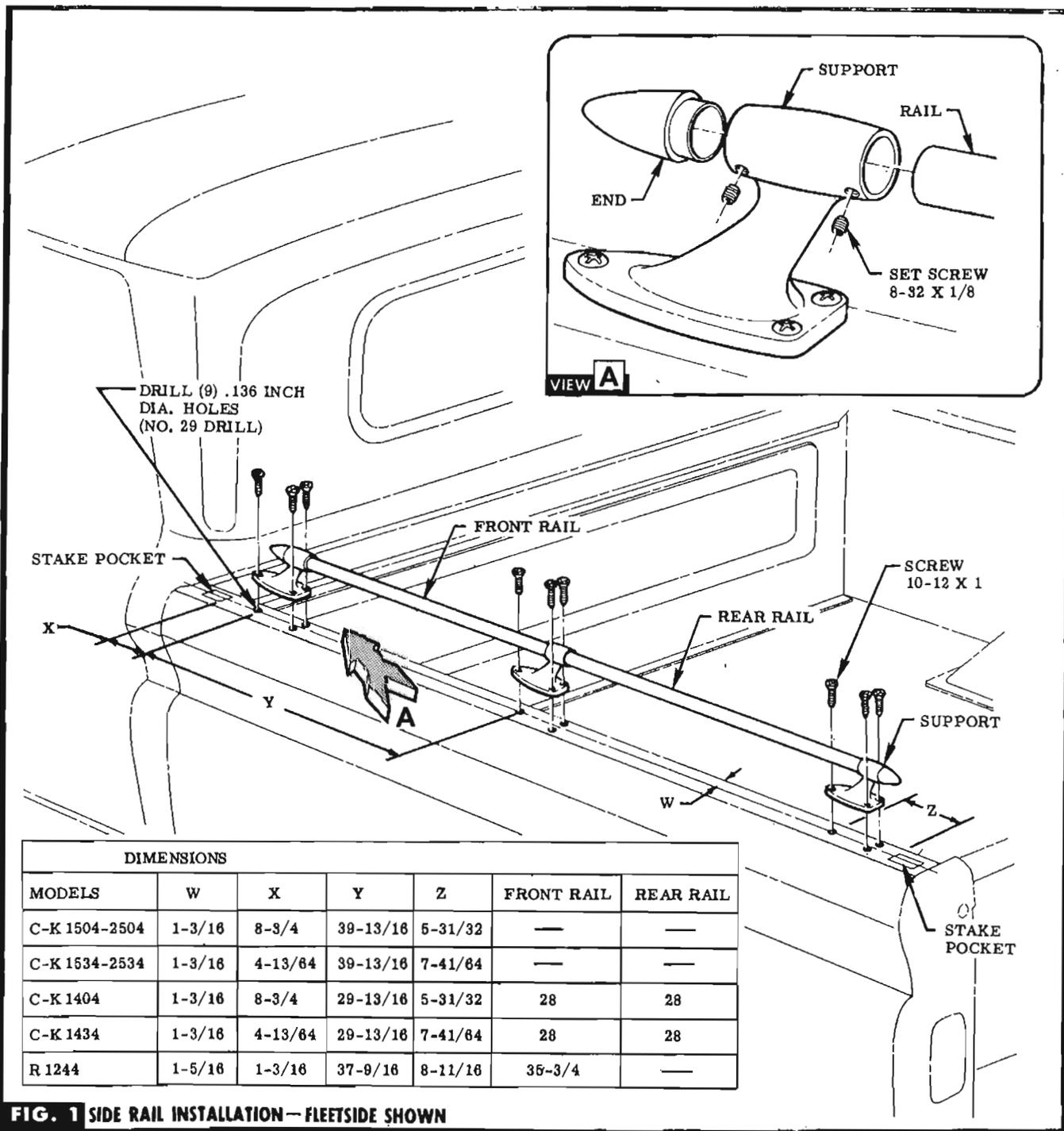


**988257**  
**UTILITY SIDE RAIL INSTRUCTION SHEET**  
 TRUCK STEPSIDE & FLEETSIDE (EXCEPT 30 SERIES) & CORVAIR 95



**FIG. 1 SIDE RAIL INSTALLATION—FLEETSIDE SHOWN**

**STEP 1** CUT RAILS IF REQUIRED. SEE CHART, FIG. 1.

**STEP 2** USING DIMENSIONS SHOWN, LOCATE, CENTER PUNCH & DRILL FORWARD ATTACHING HOLE FOR EACH SUPPORT. SEE FIG. 1.

**STEP 3** WITH SUPPORT CENTERED, USE AS A TEMPLATE TO LOCATE & DRILL REMAINING HOLES. SEE FIG. 1.

**STEP 4** INSTALL ALL SUPPORTS & RAILS LOOSELY WITH SCREWS. ALIGN RAIL & SUPPORT & PROGRESSIVELY TIGHTEN ALL SCREWS SECURELY. SEE FIG. 1.

**STEP 5** INSTALL ENDS WITH ATTACHING SET SCREWS. SEE VIEW A.

**STEP 6** REPEAT STEPS FOR OPPOSITE SIDE.