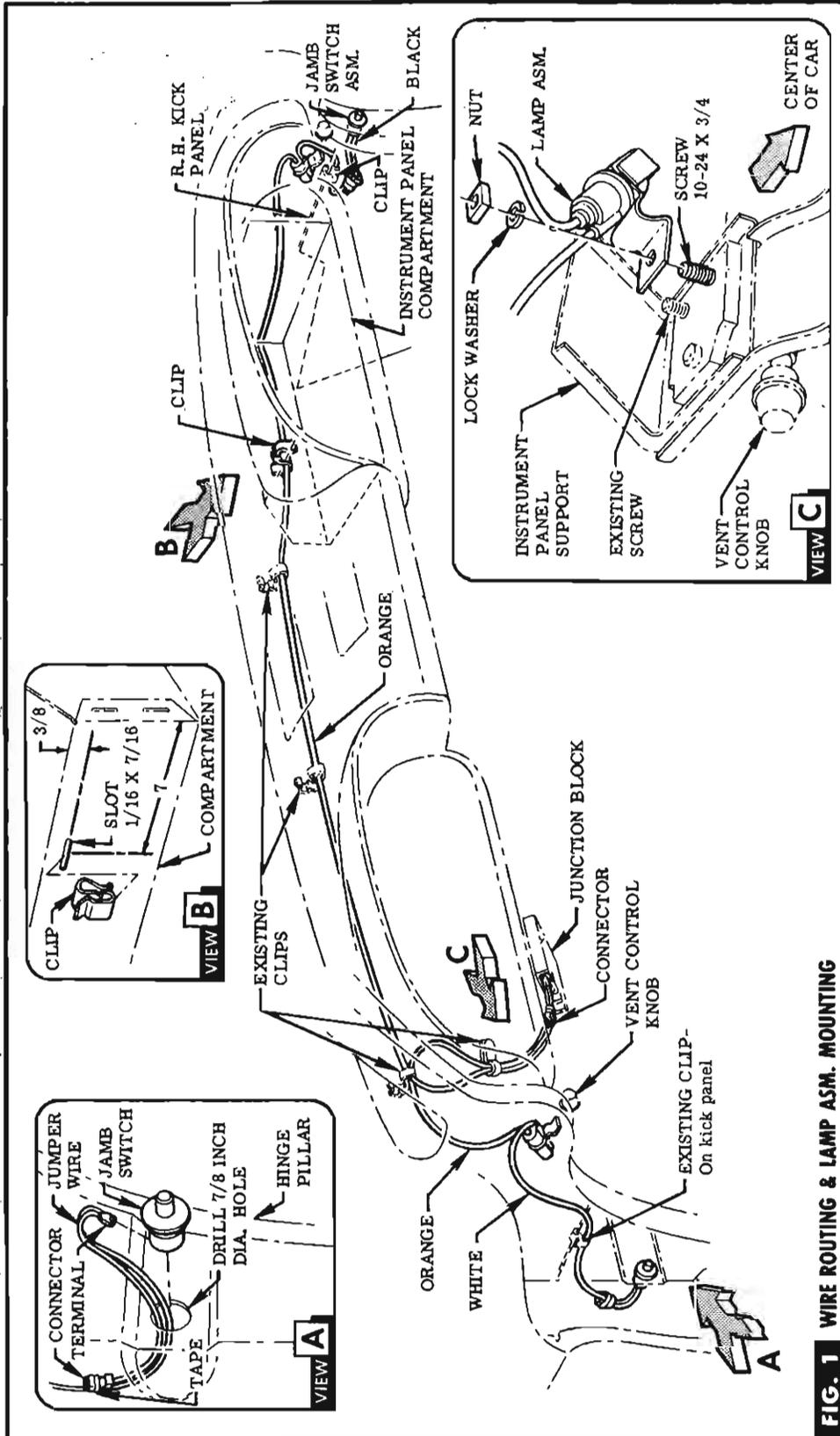
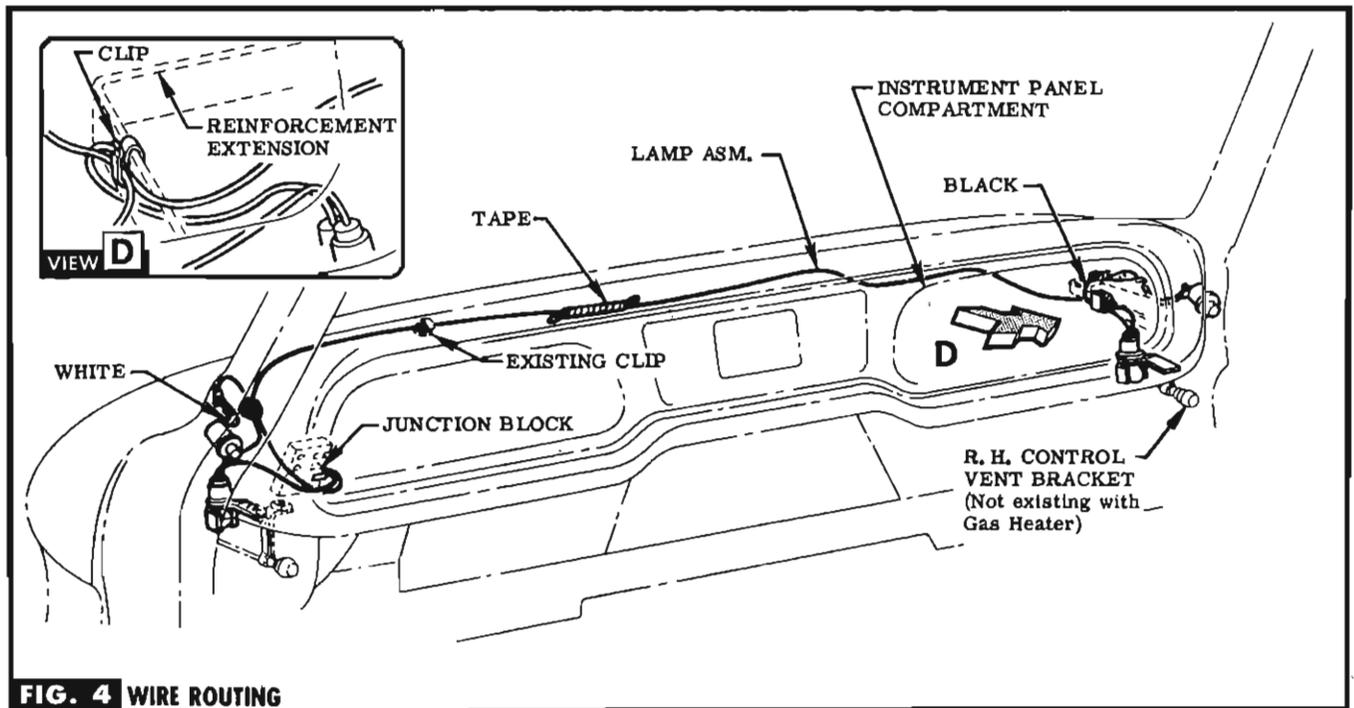
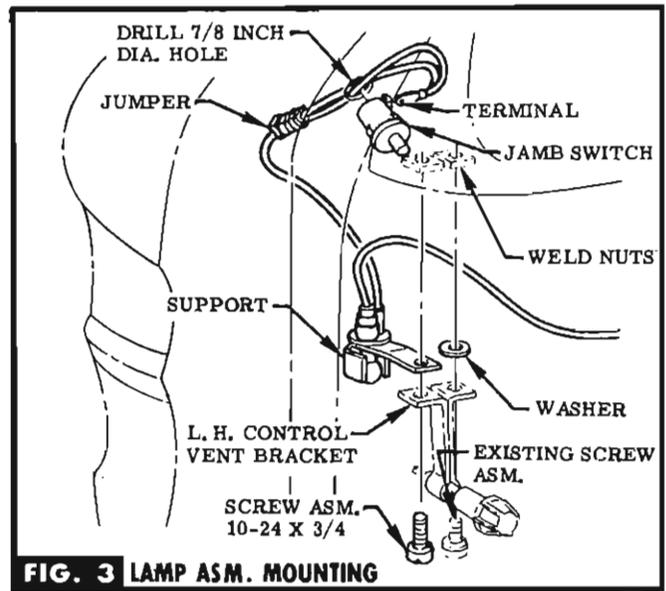
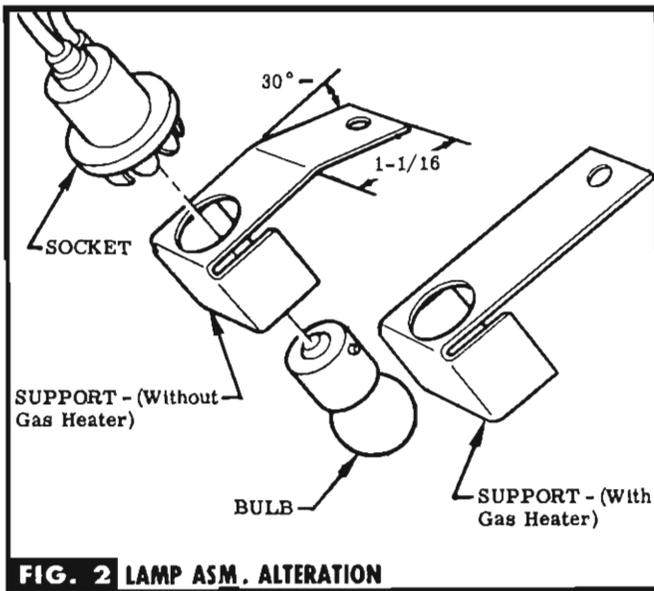


FIG. 1 WIRE ROUTING & LAMP ASM. MOUNTING

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- STEP 1** LOCATE & CUT SLOT ON BACK WALL OF INSTRUMENT PANEL COMPARTMENT & INSTALL CLIP THRU SLOT. SEE VIEW B.
- STEP 2** REMOVE L. & R.H. KICK PANELS & INSTALL CLIP ON TOP EDGE OF R.H. KICK PANEL. SEE FIG. 1. **NOTE** Clip is existing on L.H. kick panel.
- STEP 3** PLACE LAMP WITH WHITE WIRE IN ITS APPROXIMATE INSTALLED POSITION & ROUTE LAMP WITH BLACK LEAD THRU EXISTING & PROVIDED CLIPS TO R.H. SIDE OF VEHICLE. SEE FIG. 1.
- STEP 4** REMOVE EXISTING INBOARD SCREW THAT ATTACHES L. & R.H. CONTROL & INSTALL PROVIDED SCREW. ATTACH LAMPS TO THESE SCREWS WITH WASHERS & NUTS. SEE VIEW C.
- STEP 5** DRILL HOLES THRU EXISTING DIMPLES IN EACH FRONT DOOR HINGE PILLAR. SEE VIEW A.
- STEP 6** TAPE JUMPER WIRE & CONNECTOR TO TERMINAL WIRE & ROUTE THRU DRILLED HOLE IN PILLAR. THEN INSERT TERMINAL END INTO JAMB SWITCH & PRESS JAMB SWITCH INTO POSITION. SEE FIG. 1 & VIEW A.
- STEP 7** REPLACE KICK PANELS & HOOK WIRES INTO CLIPS ON TOP OF KICK PANELS. SEE FIG. 1.
- STEP 8** INSERT FUSE CLIP & FUSE INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEAT BLOW -GL. BOX LP." & PLUG IN CONNECTOR. SEE FIG. 1. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard fuse & clip.



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STEP 1a REMOVE BULB & SOCKET FROM EACH SUPPORT & ALTER SUPPORT AS SHOWN. REASSEMBLE SOCKETS, SUPPORTS & BULBS. SEE FIG. 2. **NOTE** If gasoline heater exists, lamp support must be straightened to eliminate bend.

STEP 2a PLACE LAMP WITH WHITE WIRE IN ITS APPROXIMATE INSTALLED POSITION & ROUTE LAMP WITH BLACK WIRE THRU EXISTING CLIP TO R. H. SIDE OF VEHICLE. SEE FIG. 4.

STEP 3a REMOVE EXISTING SCREWS THAT ATTACH L. & R. H. CONTROL & RETAIN (2). PLACE LAMP SUPPORT ON OUTBOARD SIDE & WASHER ON INBOARD SIDE BETWEEN CONTROL & INSTRUMENT PANEL & REATTACH CONTROLS WITH RETAINED & PROVIDED SCREWS. SEE FIG. 3. **NOTE** If gasoline heater exists, attach R. H. lamp support to existing inboard weld nut with provided screw.

STEP 4a DRILL HOLES THRU EXISTING DIMPLES IN EACH FRONT DOOR HINGE PILLAR. SEE FIG. 3.

STEP 5a TAPE JUMPER WIRE & CONNECTOR TO TERMINAL WIRE & ROUTE THRU DRILLED HOLE IN PILLAR. INSERT TERMINAL END INTO JAMB SWITCH & PRESS SWITCH INTO POSITION. SEE FIG. 3. **NOTE** Terminal must face inboard.

STEP 6a ATTACH WIRES TO REINFORCEMENT EXTENSION, BOTH SIDES, WITH CLIPS. SEE FIG. 1 & VIEW D.

STEP 7a INSERT FUSE & CLIP INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEAT BLOW - GL. BOX LP." & PLUG IN CONNECTOR. SEE FIG. 4. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard fuse & clip.

STEP 8a LOOP & TAPE ANY EXCESS WIRE. SEE FIG. 4.

988346
DOME LAMP INSTRUCTION SHEET

R-1205 & 1206

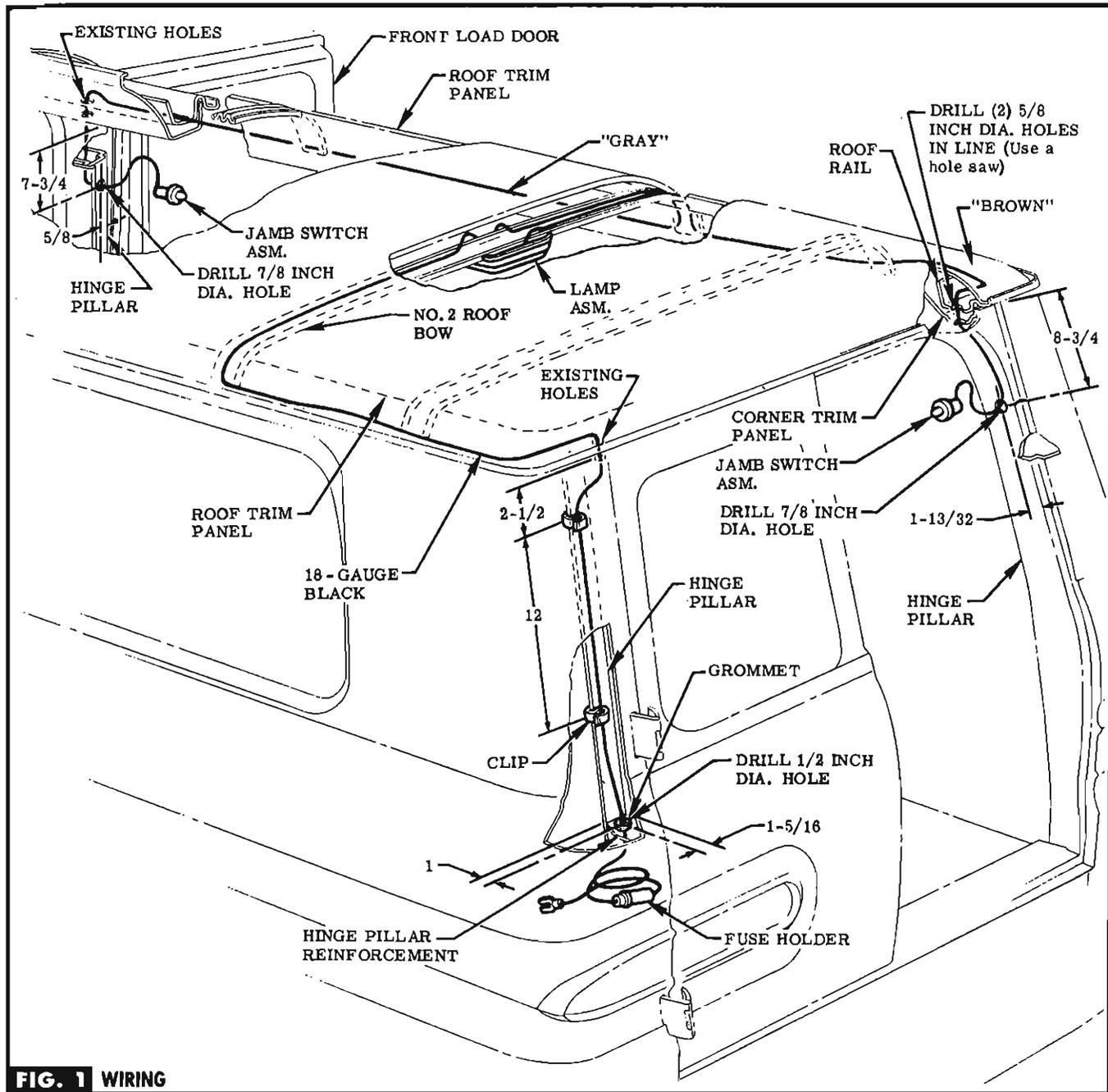


FIG. 1 WIRING

STEP 1 REMOVE REAR TRIM PANELS FIRST IF VEHICLE IS MODEL 1206.

STEP 2 LOCATE, CENTER PUNCH, & DRILL HOLE IN L. H. REAR DOOR HINGE PILLAR REINFORCEMENT, SEE FIG. 1.

STEP 3 PUSH BARE END OF WIRE ASM. THRU GROMMET & SLIDE GROMMET ALONG WIRE TO A POINT ABOUT (12) INCHES FROM FUSE HOLDER. THREAD BARE END OF WIRE THRU DRILLED HOLE FROM UNDER REINFORCEMENT. THEN CLIP WIRE TO PILLAR & ROUTE TO FRONT OF SECOND ROOF BOW FROM REAR. SEE FIG. 1. USE STIFF WIRE TO ASSIST ROUTING THRU HOLES & AROUND CORNERS.

NOTE If customer desires to change location in vehicle, procure same gauge wire as specified & splice, solder & tape.

STEP 4 CRIMP & SOLDER BARE END OF WIRE TO CLIP. REMOVE LENS FROM LAMP ASM. INSERT CLIP INTO BASE. INSERT LAMP INTO CLIPS. REPLACE LENS. SEE FIG. 2 & VIEW A.

STEP 5 LOCATE, CENTER PUNCH, & DRILL HOLES IN R. H. FRONT LOAD DOOR & R. H. REAR DOOR HINGE PILLARS. SEE FIG. 1.

STEP 6 FROM INSIDE OF VEHICLE LOCATE, CENTER PUNCH, & CUT HOLES IN R. H. CORNER TRIM PANEL & ROOF RAIL, IF ACCESS HOLES DO NOT EXIST. LOCATE SYMMETRICALLY OPPOSITE TO HOLES ON L. H. SIDE. SEE FIG. 1. **CAUTION** Do not drill thru roof panel.

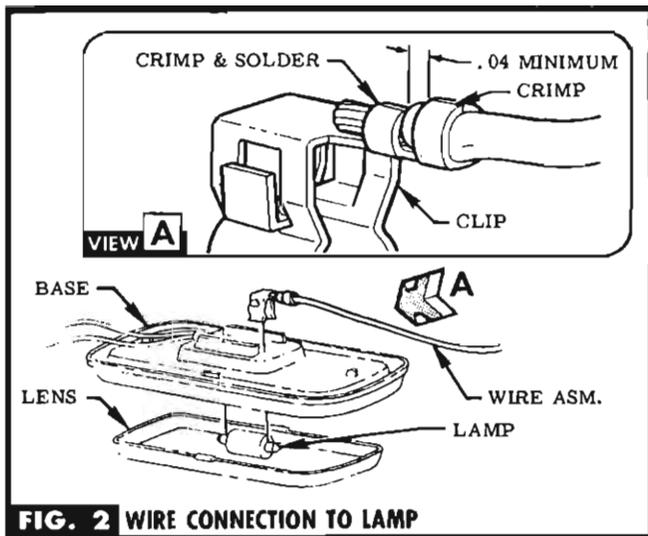


FIG. 2 WIRE CONNECTION TO LAMP

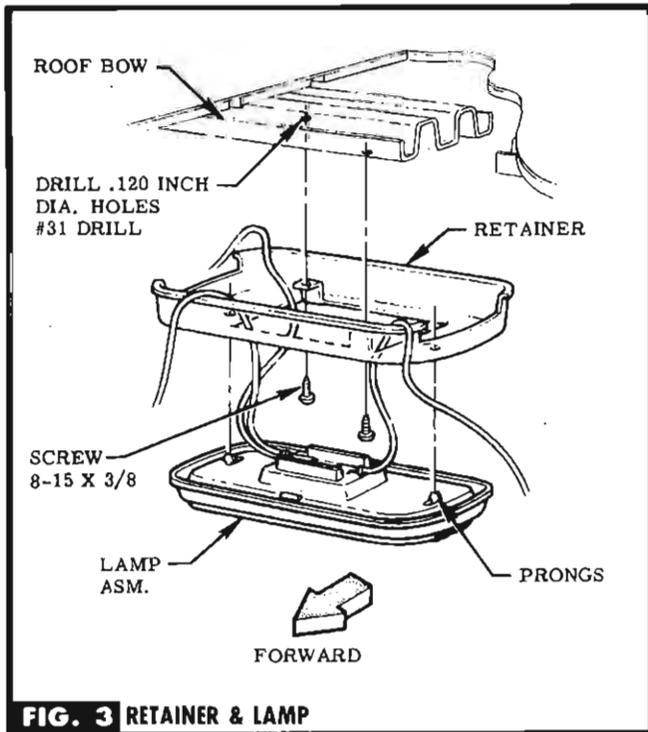


FIG. 3 RETAINER & LAMP

STEP 7 POSITION RETAINER ON CENTER OF REAR ROOF BOW & USE IT AS A TEMPLATE TO DRILL HOLES. SEE FIG. 3. **CAUTION** Do not drill thru roof panel.

STEP 8 PASS LAMP ASM. THRU RETAINER & ATTACH RETAINER TO BOW WITH SCREWS. SEE FIG. 3.

STEP 9 DRAW LAMP ASM. UP TO RETAINER BY PULLING OUT WIRE LEADS THEN PRESS LAMP ASM. TO RETAINER UNTIL PRONGS SNAP INTO PLACE. SEE FIG. 3.

STEP 10 PUSH WIRES OVER BEHIND FLANGES OF ROOF BOW. ROUTE BROWN & GRAY WIRES BEHIND R. H. ROOF TRIM PANEL THRU ACCESS HOLES TO DOOR HINGE PILLARS. SEE FIG. 1, SHEET 1. **NOTE** Use stiff wire to

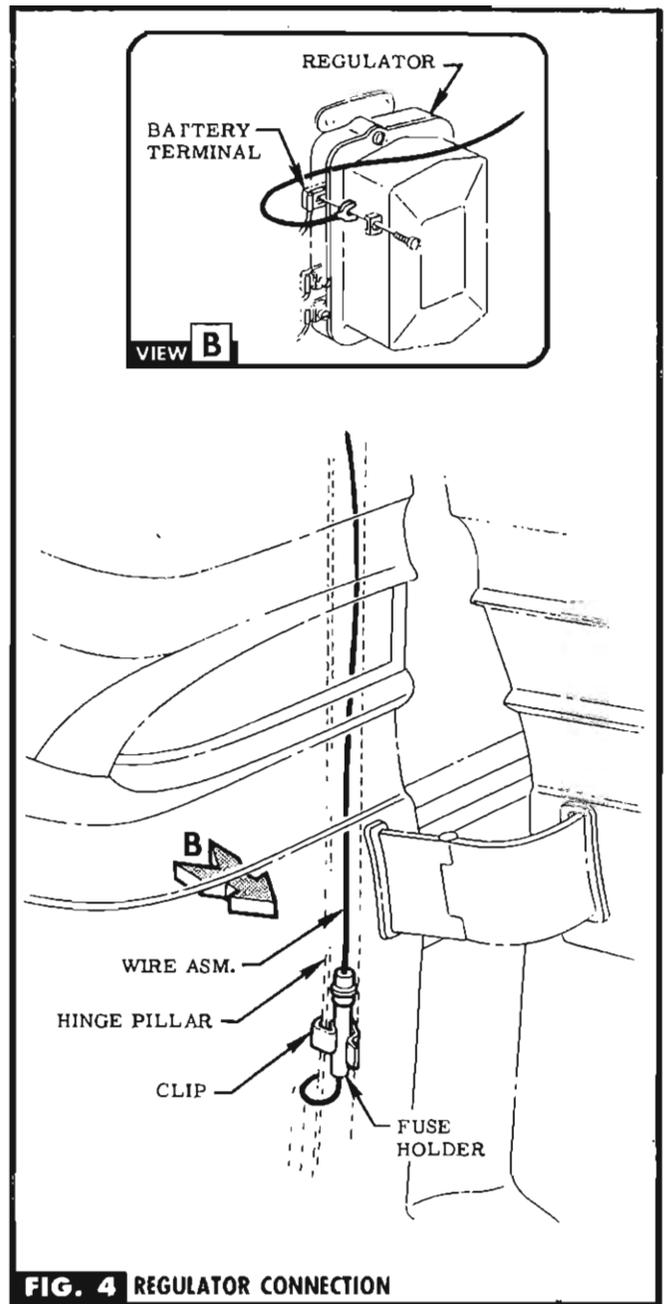


FIG. 4 REGULATOR CONNECTION

assist routing thru holes & around corners.

STEP 11 PULL TERMINALS OF BROWN & GRAY WIRES OUT THRU DRILLED HOLES. INSERT THEM INTO METAL CONNECTORS ON END OF JAMB SWITCHES & PUSH SWITCHES INTO PLACE. SEE FIG. 1.

STEP 12 ROUTE TERMINAL END OF WIRE ASM. TO FRONT OF REGULATOR, CLIP FUSE HOLDER TO HINGE PILLAR & CONNECT WIRE TO BATTERY TERMINAL ON REGULATOR. SEE FIG. 4 & VIEW B, & ALSO CLIP WIRE TO HINGE PILLAR. SEE FIG. 1.

STEP 13 INSERT GROMMET, PLACED ON WIRE ASM. IN STEP 3, INTO DRILLED HOLE IN REAR PILLAR REINFORCEMENT. REPLACE REAR TRIM PANELS IF REMOVED IN STEP 1.

985273

INSTRUMENT PANEL COMPARTMENT LIGHT SWITCH INSTRUCTION SHEET

CHEVROLET - CORVAIR - CORVAIR 95 - TRUCK & CHEVY

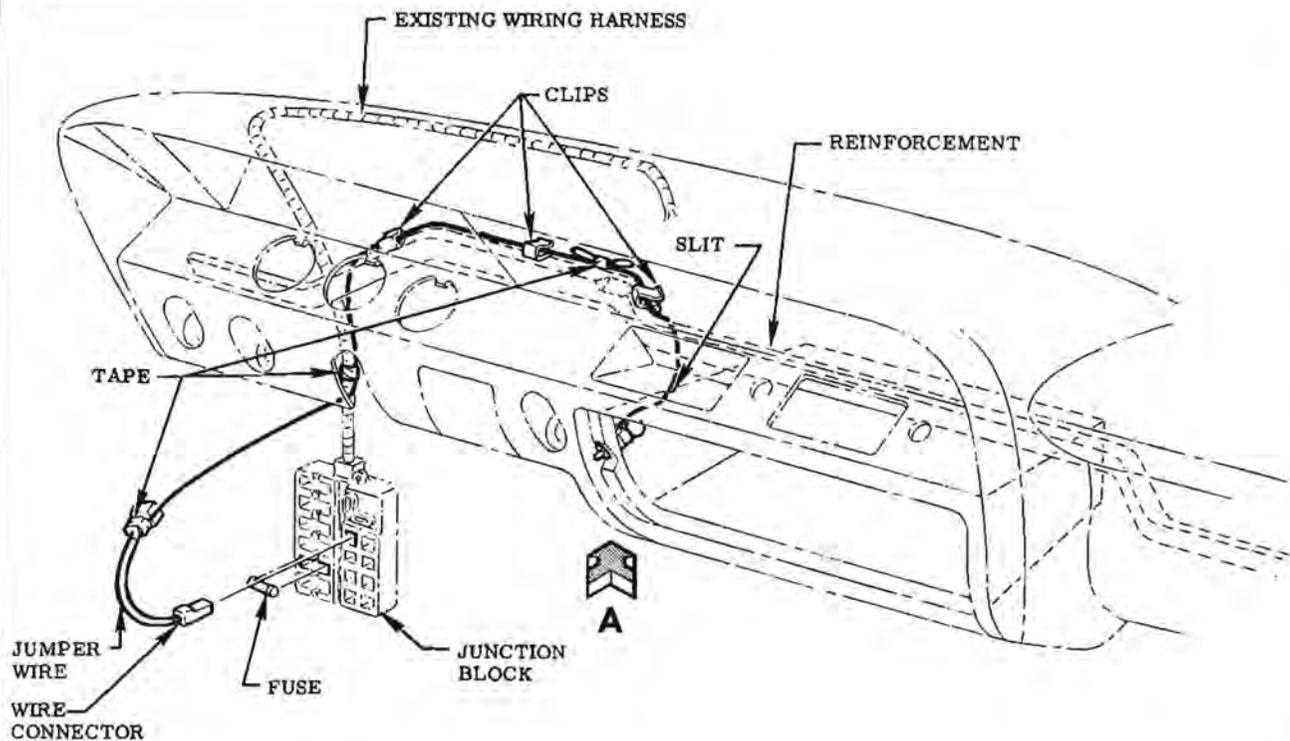
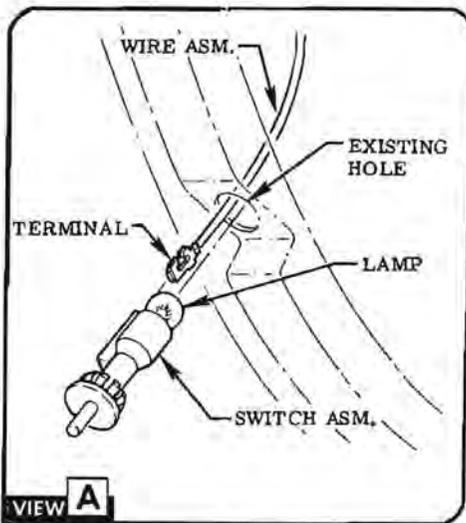


FIG. 1 CHEVROLET

STEP 1 ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 1 & VIEW A.

STEP 2 ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW A.

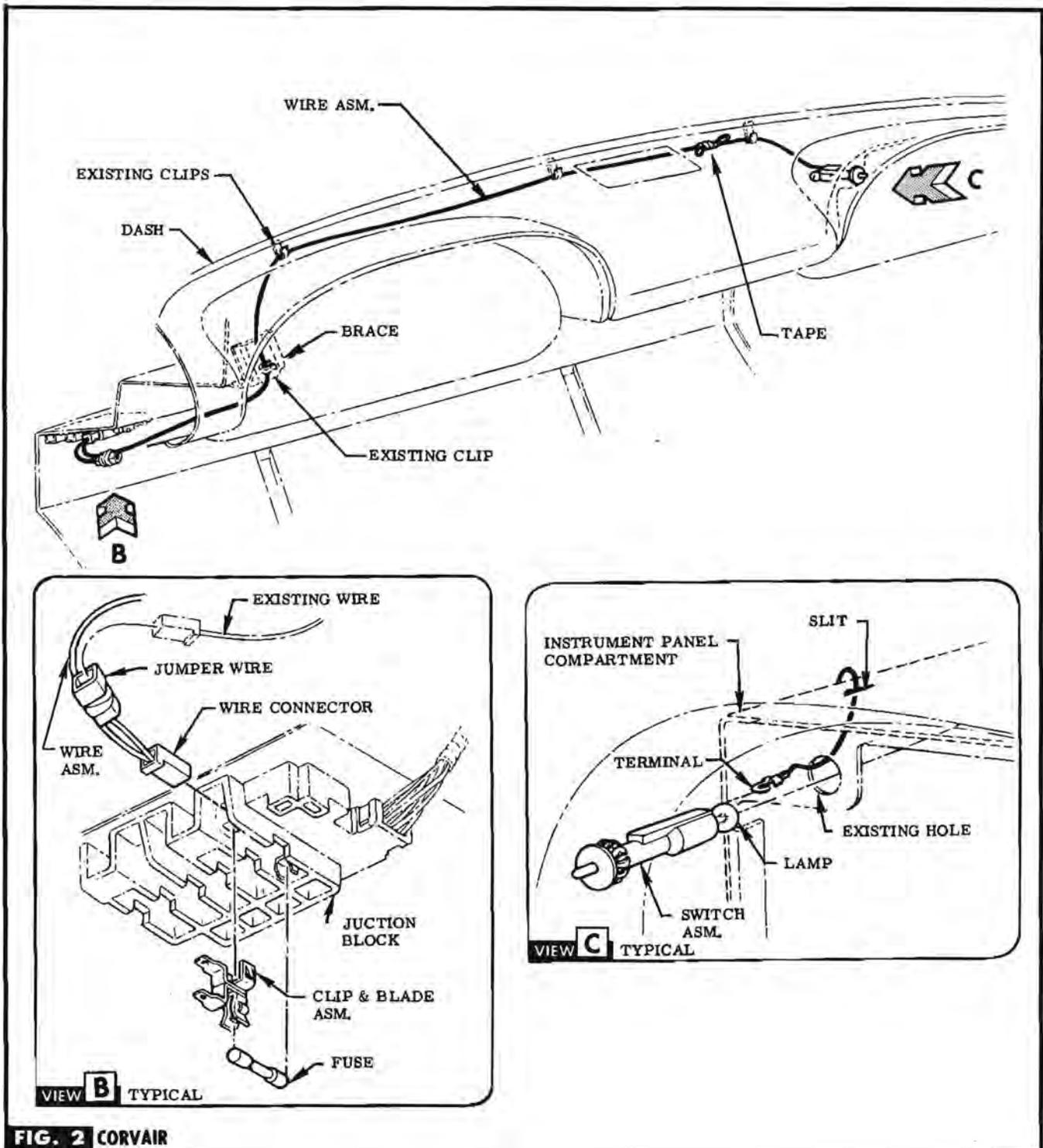
STEP 3 ROUTE WIRE ALONG REINFORCEMENT & ATTACH WITH THREE OF PROVIDED CLIPS. ROUTE WIRE WITH EXISTING HARNESS TO JUNCTION BLOCK. TAPE WIRE TO

HARNESS CLOSE TO JUNCTION BLOCK. SEE FIG. 1.

STEP 4 PLUG WIRE CONNECTOR INTO EITHER RECEPTACLE MARKED "CTSY." SEE FIG. 1. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

STEP 5 INSERT FUSE INTO RECEPTACLE MARKED "TAIL-LPS." SEE FIG. 1.

STEP 6 LOOP EXCESS WIRE & TAPE. SEE FIG. 1.
NOTE Discard remaining parts.



STEP 1a ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 2 & VIEW C.

STEP 2a ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW C.

STEP 3a ROUTE WIRE THRU EXISTING CLIPS (ON DASH) TO

JUNCTION BLOCK. SEE FIG. 2.

STEP 4a PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL. BOX LP.", INSERT FUSE & CONNECT WIRE, SEE VIEW D. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard clip & blade asm. & fuse.

STEP 5a LOOP & TAPE EXCESS WIRE. SEE FIG. 2.

NOTE Discard remaining parts.

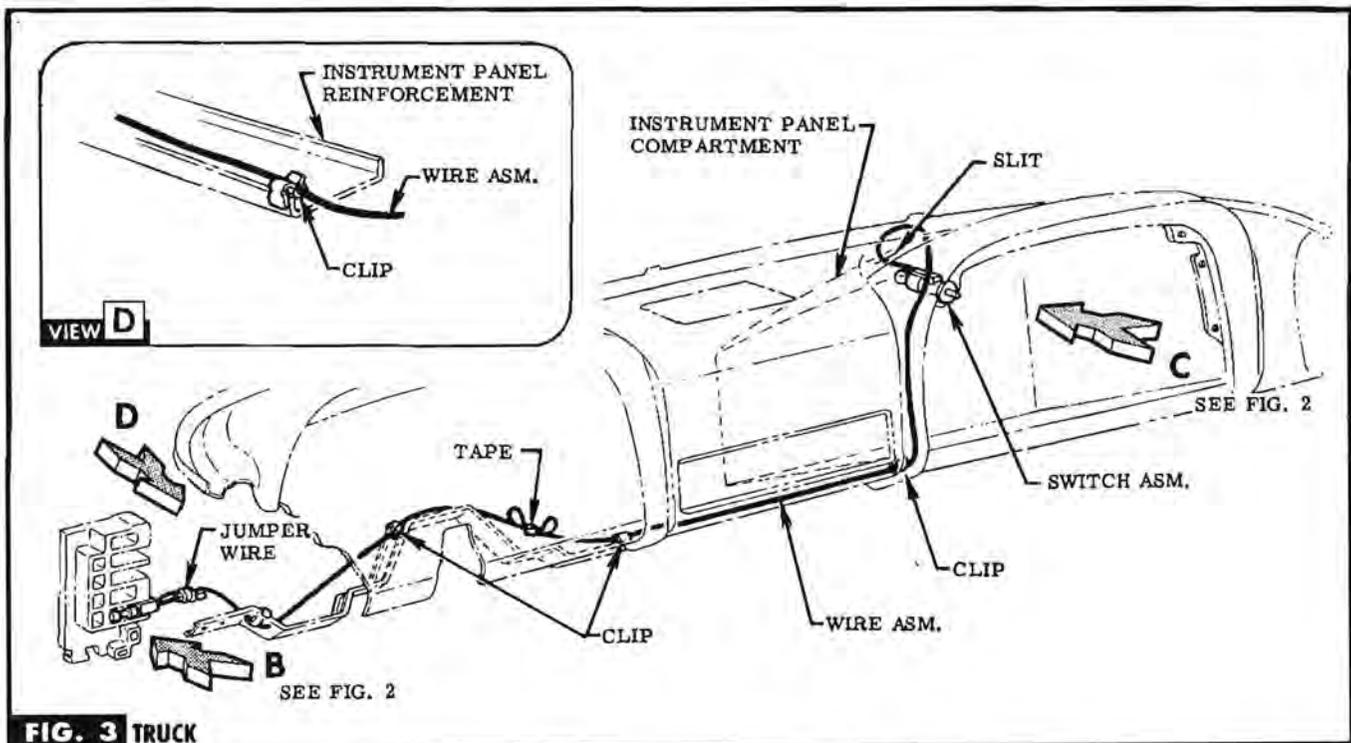


FIG. 3 TRUCK

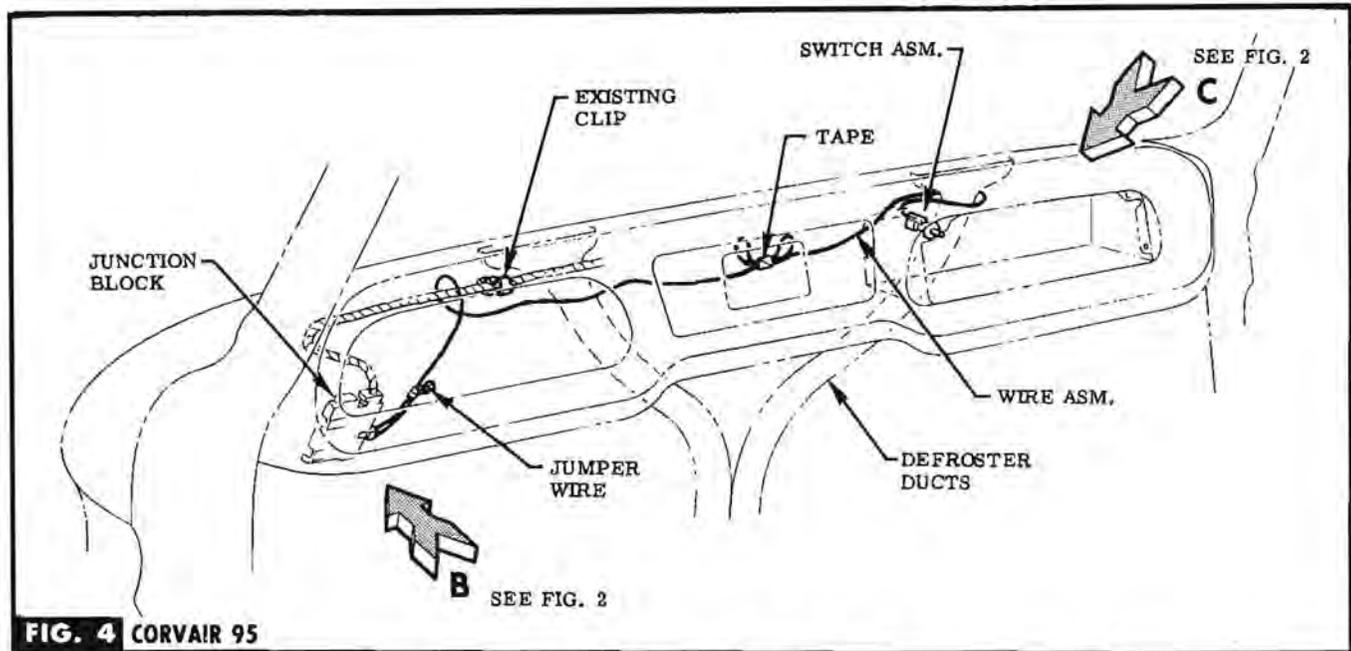


FIG. 4 CORVAIR 95

STEP 1b ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 3 OR 4 & VIEW C, FIG. 2.

STEP 2b ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE FIG. 3 OR 4 & VIEW C, FIG. 2.

STEP 3b (CORVAIR 95) ROUTE WIRE TO JUNCTION BLOCK BY LOOPING AROUND R. H. DEFROSTER DUCT, PASS OVER L. H. DEFROSTER DUCT, LOOP AROUND EXISTING WIRING HARNESS ALONGSIDE OF EXISTING CLIP. SEE FIG. 4.

STEP 4b (TRUCK) MOUNT CLIPS ON FORWARD FLANGE OF INSTRUMENT PANEL REINFORCEMENT & ROUTE WIRE THRU THESE CLIPS TO JUNCTION BLOCK. SEE FIG. 3, & VIEW D.

STEP 5b PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL. BOX LP." INSERT FUSE & CONNECT WIRE. SEE VIEW D & FIG. 2. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

STEP 6b LOOP & TAPE EXCESS WIRE. SEE FIG. 3 OR 4. **NOTE** Discard remaining parts.

985237
CIGARETTE LIGHTER INSTRUCTION SHEET

CORVAIR 95

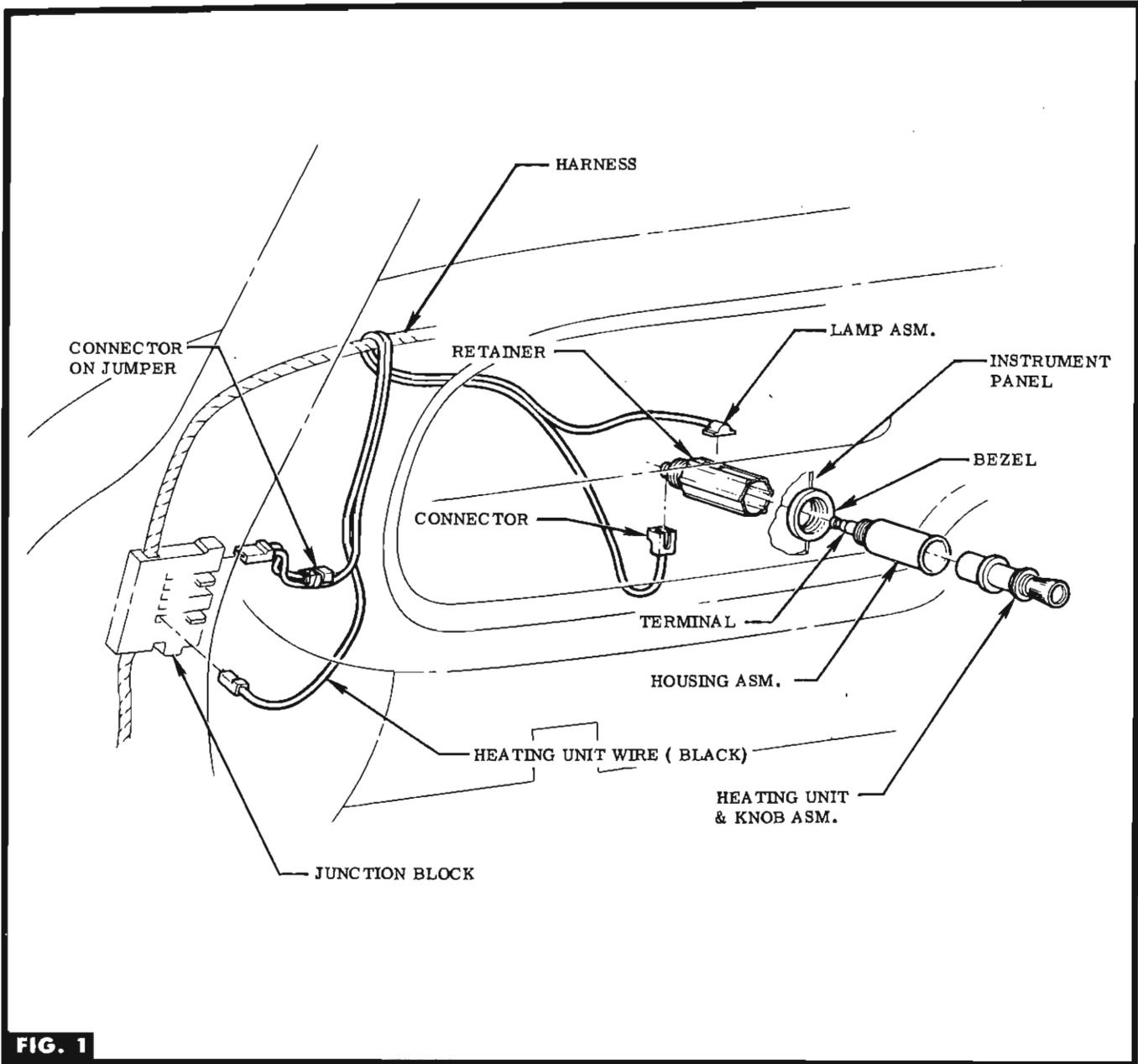


FIG. 1

STEP 1 REMOVE PLUG FROM HOLE IN INSTRUMENT PANEL.

STEP 2 INSERT HOUSING THRU BEZEL & HOLE IN INSTRUMENT PANEL & SECURE WITH RETAINER. PLUG HEATING UNIT INTO HOUSING. SEE FIG. 1.

STEP 3 ATTACH CONNECTOR TO TERMINAL ON HOUSING & INSERT LAMP INTO RETAINER. SEE FIG. 1.

STEP 4 LOOP WIRES AROUND HARNESS & ROUTE TO JUNCTION BLOCK. SEE FIG. 1.

STEP 5 PLUG BLACK WIRE CONNECTOR INTO OPENING IN JUNCTION BLOCK MARKED "CIG. LTR.," & CONNECTOR WITH JUMPER INTO OPENING MARKED "PANEL LPS." **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

OUTSIDE REAR VIEW MIRROR INSTRUCTION SHEET

CHEVROLET, CORVAIR, CORVAIR 95, TRUCK (PANEL & SUBURBAN) & *

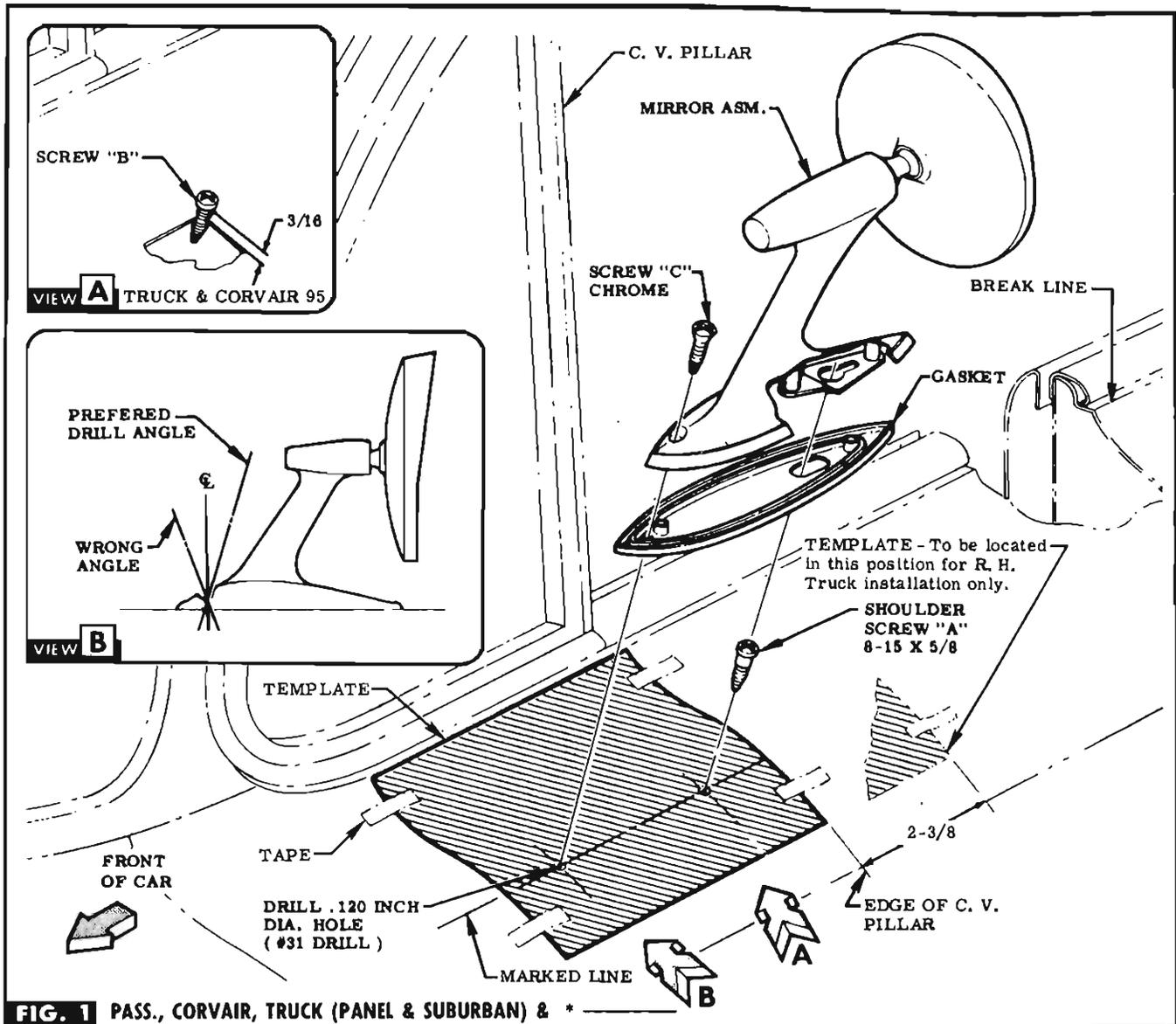


FIG. 1 PASS., CORVAIR, TRUCK (PANEL & SUBURBAN) & *

STEP 1 FOLLOW DIRECTIONS ON TEMPLATE FOR MODEL DESIGNATION & LOCATION. TAPE TEMPLATE IN PLACE. SEE FIG. 1 OR FIG. 2.

STEP 2 LIGHTLY CENTER PUNCH AT REAR HOLE LOCATION, & MARK CENTERLINE WITH CHALK OR GREASE PENCIL ON DOOR SURFACE FORWARD OF TEMPLATE. SEE FIG. 1 OR FIG. 2.

STEP 3 DRILL REAR HOLE AS DESIGNATED ON TEMPLATE, REMOVE TEMPLATE.

STEP 4 INSERT SCREW PROVIDED INTO REAR HOLE, SCREW "A" FOR CHEVROLET, CORVAIR & * ———. SCREW "B" FOR TRUCKS & CORVAIR 95. **NOTE** Use dimension in View "A" for Trucks & Corvaire 95. Adjust screw "B" so mirror will be tight.

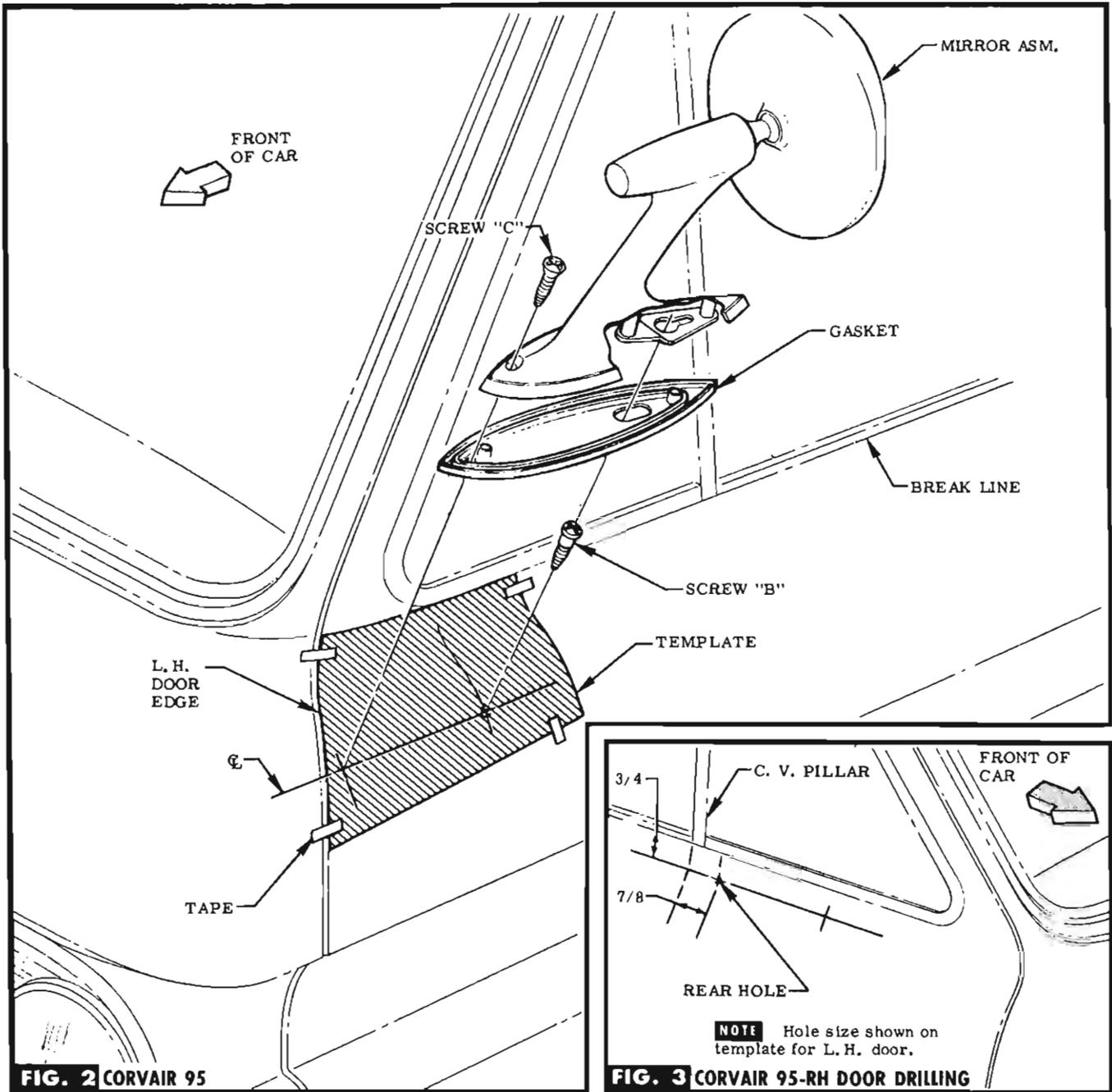
STEP 5 PLACE GASKET ON MIRROR BASE & PLACE MIRROR OVER SCREW "A" OR "B", SLIDE MIRROR FORWARD TO LOCK IN PLACE. SEE FIG. 1 OR FIG. 2.

STEP 6 LINE UP FORWARD TIP OF MIRROR BASE WITH LINE PREVIOUSLY MARKED ON DOOR. SEE FIG. 1 OR FIG. 2.

STEP 7 DRILL FRONT HOLE THRU EXISTING HOLE IN MIRROR BASE AT ANGLE AS SHOWN IN VIEW B. INSERT SCREW "C" PROVIDED, TIGHTEN SECURELY. SEE FIG. 1 OR FIG. 2.

NOTE Care should be taken not to mar chrome.

NOTE L. H. installation shown, R. H. installation same except to place template face down on Chevrolet, Corvaire, Truck & * ———. For R. H. Truck installation also use dimension shown in Fig. 1. For R. H. installation on Corvaire 95 use dimensions in Fig. 3.



985285
REAR VIEW MIRROR INSTRUCTION SHEET

R-10 SERIES

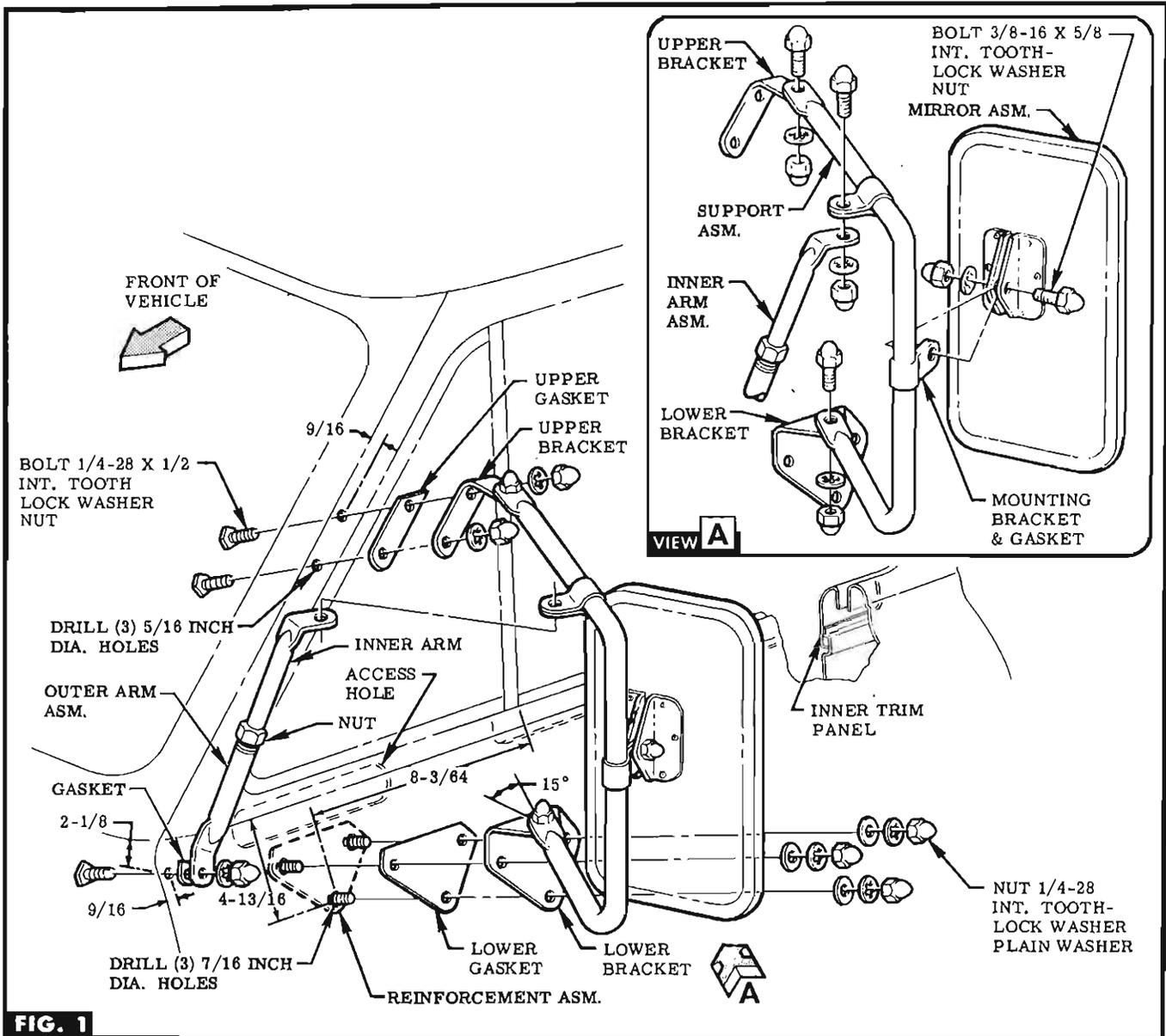


FIG. 1

STEP 1 REMOVE & RETAIN THE SIDE DOOR INNER TRIM PANEL.

STEP 2 ASSEMBLE UPPER & LOWER BRACKET TO SUPPORT WITH ATTACHING PARTS PROVIDED. SEE VIEW A.
NOTE L.H. & R.H. upper brackets are provided. Be sure bracket slants forward on L.H. side. SEE FIG. 1.

STEP 3 USING LOWER BRACKET AS TEMPLATE, LOCATE, CENTERPUNCH & DRILL HOLES IN DOOR. SEE FIG. 1.

STEP 4 FROM INSIDE OF DOOR, POSITION REINFORCEMENT THRU ACCESS HOLE & INTO DRILLED HOLES, FROM OUTSIDE OF DOOR ATTACH GASKET & LOWER BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1. REPLACE TRIM PANEL.

STEP 5 USING UPPER BRACKET AS TEMPLATE, LOCATE,

CENTERPUNCH & DRILL HOLES. SEE FIG. 1.

STEP 6 ATTACH UPPER BRACKET WITH UPPER GASKET & ATTACHING PARTS PROVIDED. SEE FIG. 1.

STEP 7 LOCATE ALONG CONTOUR, CENTERPUNCH & DRILL FORWARD HOLE FOR OUTER ARM. SEE FIG. 1.

STEP 8 ASSEMBLE INNER & OUTER ARM WITH NUT PROVIDED, & ATTACH OUTER ARM & GASKET TO DOOR WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

STEP 9 ATTACH INNER ARM TO SUPPORT WITH GASKET & BRACKET & ATTACHING PARTS PROVIDED. SEE FIG. 1 & VIEW A.

STEP 10 INSTALL MIRROR TO SUPPORT WITH GASKET & BRACKET & ATTACHING PARTS PROVIDED. SEE VIEW A.

985305

LEVEL PLATFORM INSTRUCTION SHEET

1244-54 MODELS

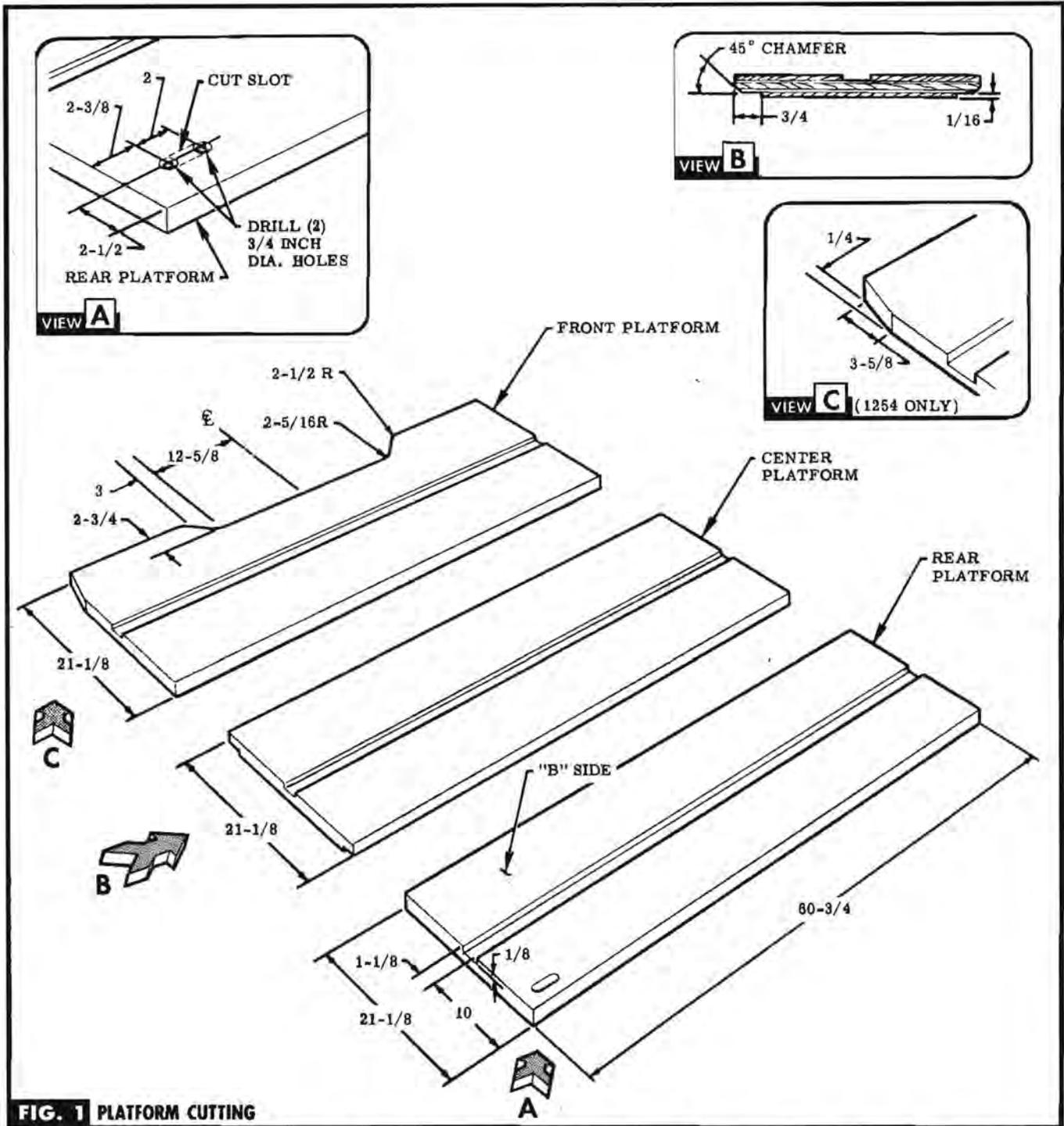


FIG. 1 PLATFORM CUTTING

- STEP 1** PURCHASE LOCALLY ENOUGH 3/4 INCH (5-PLY EXTERIOR GRADE "AB") PLYWOOD TO MAKE (3) EQUAL PARTS.
- STEP 2** CUT (3) EQUAL PARTS OF PLYWOOD TO DIMENSION SHOWN. SEE FIG. 1.
- STEP 3** CUT GROOVE IN ALL (3) PARTS ON "B" SIDE SEE FIG. 1.

- STEP 4** DRILL (2) HOLES & CUT SLOT IN (1) PART DESIGNATED "REAR PLATFORM". SEE VIEW A.
- STEP 5** CUT GROOVES & CHAMFER ALONG EDGES ON OPPOSITE SIDE OF GROOVE ON (1) PART DESIGNATED "CENTER PLATFORM". SEE VIEW B.
- STEP 6** CUT OUT AREA ON REMAINING PART DESIGNATED "FRONT PLATFORM". SEE FIG. 1. & VIEW C.

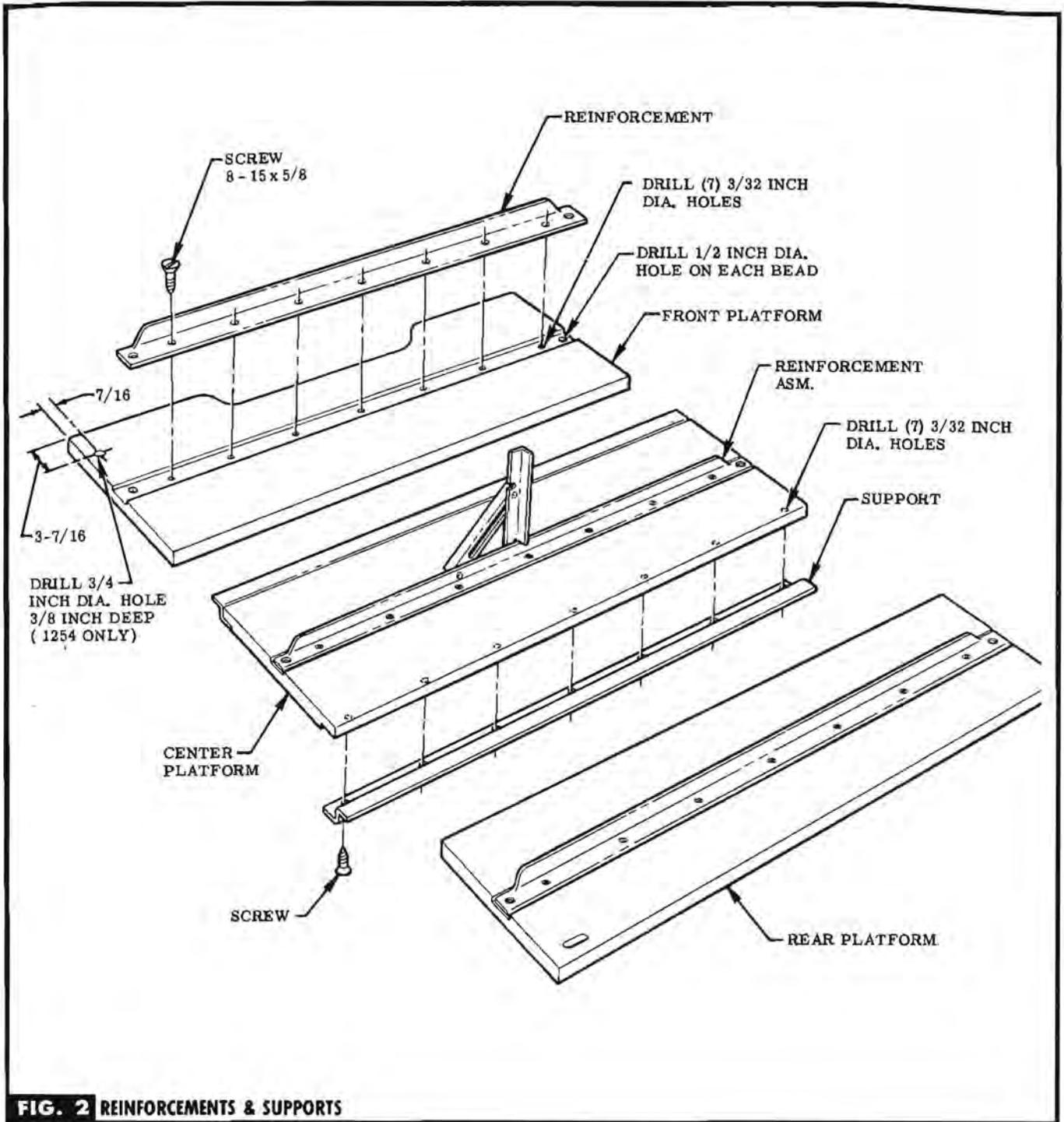


FIG. 2 REINFORCEMENTS & SUPPORTS

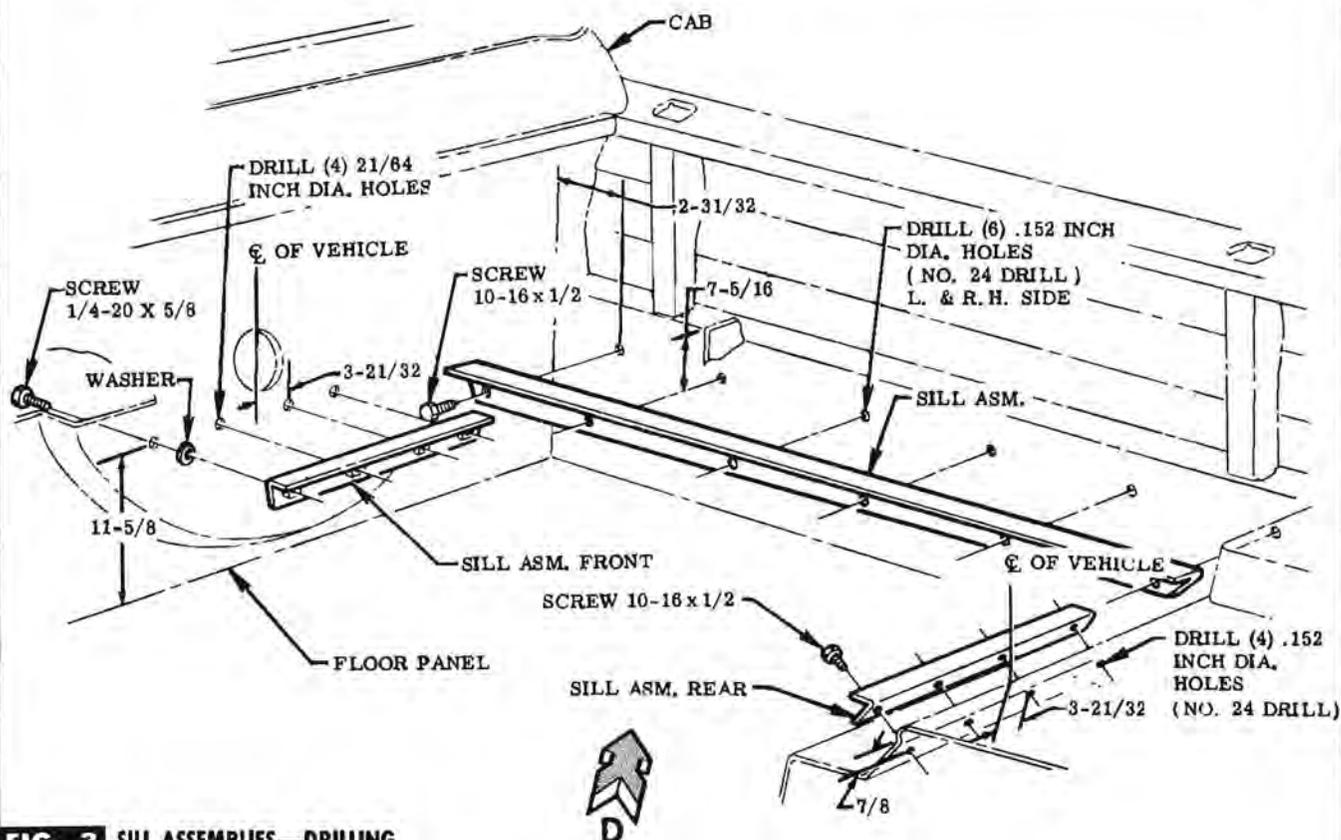
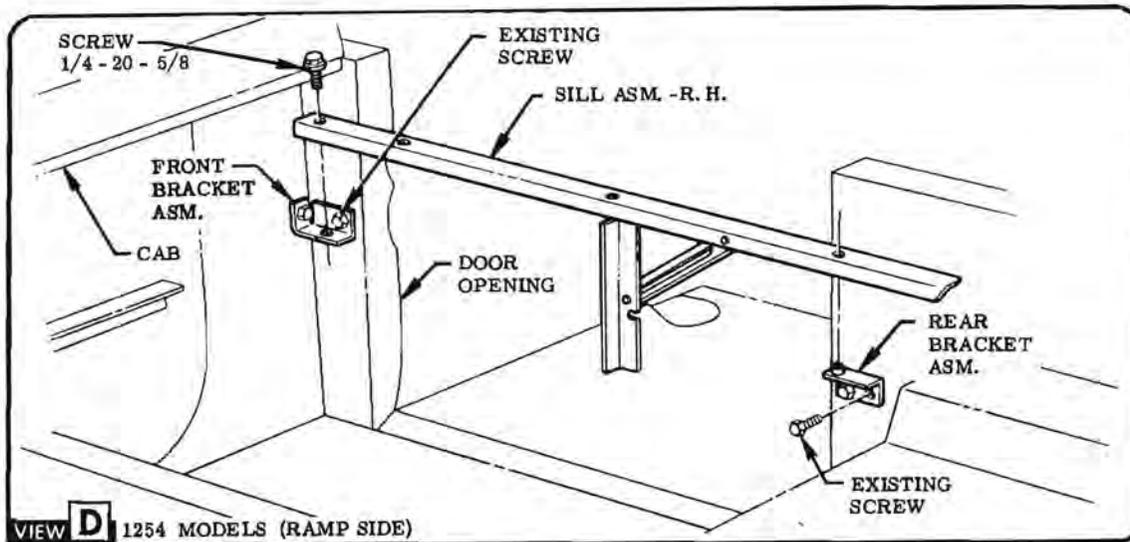
STEP 7 USING REINFORCEMENTS PROVIDED AS A TEMPLATE, LOCATE & DRILL HOLES IN UNDERSIDE OF PLATFORMS. **NOTE** Do not drill thru plywood with 3/32 inch drill. SEE FIG. 2.

STEP 8 USING SUPPORTS PROVIDED AS A TEMPLATE, LOCATE & DRILL HOLES IN TOP OF CENTER PLATFORM.

SEE FIG. 2. **NOTE** Drill thru permissible.

STEP 9 ATTACH REINFORCEMENTS & SUPPORTS TO PLATFORMS WITH SCREWS PROVIDED. SEE FIG. 2.

STEP 10 (ON 1254 MODELS ONLY) LOCATE & DRILL HOLE IN R. H. CORNER OF FRONT PLATFORM. SEE FIG. 2.



STEP 11 REMOVE & RETAIN SPARE TIRE & ATTACHING PARTS.

STEP 12 ON ALL MODELS, LOCATE CENTER PUNCH & DRILL TWO INSIDE HOLES FOR FRONT & REAR SILL ASSEMBLIES & USING THEM AS A TEMPLATE, LOCATE, CENTER PUNCH & DRILL REMAINING HOLES. SEE FIG. 3

STEP 13 LOCATE, CENTER PUNCH & DRILL FORWARD HOLES IN SIDE SILL ASSEMBLIES & USING THEM AS A

TEMPLATE LOCATE, CENTER PUNCH & DRILL REMAINING HOLES. SEE FIG. 3.

STEP 14 INSTALL ALL SILL ASSEMBLIES WITH ATTACHING PARTS PROVIDED. SEE FIG. 3.

STEP 15 ON 1254 MODELS ONLY, REMOVE EXISTING SCREWS ON R.H. SIDE PANEL & INSTALL BRACKETS PROVIDED WITH EXISTING SCREWS. SEE FIG. 3 & VIEW D.

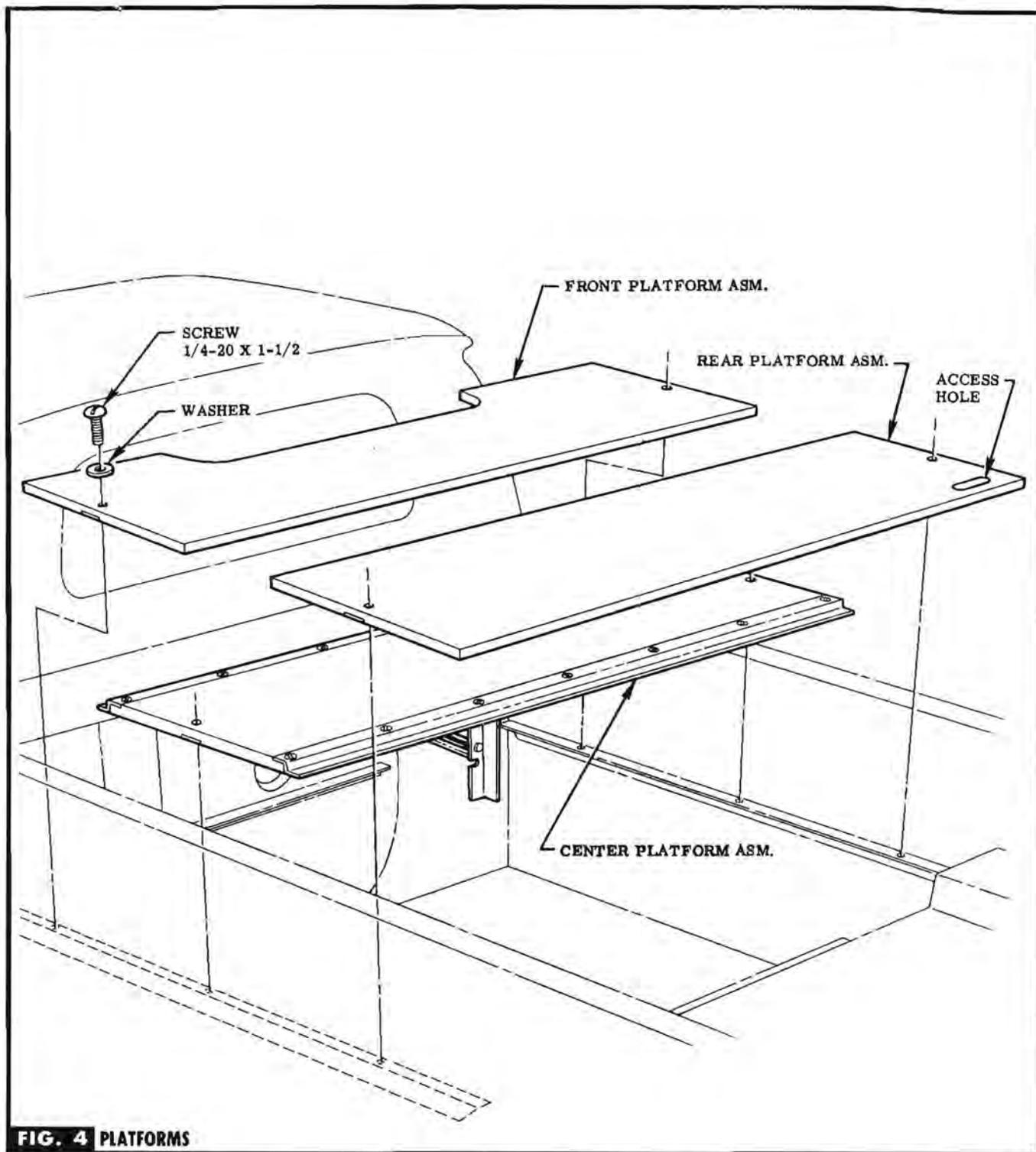


FIG. 4 PLATFORMS

STEP 16 REINSTALL SPARE TIRE.

STEP 17 INSTALL PLATFORMS & SECURE WITH ATTACHING PARTS PROVIDED. SEE FIG. 4.

STEP 18 TO REMOVE PLATFORMS, REMOVE SCREWS & START BY LIFTING REAR PLATFORM, USING ACCESS HOLE ON R. H. SIDE. SEE FIG. 4.

985202 RADIO INSTRUCTION SHEET

CORVAIR 95

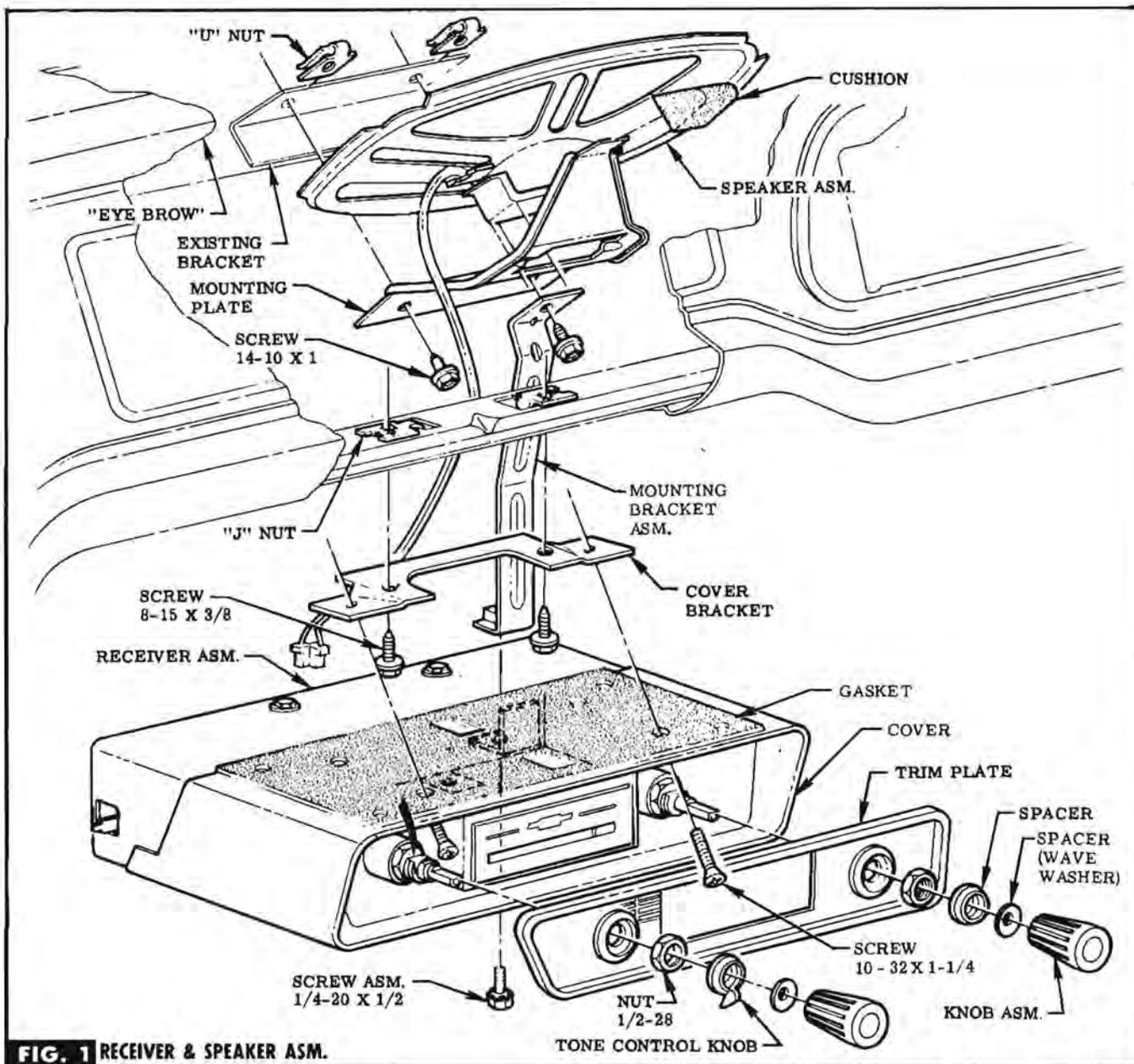


FIG. 1 RECEIVER & SPEAKER ASM.

Preliminary:

Check all items against the packing slip. If any items are missing, mark them on the packing slip. Fill in the dealer's name, & forward slip to the zone office attention of the zone parts & accessories manager. After checking tubes for tightness in their sockets, connect the radio receiver to a 12 volt power supply & play the radio. A new radio that plays properly for 15 minutes can be assumed an acceptable product.

STEP 1 PUSH CUSHION ONTO TANG OF MOUNTING PLATE. DROP MAGNET END OF SPEAKER THRU HOLE IN MOUNTING PLATE & POSITION MOUNTING PLATE CAREFULLY UNDER INSTRUMENT PANEL, NESTING CUSHIONED END OF PLATE INTO PANEL "EYE BROW". SEE FIG. 1.

STEP 2 ALIGN SPEAKER PARALLEL TO INSTRUMENT

PANEL & ATTACH FORWARD END OF MOUNTING PLATE & MOUNTING BRACKET TO EXISTING BRACKET ON DASH PANEL WITH "U" NUTS & SCREWS. SEE FIG. 1.

STEP 3 ATTACH COVER BRACKET TO INSTRUMENT PANEL REINFORCEMENT WITH "J" NUTS & SCREWS. SEE FIG. 1.

STEP 4 SLIDE RECEIVER INTO COVER & ATTACH TRIM PLATE WITH NUTS. SEE FIG. 1.

STEP 5 SLIP SPACERS ONTO R.H. CONTROL SHAFT, & TONE CONTROL KNOB & SPACER ONTO L.H. CONTROL SHAFT. PRESS A KNOB ONTO EACH SHAFT END. SEE FIG. 1.

STEP 6 POSITION GASKET ON COVER & ATTACH COVER TO COVER BRACKET WITH SCREWS. ATTACH MOUNTING BRACKET TO RECEIVER WITH SCREW. SEE FIG. 1.

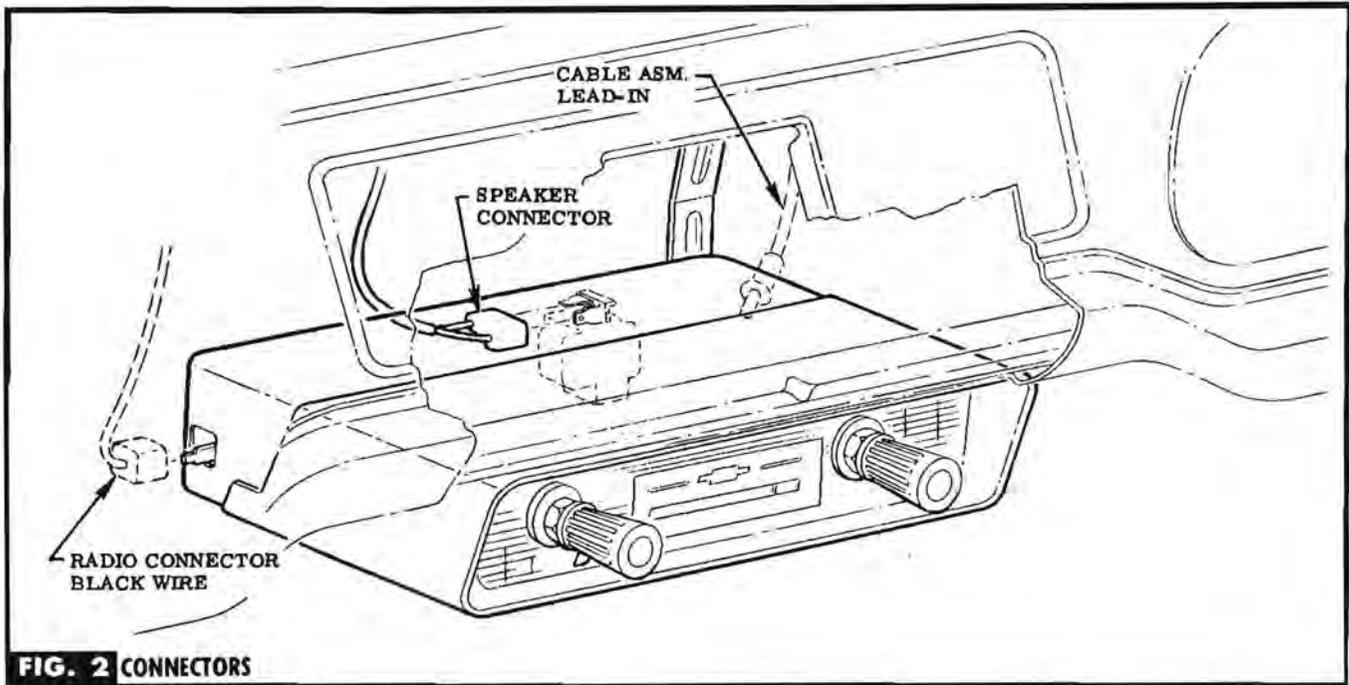


FIG. 2 CONNECTORS

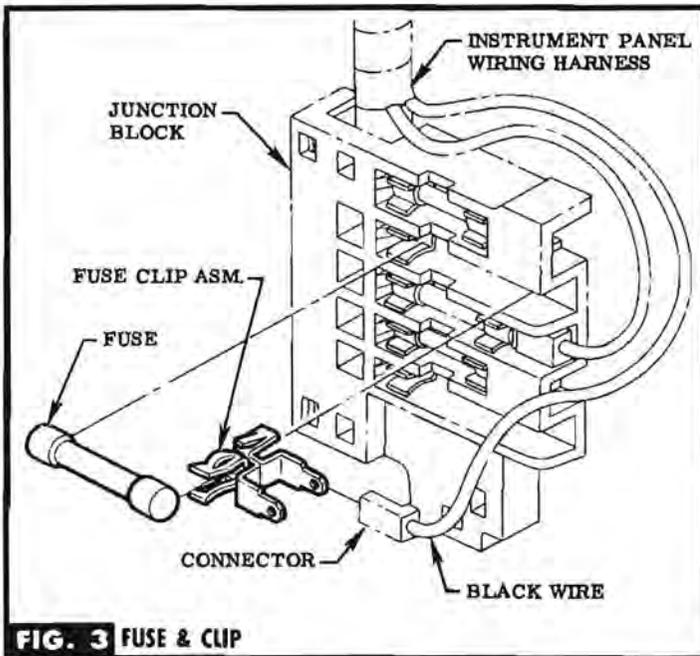


FIG. 3 FUSE & CLIP

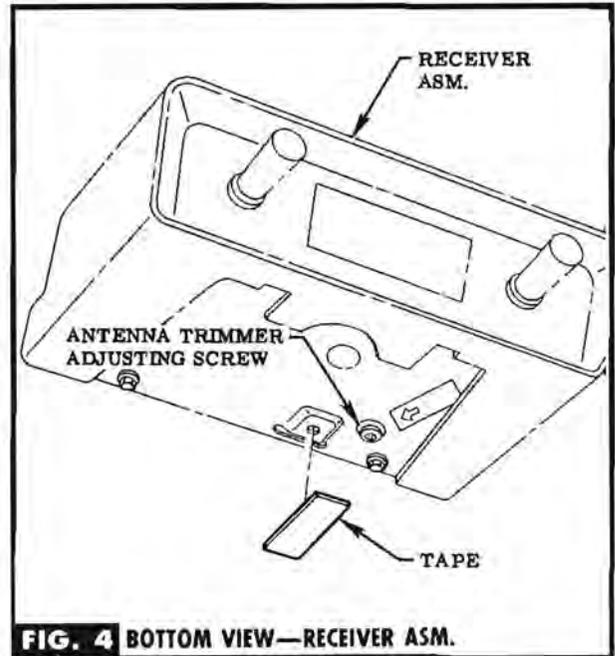


FIG. 4 BOTTOM VIEW—RECEIVER ASM.

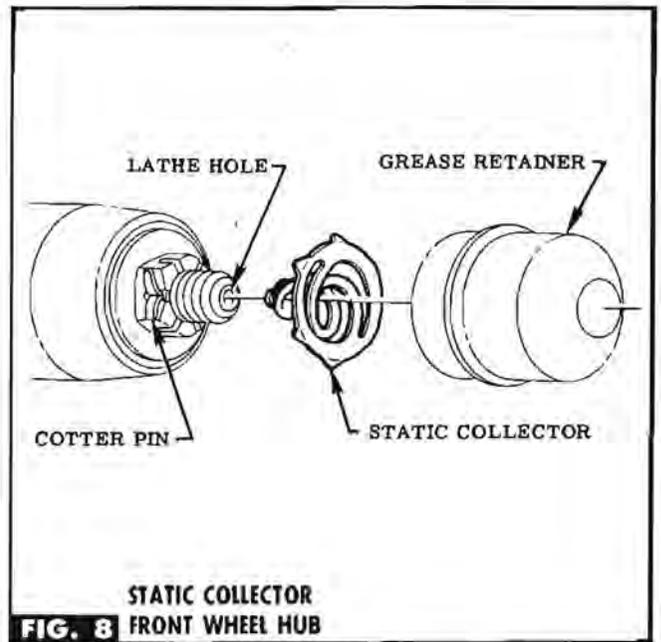
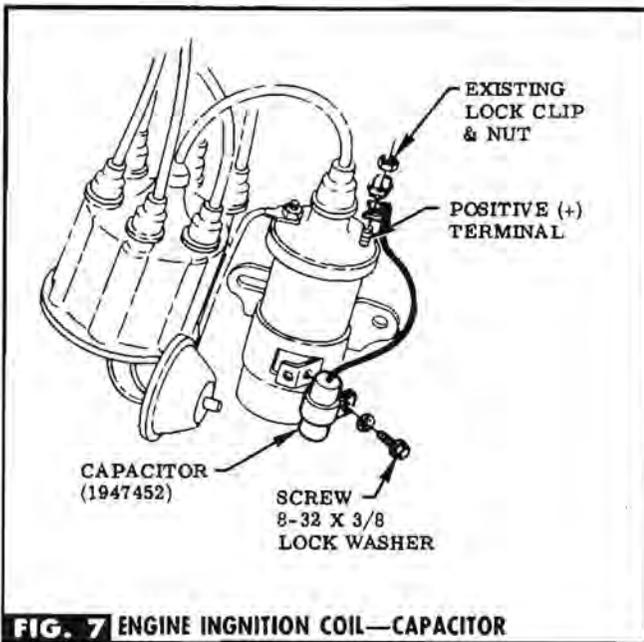
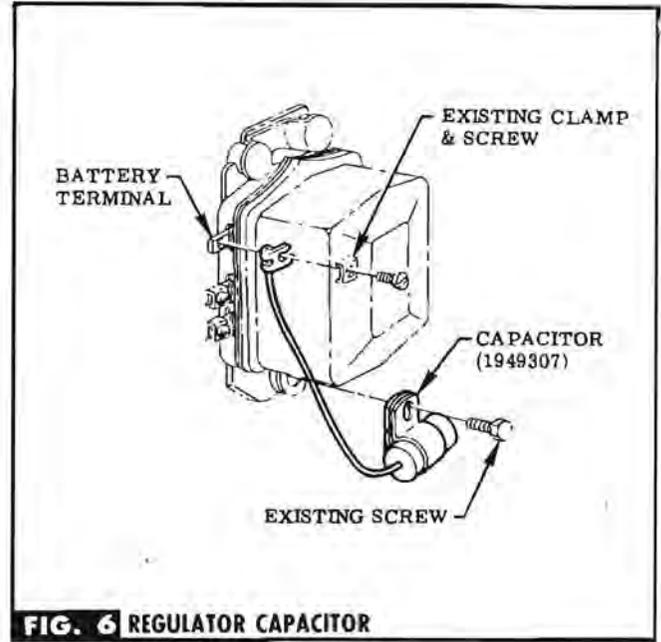
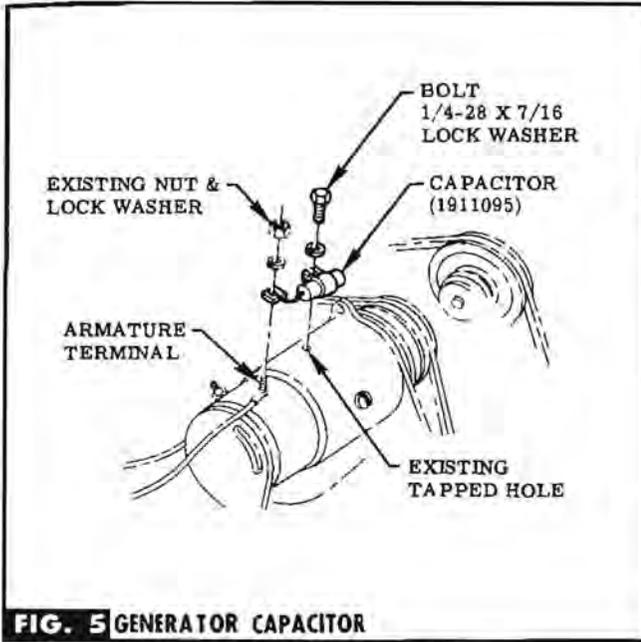
STEP 7 CONNECT SPEAKER CONNECTOR TO PLUG AT BACK OF RECEIVER. INSERT CABLE ASM. LEAD-IN PLUG INTO SOCKET ON R. H. SIDE OF RECEIVER. SEE FIG. 2.

STEP 8 UNTAPE RADIO CONNECTOR FROM INSTRUMENT PANEL WIRING HARNESS & CONNECT IT TO PLUG ON RECEIVER. IF EXISTING HARNESS HAS NO RADIO CONNECTOR, PROCURE ACCESSORY HARNESS UNIT NO. 988350 FROM STOCK & INSTALL IN VEHICLE. SEE FIG. 2.

STEP 9 PRESS FUSE CLIP ASM. INTO RECEPTACLE ON JUNCTION BLOCK MARKED "RADIO" UNTIL LOCKED IN PLACE, THEN INSERT FUSE INTO CLIPS. SEE FIG. 3.

STEP 10 PLUG CONNECTOR OF EXISTING HARNESS, OR ACCESSORY HARNESS IF USED, INTO JUNCTION BLOCK SLOT. SEE FIG. 3.

STEP 11 COVER HOLE IN RECEIVER BOTTOM WITH TAPE, TO ELIMINATE EXCESSIVE LIGHT. SEE FIG. 4.



STEP 12 ATTACH CAPACITOR TO GENERATOR SECURELY WITH PROVIDED BOLT & WASHER. CONNECT CAPACITOR LEAD TO ARMATURE TERMINAL SECURELY WITH EXISTING LOCK WASHER & NUT. SEE FIG. 5.

STEP 13 ATTACH CAPACITOR TO REGULATOR SECURELY WITH EXISTING SCREW. CONNECT CAPACITOR LEAD TO BATTERY TERMINAL ON REGULATOR SECURELY WITH EXISTING CLAMP & SCREW. SEE FIG. 6.

STEP 14 ATTACH CAPACITOR TO IGNITION COIL SECURELY WITH PROVIDED SCREW & WASHER. CONNECT CAPACITOR LEAD TO COIL POSITIVE TERMINAL SECURELY WITH EXISTING LOCK CLIP & NUT. SEE FIG. 7.

STEP 15 REMOVE FRONT WHEEL BEARING GREASE RETAINERS. REMOVE ALL GREASE FROM RETAINERS & LATHE HOLES. INSERT STATIC COLLECTORS INTO GREASE RETAINERS. BEND BACK COTTER PINS FOR CLEARANCE & REPLACE RETAINERS. SEE FIG. 8.

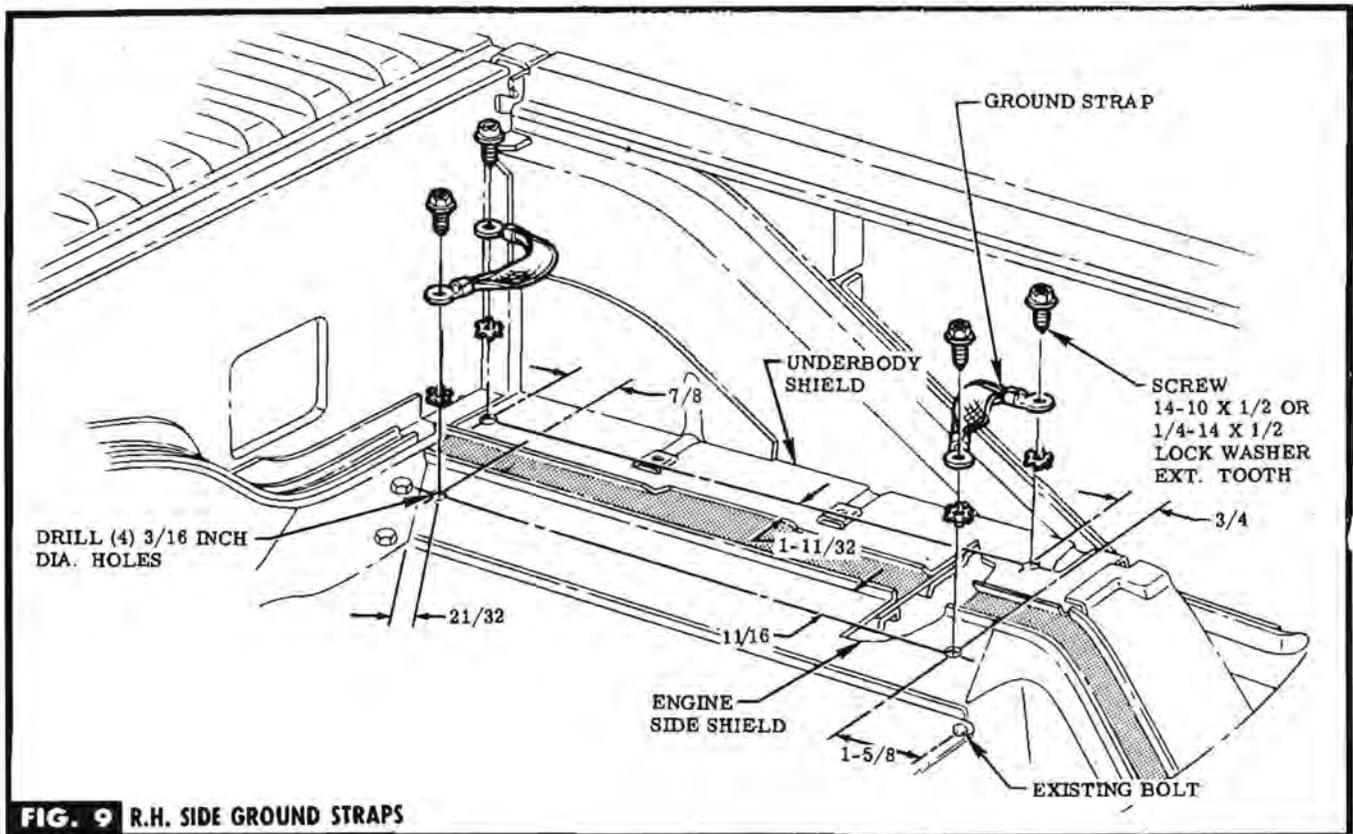


FIG. 9 R.H. SIDE GROUND STRAPS

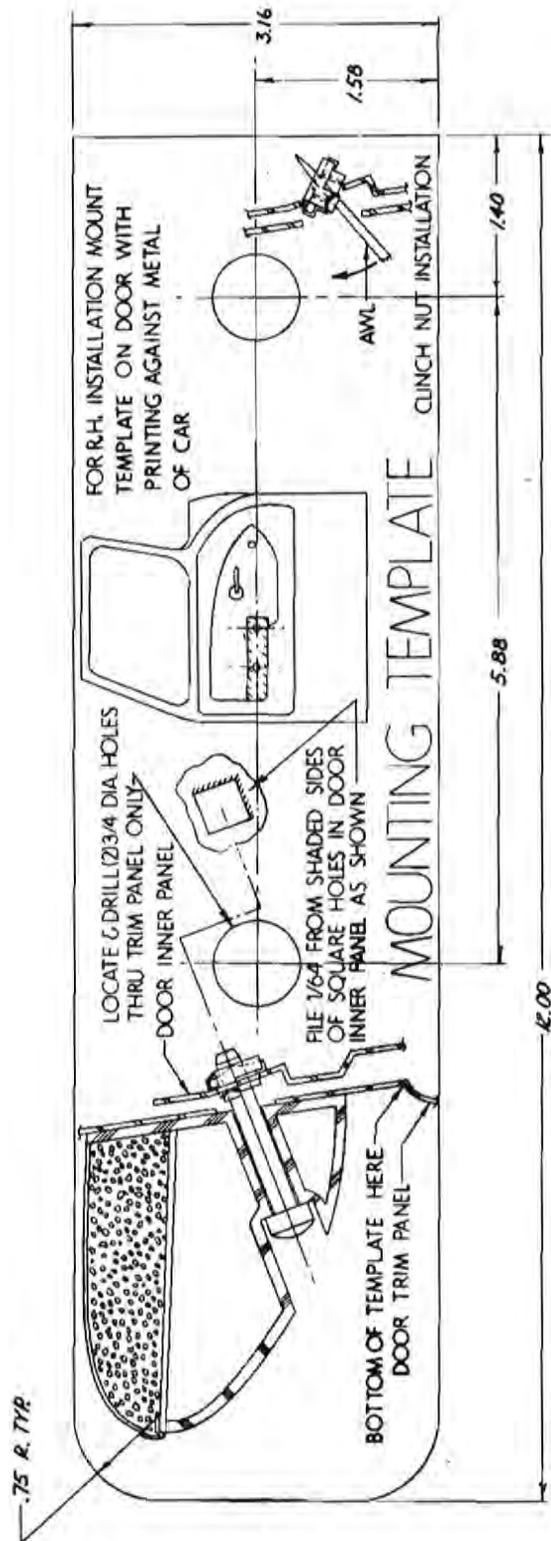
STEP 16 LOCATE, CENTER PUNCH, & DRILL HOLES IN ENGINE SIDE SHIELDS & ENGINE COMPARTMENT UNDERBODY SHIELDS. SEE FIG. 9 .

STEP 17 ATTACH GROUND STRAPS TO SHIELDS WITH PROVIDED WASHERS & SCREWS. SEE FIG. 9 . **CAUTION** All lock washers must be placed first, directly against shields,

otherwise poor grounding may result.

STEP 18 EXTEND ANTENNA TO FULL HEIGHT, TURN RECEIVER "ON", SET CONTROLS TO MAXIMUM VOLUME, & TUNE-IN A WEAK STATION BETWEEN 800 & 1000 KILOCYCLES. ADJUST ANTENNA TRIMMER FOR MAXIMUM VOLUME (FOR LOCATION OF TRIMMER ADJUSTING SCREW SEE FIG. 4).

985231
TRUCK ARM REST



988335
SPOTLAMP INSTRUCTION SHEET

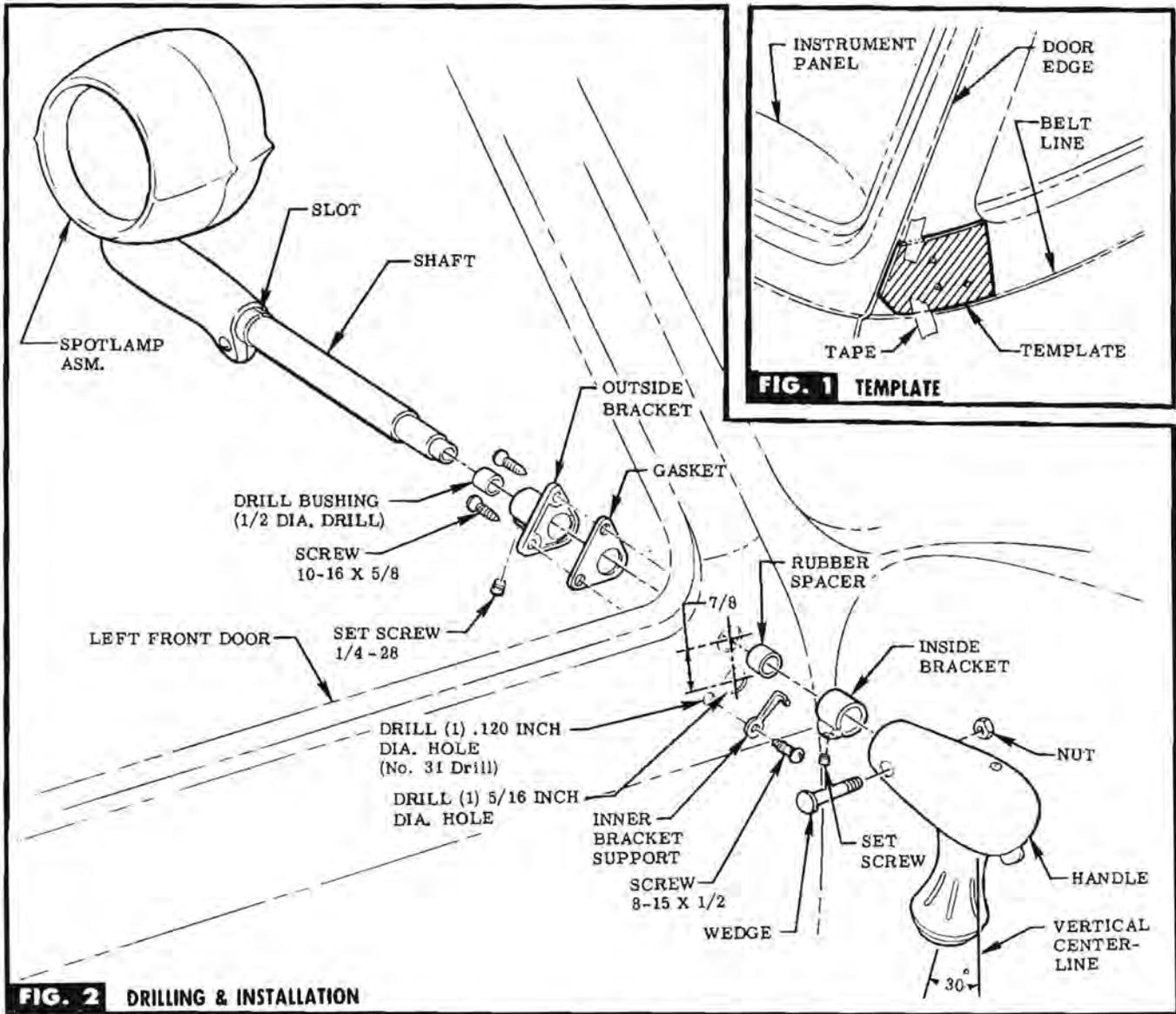


FIG. 2 DRILLING & INSTALLATION

NOTE L. H. installation shown. R. H. typical except template faces down.

STEP 1 TAPE TEMPLATE, CENTER PUNCH & DRILL HOLES AS INDICATED ON TEMPLATE. SEE FIG. 1.

STEP 2 ATTACH OUTSIDE BRACKET & GASKET WITH SCREWS. SEE FIG. 2.

STEP 3 INSERT DRILL BUSHING IN BRACKET & TIGHTEN SET SCREW. CENTER PUNCH & DRILL HOLE THRU DOOR. LOCATE, CENTER PUNCH, & DRILL GROMMET HOLE ON INSIDE OF DOOR. SEE FIG. 2.

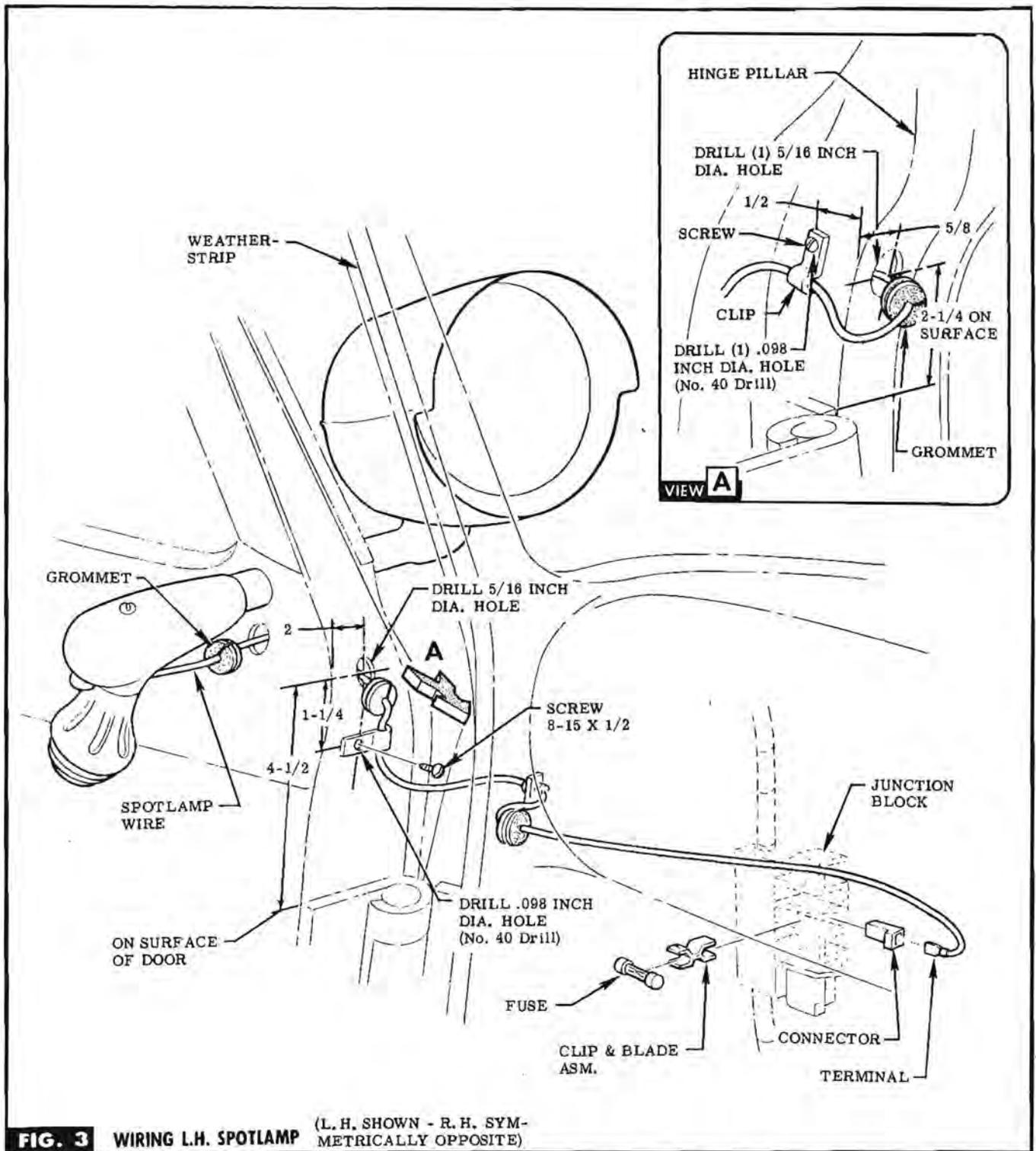
STEP 4 REMOVE & DISCARD DRILL BUSHING. DISMANTLE NUT, WEDGE, & HANDLE FROM SPOTLAMP.

STEP 5 INSERT SPOTLAMP SHAFT THRU BRACKET & ROTATE TO ENGAGE TONGUES IN OUTSIDE BRACKET WITH SLOTS ON SHAFT. TIGHTEN SET SCREW. SEE FIG. 2.

STEP 6 PLACE RUBBER SPACER ON SHAFT & ROTATE TO MATCH CONTOUR OF DOOR. POSITION INNER BRACKET SUPPORT INTO THE INSIDE BRACKET & SLIDE ONTO SHAFT, PRESS TIGHT TO DOOR & TIGHTEN SET SCREW. SEE FIG. 2.

STEP 7 USING SUPPORT AS A TEMPLATE, CENTER PUNCH & DRILL HOLE IN DOOR. ATTACH SUPPORT TO DOOR WITH PROVIDED SCREW. SEE FIG. 2.

STEP 8 WITH SPOTLAMP IN NORMAL UPRIGHT POSITION REINSTALL HANDLE TO FACE 30° TO THE REAR & SECURE WITH WEDGE & NUT. SEE FIG. 2.



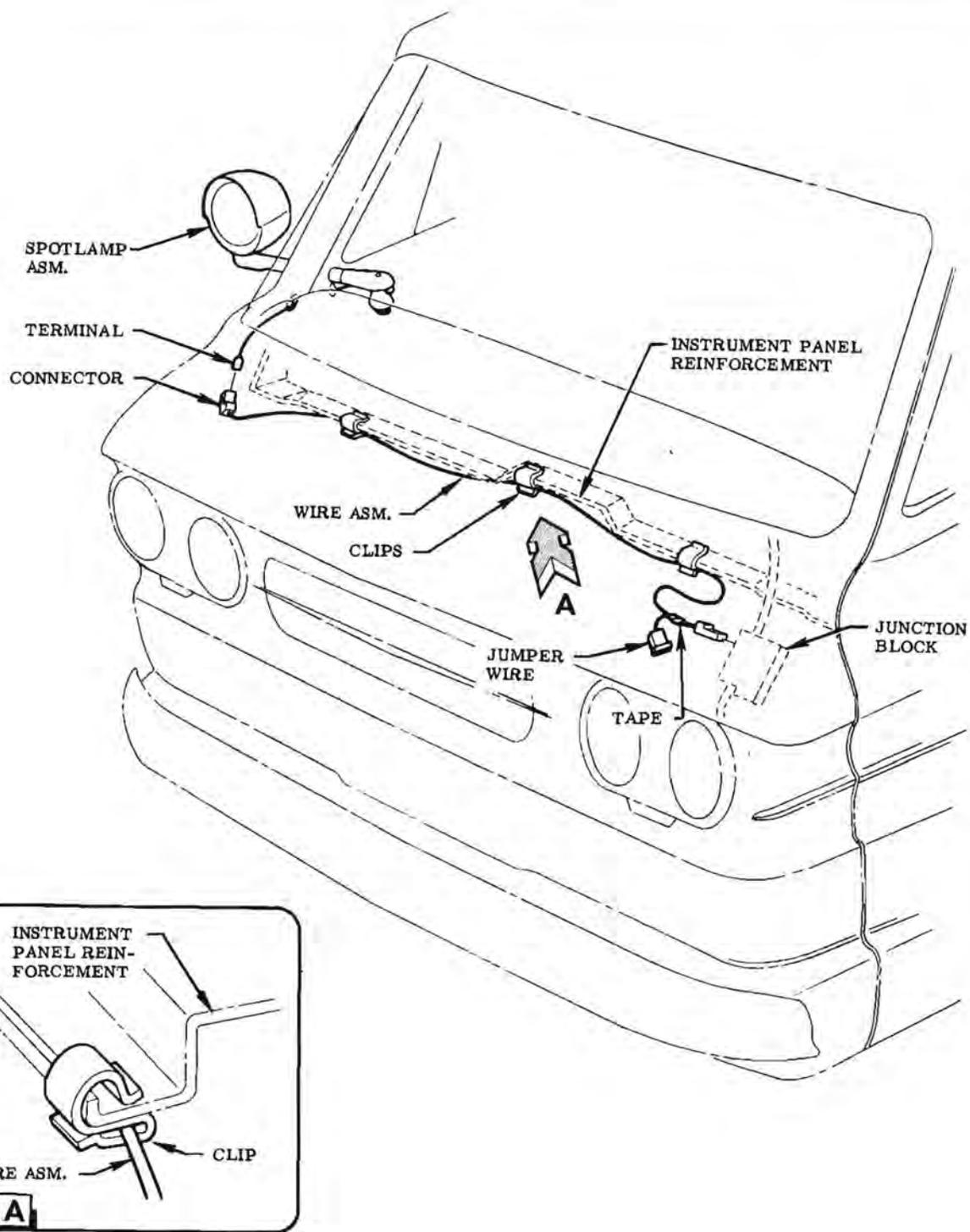


FIG. 4 WIRING R.H. SPOTLAMP

STEP 15 (R. H. SPOTLAMP) PLUG TERMINAL INTO CONNECTOR ON WIRE ASM. INSTALL CLIPS ON INSTRUMENT PANEL REINFORCEMENT AT CONVENIENT LOCATIONS. ROUTE WIRE ASM. THRU CLIPS. SEE FIG. 4 & VIEW A.

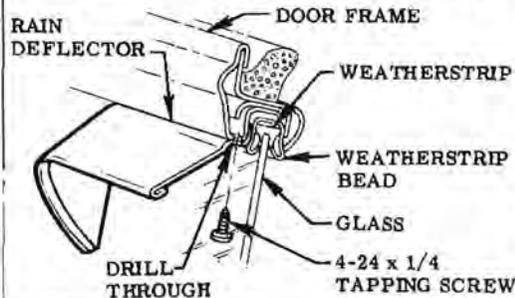
STEP 16 (R. H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3. **NOTE:** If receptacle is occupied remove & plug into jumper wire.

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INSTALLATION INSTRUCTIONS FOR RAIN DEFLECTORS

1. Rain Deflectors will fit only the models shown on the carton label.
2. Rain Deflectors are stamped to show their position - RF for right front door; LF for left front, etc.
3. Insert flange between the weatherstrip and door frame. Flange should disappear and curves fit properly.
4. If weatherstrip bead overlaps the vent wing division post, clip off overlapping portion.
5. Centerpunch and drill the front screw hole first, using a #43 or .089 drill. Drill through door frame as shown below. (See sketch.) Insert screw.
6. Holding shade in position, centerpunch and drill remaining hole. Insert screw.
7. Operate window. If window binds spread glass channel to allow complete closing.

5 1/2



INSTRUCTION NO.

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985238
SUNSHADE INSTRUCTION SHEET

CORVAIR 95

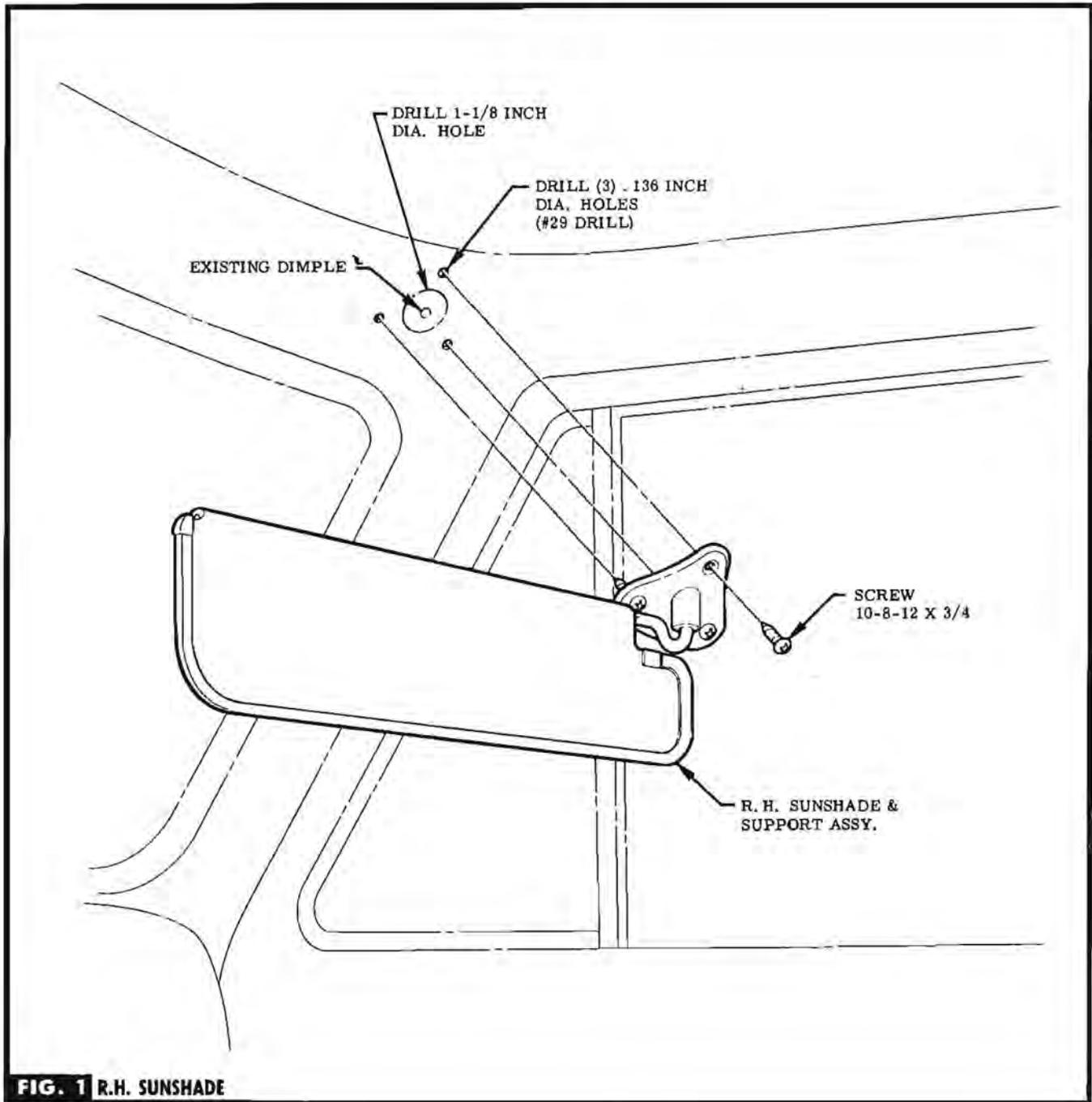


FIG. 1 R.H. SUNSHADE

STEP 1 LOCATE EXISTING DIMPLE & DRILL LARGE HOLE IN TRIM PANEL. SEE FIG. 1.

STEP 2 INSERT SUNSHADE & SUPPORT INTO HOLE & LINE UP WITH TOP OF WINDSHIELD OPENING & L. H. SUNSHADE. SEE FIG. 1. **CAUTION** Be sure bracket is located sym-

metrically opposite to L. H. bracket before drilling holes.

STEP 3 USING SUPPORT AS TEMPLATE CENTERPUNCH & DRILL HOLES. SEE FIG. 1.

STEP 4 INSTALL SUNSHADE WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

985304
WINDSHIELD WASHER INSTRUCTION SHEET

CORVAIR 95

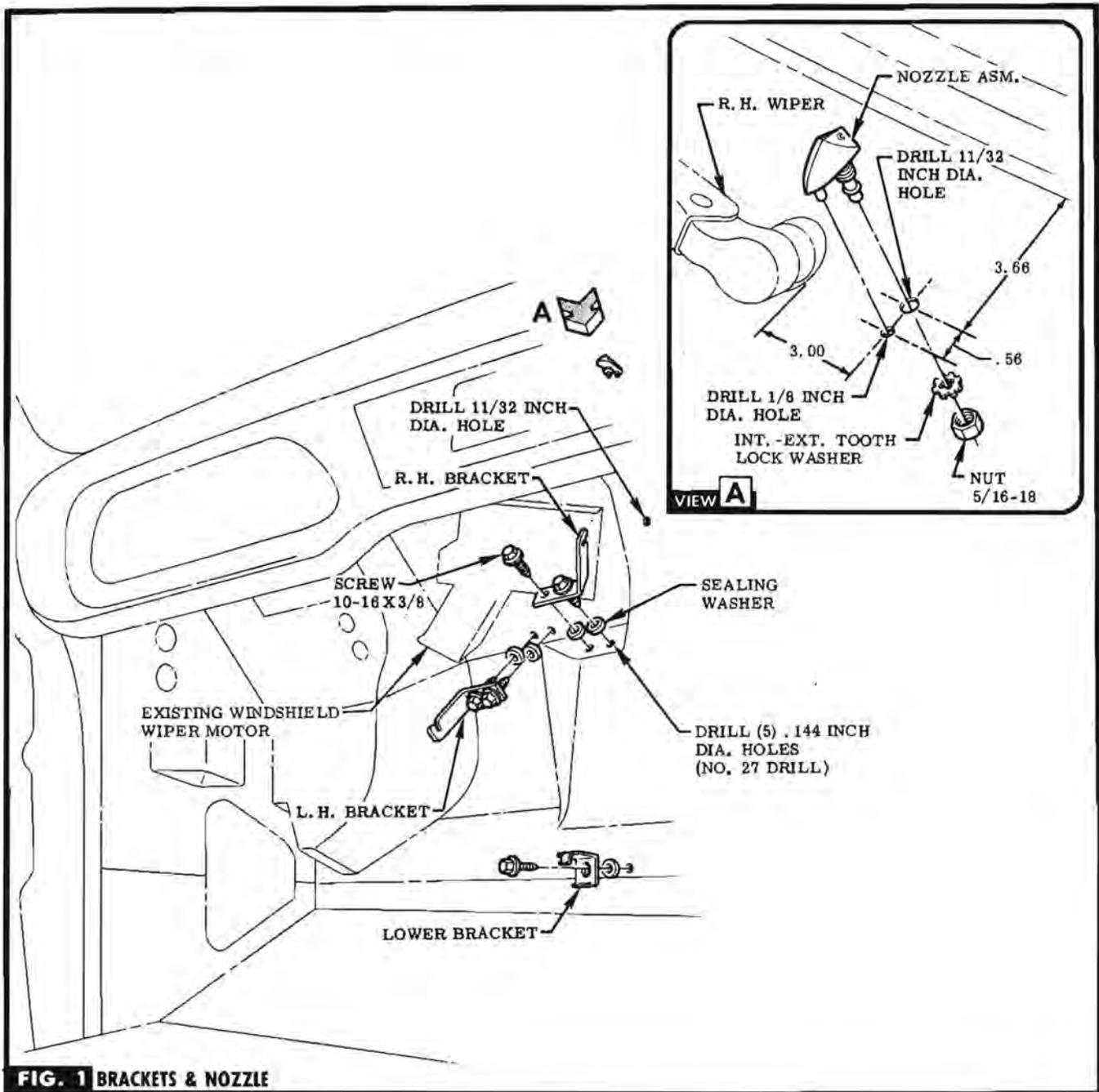


FIG. 1 BRACKETS & NOZZLE

STEP 1 LOCATE EXISTING DIMPLES IN DASH PANEL & DRILL HOLES FOR UPPER R. H. & L. H. & LOWER BRACKETS & GROMMET. SEE FIG. 1. **NOTE** If heater exists, use lower hole of heater control cables clip for attaching lower bracket.

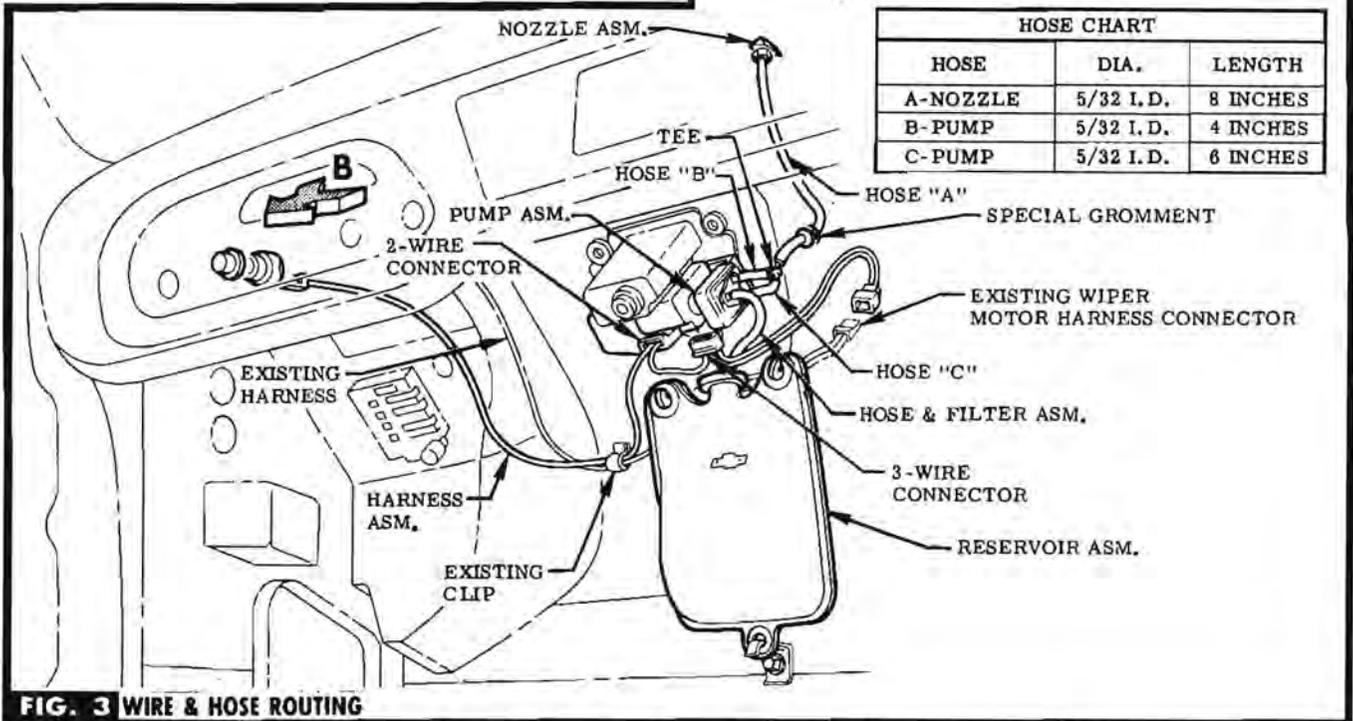
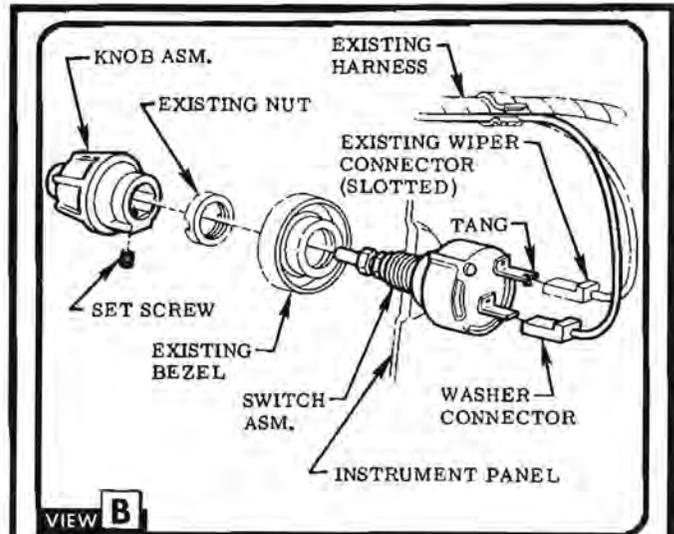
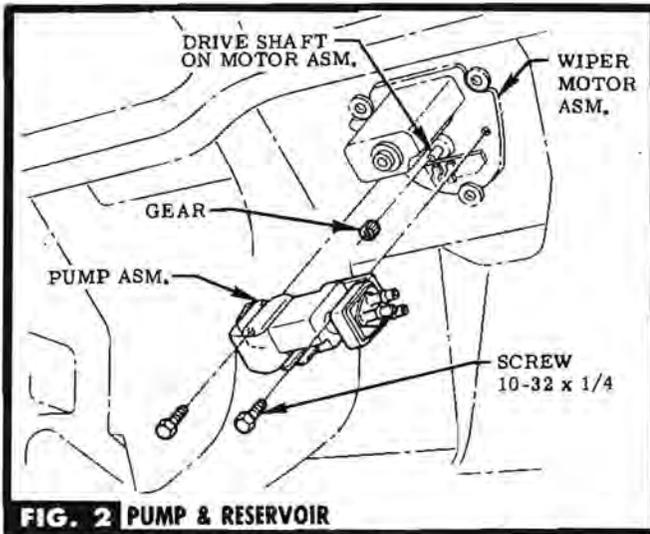
STEP 2 INSTALL RESERVOIR UPPER & LOWER MOUNTING BRACKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

STEP 3 LOCATE, CENTER PUNCH & DRILL HOLES IN OUTER

PANEL. SEE VIEW A. **CAUTION** Before drilling procedure is started, it is suggested that masking tape be applied to outer panel in drilling area to avoid marring the finish.

STEP 4 REMOVE FRONT GRILLE & ORNAMENT ASSEMBLY.

STEP 5 INSTALL NOZZLE ASM. WITH ATTACHING PARTS PROVIDED. SEE VIEW A.



STEP 6 PLACE WIPER MOTOR IN PARK POSITION, REMOVE PLASTIC COVER FROM DRIVE SHAFT OF WIPER MOTOR & POSITION GEAR ON SHAFT. INSTALL PUMP SO THAT GEAR ALIGNS WITH SLOT IN PUMP & SECURE WITH SCREWS. SEE FIG. 2.

STEP 7 INSTALL HOSE & FILTER ASM. INTO RESERVOIR & ATTACH RESERVOIR TO BRACKETS. FASTEN HOSE TO CENTER OUTLET ON PUMP. SEE FIG. 3 & HOSE CHART.

STEP 8 DISCONNECT EXISTING WIPER CONNECTOR FROM SWITCH. REMOVE WIPER KNOB & SWITCH ASM., & DISCARD BUT RETAIN BEZEL & NUT, INSTALL PROVIDED SWITCH WITH RETAINED BEZEL & NUT. (TERMINAL WITH TANG TO BE POSITIONED UPWARD). INSTALL KNOB. ATTACH EXISTING WIPER CONNECTOR (SLOTTED) TO UPPER TERMIN-

AL. SEE VIEW B.

STEP 9 CUT PROVIDED HOSE INTO LENGTHS SHOWN (HOSE CHART) & ATTACH TO TEE. CONNECT "B" & "C" TO PUMP OUTLETS, THEN ROUTE "A" THRU GROMMET & HOLE. CONNECT TO NOZZLE. INSERT GROMMET INTO POSITION. SEE FIG. 3.

STEP 10 ROUTE HARNESS ASM. THRU EXISTING CLIP ON DASH UNDER INSTRUMENT PANEL. ATTACH HARNESS ASM. (2 WIRE) CONNECTOR TO PUMP. DISCONNECT EXISTING WIPER CONNECTOR FROM MOTOR & ATTACH HARNESS (3 WIRE) CONNECTOR TO WIPER MOTOR, ATTACH EXISTING WIPER CONNECTOR TO REMAINING HARNESS ASM. MOTOR CONNECTOR. SEE FIG. 3.

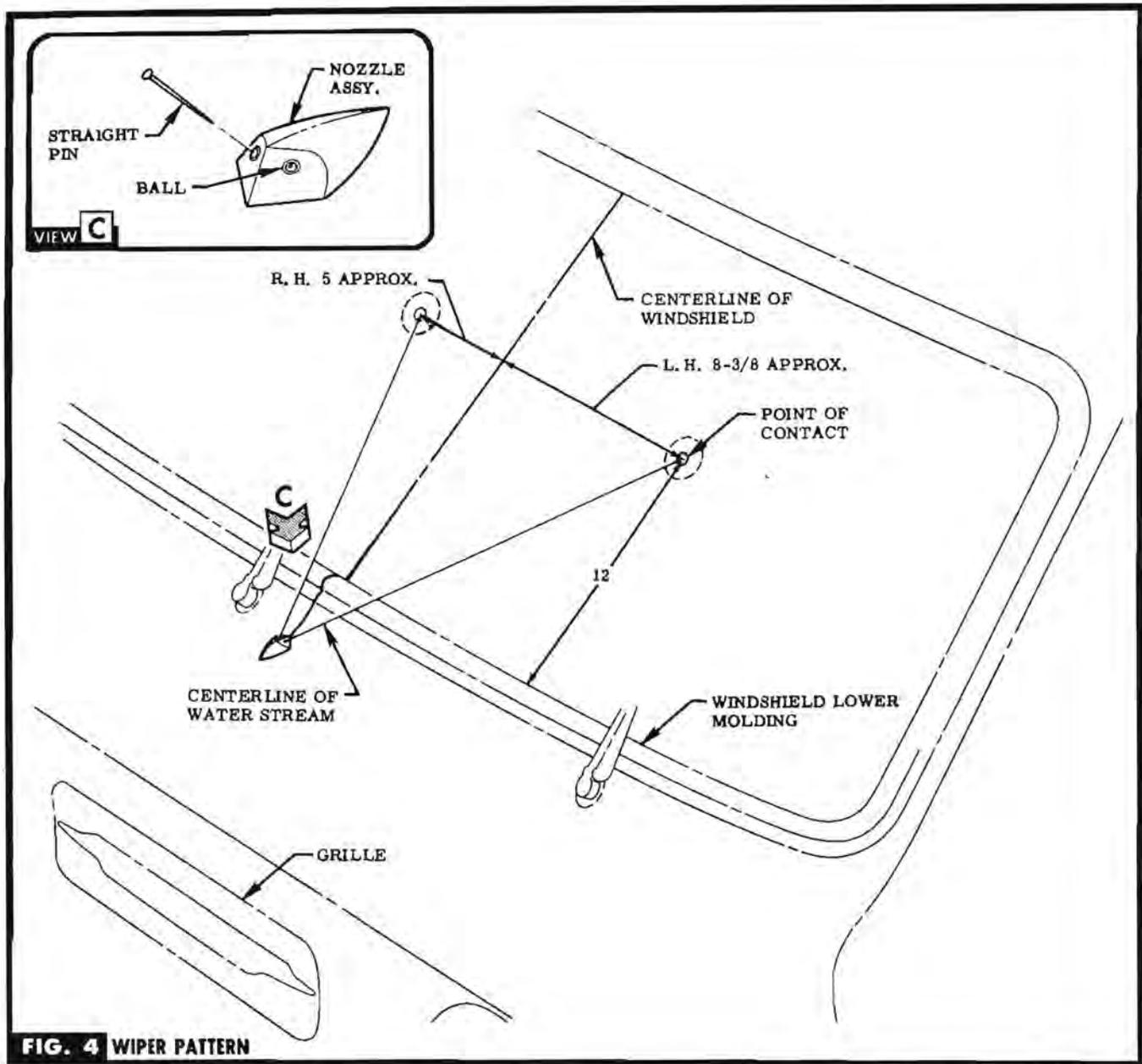


FIG. 4 WIPER PATTERN

STEP 11 TEST SYSTEM TO INSURE CORRECT INSTALLATION & DETERMINE LOCATION OF POINT OF CONTACT FOR WATER STREAM. SEE FIG. 4.

STEP 12 IF WATER STREAM DOES NOT REACH POINT OF

CONTACT, BALL OF NOZZLE ASSY. SHOULD BE ADJUSTED. ADJUSTMENT MAY BE MADE BY INSERTING STRAIGHT PIN IN BALL OF NOZZLE & TURNING BALL. SEE VIEW C.

STEP 13 REPLACE FRONT GRILLE & ORNAMENT ASSEMBLY.