

# 1964

## CHEVROLET—CHEVELLE—CHEVY II—CORVAIR— CORVAIR SERIES 95—CHEVROLET TRUCKS

### ACCESSORIES INSTALLATION REFERENCE MANUAL



**A reference manual to assist dealer service managers in training new car get ready men and mechanics in the proper installation of accessories. Accessories that are installed correctly will fulfill their purpose, function and give satisfactory service to the car owner.**

*All illustration and specifications contained in this literature are based on the latest product information available at the time of publication approval. The right is reserved to make changes at any time without notice in prices, colors, materials, equipment, specifications and models, and also to discontinue models.*

**CHEVROLET MOTOR DIVISION,  
GENERAL MOTORS CORPORATION  
DETROIT MICHIGAN 48202**

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ADAPTER - B.U. Lamp - 4 Spd. - Corvair . . . . .	986004	9	-
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AIR CONDITIONING - Custom - Pass. . . . .	ALL	10-28	7.5
AIR CONDITIONING - Custom - Chevelle . . . . .	ALL	29-45	7.5
AIR CONDITIONING - Deluxe - Chevy II . . . . .	ALL	46-70	7.5
AIR CONDITIONING - Deluxe - Corvair . . . . .	ALL	71-95	10.0
AIR CONDITIONING - Truck . . . . .	ALL	96-148	7.5
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COVER - Wheel 14" & 13" . . . . .	ALL	229	.4
DEFROSTER - Rear Window - Pass. Chevelle & Chevy II . .	985758	230-233	.7
DISPENSER - Tissue - All Exc. Trk & Corvette . . . . .	985827	234	.3
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GUARD - Bumper - Rear Exc. Sta. Wag. - Chevelle . . . . .	985761	240	.2
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GUARD - Door Edge - Chevelle . . . . .	985849,850	249	.2
GUARD - Door Edge - Chevy II . . . . .	985163,164	250	.2
GUARD - Door Edge - Corvair . . . . .	988082,988422	251	.2
GUARD - Gasoline Filler Door - Impala & Super Spt. . . .	985735,736	252	.2
GUARD - Gasoline Filler Door - Biscayne, Belair & Sta. Wag. . . . .	985885,985489	253	.2
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GUARD - Mud Flap - Station Wagon - Pass. Chevelle & Chevy II . . . . .	985818	255-257	1.0
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HEATER & DEFROSTER - Deluxe Truck . . . . .	985769	263-269	1.6
HEATER & DEFROSTER - Deluxe Tilt Cab . . . . .	988354	270-276	4.2
HEATER & DEFROSTER - Thriftair . . . . .	985991	277-283	1.2
HEATER & DEFROSTER - Custom - Deluxe Air . . . . .	985698	284-298	5.0
HEATER & DEFROSTER - Custom - Gasoline . . . . .	985648	299-310	3.9
HITCH - Trailer - Pass. Exc. Sta. Wag. . . . .	985984	311-313	1.0
HITCH - Trailer - Pass. - Station Wagon . . . . .	985766	314-316	1.0

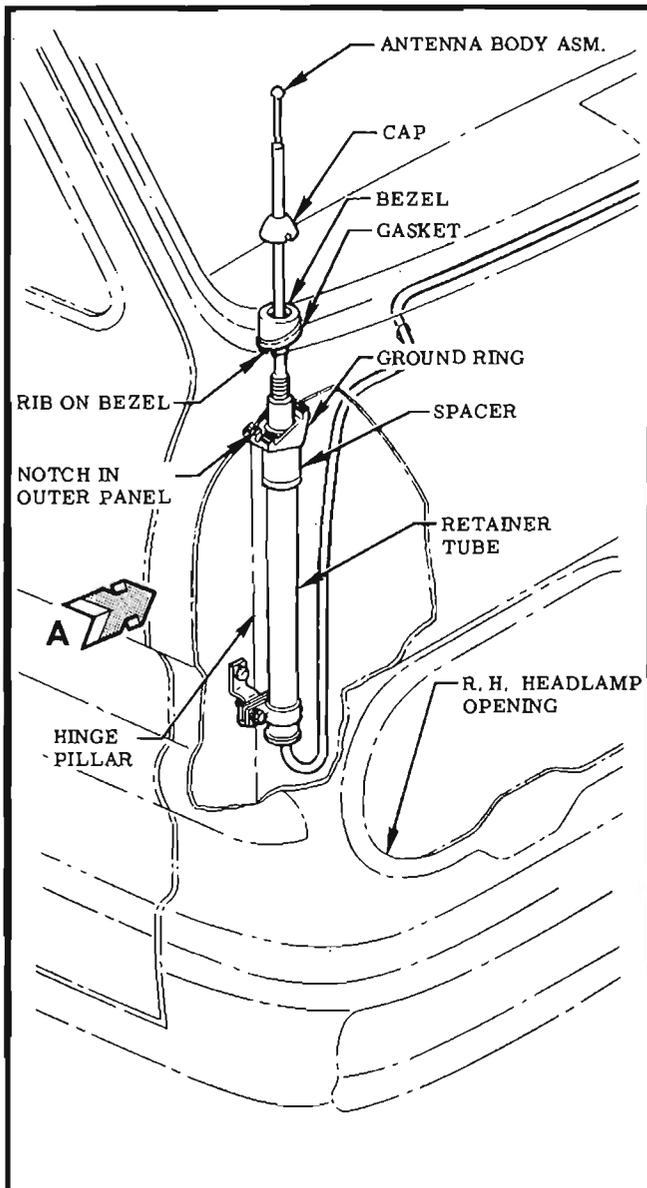
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LAMP - Back Up - Pick Ups & Panels . . . . .	985970	347-351	.8
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LAMP - Luggage Compartment - All Exc. Trk. . . . .	985879	368-373	.3
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MIRROR - Outside Rear View - Remote Control - Chevelle, Chevy II & Corvair . . . . .	985987	387-388	.8
MIRROR - Outside Rear View - All . . . . .	985878	389-391	.3
MIRROR - Outside Rear View - 5" x 7" - Truck . . . . .	985823	392-393	.5
MIRROR - Outside Rear View - 7 1/2 x 10 1/2 - Truck . . . . .	986014	394-395	.8
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MIRROR - Outside Rear View - 7" x 16" - Truck Exc. Tilt . . . . .	985780	400-401	.8
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MOULDING - Hood & Deck Lid - Pass. . . . .	985721	403	1.1
OPENER - Automatic Trunk - Pass., Chevelle & Chevy II . . . . .	985896	404-411	1.0
RADIO & ANTENNA - AM - FM - Pass. . . . .	985873,874	412-415	1.5
RADIO & ANTENNA - Manual & Push Button - Pass. . . . .	ALL	416-419	1.8
RADIO & ANTENNA - Manual & Push Button - Chevelle . . . . .	ALL	420-422	1.8
RADIO & ANTENNA - Manual & Push Button - Chevy II . . . . .	ALL	423-426	1.8
RADIO & ANTENNA - Manual & Push Button - Corvair . . . . .	ALL	427-430	1.8
RADIO & ANTENNA - AM - FM - Corvette . . . . .	985909	431-438	2.5

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RADIO & ANTENNA - Manual - Series 95 . . . . .	985814	454-457	1.9
REST - Arm - Truck . . . . .	985629	458	.2
SAFETYLIGHT - Pass. . . . .	985666	459-460	1.0
SAFETYLIGHT - Chevelle . . . . .	985807	461-463	1.0
SAFETYLIGHT - Truck . . . . .	985861	464-466	1.0
SAFETYLIGHT - 95 Series . . . . .	988335	467-469	1.0
SCREEN - Radiator - All Exc. Corvair . . . . .	985768	470-471	.2
SIGNAL - Parking Brake - Pass. . . . .	985994	472	.4
SIGNAL - Parking Brake - Chevelle . . . . .	985901	473	.4
SIGNAL - Parking Brake - Chevy II . . . . .	985248	474	.3
SIGNAL - Parking Brake - Corvair . . . . .	985333	475	.4
SIGNAL - Direction - Conversion - Truck . . . . .	985920	476	.7
SIGNAL - Direction - Conversion - 95 . . . . .	985978	477-478	.7
SIGNAL - Open - Rear Door - Warning - Exc. Truck & Corvette	985591	479-480	.9
SPEAKER - Rear Seat - All Sedans - Pass. . . . .	985495	481-482	1.0
SPEAKER - Rear Seat - Spe. Cpe. & Conv. Pass. . . . .	985496	483-486	1.0
SPEAKER - Rear Seat - Station Wagon - Pass. . . . .	985497	487-489	1.0
SPEAKER - Rear Seat - Chevelle . . . . .	985803	490-492	1.0
SPEAKER - Rear Seat - Pass. & Sta. Wag. Exc. Conv. - Chevy II . . . . .	985493	493-496	.9
SPEAKER - Rear Seat - Exc. Conv. - Corvair . . . . .	985590	497-499	.7
SPEED & CRUISE CONTROL - 8 Cyl. Pass. . . . .	985934	500-507	3.0
SPEED & CRUISE CONTROL - 6 Cyl. Pass. . . . .	985933	508-515	2.5
SPRING - Auxiliary - Truck . . . . .	985767	516-517	1.0
SPRING - Auxiliary - Truck . . . . .	985515,516	518	1.0
STEP - Side Panel - Truck . . . . .	988423	519	.8
STRAP - Luggage - Corvette . . . . .	985929	520	.8
SWITCH - Hazard, Flasher - All Exc. Corvair . . . . .	985886	521-528	.5
TABLE - R1206 . . . . .	985107	529	-
VENTSHADE - Pass. Chevelle Series 95 . . . . .	ALL	530	.3
VENTSHADE - Chevy II . . . . .	ALL	531	.3
VENTSHADE - Corvair . . . . .	ALL	532	.3
VENTSHADE - Truck . . . . .	985704	533	.3
VISOR - R.H. Sun - Truck Exc. Tilt Cab . . . . .	985887	534	.3
VISOR - R.H. Sun - Tilt Cab . . . . .	985753	535	.3
VISOR - R.H. Sun - 95 Series . . . . .	985900	536	.3
WASHER - Windshield - Pass. . . . .	985789	537-539	.6
WASHER - Windshield - Chevelle . . . . .	985788	540-542	.6
WASHER - Windshield - Chevy II . . . . .	985491	543-544	.6
WASHER - Windshield - Corvair . . . . .	985512	545-546	.6
WASHER - Windshield - Truck Exc. Tilt Cab . . . . .	985754	547-550	1.0
WASHER - Windshield - Tilt Cab . . . . .	985755	551-554	1.0
WASHER - Windshield - 95 Series . . . . .	985756	555-557	1.0

**ANTENNA**  
**985444**  
**CORVAIR 95**



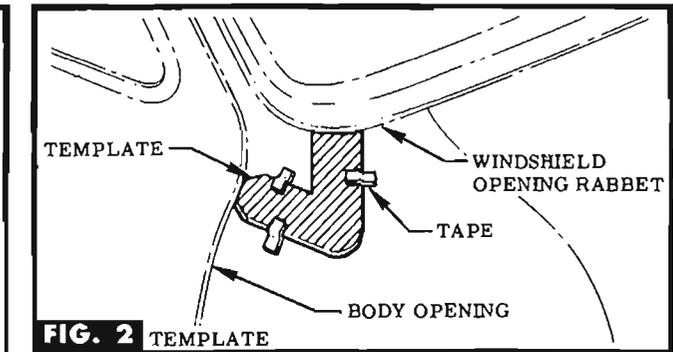
**FIG. 1** ANTENNA MOUNTING

**STEP 1** ALIGN TEMPLATE ON RIGHT HAND BODY FRONT OUTER PANEL, TAPE IN PLACE, CENTER PUNCH & DRILL AS INDICATED ON TEMPLATE. REMOVE ANY RESULTANT BURRS. SEE FIG. 2.

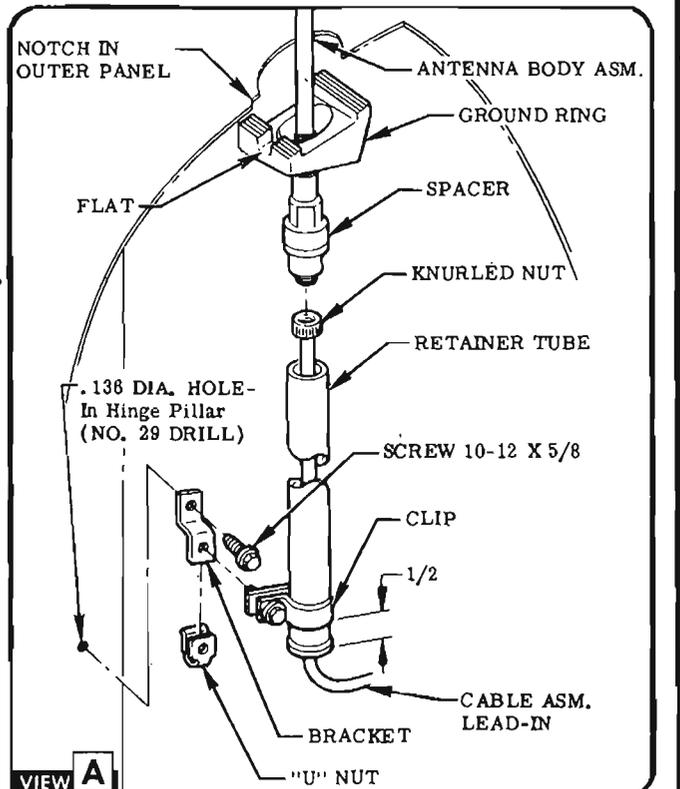
**STEP 2** REMOVE RIGHT HAND HEADLAMP.

**STEP 3** SLIDE SPACER & GROUND RING OVER ANTENNA BODY ASSEMBLY. SEE VIEW A.

**STEP 4** INSERT ANTENNA BODY ASM. THRU HEADLAMP OPENING & UP THRU HOLE IN OUTER PANEL. ALIGN FLAT ON GROUND RING UNDER NOTCH IN OUTER PANEL. SEE VIEW A.



**FIG. 2** TEMPLATE

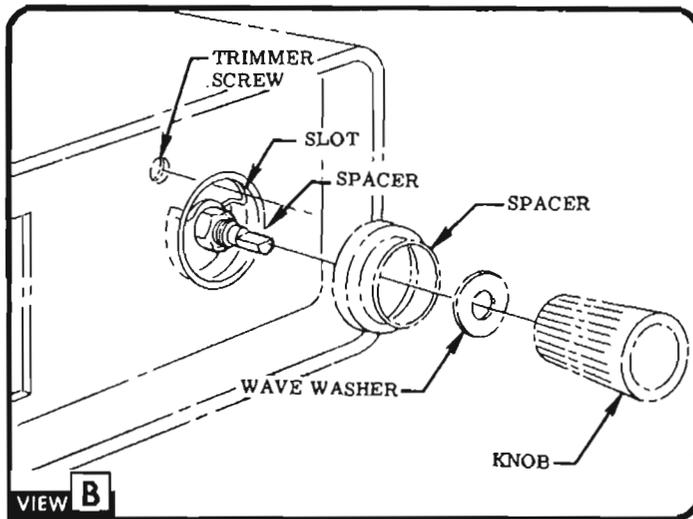


**VIEW A**

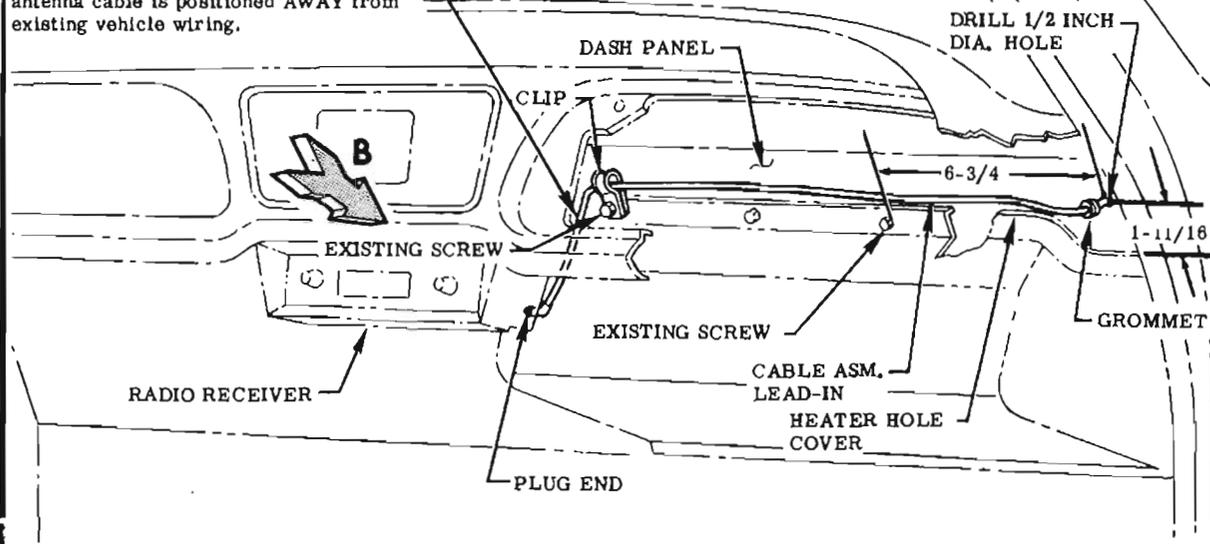
**STEP 5** SUB-ASSEMBLE GASKET & BEZEL. PLACE GASKET, BEZEL & CAP ONTO ANTENNA BODY ASM., POSITION RIB ON BEZEL INTO NOTCH IN OUTER PANEL. SECURE CAP WITH SPANNER WRENCH. SEE FIG. 1 & VIEW A.

**STEP 6** INSERT CABLE ASM. LEAD-IN THRU RETAINER TUBE & CAREFULLY TIGHTEN KNURLED NUT TO ANTENNA BODY ASM. WITH GAS PLIERS. SCREW RETAINER TUBE ONTO ANTENNA BODY ASSEMBLY. SEE VIEW A.

**STEP 7** ASSEMBLE CLIP, BRACKET & "U" NUT TO RETAINER TUBE AT DIMENSION SHOWN WITH ONE OF PROVIDED SCREWS. USING BRACKET AS A TEMPLATE, DRILL HOLE IN HINGE PILLAR & ATTACH BRACKET TO PILLAR WITH REMAINING SCREW. SEE FIG. 1 & VIEW A.



**CAUTION** After assembly make sure the antenna cable is positioned AWAY from existing vehicle wiring.



**FIG. 3 CABLE ASSY. LEAD-IN**

**STEP 8** REMOVE INSTRUMENT PANEL COMPARTMENT. LOCATE & DRILL HOLE IN DASH PANEL FROM INNER SIDE THRU INSTRUMENT PANEL COMPARTMENT OPENING. SEE FIG. 3.

**STEP 9** ROUTE PLUG END OF CABLE ASM. THRU THE DRILLED HOLE. SEE FIG. 3. **CAUTION** Do not kink or bend cable asm. sharply at any time.

**STEP 10** SLIDE GROMMET OVER PLUG END OF CABLE ASM. & SNAP INTO HOLE IN DASH PANEL. SEE FIG. 3.

**STEP 11** ROUTE CABLE ASM. ACROSS TOP OF HEATER HOLE COVER & SECURE WITH CLIP & EXISTING SCREW.

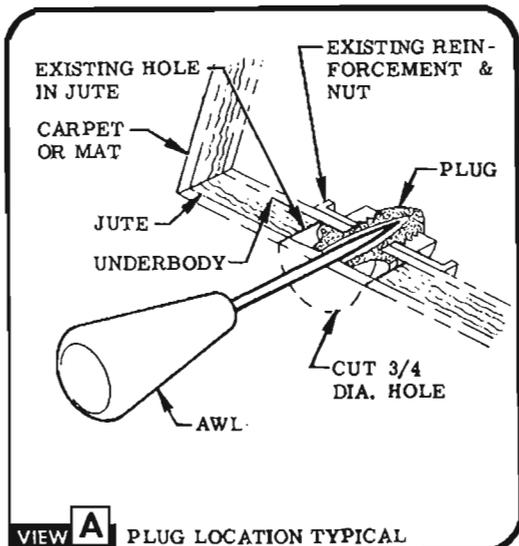
PLUG INTO REAR OF RADIO RECEIVER. SEE FIG. 3.

**STEP 12** REMOVE EXISTING KNOB, WAVE WASHER & SPACER FROM RIGHT HAND RADIO RECEIVER CONTROL TO GAIN ACCESS TO ANTENNA TRIMMER SCREW. SEE VIEW B.

**STEP 13** ADJUST ANTENNA; TUNE DIAL TO WEAK STATION BETWEEN 800 & 1000-KC WITH VOLUME TO OR NEAR MAXIMUM. ADJUST TRIMMER SCREW FOR HIGHEST VOLUME AT SPEAKER. SEE VIEW B. **NOTE** Adjust screw thru slot in spacer.

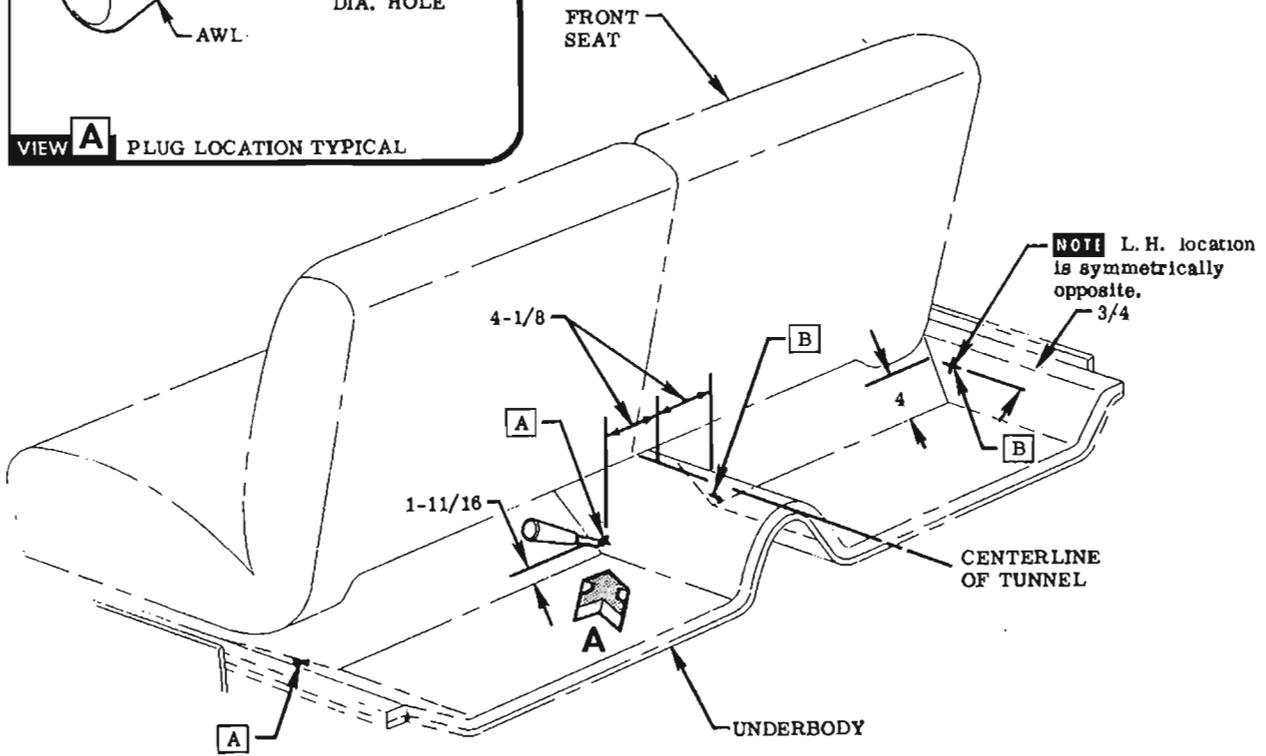
**STEP 14** REPLACE ALL PARTS PREVIOUSLY REMOVED.

**SEAT BELT—FRONT**  
**ALL CHEVROLET—CHEVELLE—CHEVY II—CORVAIR**  
 CHEVROLET TRUCK AND CORVAIR SERIES 95



CHEVY ALL MODELS	FRONT SEAT	
	DRIVER	PASS.
	A	B

**VIEW A** PLUG LOCATION TYPICAL

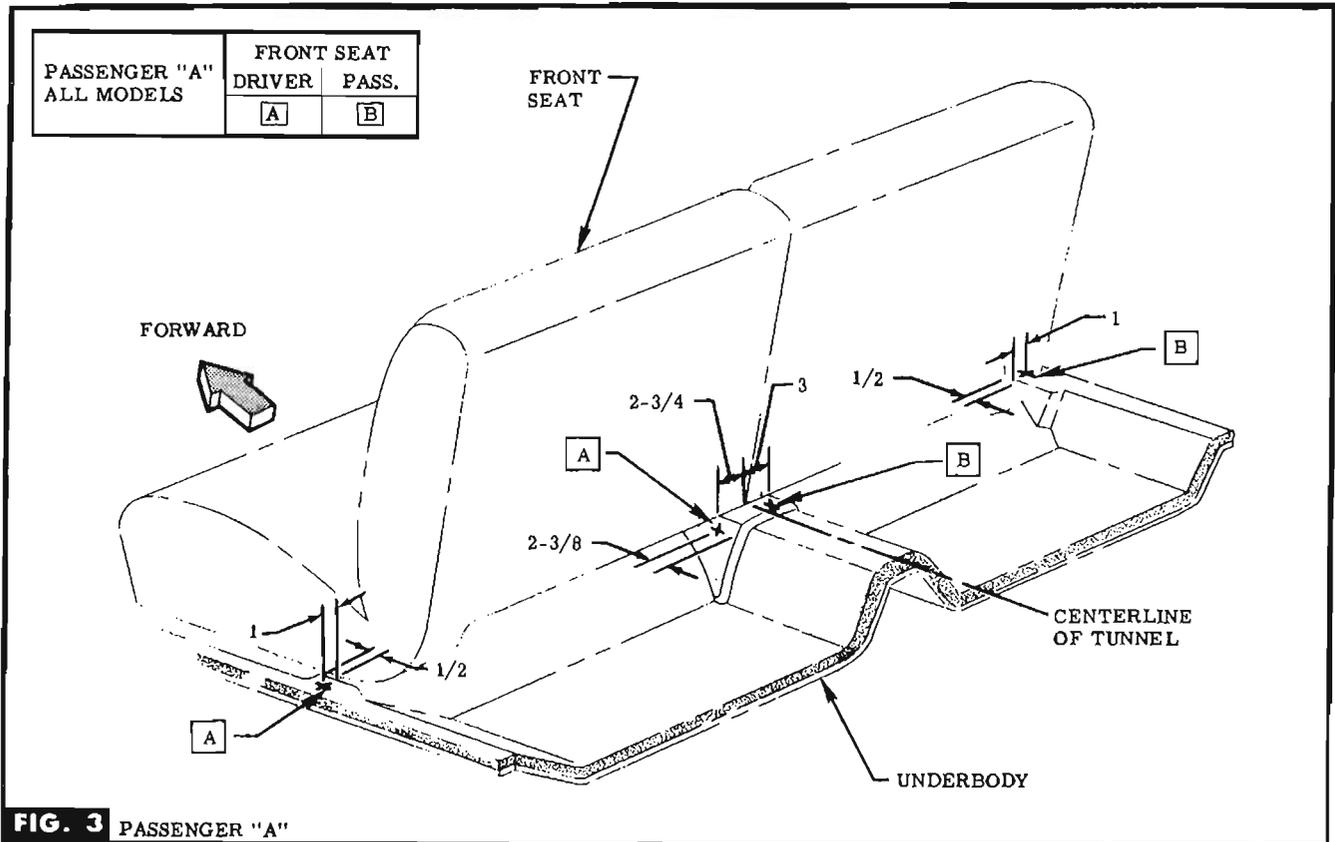
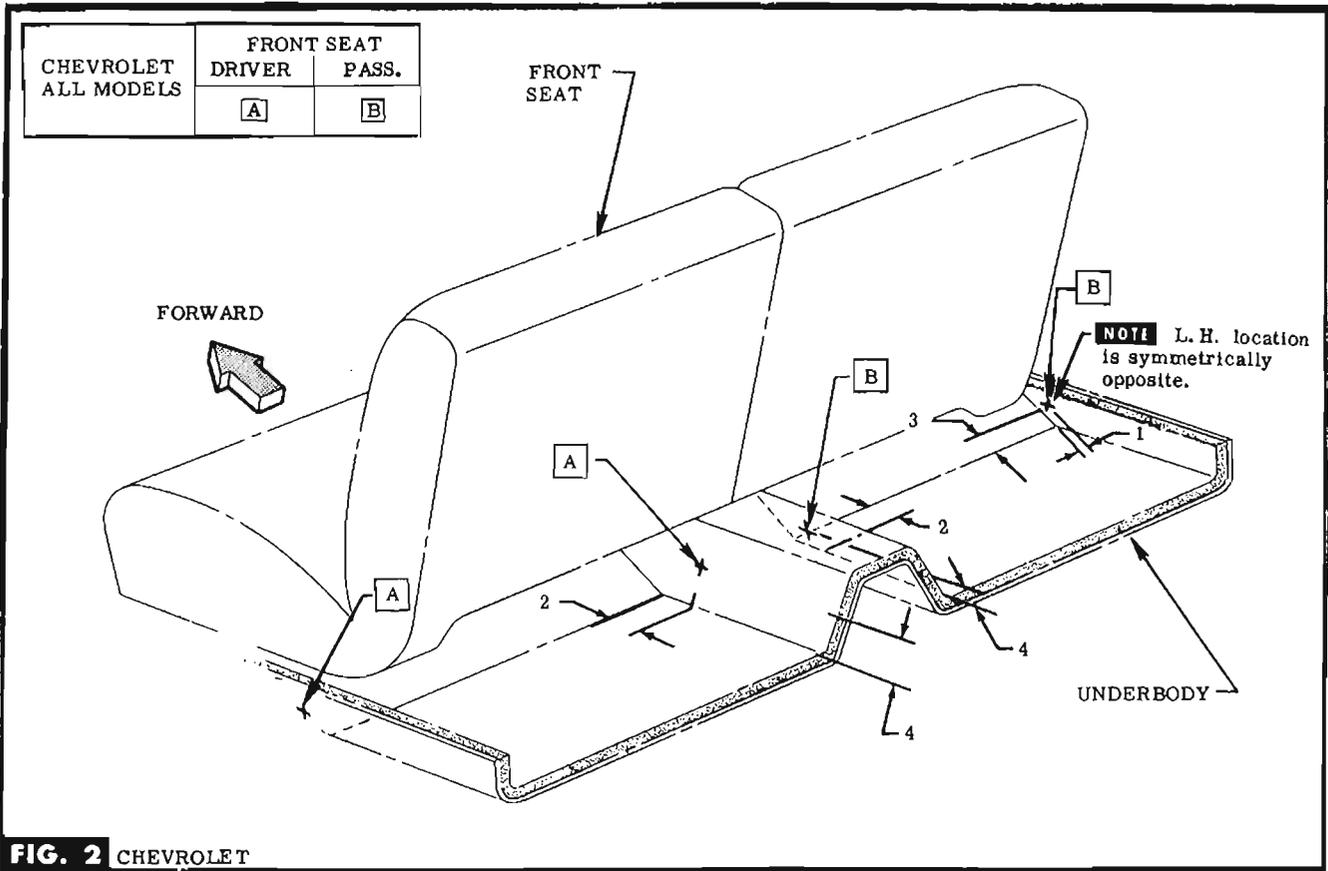


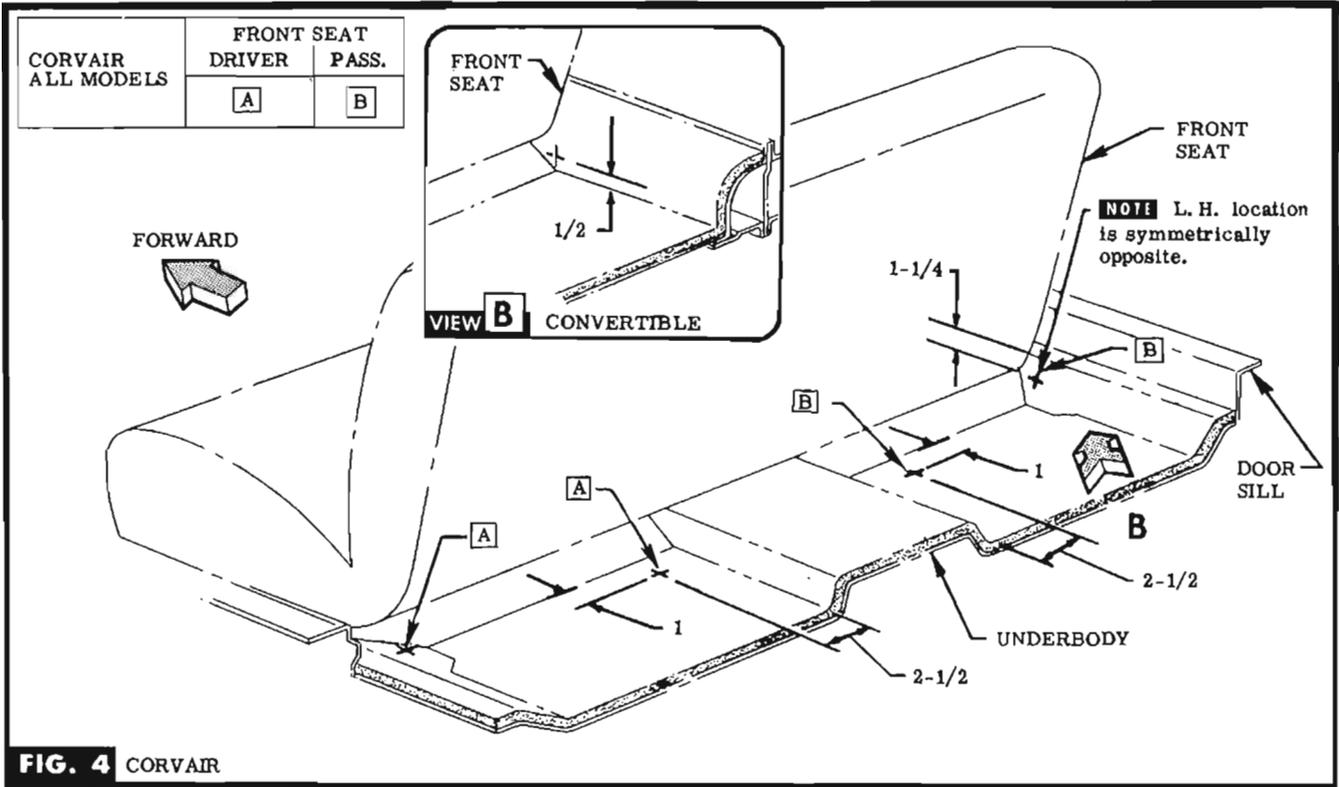
**FIG. 1** CHEVY (TYPICAL SEAT BELT INSTALLATION)

**NOTE:** The following steps are for driver & one passenger belt installations. For third passenger procure one of the following color matching belt unit numbers 985842-3-4-5-6-7-8. For Suburban & Greenbrier use 985842 only.

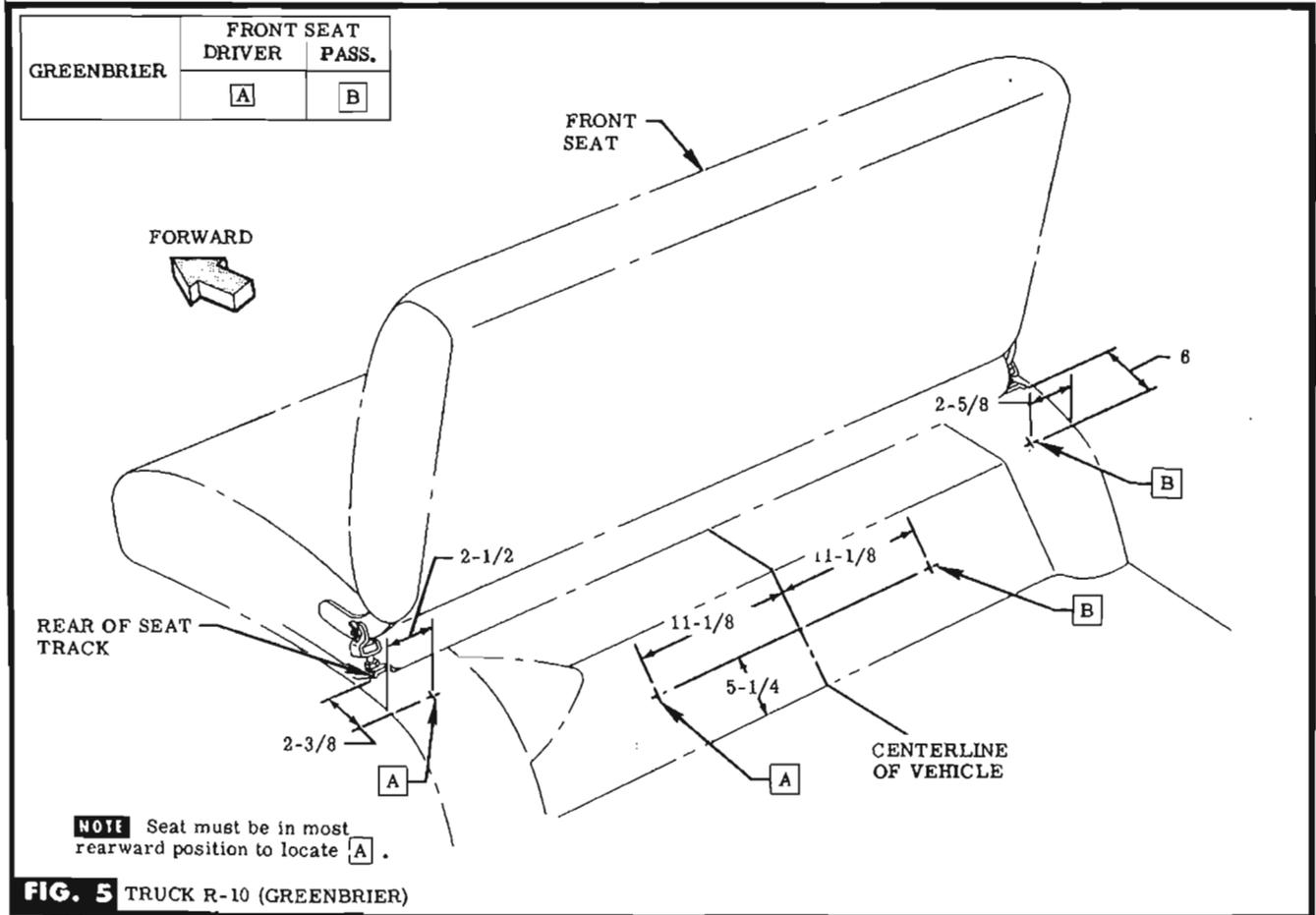
**STEP 1** USING DIMENSIONS GIVEN, (FIG. 1 THRU 6) LOCATE PLUG BY FEELING CARPET OR RUBBER MAT (SLIGHT INDENTATION). USING AWL, PIERCE MAT & INSERT POINT IN-

TO HOLE IN PLUG. CUT HOLE IN CARPET OR MAT AROUND INSERTED AWL. SEE FIG. 1 VIEW "A" & THE FOLLOWING FIGURES WHERE REQUIRED.  
 FIG. 1 - CHEVY  
 FIG. 2 - CHEVROLET  
 FIG. 3 - PASSENGER "A"  
 FIG. 4 - CORVAIR  
 FIG. 5 - TRUCK R-10 (GREENBRIER)  
 FIG. 6 - TRUCK (SUBURBAN)



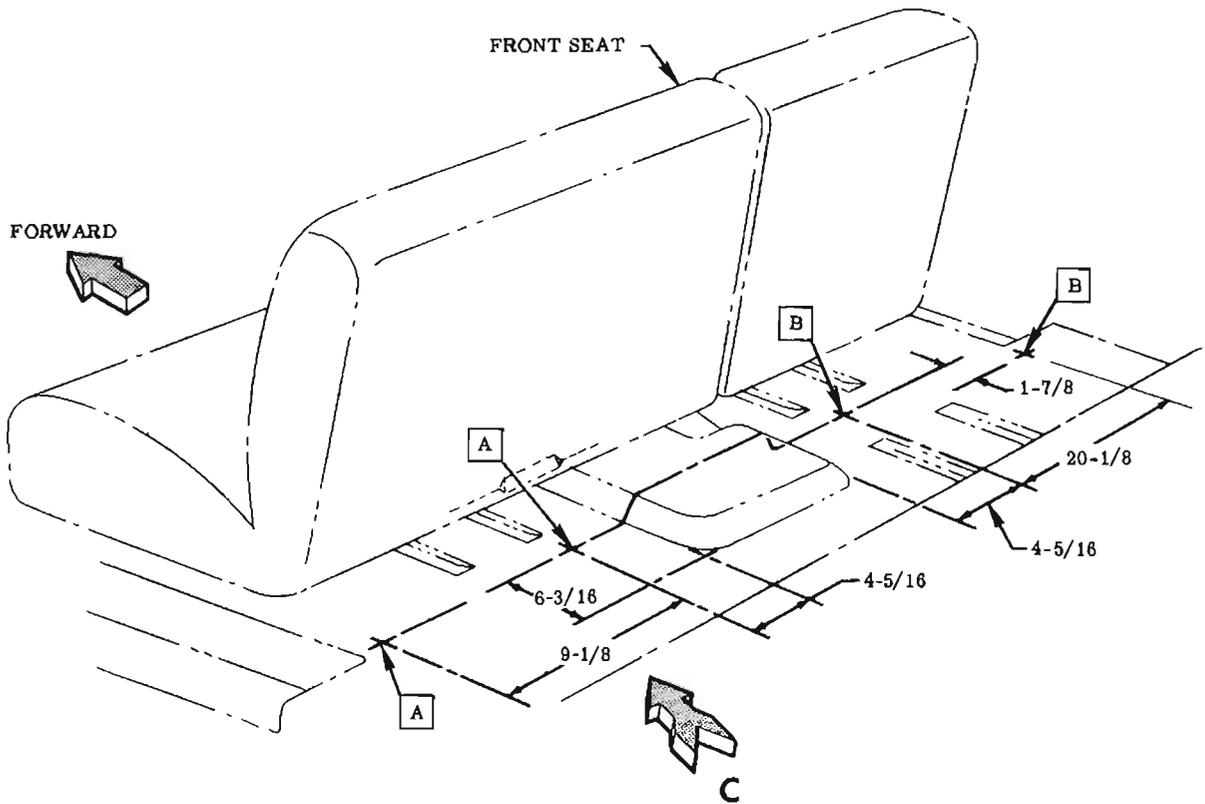
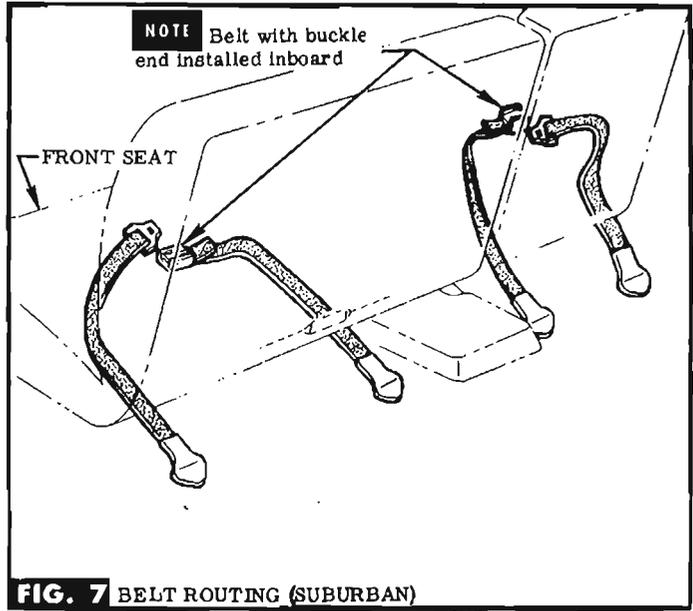
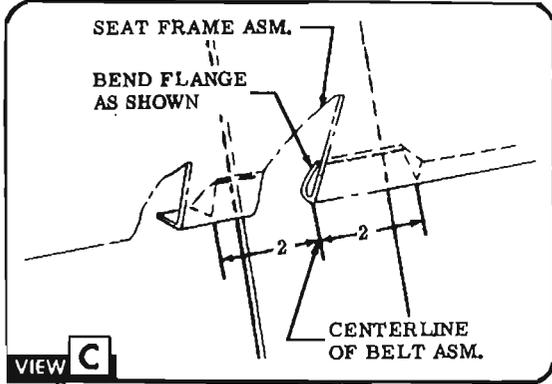


**FIG. 4** CORVAIR



**FIG. 5** TRUCK R-10 (GREENBRIER)

TRUCK (SUBURBAN)	FRONT SEAT	
	DRIVER	PASS
	A	B



**FIG. 6** SUBURBAN

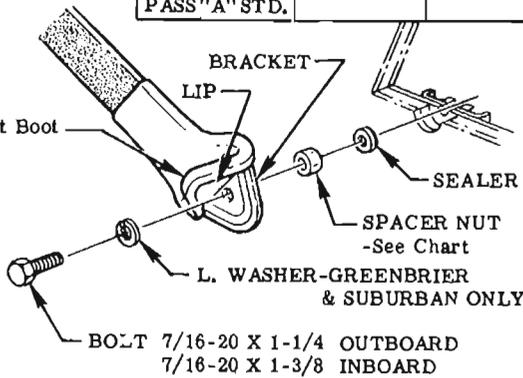
**STEP 2** BEND SEAT FRAME ASM. FOR LEFT HAND INBOARD BELT. SEE FIG. 6 & VIEW "C".

**STEP 3** ROUTE PASS, BELTS AROUND SEAT. THREAD DRIVERS INBOARD BELT UNDER SEAT FRAME ASM., SEAT CUSHION & SEAT BACK. SEE FIG. 7.

**NOTE** Bracket must be free to rotate when bolt is fully tightened.

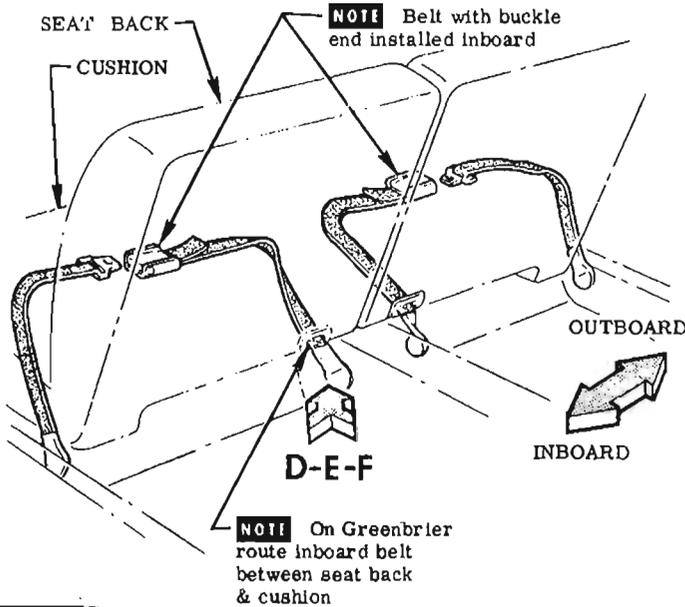
SPACER NUT CHART		
VEHICLE	LOCATION	SPACER NUT
ALL*EXCEPT GREENBRIER & SUBURBAN	OUTBOARD	THIN
	INBOARD	THICK
*BISCAYNE, BEL-AIR 100-200, 500-700 & PASS"A" STD.	OUTBOARD & INBOARD	THIN

**NOTE** Lift Boot partially to insert bolt

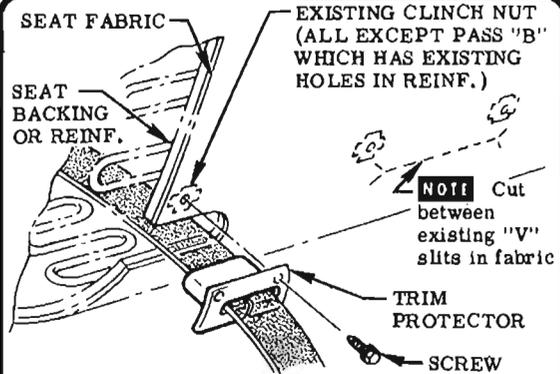


**VIEW D** SEAT BELT INSTALLATION

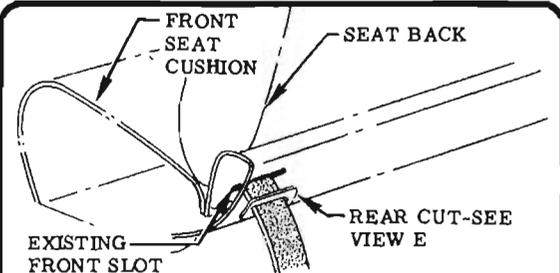
**NOTE** Belt with buckle end installed inboard



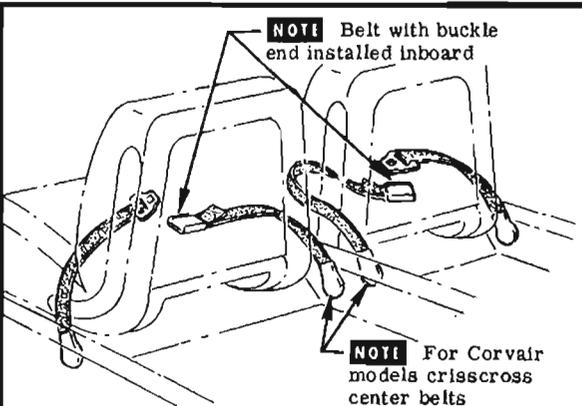
**FIG. 8** TYPICAL BELT ROUTING (EXCEPT SUBURBAN)



**VIEW E** ALL EXCEPT BUCKET SEAT, GREENBRIER & SUBURBAN



**VIEW F** 2 DOOR MODELS EXCEPT BUCKET SEATS, GREENBRIER & SUBURBAN



**FIG. 9** BUCKET SEAT ROUTING

**NOTE** Fig. 8 & 9 & Steps 4 thru 6 for all vehicles except Suburban Truck.

**STEP 4** ALL MODELS EXCEPT BUCKET SEAT, GREENBRIER & SUBURBAN. LOCATE TWO EXISTING "V" SLITS BY APPLYING SLIGHT HAND PRESSURE TO FABRIC IN AREA OF BELT ROUTING. CUT AS SHOWN IN VIEW "E". ON 2 DOOR MODELS LOCATE "FRONT SLOT" FORWARD OF REAR CUT AS SHOWN IN VIEW "F".

**STEP 5** FOR BELT ROUTING SEE FIG. 8, 9, VIEW "E" & "F".

**STEP 6** INSTALL TRIM PROTECTOR AS SHOWN, SEE VIEW "E".

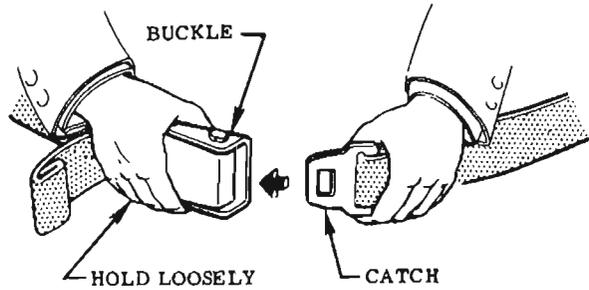
**STEP 7** INSTALL BOOT OVER BRACKET, THEN LIFT BOOT PARTIALLY TO EXPOSE HOLE FOR ATTACHMENT, SEE FIG. 8, VIEW "D".

**STEP 8** REMOVE PLUG & INSTALL BOLT, L. WASHER, BRACKET, SPACER NUT & SEALER. SEE FIG. 1, VIEW A & FIG. 8, VIEW D. INSERT BOLT THRU L. WASHER & BRACKET. INSTALL SPACER NUT ON BOLT, FORCE SEALER OVER THREADED PORTION & SEAL TIGHT AGAINST SPACER NUT. (ON GREENBRIER & SUBURBAN SEAL TIGHT AGAINST BRACKET). SEE FIG. 8 & VIEW "D".

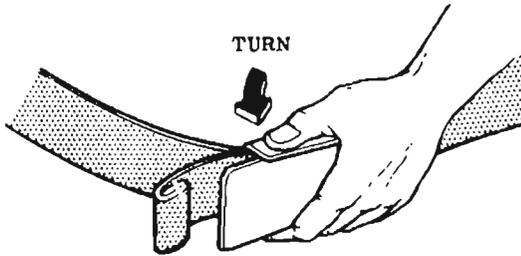
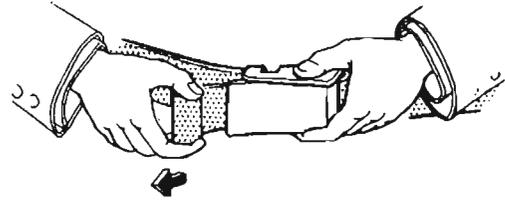
**STEP 9** INSTALL BOOT LIP OVER BRACKET. SEE FIG. 8 VIEW "D" & FIG. 10.

**STEP 10** DISCARD ALL REMAINING PARTS.

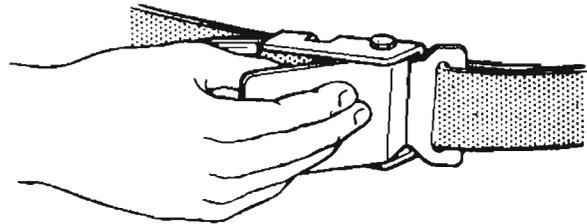
**DEALER: PLACE THIS SHEET IN GLOVE COMPARTMENT**



INSERT CATCH TO LATCH BUCKLE



TO LOOSEN BELT TURN BUCKLE OUTWARD

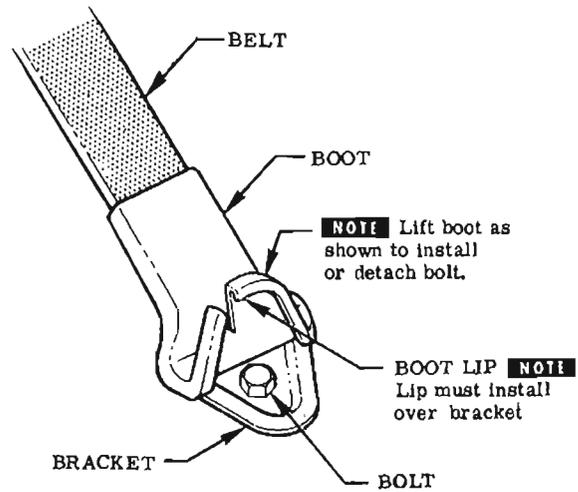


**NOTE** Adjust belt length to suit individual requirement. With belt correctly adjusted, person should not feel the weight of the Buckle asm. on the abdomen. At no time should the belt allow more than 1 inch forward movement of the body.

**NOTE** When not in use belts should be carefully laid on seat & kept off the floor.

**CLEAN BELTS WITH CLEANER OR DETERGENT RECOMMENDED FOR NYLON.**

**CAUTION** Do not bleach or redye belts as this may cause severe loss of strength.

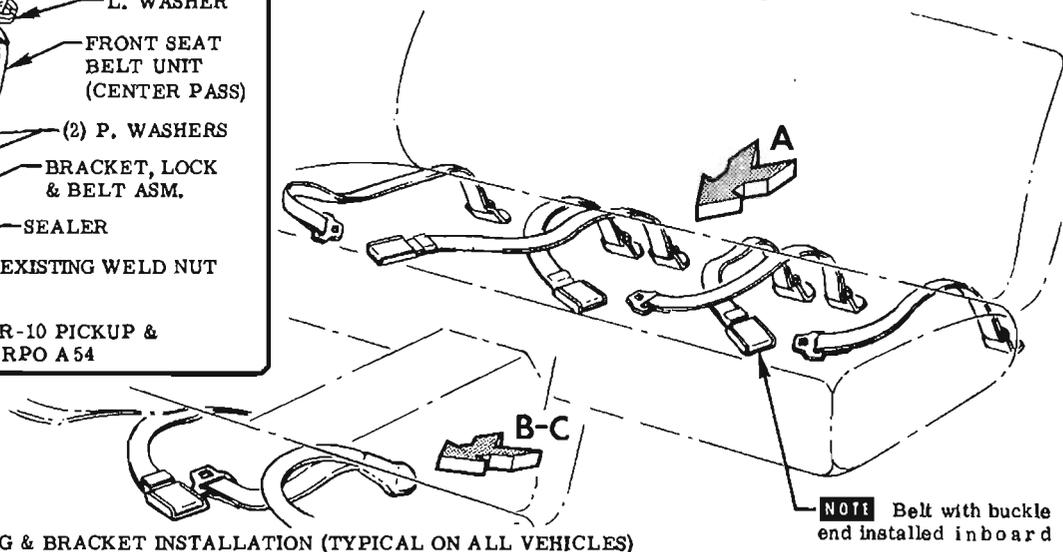
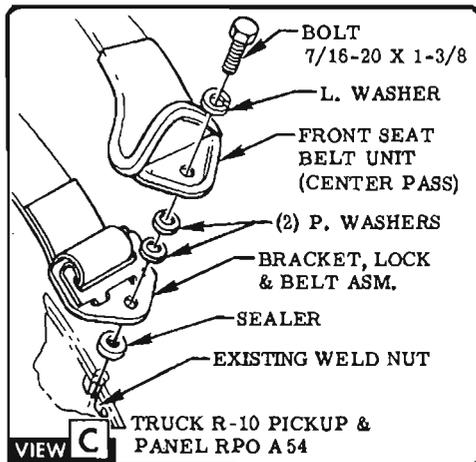
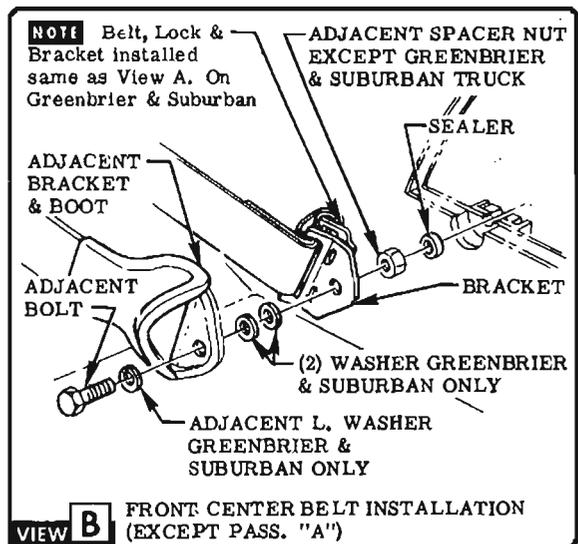
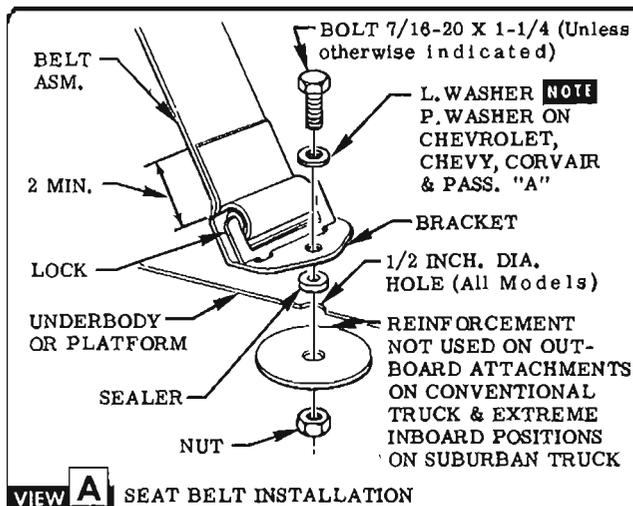


BELT ATTACHMENT TO FLOOR

**FIG. 10 OPERATION PROCEDURE & BELT ADJUSTMENT**

## SEAT BELT-REAR

ALL CHEVROLET—CHEVELLE—CHEVY II AND CORVAIR



### FRONT SEAT - CENTER BELT INSTALLATION

**STEP 1** FOR CHEVROLET, CHEVY, PASS. "A", CORVAIR, TRUCK R-10 (GREENBRIER) & TRUCK (SUBURBAN). INSTALL ADJACENT BOLT, WASHER & BRACKET TO CENTER PASSENGER WASHERS & BRACKET (SEALER INSTALLED TIGHT AGAINST BRACKET OR ADJACENT SPACER NUT). SEE FIG. 1, VIEW B. FOR PASS. "A" EXCEPTION SEE FIG. 11, VIEW S.

**STEP 2** ATTACH SEAT BELTS TO BRACKET & ADJUST TO PROPER LENGTH. SEE FIG. 1 VIEW B & FIG. 12.

### REAR SEAT BELT INSTALLATION

**STEP 3** REMOVE SEAT CUSHION & BACK OR FOLD SEAT FOR ACCESSIBILITY, ALSO TURN BACK FLOOR MAT AT AREA OF INSTALLATION, IF EXISTING. PIERCE & SLIT AREA OF MAT AT BRACKET LOCATIONS.

**STEP 4** LOCATE DIMPLES IN FLOOR PANEL (EXCEPT SUBURBAN TRUCK USE DIMENSIONS ONLY) CENTERPUNCH & DRILL HOLES THRU UNDERBODY OR PLATFORMS. SEE VIEW A & FIG. 2-CHEVROLET  
FIG. 3 CORVAIR

FIG. 4 TRUCK R-10 (TO INSTALL FRONT CENTER SEAT BELT ON "PICKUP," BELT UNIT 985835 MUST BE PROCURED),

FIG. 5 PANEL TRUCK

FIG. 6 SUBURBAN TRUCK (ADAPTER KIT 985952 MUST BE PROCURED TO INSTALL SEAT BELTS).

FIG. 7 CONV. TRUCK (EXCEPT TILT CAB & LEVEL RIDE SEAT)

FIG. 8 TILT CAB TRUCK

FIG. 9 CONV. TRUCK (WITH LEVEL RIDE SEAT)

FIG. 10 CHEVY

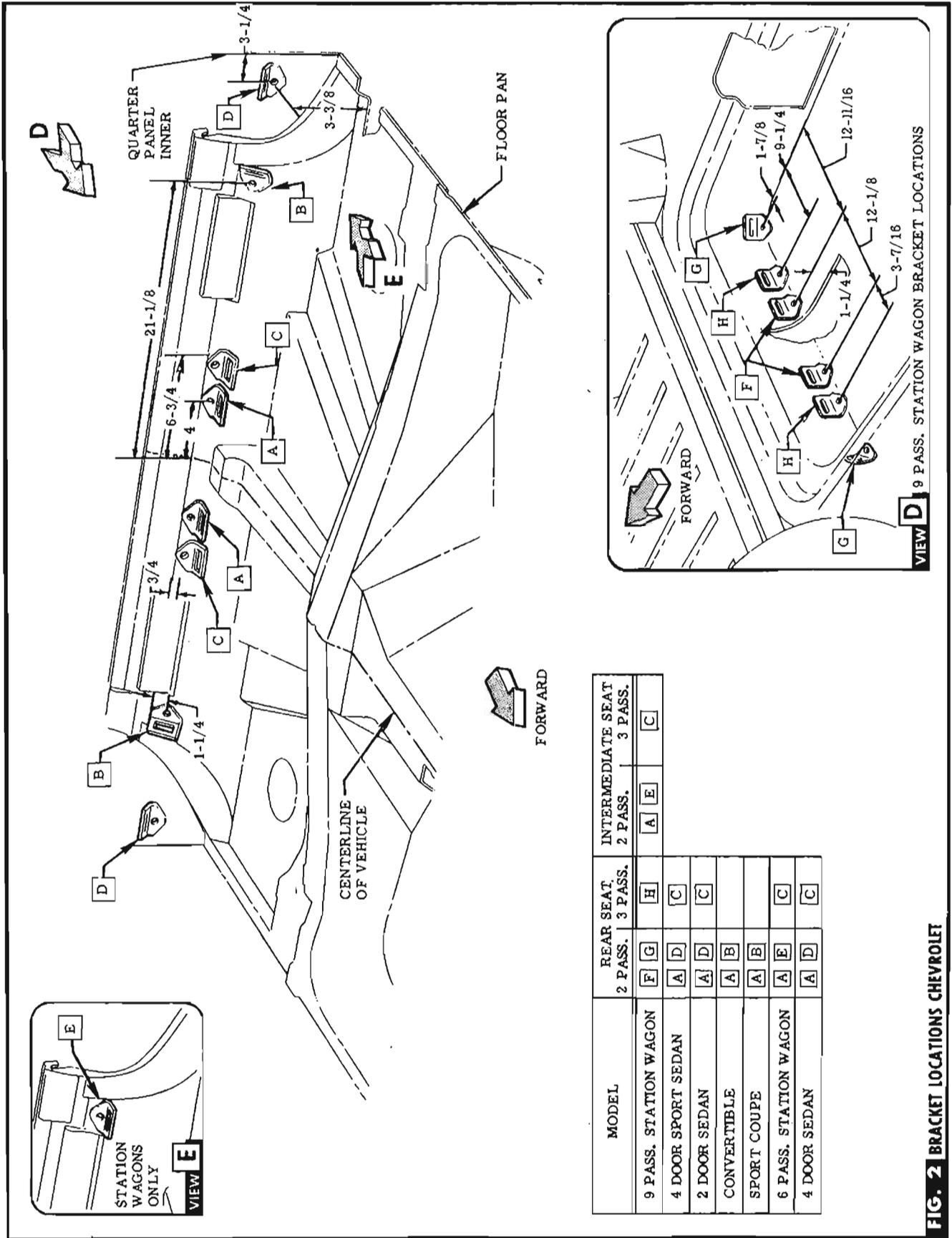
FIG. 11 PASSENGER "A"

**STEP 5** ATTACH SEAT BELTS TO BRACKET & ADJUST TO PROPER LENGTH. SEE FIG. 1 VIEW A, C & FIG. 12.

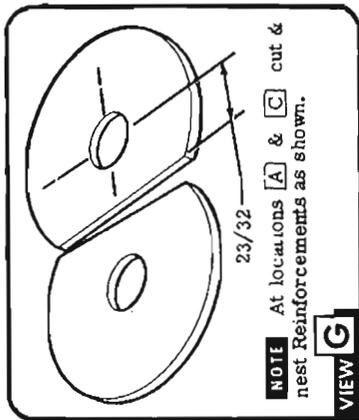
**STEP 6** INSTALL BRACKET AT EACH DRILLED HOLE BY INSERTING BOLT THRU WASHER, BRACKET, SEALER & REINFORCEMENT (SEALER INSTALLED TIGHT AGAINST BRACKET). SECURE WITH NUT. SEE VIEW A. FOR SUBURBAN TRUCK EXCEPTION SEE FIG. 6 & VIEW K. FOR TRUCK R-10 PICKUP & PANEL RPO A54 EXCEPTION SEE VIEW C.

**STEP 7** REPLACE SEAT PREVIOUSLY REMOVED.

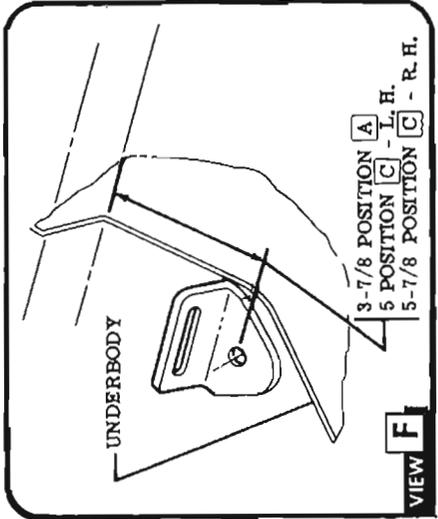
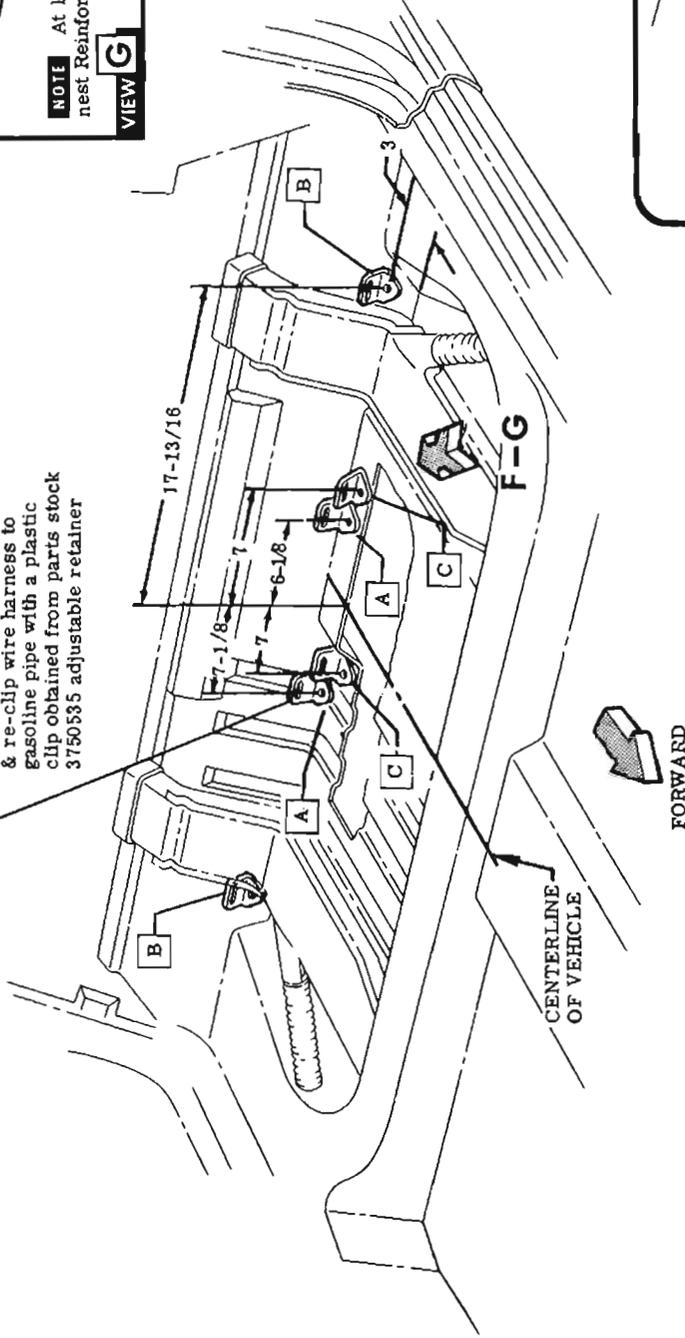
**STEP 8** DISCARD ALL REMAINING PARTS.



**FIG. 2** BRACKET LOCATIONS CHEVROLET

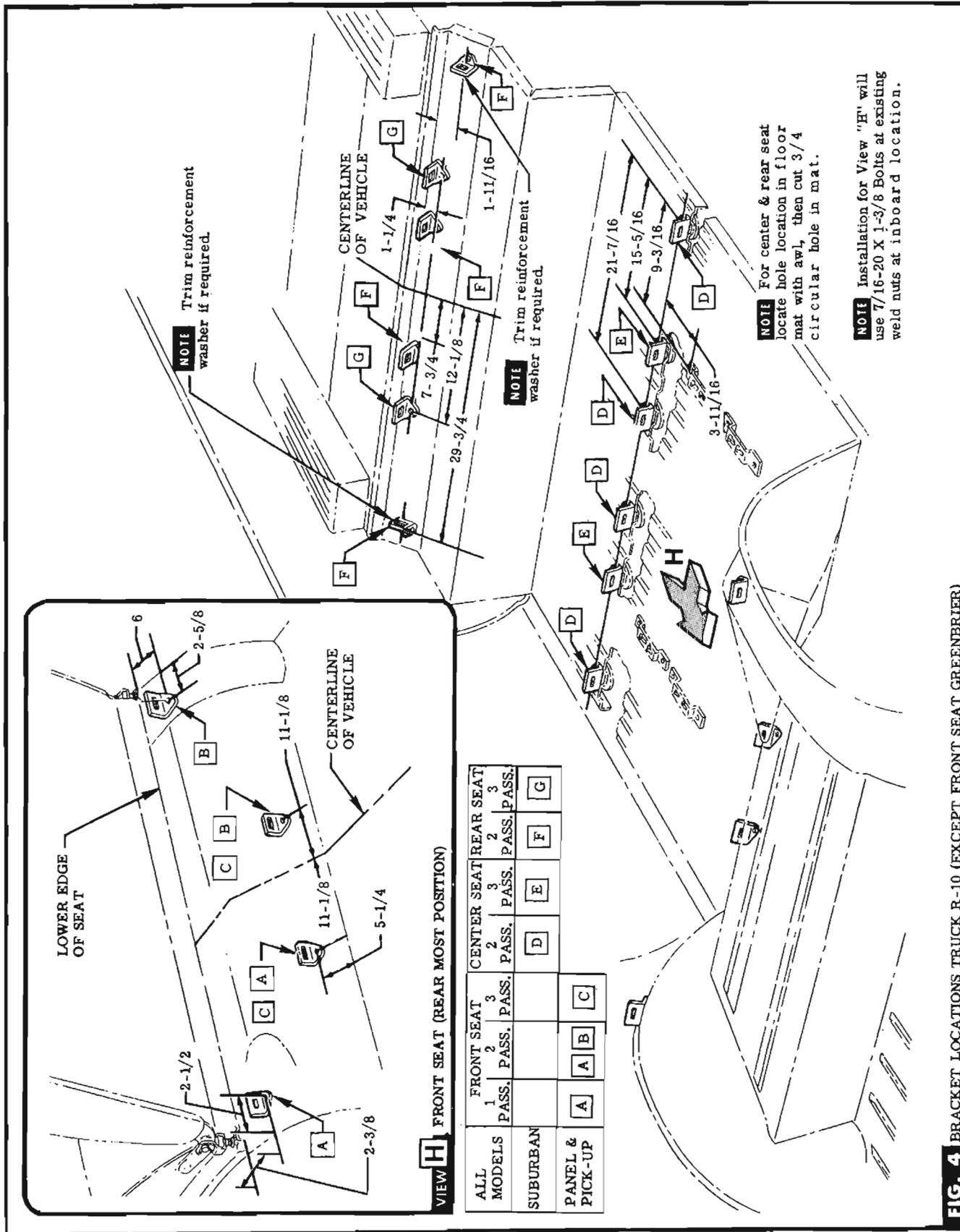


**NOTE** Flatten clip against body & re-clip wire harness to gasoline pipe with a plastic clip obtained from parts stock 3750535 adjustable retainer



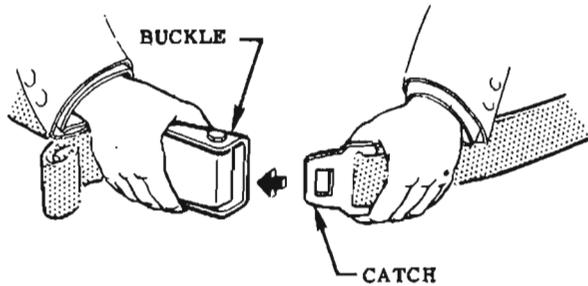
ALL MODELS	2 PASS.	3 PASS.
	<b>A</b> <b>B</b>	<b>C</b>

**FIG. 3 BRACKET LOCATIONS CORVAIR**

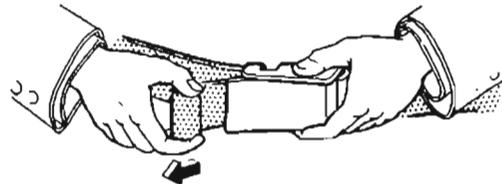


**FIG. 4** BRACKET LOCATIONS TRUCK R-10 (EXCEPT FRONT SEAT GREENBRIER)

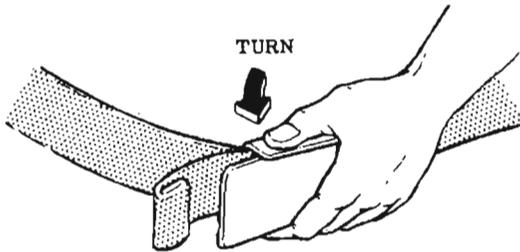
**DEALER: PLACE THIS SHEET IN GLOVE COMPARTMENT**



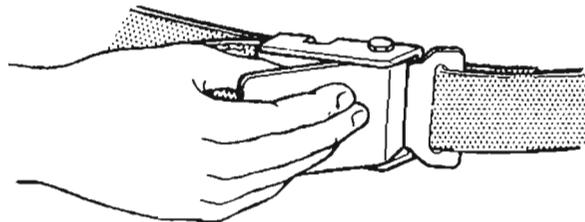
**INSERT CATCH TO LATCH BUCKLE**



**PULL TO TIGHTEN BELT**



**TO LOOSEN BELT TURN BUCKLE OUTWARD**



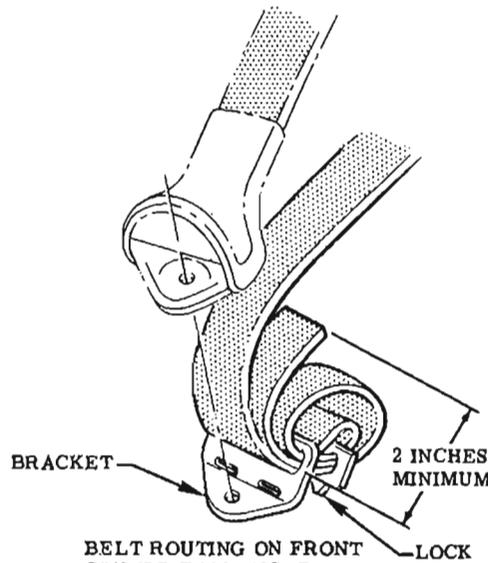
**TO UNLATCH PULL LEVER OUTWARD**

**NOTE** Adjust belt length to suit individual requirement. With belt correctly adjusted, persons should not feel the weight of the buckle assembly on the abdomen. At no time should the belt allow more than 1 inch forward movement of the body.

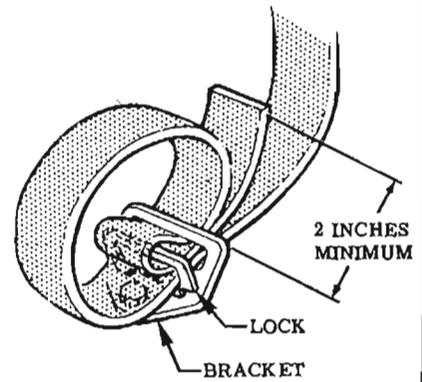
**NOTE** When not in use belts should be carefully laid on seat & kept off the floor.

Clean belts with cleaner or detergent recommended for nylon.

**CAUTION** Do not bleach or re-dye belts as this may cause severe loss of strength.



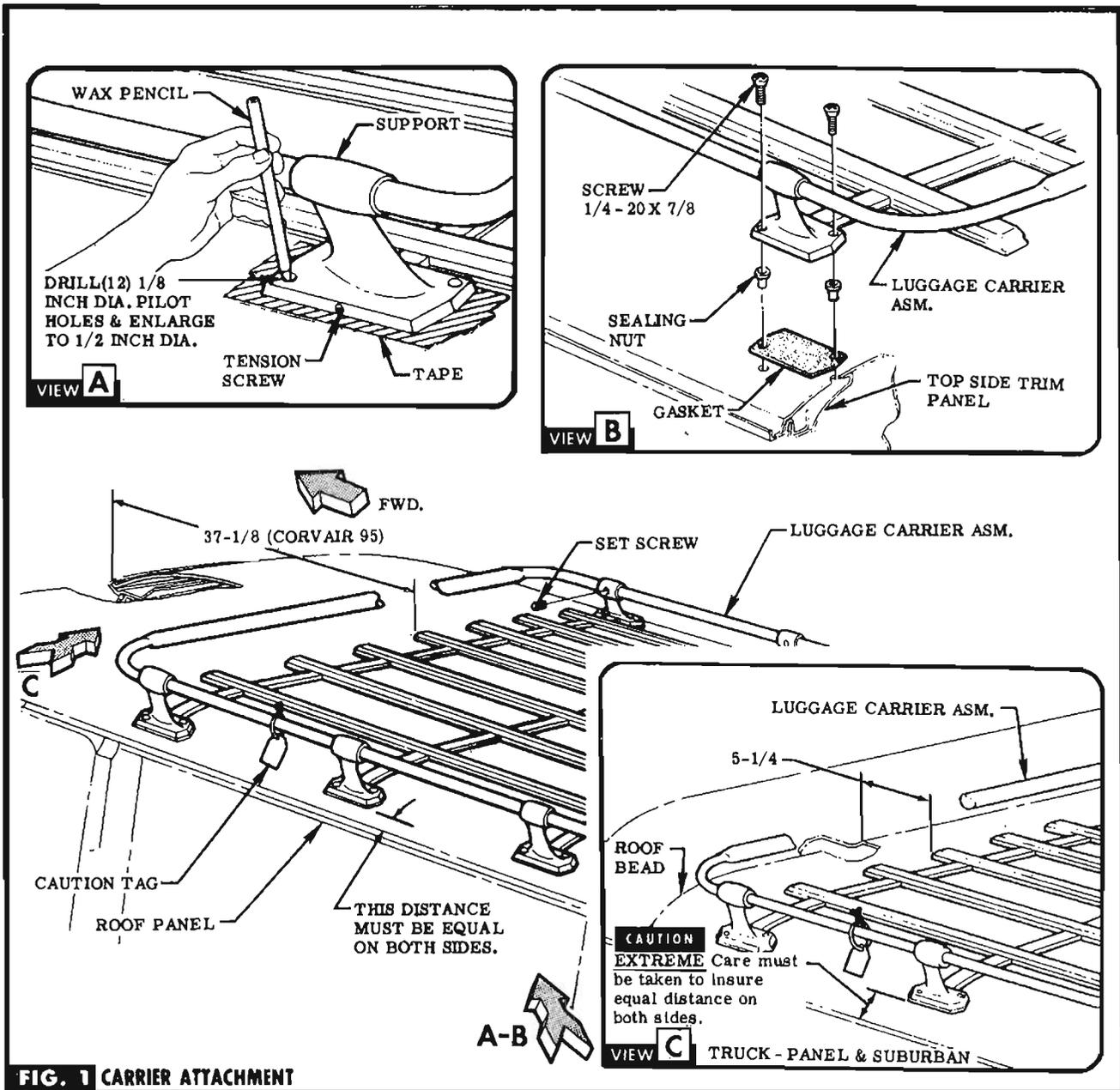
**BELT ROUTING ON FRONT CENTER PASS EXCEPT - SUBURBAN TRUCK & TRUCK R-10 ROUTE BELT AS SHOWN IN TYPICAL BELT ROUTING**



**TYPICAL BELT ROUTING**

**FIG. 12 OPERATION PROCEDURE & BELT ADJUSTMENT**

**CARRIER—ROOF LUGGAGE**  
**985691—988398**  
**CHEVROLET—STATION WAGON**  
**CHEVROLET—CORVAIR SERIES 95 PANEL TRUCK**



**FIG. 1 CARRIER ATTACHMENT**

**STEP 1** TAPE SHOULD BE APPLIED TO ROOF PANEL IN SUPPORT ATTACHING AREAS TO AVOID MARRING FINISH. SEE VIEW A.

**STEP 2** PLACE LUGGAGE CARRIER ASM. ON ROOF, LOCATING IT TO DIMENSIONS SHOWN. SEE CAUTION NOTE IN VIEW C.

**STEP 3** LOOSEN SET SCREW IN EACH SUPPORT & ROTATE UNTIL BEST FIT IS ATTAINED ON ROOF. SEE FIG. 1.

**STEP 4** USING SUPPORTS AS TEMPLATES, MARK HOLE CENTERS WITH WAX PENCIL OR SCRIBER. SEE VIEW A.

**STEP 5** REMOVE LUGGAGE CARRIER ASM. LIGHTLY CENTER PUNCH, PILOT DRILL & ENLARGE HOLES. SEE VIEW

**B. CAUTION** Care must be taken to prevent drill from penetrating roof top side trim panel, use drill spacer.

**STEP 6** REMOVE TAPE, PLACE GASKETS OVER HOLES.

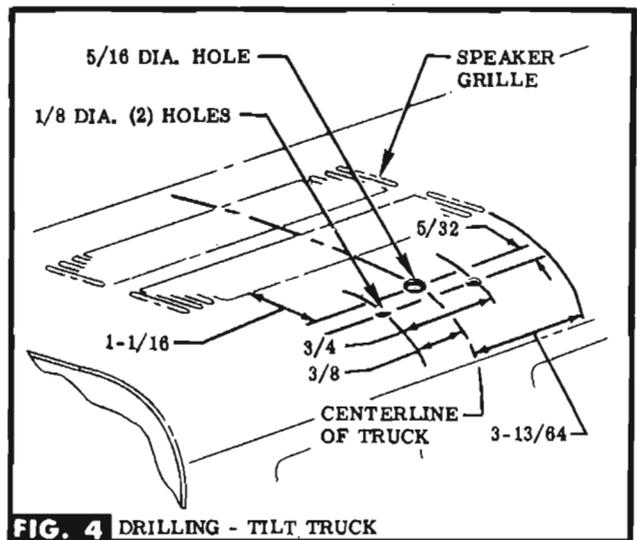
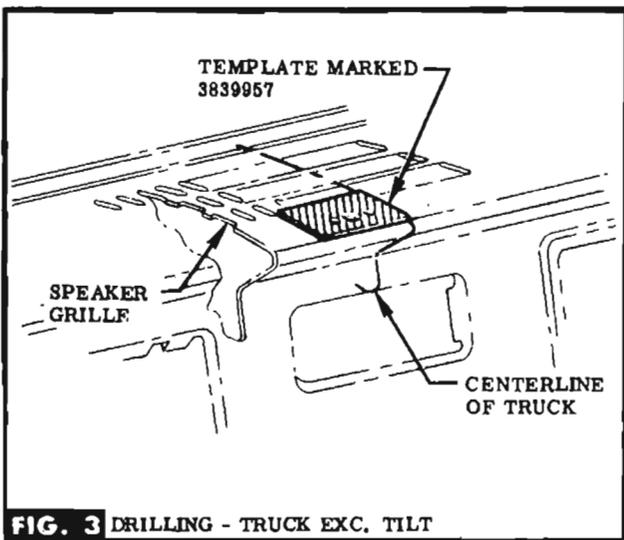
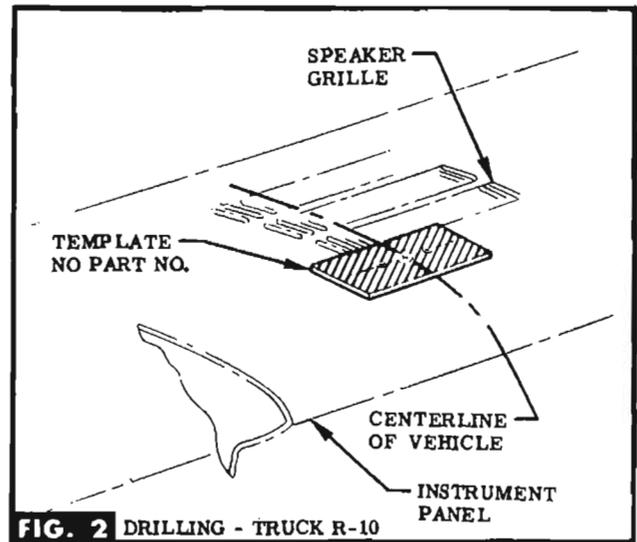
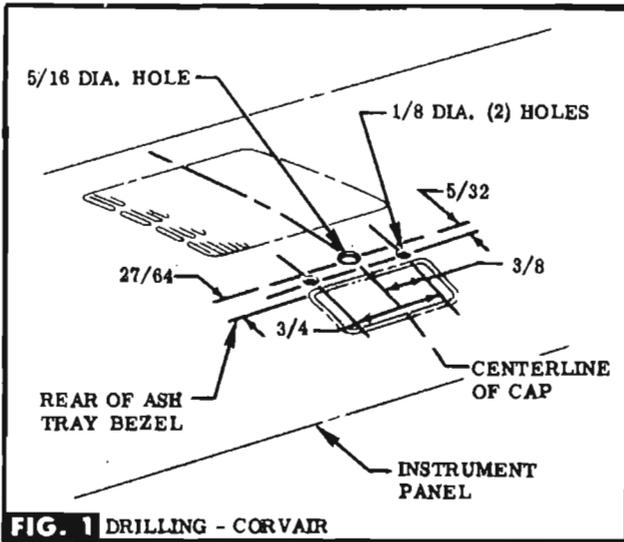
**STEP 7** INSTALL SPECIAL SEALING NUTS & LOCATE LUGGAGE CARRIER ASM. ON GASKETS. ASSEMBLE ATTACHING SCREWS PROVIDED MEDIUM TIGHT. SEE FIG. 1 & VIEW B.

**STEP 8** TIGHTEN TENSION SCREWS PROGRESSIVELY TO TENSION RACK BED. SEE VIEW B.

**STEP 9** TIGHTEN ALL SCREWS SECURELY. **NOTE** Caution tag must be in place for customer information on use of luggage carrier. See Fig. 1.

CLOCK—ELECTRIC  
985865

CORVAIR, CHEVROLET TRUCK AND CORVAIR 95



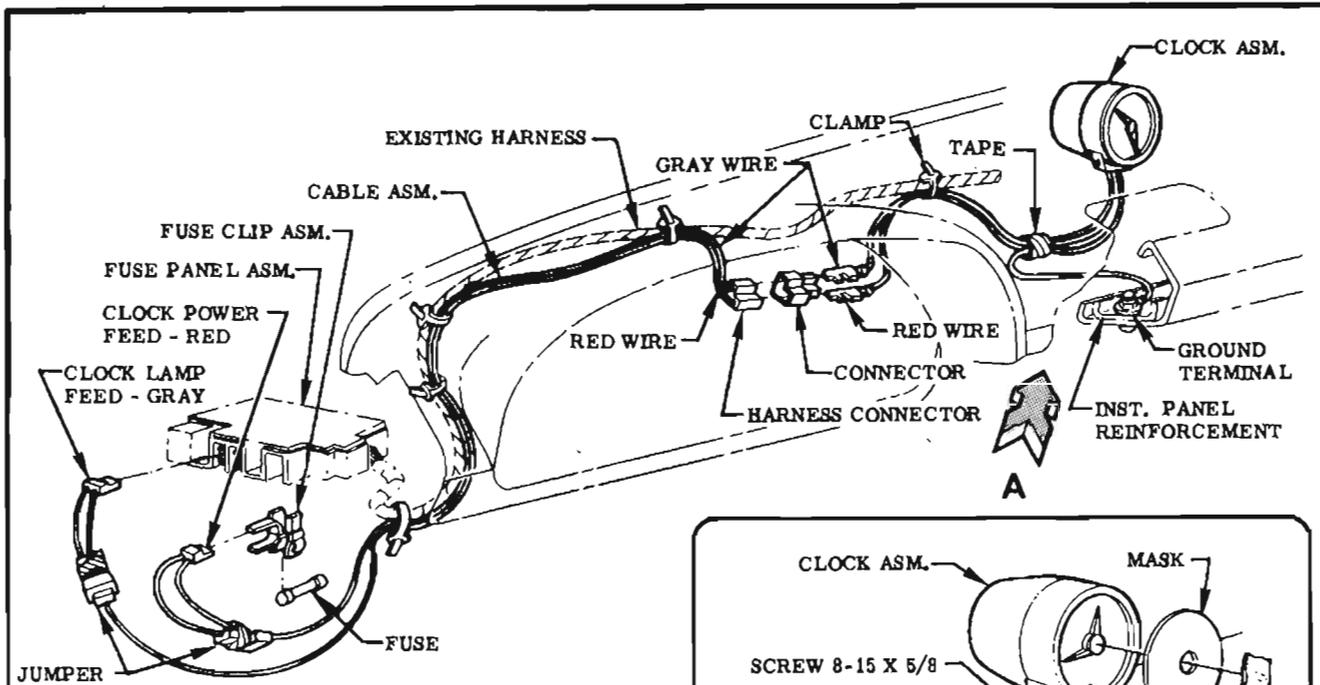
**STEP 1** REMOVE RADIO RECEIVER & SPEAKER FROM VEHICLE. **CAUTION** Removal must precede drilling operation as drill chips will damage receiver & speaker.

**STEP 2** LOCATE, CENTERPUNCH & DRILL HOLES IN INSTRUMENT PANEL. IF PANEL IS PADDED, HOLES ARE TO BE DRILLED THRU PAD. ON TRUCK R10 & TRUCK EXC. TILT, POSITION TEMPLATES TO CENTERLINE OF VEHICLE & EDGE OF SPEAKER GRILLE AS SHOWN ON TEMPLATE. SEE FIG. 1, 2, 3 OR 4.

**CAUTION** (On Corvaire) Remove Ash Tray Asm. from panel before drilling holes.

**STEP 3** (ON CORVAIR WITH PADDED DASH) PLACE MOUNTING BRACKET IN TRIM PLATE & POSITION ON PAD. SCRIBE AROUND PLATE. REMOVE PLATE & MOUNTING BRACKET. CUT & REMOVE PAD TO DIMENSION SHOWN. SEE VIEW A, FIG. 5.

**STEP 4** REINSTALL PREVIOUSLY REMOVED RECEIVER & SPEAKER.



**FIG. 5** WIRE ROUTING-CORVAIR

**STEP 5** INSERT SPLIT SECTION OF PAINT MASK AROUND SET STEM OF CLOCK ASM. SEE VIEW A.

**STEP 6** FASTEN MASK TO LENS BY PLACING MASKING TAPE OVER HOLE IN MASK. ALSO COVER STEM WITH TAPE. SEE FIG. 5.

**STEP 7** PAINT CLOCK ASM., MOUNTING BRACKET & TRIM PLATE (IF REQUIRED) TO MATCH INTERIOR.

**STEP 8** INSERT CLOCK WIRES THRU CENTER HOLE IN MOUNTING BRACKET & TRIM PLATE (IF REQUIRED). ATTACH BRACKET TO INSTRUMENT PANEL WITH SCREWS. SEE VIEW A.

**STEP 9** ATTACH CLOCK TO MOUNTING BRACKET WITH SCREWS. SEE VIEW A.

**NOTE** (On Corvair) Close cover on Ash Tray & install into Instrument Panel with handle next to clock. This is 180° from previously installed position.

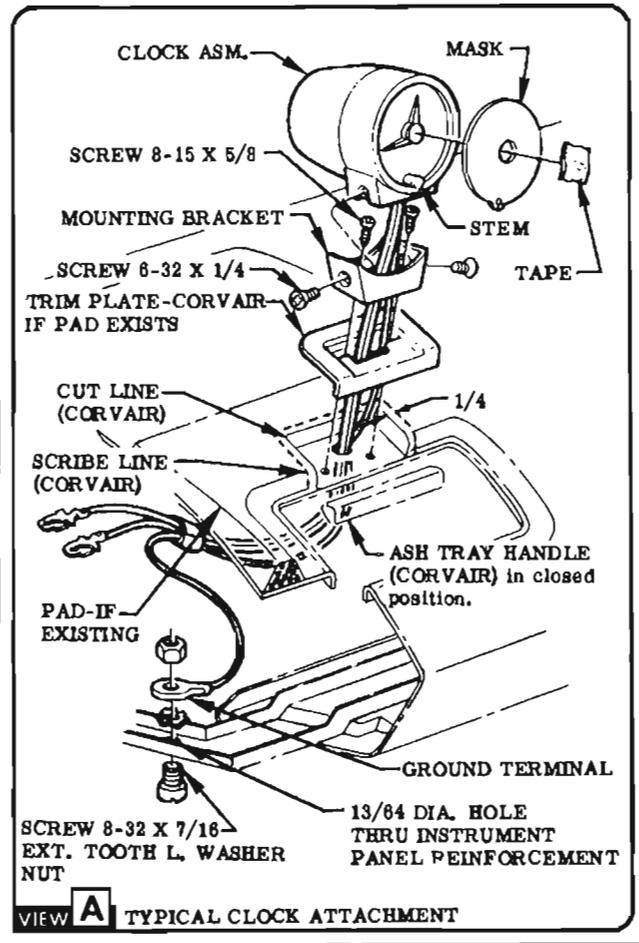
**STEP 10** DRILL HOLE FOR GROUND TERMINAL IN INSTRUMENT PANEL REINFORCEMENT. (LOCATE HOLE APPROXIMATELY AS SHOWN). SEE VIEW A & FIG. 6, 7 OR 8.

**STEP 11** ATTACH GROUND TERMINAL TO REINFORCEMENT WITH SCREW, LOCKWASHER & NUT. SEE VIEW A.

**NOTE** Position Lockwasher between terminal & reinforcement to insure good ground.

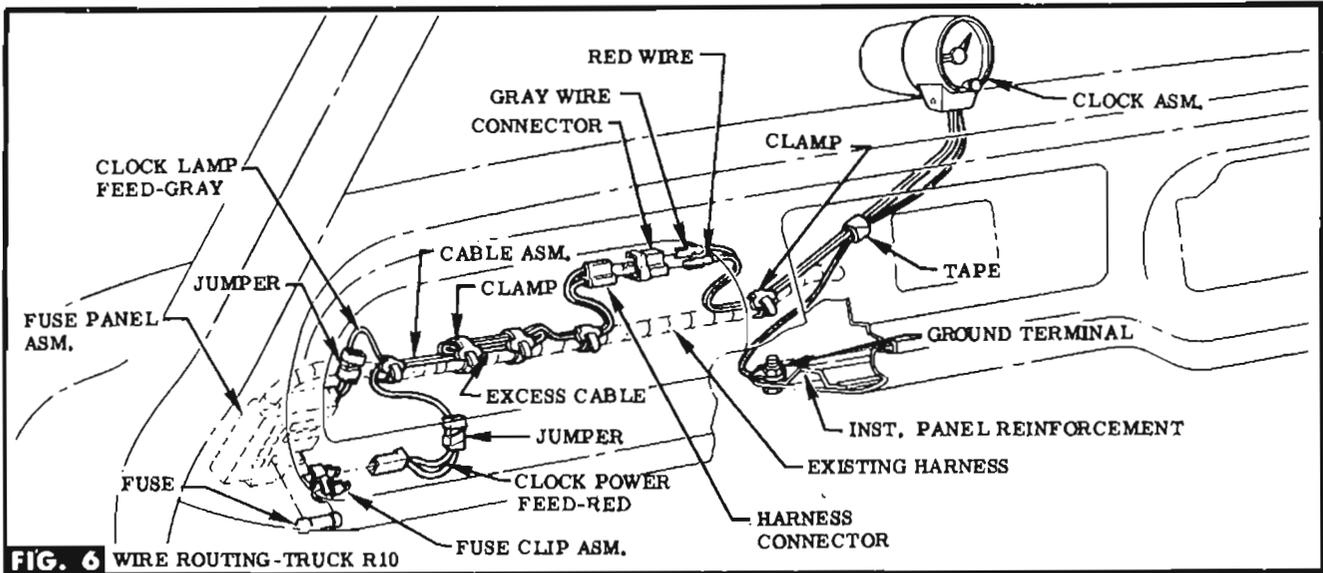
**STEP 12** INSERT CABLE INTO 2-WAY CONNECTOR & PLUG IN CLOCK WIRES, MATCHING COLORS. SEE FIG. 5, 6, 7 OR 8.

**STEP 13** ROUTE CABLE WITH EXISTING HARNESS TO FUSE PANEL & ATTACH TO EXISTING HARNESS WITH CLAMPS. SEE FIG. 5, 6, 7 OR 8.

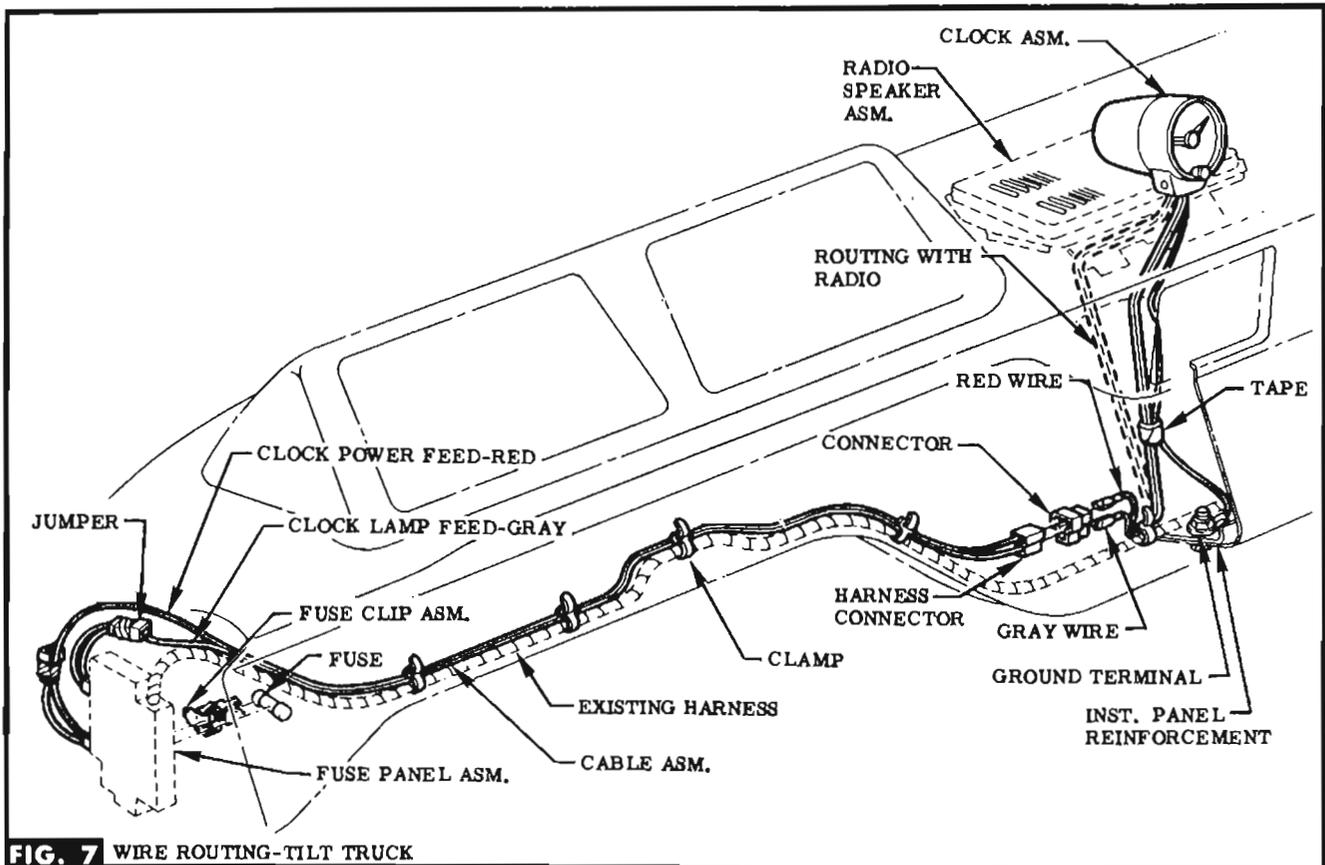


**NOTE** (Truck R10 & Truck Exc. Tilt) Coil excess cable & clamp as shown. See Fig. 6 or 8.

**STEP 14** (CORVAIR, TRUCK R10 & TILT TRUCK) TAPE GROUND LEAD WIRE TO CLOCK WIRES. SEE FIG. 5, 6 OR 7.



**FIG. 6** WIRE ROUTING-TRUCK R10



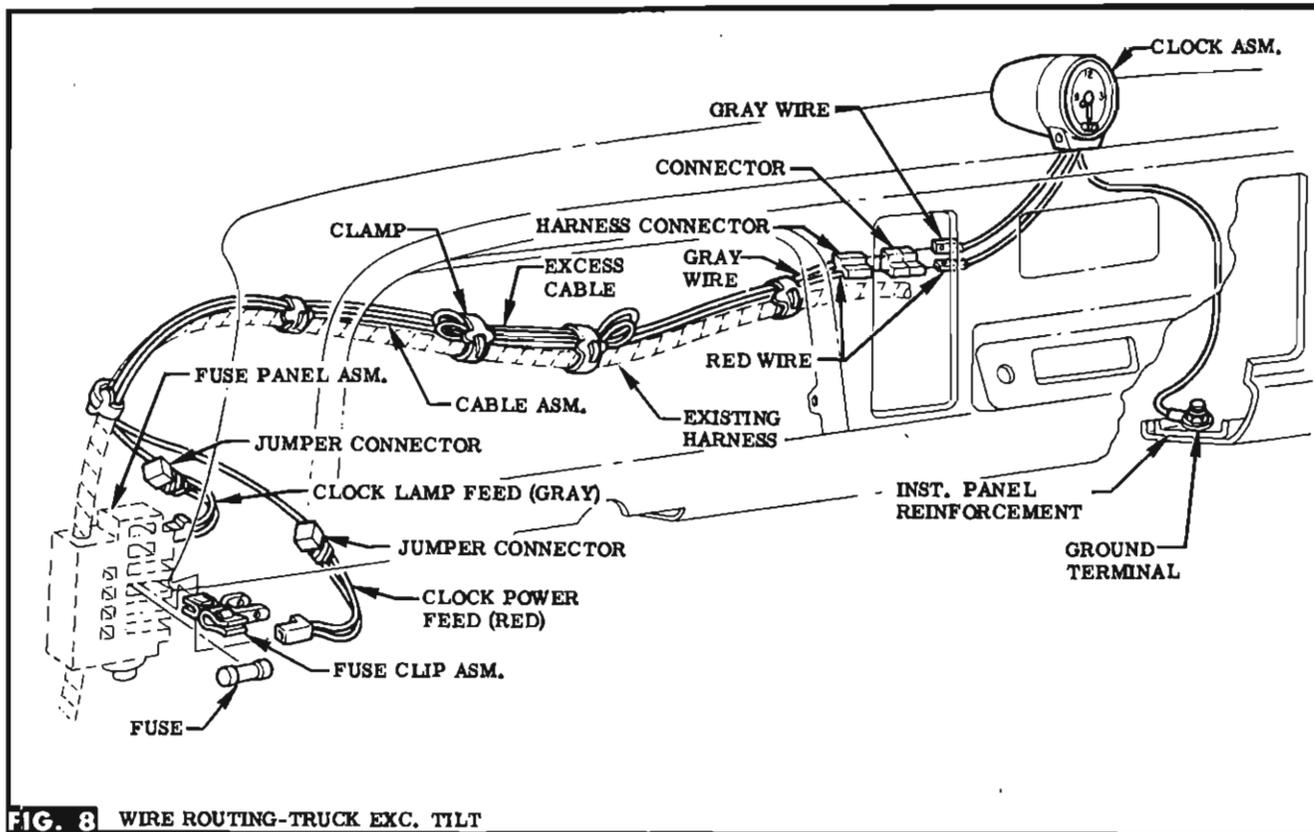
**FIG. 7** WIRE ROUTING-TILT TRUCK

**STEP 15** INSTALL FUSE CLIP & FUSE INTO RECEPTACLE IN FUSE PANEL ASM. MARKED "GL. BOX LP." & PLUG IN RED WIRE CONNECTOR (POWER FEED). SEE FIG. 5, 6, 7 OR 8.

**NOTE** If Receptacle is occupied, remove existing wire & plug into Jumper.

**STEP 16** PLUG GRAY WIRE CONNECTOR (LAMP FEED) INTO FUSE PANEL ASM. RECEPTACLE MARKED "PANEL LPS." SEE FIG. 5, 6, 7 OR 8.

**NOTE** If Receptacle is occupied, remove existing wire & plug into jumper.

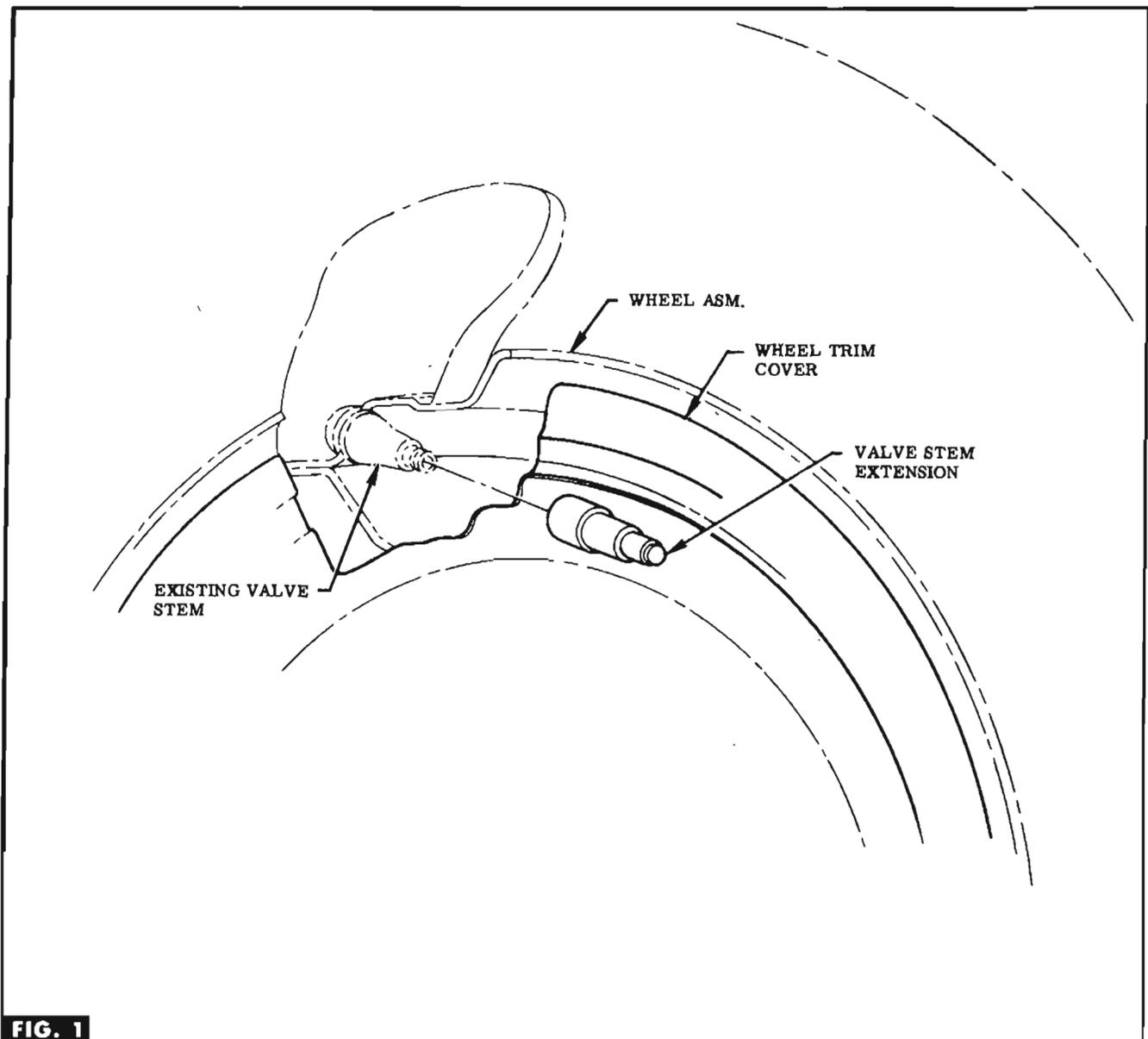


**FIG. 8** WIRE ROUTING-TRUCK EXC. TILT

**STEP 17** CHECK FOR PROPER OPERATION.

**STEP 18** DISCARD REMAINING PARTS.

**COVER—WHEEL**  
**985828, 985825, 985433, 985963, 985821, 985699, 985757**  
**CHEVROLET—CHEVELLE—CHEVY II—CORVAIR AND CORVAIR SERIES 95**



**FIG. 1**

**STEP 1** REMOVE EXISTING VALVE CAP & INSTALL PROVIDED EXTENSION TO VALVE STEM. SEE FIG. 1.

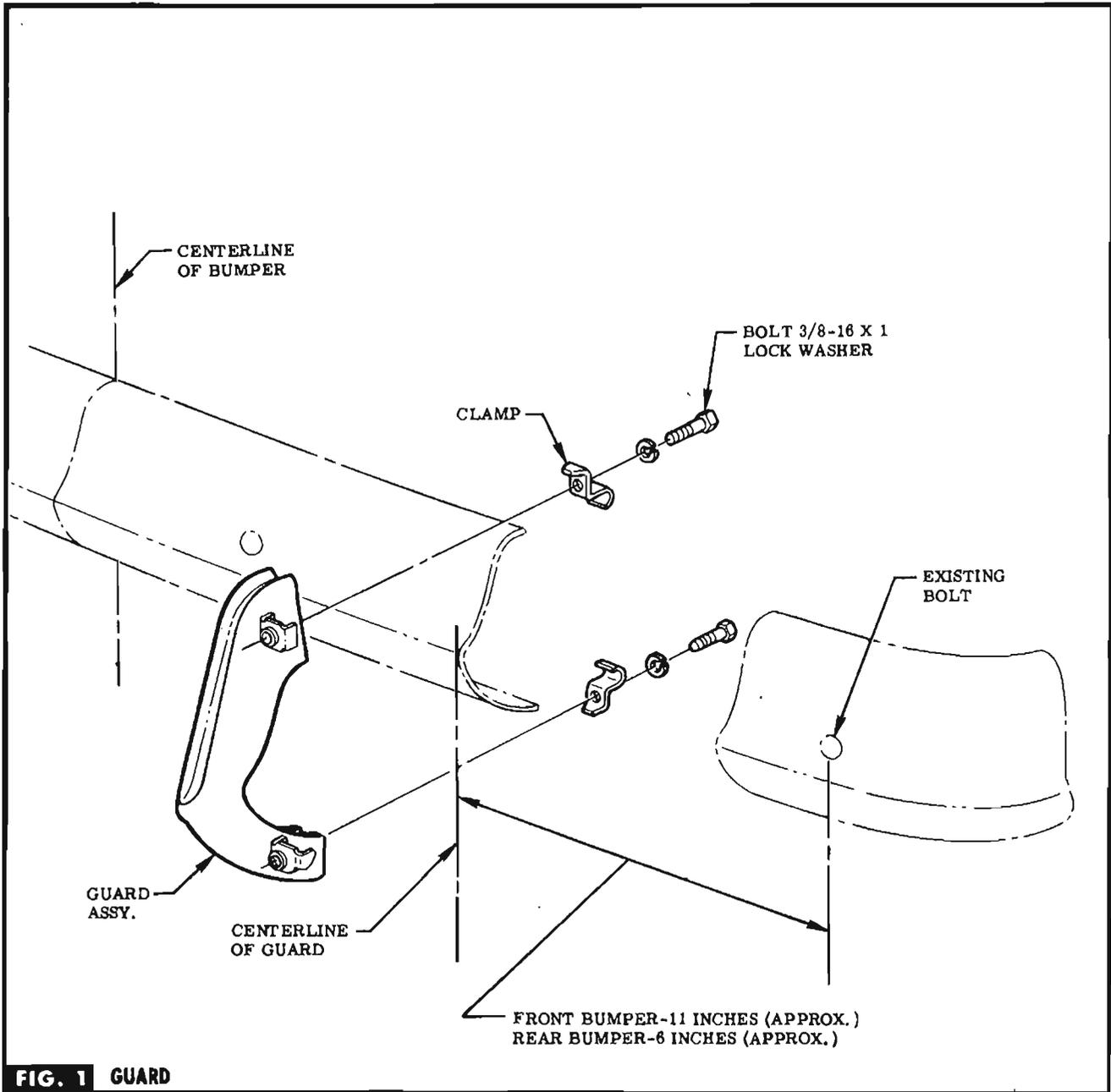
**STEP 2** PLACE WHEEL TRIM COVER AGAINST WHEEL SO THAT VALVE STEM EXTENSION PROTRUDES THROUGH OPENING. SEE FIG. 1.

**STEP 3** PRESS WHEEL TRIM COVER FIRMLY AGAINST WHEEL UNTIL IT SNAPS INTO PLACE. SEE FIG. 1.

**GUARD—BUMPER—FRONT OR REAR**

**985070—988373**

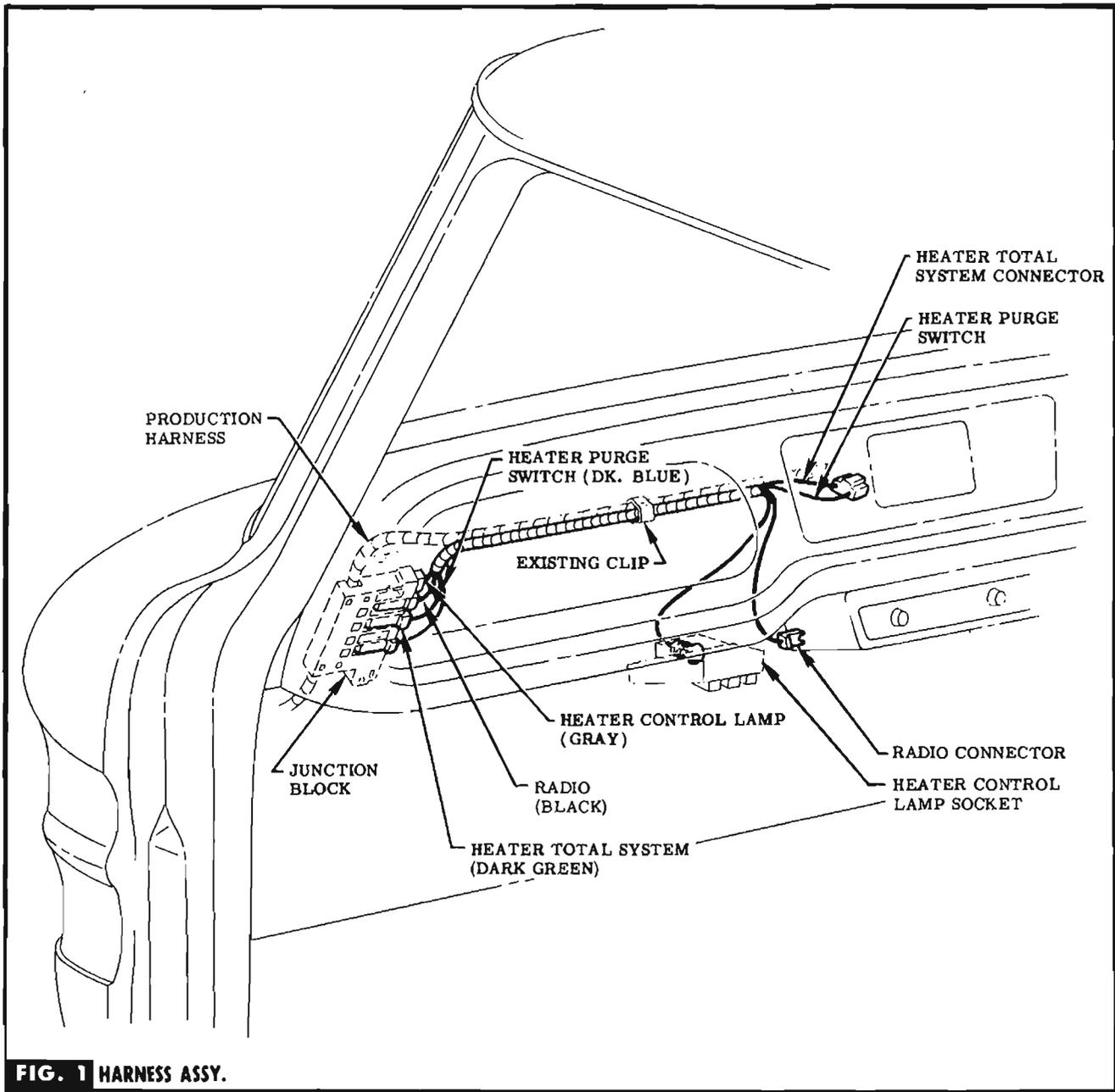
**CORVAIR SERIES 95**



**FIG. 1 GUARD**

**STEP 1** INSTALL GUARD ON FRONT OR REAR BUMPER AT LOCATION SHOWN WITH ATTACHING PARTS PROVIDED. UPPER & LOWER BOLTS SHOULD BE TIGHTENED PROGRESSIVELY TO INSURE PROPER FIT. SEE FIG. 1.

**HARNES—ACCESSORIES WIRING**  
**985350**  
**TO INSTALL RADIO OR HEATER**  
**CORVAIR SERIES 95**



**FIG. 1 HARNES ASSY.**

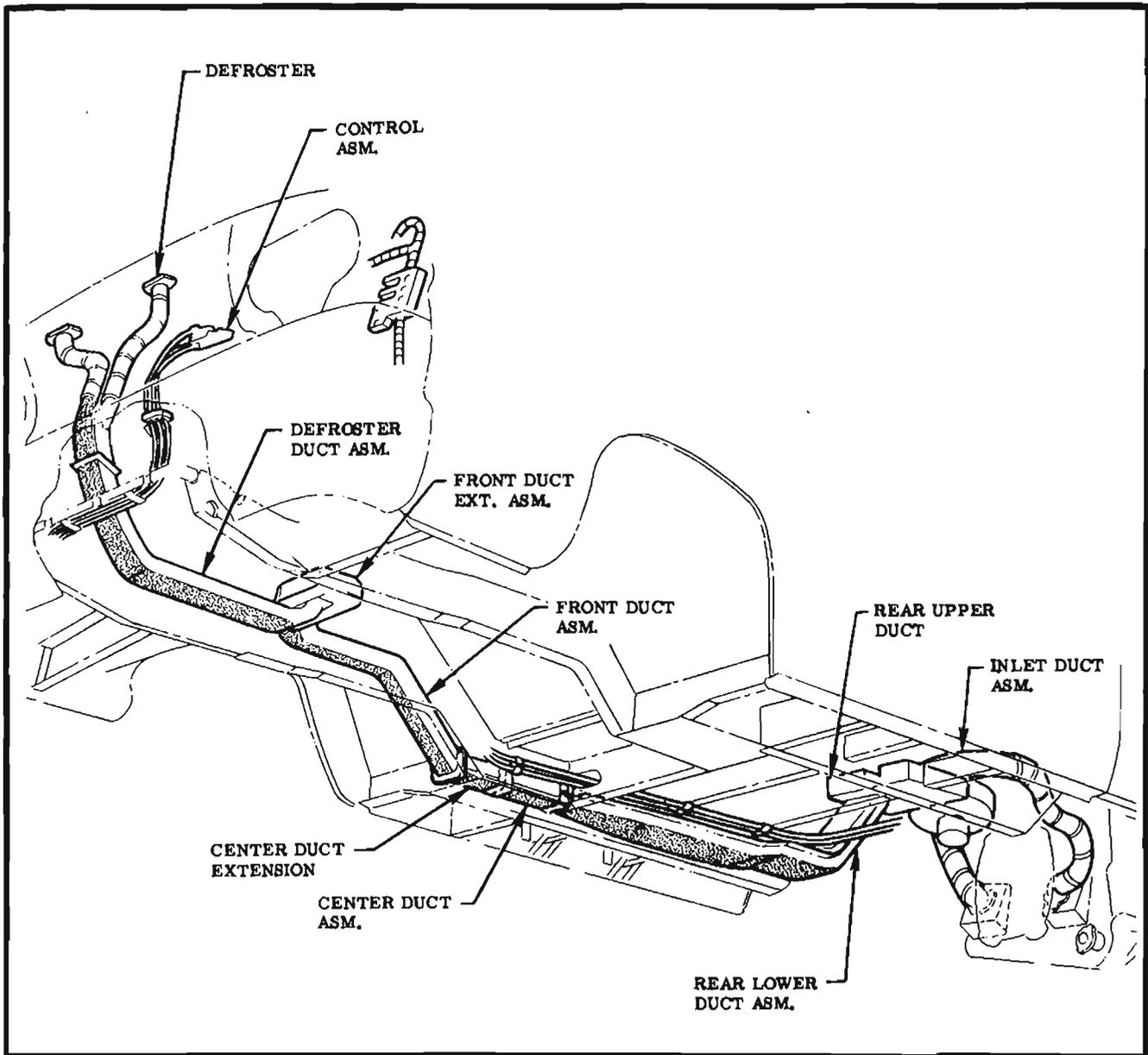
**STEP 1** PLUG LEADS INTO JUNCTION BLOCK ONLY IF CONCERNED WITH ACCESSORY SPECIFIED. SEE FIG. 1.

SEE OTHER ACCESSORY INSTRUCTION SHEETS WHICH ARE CONCERNED WITH ACCESSORY REQUIRED.

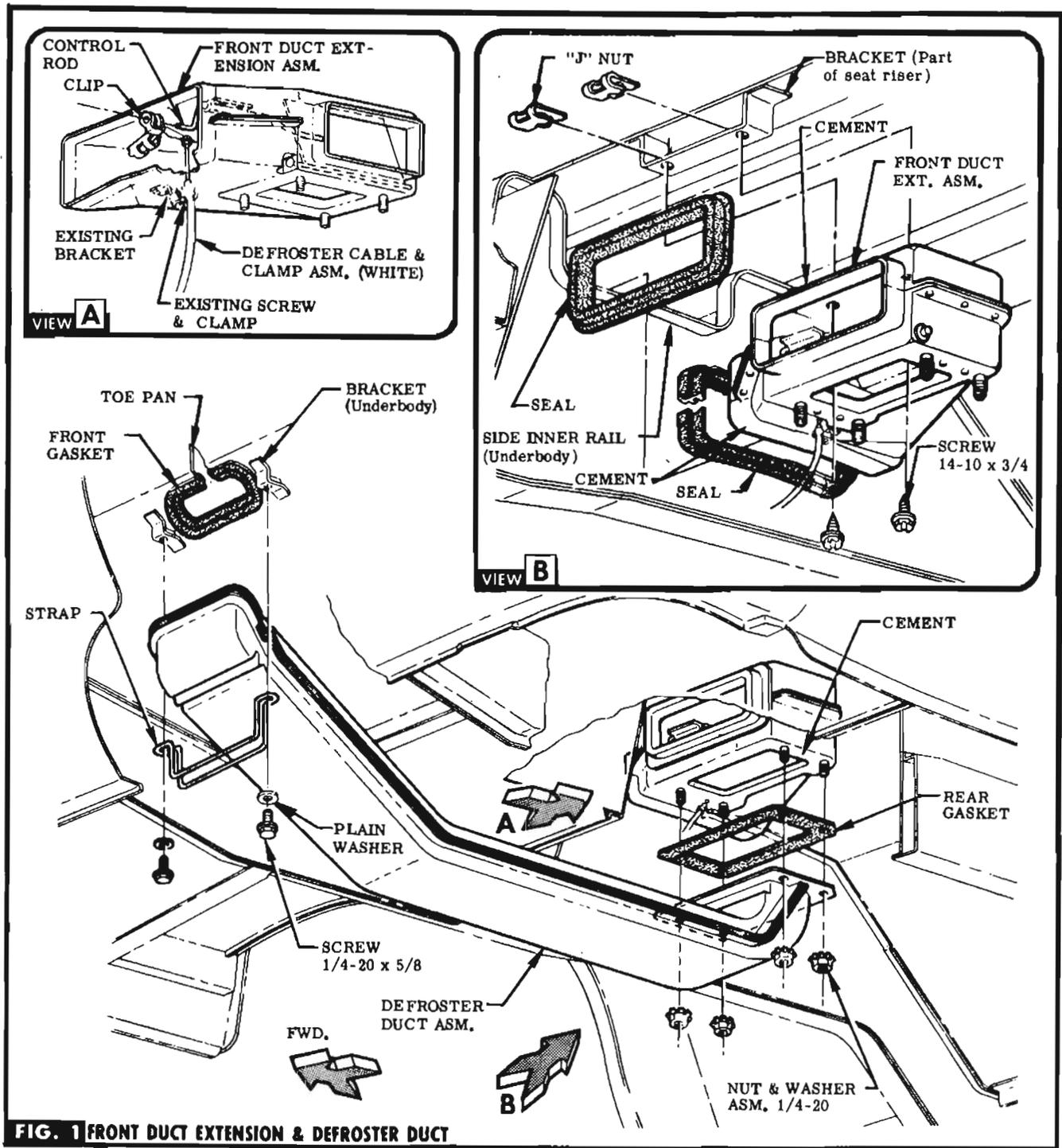
**STEP 2** ROUTE HARNES THRU EXISTING CLIP. SEE FIG. 1.

**STEP 3** ALL LOOSE LEADS SHOULD BE TAPED TO ACCESSORY HARNES.

HEATER & DEFROSTER—CUSTOM DELUXE AIR  
985698  
CORVAIR 95



GENERAL MOTORS PARTS DIVISION  
GENERAL MOTORS CORPORATION  
DETROIT 2, MICH.



**FIG. 1 FRONT DUCT EXTENSION & DEFROSTER DUCT**

**NOTE** See adjustment & installation procedure summary on Sheet 15 prior to installation of Control Cables.

**STEP 1** REMOVE COVER & SCREWS FROM FRONT SEAT RISER & DISCARD.

**STEP 2** SLIP DEFROSTER CABLE THRU HOLE IN FRONT DUCT EXTENSION. SEE VIEW A.

**STEP 3** ATTACH DEFROSTER CABLE LOOP TO DEFROSTER CONTROL ROD WITH CLIP (IN BAG B). SEE VIEW A.

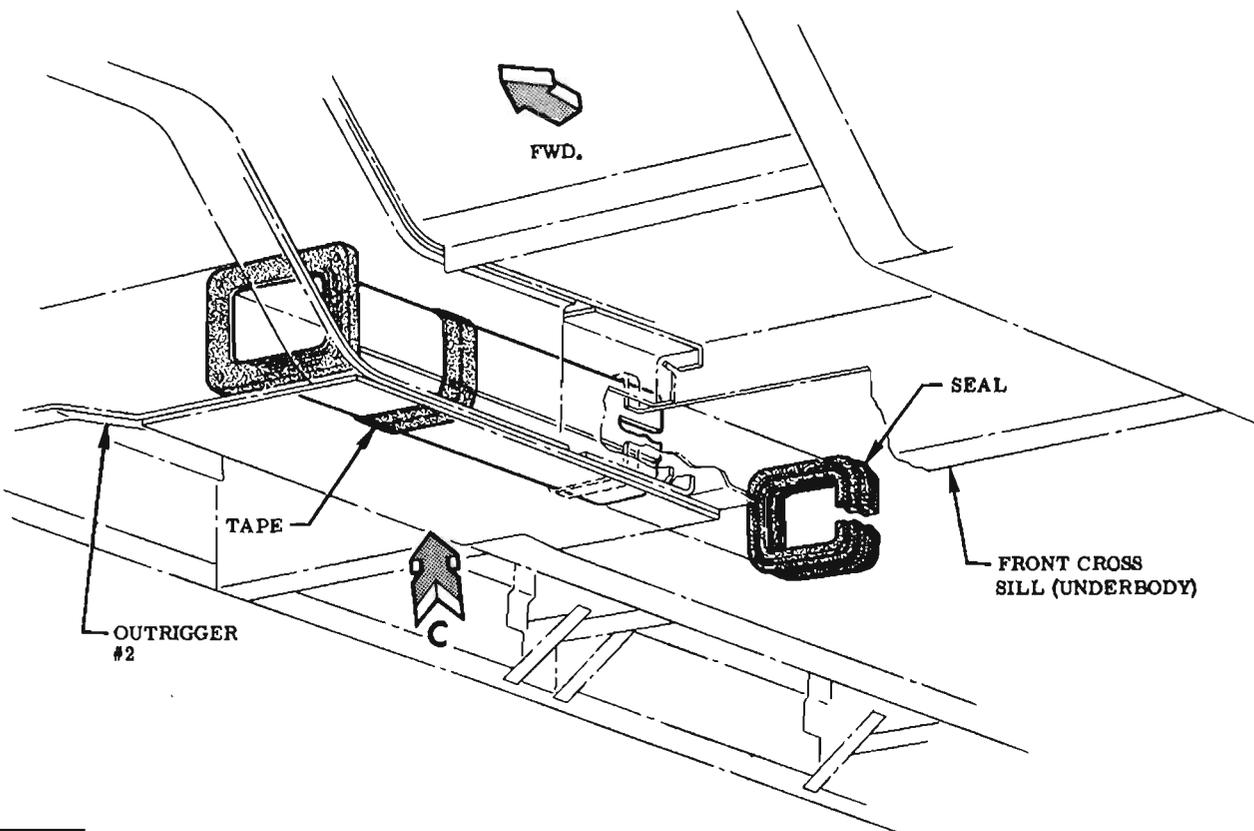
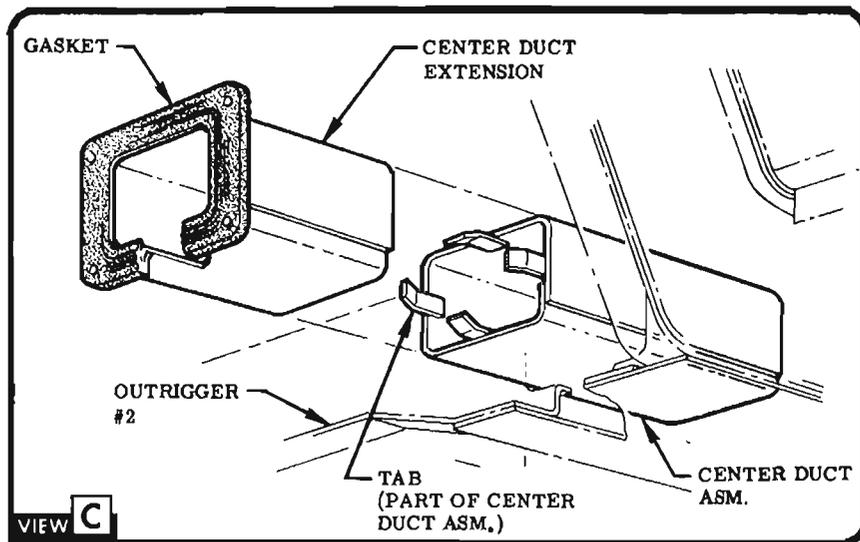
**STEP 4** LOOSELY ATTACH DEFROSTER CABLE TO BRACKET ON FRONT DUCT EXTENSION WITH EXISTING SCREW & CLAMP. SEE VIEW A.

**STEP 5** INSTALL J-NUTS (IN BAG B) ON BRACKET & CEMENT SEALS ON FRONT DUCT EXTENSION. SEE VIEW B.

**STEP 6** SLIP FRONT DUCT EXTENSION THRU OPENING IN FRONT SEAT RISER & ALIGN WITH OPENING IN SIDE INNER RAIL, & SECURE WITH SCREWS (IN BAG B). SEE VIEW B.

**STEP 7** CEMENT SURFACE OF FRONT DUCT EXTENSION & INSTALL REAR GASKET OVER STUDS. INSTALL FRONT GASKET TO OPENING IN TOE PAN. SEE FIG. 1.

**STEP 8** POSITION DEFROSTER DUCT OVER STUDS ON FRONT DUCT EXTENSION & THRU OPENING IN TOE PAN & SECURE WITH STRAP & ATTACHING PARTS (IN BAG B). SEE FIG. 1.



**FIG. 2 CENTER DUCT & EXTENSION ASM.**

**STEP 9** INSTALL GASKET ONTO CENTER DUCT EXTENSION, SEE VIEW C.

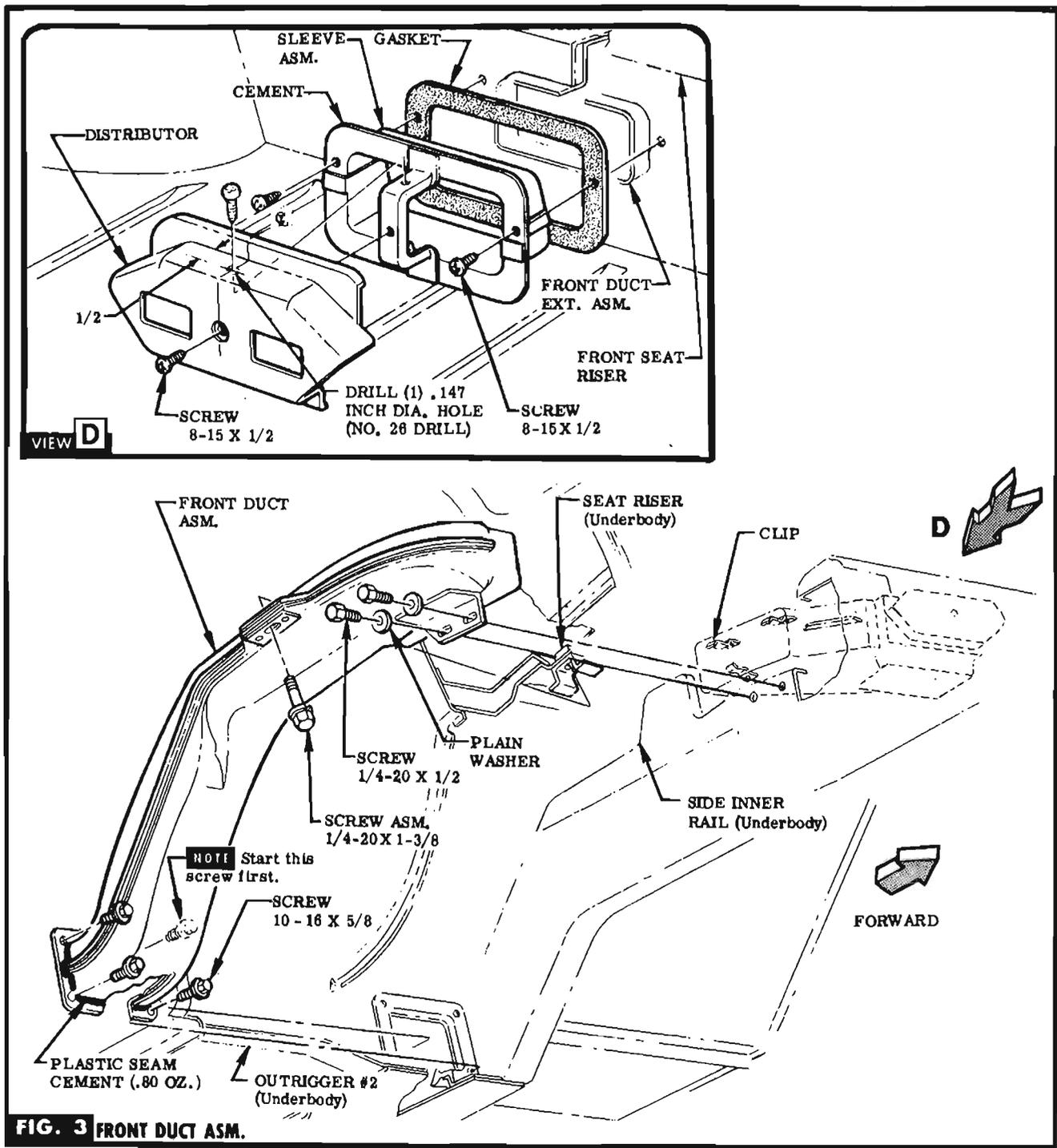
**STEP 10** SLIDE CENTER DUCT THRU OPENING IN OUTRIGGER #2 ABOUT HALF WAY, SEE VIEW C.

**STEP 11** SLIDE CENTER DUCT EXTENSION ONTO TABS & FLUSH WITH CENTER DUCT ASM., SEE VIEW C.

**STEP 12** TAPE CENTER DUCT & EXTENSION TOGETHER, SEE FIG. 2.

**STEP 13** SLIDE CENTER DUCT & EXTENSION BACKWARDS THRU OPENING IN FRONT CROSS SILL, SEE FIG. 2.

**STEP 14** SLIDE SEAL ONTO CENTER DUCT, SEE FIG. 2.



**FIG. 3 FRONT DUCT ASM.**

**STEP 15** CEMENT GASKET TO SLEEVE & SLIDE SLEEVE THRU OPENING IN SEAT RISER & INTO FRONT DUCT EXTENSION, ATTACH WITH SCREWS (IN BAG A), SEE VIEW D.

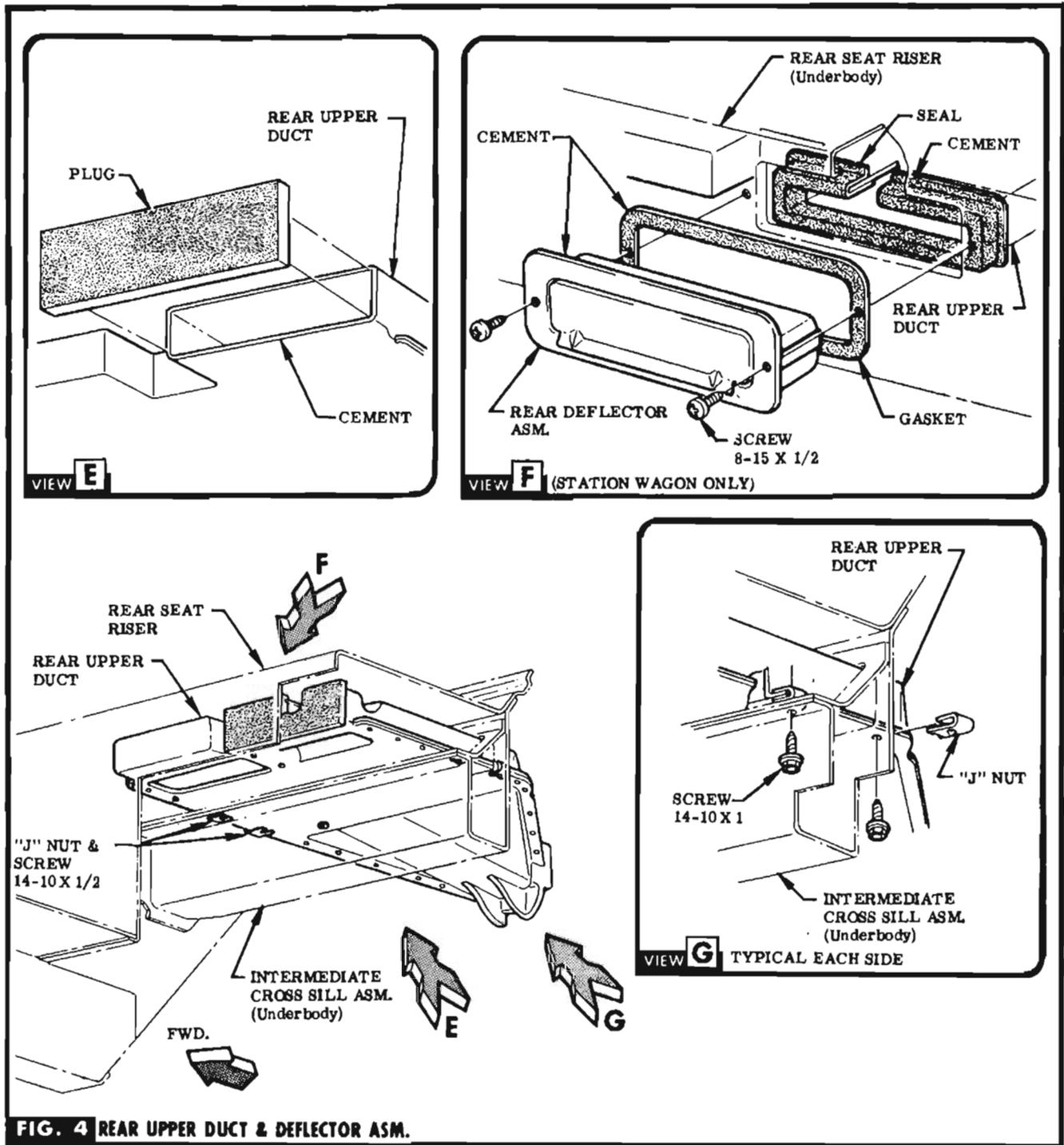
**STEP 16** INSTALL DISTRIBUTOR TO SLEEVE WITH SCREW (IN BAG A). LOCATE, CENTER PUNCH & DRILL HOLE THRU TOP OF DISTRIBUTOR & SLEEVE ASM. COMPLETE ATTACHMENT OF DISTRIBUTOR WITH SCREW (IN BAG A), SEE VIEW D.

**STEP 17** REMOVE RIGHT FRONT WHEEL AT THIS TIME FOR

FRONT DUCT ASM. INSTALLATION.

**STEP 18** SLIDE FRONT DUCT THRU OPENING IN SIDE INNER RAIL & ONTO CLIPS OF FRONT DUCT EXTENSION & ATTACH WITH SCREWS & WASHERS (IN BAG B), SEE FIG. 3.

**STEP 19** ALIGN FRONT DUCT TO OPENING IN OUTRIGGER #2 & ATTACH WITH SCREWS (IN BAG B). ATTACH FRONT DUCT TO SEAT RISER WITH SCREW (IN BAG B). CEMENT ALL AROUND JOINT OPENING ON FRONT DUCT ASM, SEE FIG. 3.



**FIG. 4 REAR UPPER DUCT & DEFLECTOR ASM.**

**NOTE:** Steps 20, 21, 22 are for Station Wagon only.

**STEP 20** REMOVE COVER PLATE & SCREWS FROM REAR SEAT RISER & DISCARD.

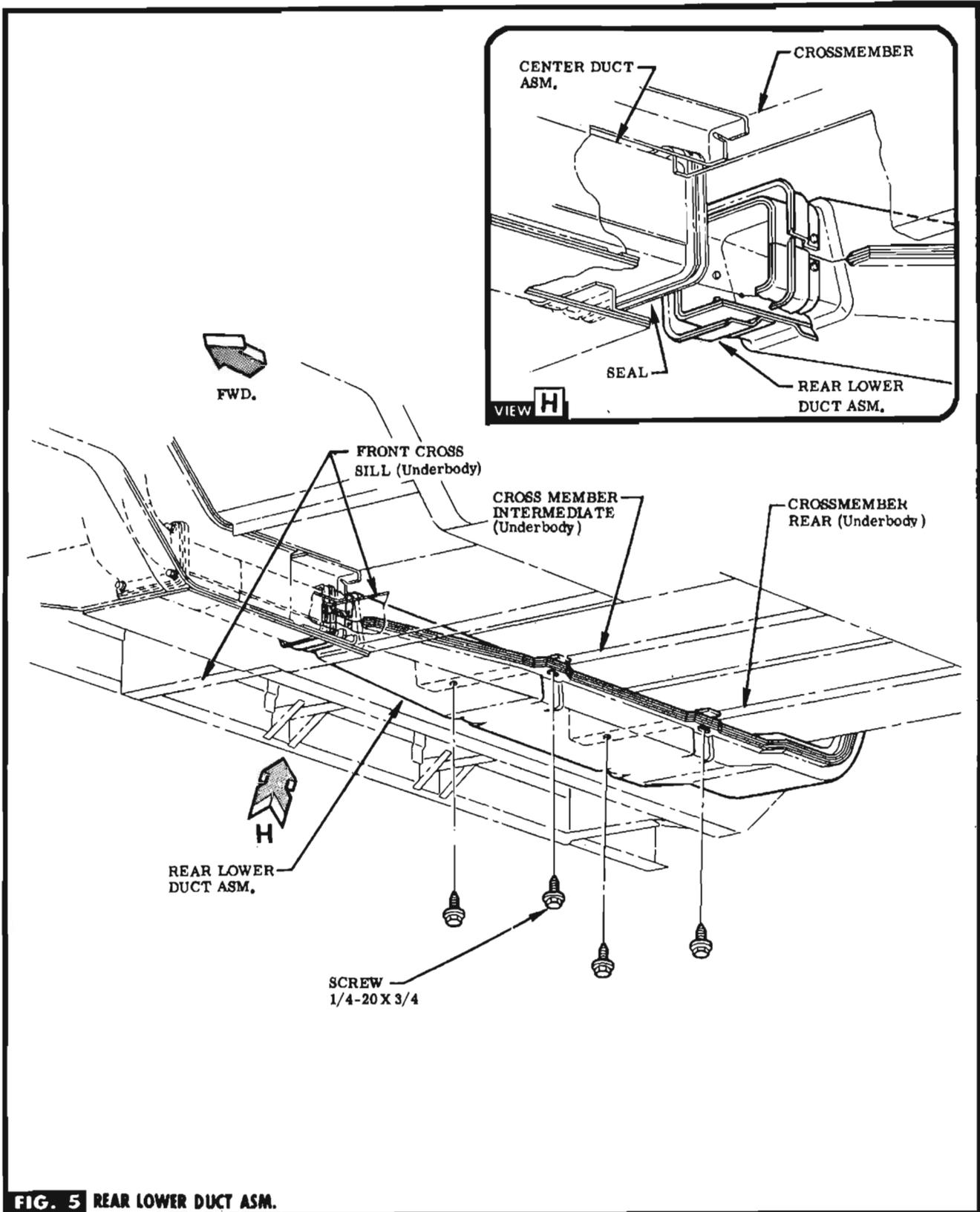
**STEP 21** CEMENT SEAL TO OPENING IN REAR UPPER DUCT. SEE VIEW F.

**STEP 22** CEMENT GASKET ON REAR DEFLECTOR. SLIDE REAR DEFLECTOR INTO OPENING IN REAR SEAT RISER &

ATTACH WITH SCREWS (IN BAG A). SEE VIEW F.

**STEP 23** (ALL EXCEPT STA. WAGON) CEMENT LIP OF REAR UPPER DUCT OPENING & PLACE PLUG OVER OPENING. SEE VIEW E.

**STEP 24** ATTACH J-NUTS (IN BAG C) TO FLANGE OF REAR UPPER DUCT & SLIDE DUCT THRU OPENING IN INTERMEDIATE CROSS SILL ASM. TO ALIGN HOLES & SECURE WITH SCREWS (IN BAG B). SEE VIEW F.



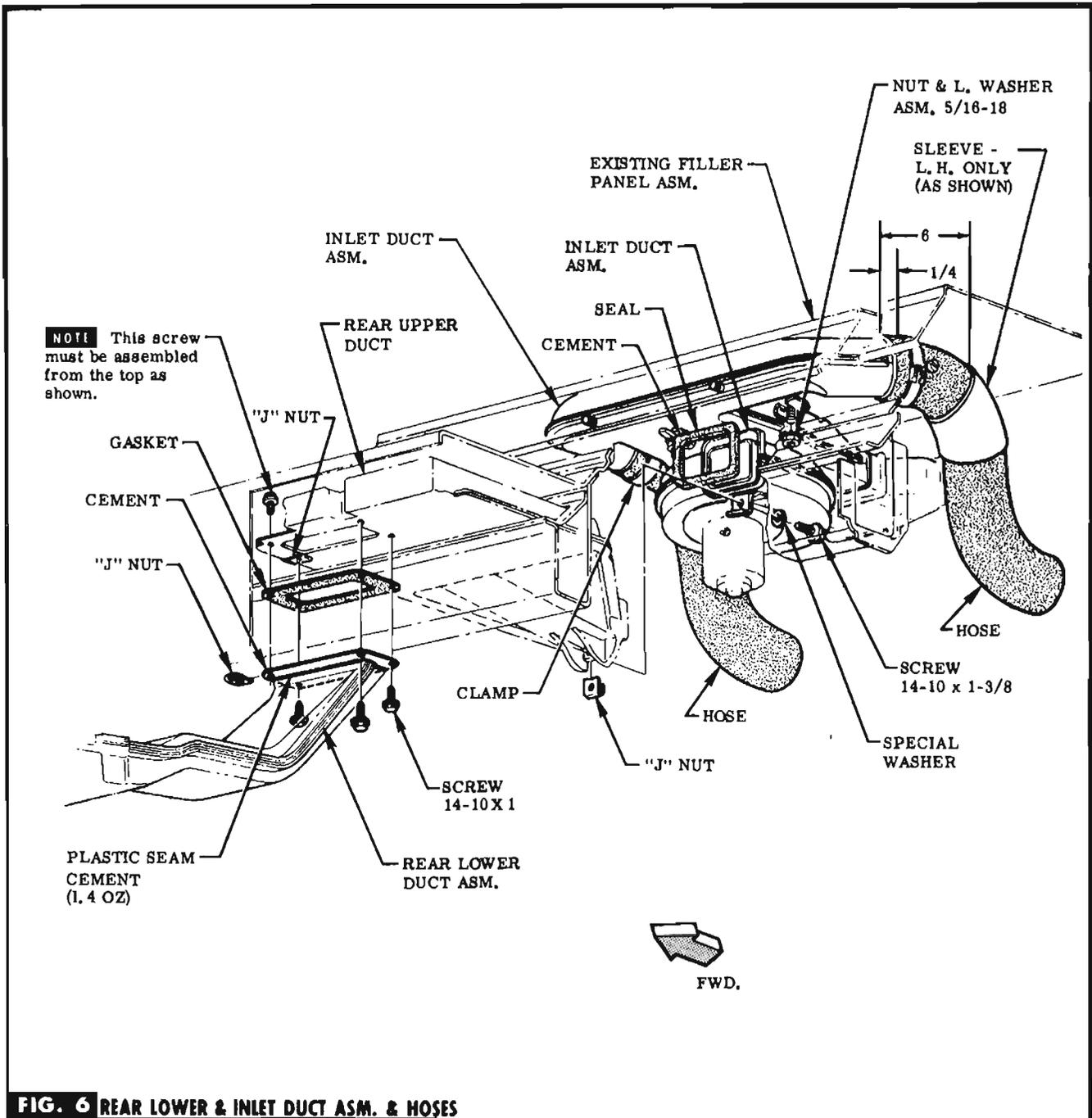
**FIG. 5 REAR LOWER DUCT ASM.**

**STEP 25** DISCONNECT RIGHT HAND BRAKE CABLE BEFORE INSTALLING REAR LOWER DUCT.

**STEP 26** SLIDE REAR LOWER DUCT ONTO SEAL OF CENTER DUCT, INTO PLACE ON INTERMEDIATE & REAR CROSS-

MEMBER. SEE VIEW H & FIG. 5.

**STEP 27** SECURE LOWER DUCT TO INTERMEDIATE & REAR CROSSMEMBER WITH SCREWS (IN BAG B). SEE FIG. 5.



**STEP 28** REMOVE FILLER PANEL ASM. & ATTACHING PARTS & RETAIN.

**STEP 29** SLIDE CLAMPS (IN BAG D) & SLEEVE (L. H. ONLY) ONTO HOSES. SEE FIG. 6.

**STEP 30** SLIDE HOSES ONTO INLET DUCT & TIGHTEN CLAMPS. SEE FIG. 6.

**STEP 31** LOOSELY INSTALL NUT ASM. (IN BAG C) TO FILLER PANEL. SLIP INLET DUCT ASM. ONTO STUDS & TIGHTEN. SEE FIG. 6.

**NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.

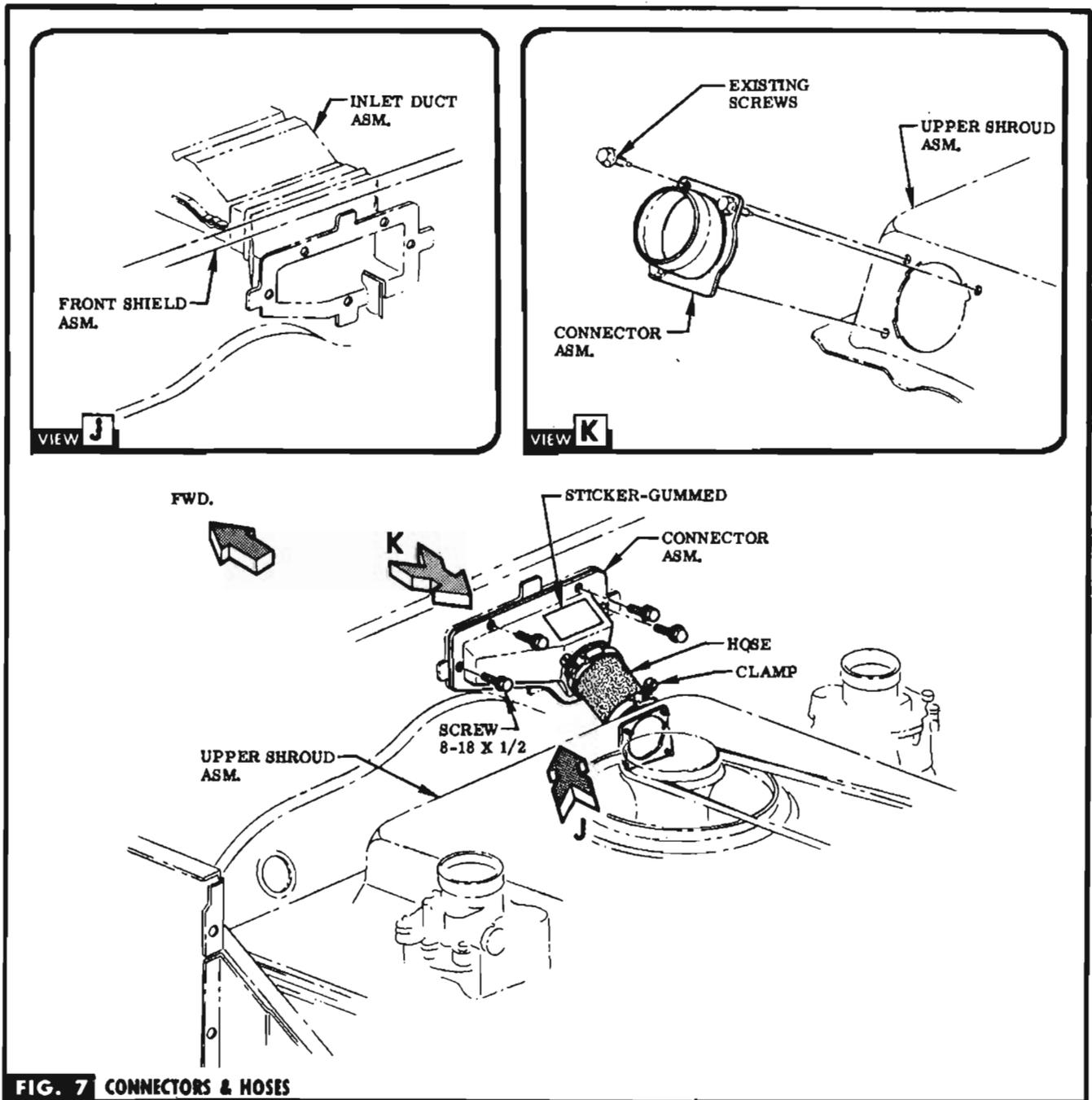
**STEP 32** SLIP J-NUTS (IN BAG C) INTO REAR UPPER DUCT. CEMENT SEAL TO INLET DUCT. SEE FIG. 6.

**STEP 33** LOWER FILLER PANEL IN PLACE & ATTACH INLET DUCT TO REAR UPPER DUCT WITH SCREW, WASHER (IN BAG C). SEE FIG. 6.

**STEP 34** ATTACH J-NUT (IN BAG B) & CEMENT GASKET TO REAR UPPER DUCT & CEMENT ALL AROUND JOINT OPENING ON REAR LOWER DUCT. SEE FIG. 6.

**STEP 35** ATTACH REAR LOWER DUCT TO REAR UPPER DUCT WITH SCREWS (IN BAG B). SEE FIG. 6.

**NOTE** Tighten one screw from the bottom & assemble other screws loosely as shown. Position rear lower duct asm. & tighten all screws securely.



**STEP 36** REMOVE & RETAIN ENGINE COMPARTMENT COVER.

**STEP 37** REMOVE & DISCARD AIR INLET DUCT COVER.

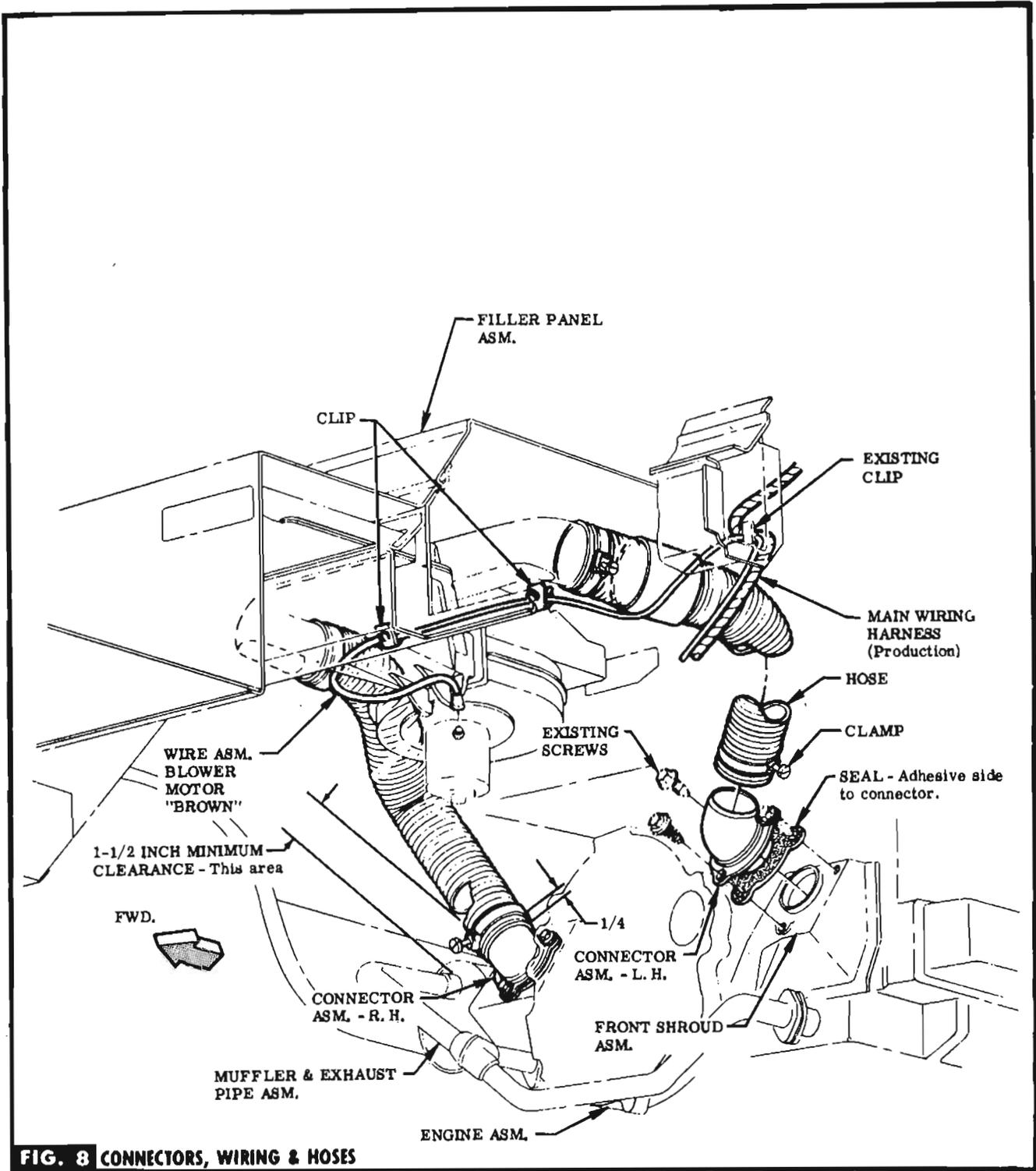
**STEP 38** REACH THRU OPENING & PULL INLET DUCT THRU, INSTALL CONNECTOR WITH SCREWS (IN BAG D). ALSO PLACE STICKER ON CONNECTOR ASM. SEE FIG. 7 & VIEW J.

**STEP 39** REMOVE & DISCARD COVER FROM UPPER SHROUD ASM. & RETAIN SCREWS.

**STEP 40** INSTALL CONNECTOR ASM. & SECURE WITH EXISTING SCREWS, SEE VIEW K.

**STEP 41** PLACE CLAMPS ON THE HOSE & INSTALL HOSE. TIGHTEN CLAMPS, SEE FIG. 7.

**NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.



**FIG. 8 CONNECTORS, WIRING & HOSES**

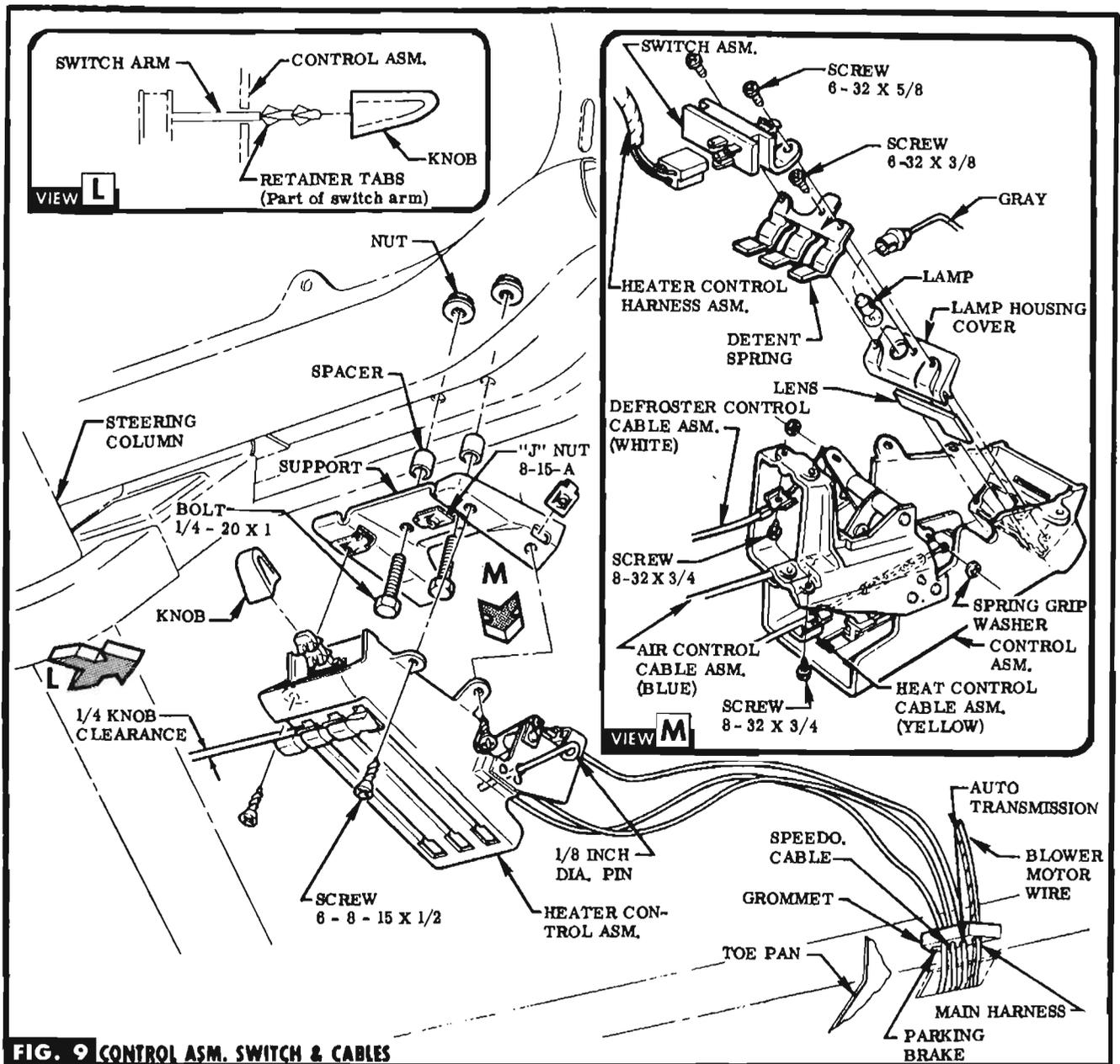
**STEP 42** REMOVE COVERS FROM FRONT SHROUD ASM. & DISCARD. RETAIN SCREWS.

**STEP 43** ATTACH L. & R.H. CONNECTORS & SEALS TO SHROUD ASSEMBLY WITH EXISTING SCREWS. SEE FIG. 8.

**STEP 44** SLIP CLAMPS (IN BAG D) ON HOSES, SLIDE HOSES ON CONNECTORS. POSITION & TIGHTEN CLAMPS. SEE

FIG. 8. **NOTE** Rotate R. H. hose to obtain clearance shown.

**STEP 45** INSTALL CLIPS (IN BAG A) TO INTERMEDIATE CROSS SILL. CONNECT BROWN WIRE PROVIDED TO BLOWER MOTOR, THEN ROUTE WIRE THRU CLIPS OVER TO MAIN HARNESS & FORWARD ALONG HARNESS THRU EXISTING CLIPS. SEE FIG. 8. **NOTE** Position ends of all clamps 3/8 to 1/2 inches away from sheet metal to avoid conditions which might cause vibration noises & for service.



**FIG. 9 CONTROL ASM. SWITCH & CABLES**

**STEP 46** INSERT LENS INTO SLOT IN CONTROL & POSITION COVER, DETENT SPRING, SWITCH & SECURE WITH SCREWS (IN BAG A). SEE VIEW M.

**STEP 47** RAISE ALL CONTROL LEVERS TO THE TOP OF THEIR SLOTS & INSERT 1/8 INCH DIA. PIN THRU HOLES IN CONTROL ASSEMBLY. SEE FIG. 9.

**STEP 48** ATTACH HEAT & AIR CABLES TO CONTROL WITH SCREWS (IN BAG A). SECURE WIRE LOOPS OF CABLES TO RESPECTIVE CONTROL LEVERS WITH SPRING GRIP WASHERS (IN BAG A). SEE FIG. 9 & VIEW M.

**STEP 49** ATTACH DEFROSTER CABLE TO CONTROL WITH SCREW (IN BAG A). SECURE WIRE LOOP OF CABLE TO RESPECTIVE CONTROL LEVER WITH SPRING GRIP WASHER (IN BAG A). SEE FIG. 9 & VIEW M.

**STEP 50** REMOVE GROMMET RETAINER FROM TOE PANEL & DISCARD EXISTING GROMMET. ROUTE CONTROL CABLES THRU OPENING IN TOE PANEL & THRU GROMMET (IN BAG A). POSITION GROMMET & THEN

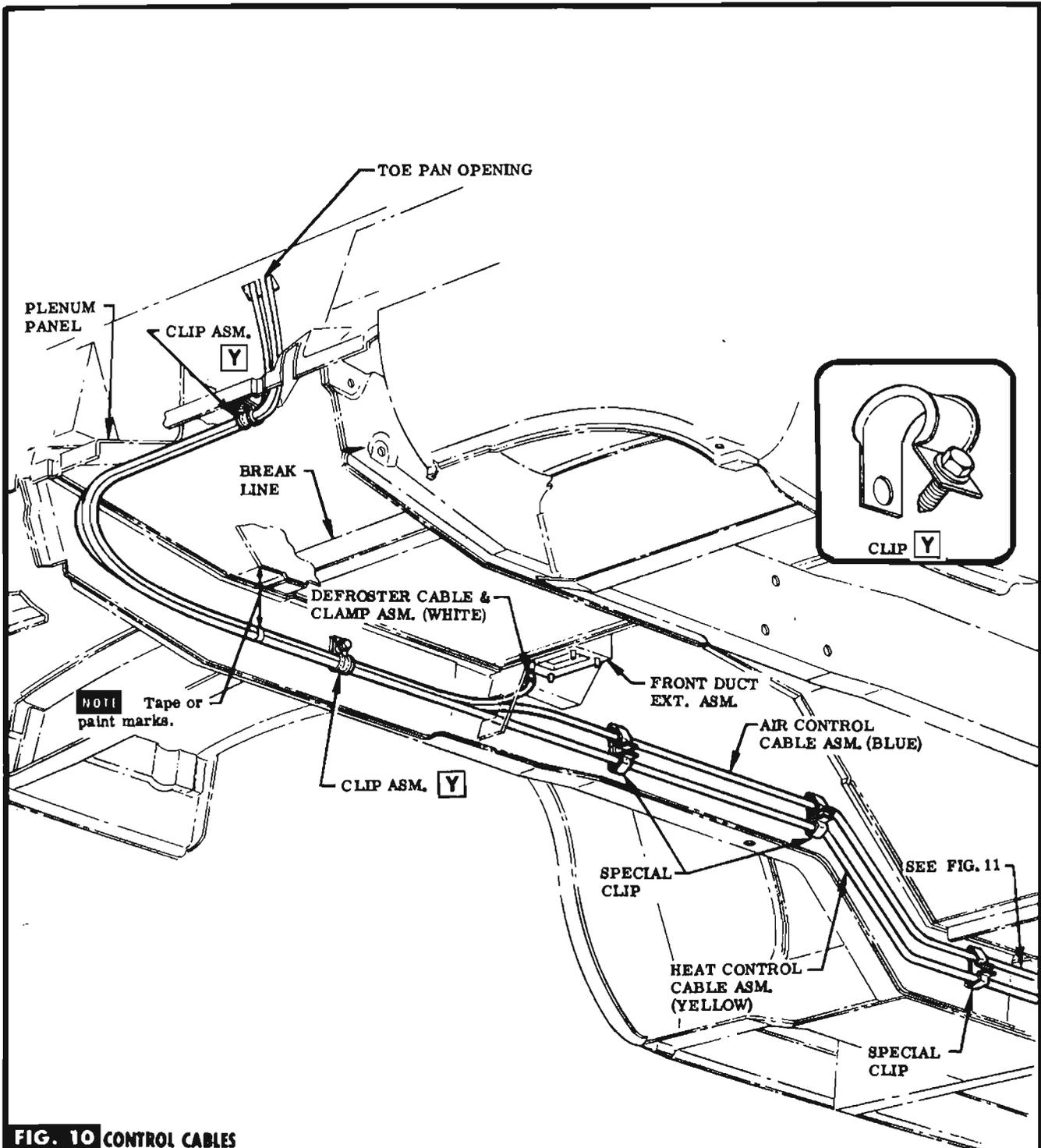
SECURE WITH EXISTING RETAINER. REINSTALL MAIN HARNESS & BLOWER MOTOR WIRE, ETC. IN NEW GROMMET. SEE FIG. 9.

**STEP 51** WITH SWITCH ARM IN "OFF" POSITION ASSEMBLE KNOB (IN BAG A) TO ARM WITH A STRAIGHT PUSH UNTIL KNOB LOCKS ON RETAINER TABS OF SWITCH ARM. A MAXIMUM FORCE OF 40 LBS. WILL ASSEMBLE KNOB IN PLACE. ALL RETAINER TABS MUST BE WITHIN THE CAVITY OF THE KNOB. SEE FIG. 9 & VIEW L. **CAUTION** Do not rock knob vertically during assembly, as this will bend switch arm.

**STEP 52** INSTALL HEATER CONTROL SUPPORT TO INSTRUMENT PANEL WITH BOLTS, SPACERS & NUTS (IN BAG A). SEE FIG. 9.

**STEP 53** INSERT LAMP (IN BAG A) INTO LAMP SOCKET WIRE (GRAY) & PLUG INTO CONTROL. SEE VIEW M.

**STEP 54** SLIP J-NUT (IN BAG A) IN PLACE ON SUPPORT & INSTALL HEATER CONTROL TO SUPPORT WITH SCREWS (IN BAG A). SEE FIG. 9.

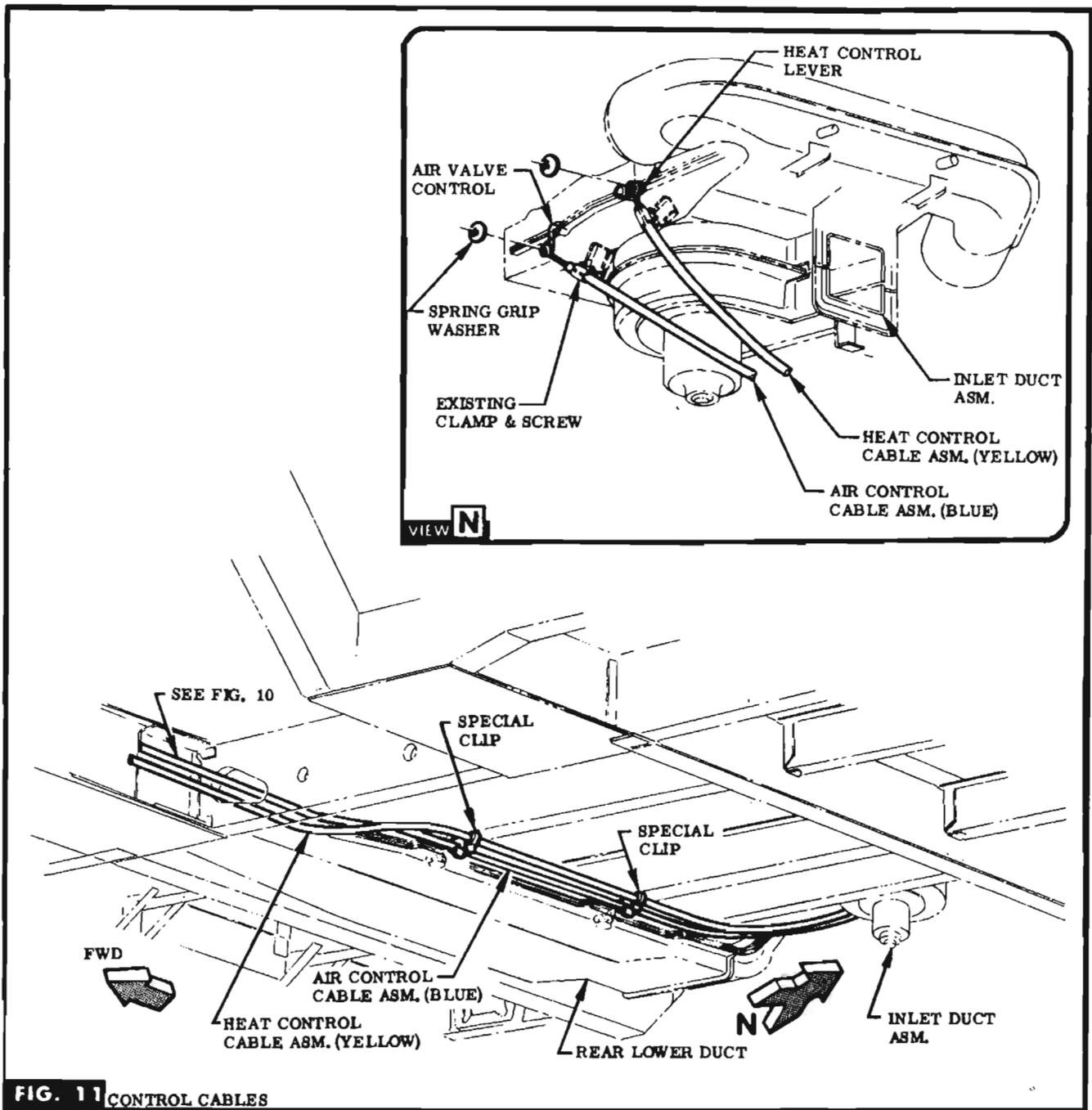


**FIG. 10 CONTROL CABLES**

**STEP 55** ROUTE DEFROSTER CABLE ALONG RIGHT SIDE RAIL THRU TOE PAN OPENING, GROMMET & TO HEATER CONTROL AS SHOWN IN FIG. 9 & 10. ALIGN TAPE OR PAINT MARKS ON THE CABLES DIRECTLY BELOW FLOOR TO TOE PANEL BREAK LINE BEFORE CLIPPING TO UNDERBODY. ROUTE ALL CABLES ALONG RIGHT SIDE RAIL & ATTACH

TO EXISTING HOLES IN PLENUM PANEL & SIDE RAIL WITH CLIPS (IN BAG B). SEE FIG. 10.

**STEP 56** ATTACH CLIPS (IN BAG B) TO HEAT & AIR CONTROL CABLES & INSERT CLIPS INTO EXISTING HOLES IN SIDE RAIL. SEE FIG. 10.



**FIG. 11** CONTROL CABLES

**STEP 57** INSTALL CLIPS (IN BAG B) TO INTERMEDIATE & REAR CROSSMEMBERS ALONG SIDE DUCT SECURING SCREWS. SEE FIG. 11.

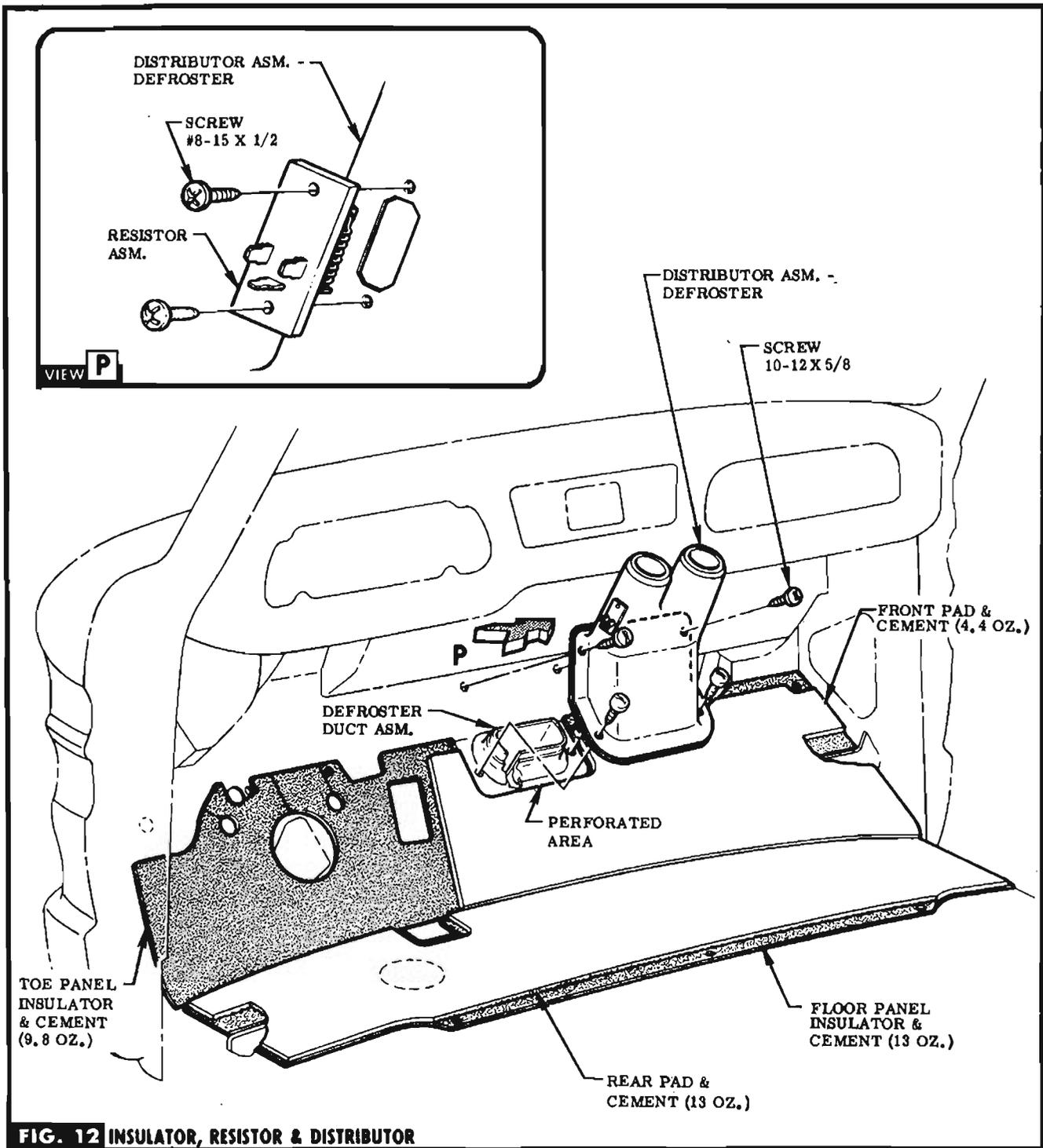
**STEP 58** ROUTE HEAT & AIR CONTROL CABLES REARWARD THRU OPENING IN CROSSMEMBER & THRU CLIPS JUST INSTALLED ON INTERMEDIATE & REAR CROSSMEMBERS. SEE FIG. 11.

**STEP 59** LOOSELY ATTACH HEAT & AIR CABLES TO THE INLET DUCT WITH EXISTING CLAMPS & SCREWS. SECURE WIRE LOOPS OF CABLES TO THEIR RESPECTIVE CONTROLS WITH SPRING GRIP WASHERS (IN BAG A). SEE VIEW N.

**STEP 60** PULL ON HEAT & AIR CONDUIT TO REMOVE LASH & CAUSE CONTROL LEVERS TO SEAT AGAINST 1/8 INCH DIAMETER PIN. THIS WILL GIVE KNOBS 1/4 INCH CLEARANCE TO TOP OF SLOTS. HOLD IN POSITION & TIGHTEN CABLE CLAMP. SEE VIEW N & FIG. 9.

**STEP 61** PUSH ON DEFROSTER CONDUIT UNTIL LEVER SEATS BACK AGAINST 1/8 INCH DIAMETER PIN. HOLD IN POSITION & TIGHTEN CABLE CLAMP. SEE VIEW A & FIG. 9.

**STEP 62** REMOVE 1/8 INCH DIA. PIN FROM HEATER CONTROL ASSEMBLY. SEE FIG. 9.



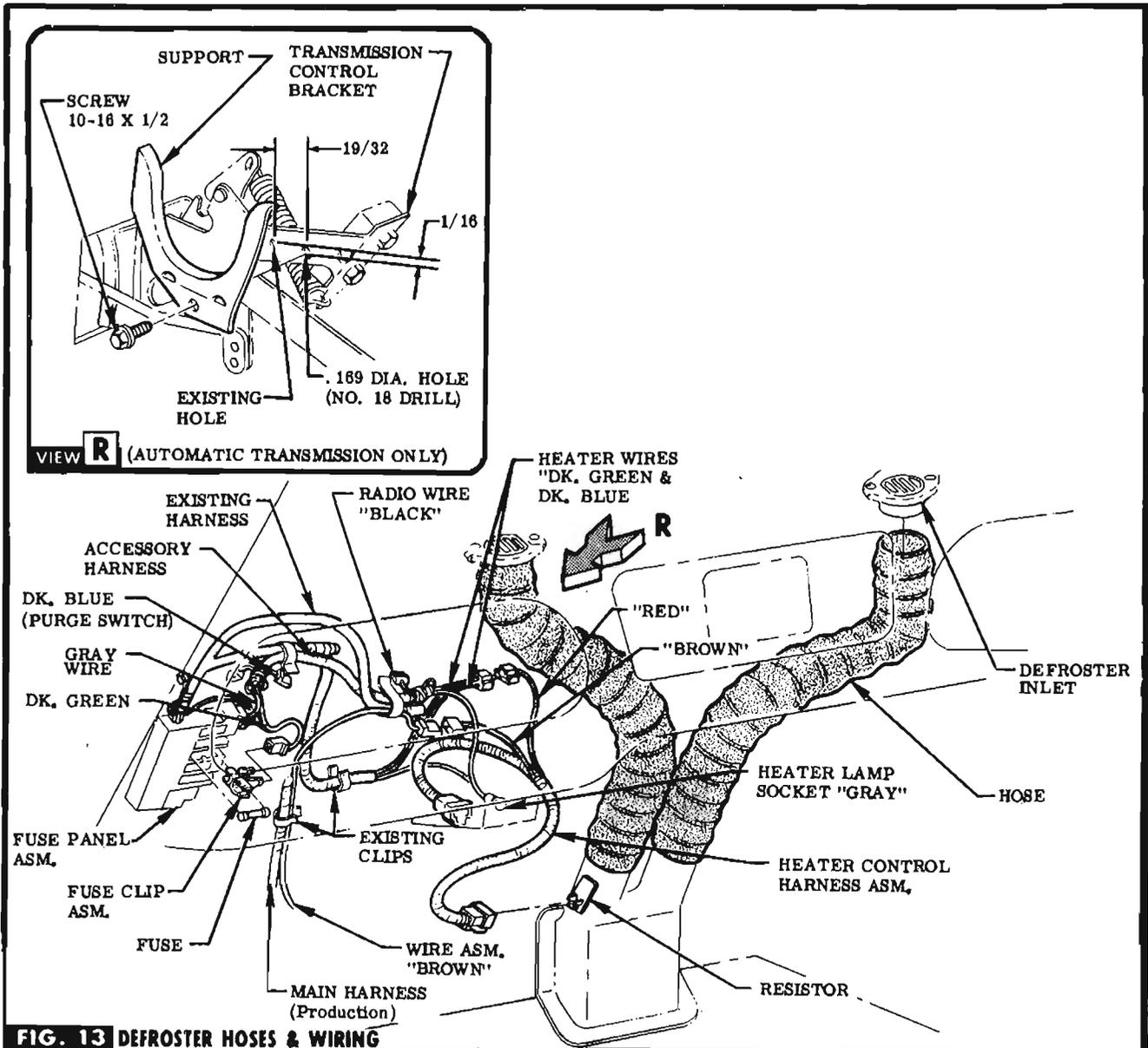
**FIG. 12 INSULATOR, RESISTOR & DISTRIBUTOR**

**STEP 63** REMOVE EXISTING FLOOR MAT & CEMENT PROVIDED PADS TO UNDERSIDE OF FLOOR MAT. CUT OUT PERFORATED AREA. SEE FIG. 1.

**STEP 64** CEMENT INSULATORS TO TOE PANEL & FLOOR PANEL, & INSTALL FLOOR MAT. SEE FIG. 12.

**STEP 65** ATTACH RESISTOR (IN BAG A) TO DISTRIBUTOR WITH SCREWS (IN BAG A). SEE VIEW P.

**STEP 66** INSTALL DISTRIBUTOR WITH SCREWS (IN BAG A). SEE FIG. 12.



**FIG. 13 DEFROSTER HOSES & WIRING**

**STEP 67** (IF AUTOMATIC TRANSMISSION EXISTS) INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW PROVIDED (IN BAG A). SEE VIEW R.

**STEP 68** REMOVE INSTRUMENT PANEL COMPARTMENT. INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR ASM. SEE FIG. 13. REPLACE INSTRUMENT PANEL COMPARTMENT. **NOTE** If automatic transmission exists route L, H, hoses over hose support.

**STEP 69** INSTALL FUSE CLIP INTO RECEPTACLE MARKED "HEATER B. U. LPS." ON FUSE PANEL. SEE FIG. 13.

**STEP 70** UNTAPE DK. GREEN WIRE CONNECTOR FROM EXISTING HARNESS & PLUG INTO FUSE CLIP PREVIOUSLY INSTALLED. SEE FIG. 13.

**NOTE** If Dk. Green Connector does not exist procure a "Accessory Harness Unit" from dealer & install.

**STEP 71** IF ACCESSORY HARNESS HAS BEEN INSTALLED. UNTAPE & PLUG GRAY LEAD CONNECTOR INTO RECEPTACLE IN FUSE PANEL MARKED "PANEL LPS." SEE FIG. 13.

**NOTE** If Radio exists, wire will always be connected.

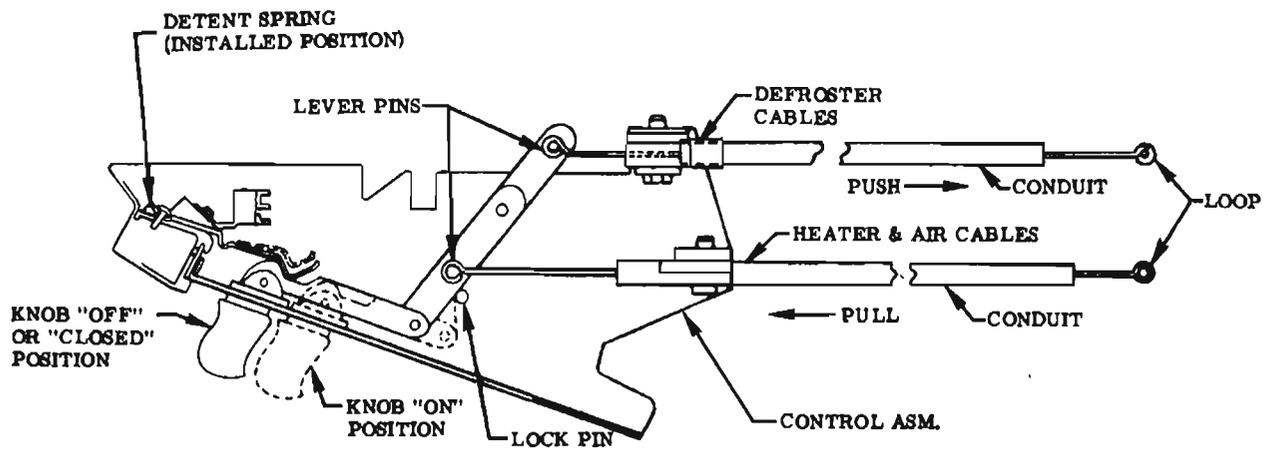
**STEP 72** PLUG LOOSE END OF HEATER CONTROL HARNESS ASM. INTO RESISTOR ON DISTRIBUTOR. SEE FIG. 13.

**STEP 73** CONNECT RED LEAD FROM HEATER HARNESS WITH DK. BLUE & GREEN WIRE CONNECTOR (FROM EXISTING OR ACCESSORY HARNESS). ROUTE BROWN LEAD (FROM GROMMET IN TOE PANEL) ALONG EXISTING HARNESS & CONNECT TO BROWN LEAD OF HEATER HARNESS. SEE FIG. 13.

**STEP 74** INSERT FUSE INTO FUSE CLIP ASM. PREVIOUSLY INSTALLED. SEE FIG. 13.

**STEP 75** REPLACE PARTS PREVIOUSLY REMOVED.

**NOTE** Discard any remaining parts, they are used on other models.



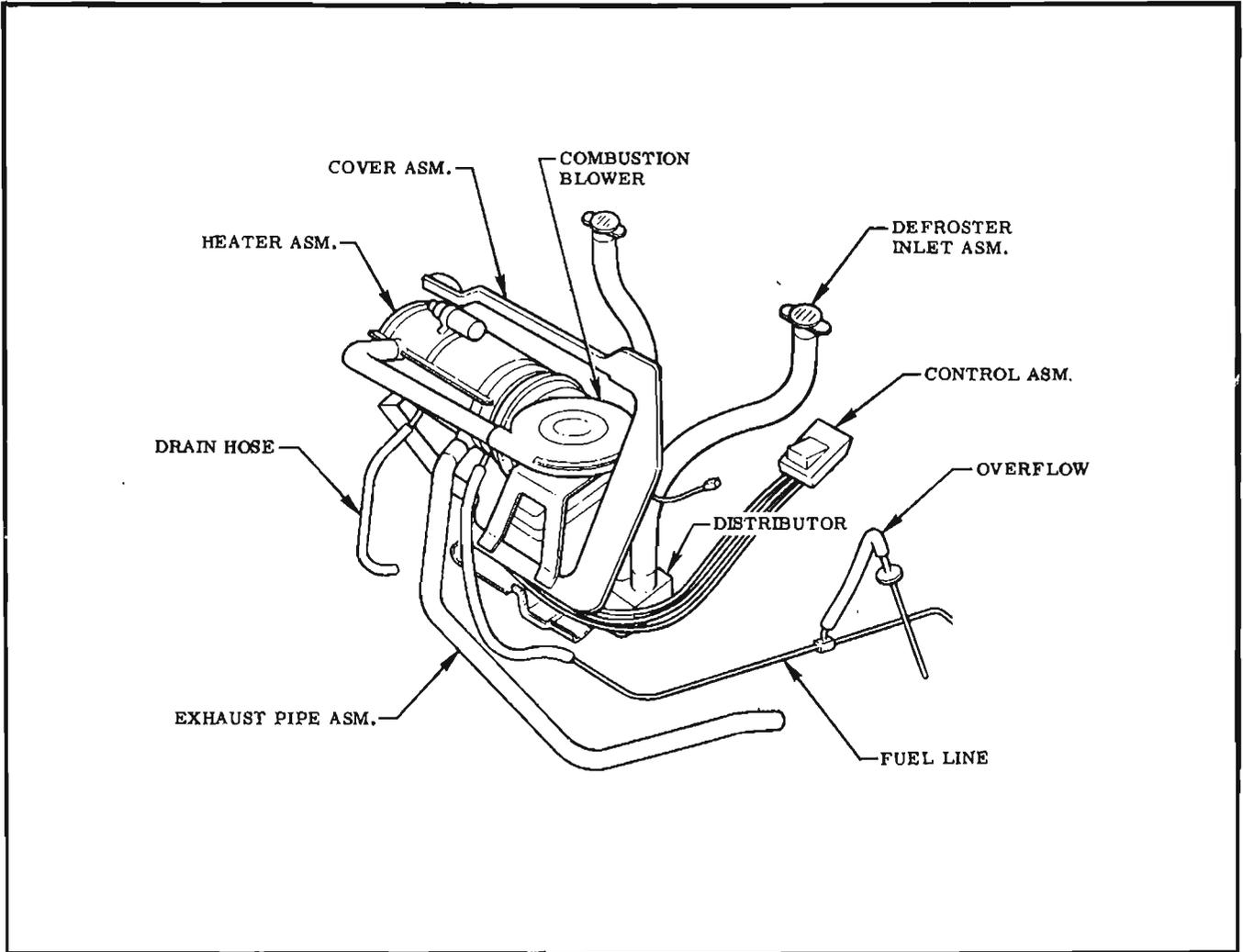
**FIG. 14** INSTALLATION & ADJUSTMENT

**STEP 77** INSTALLATION & ADJUSTMENT SUMMARY

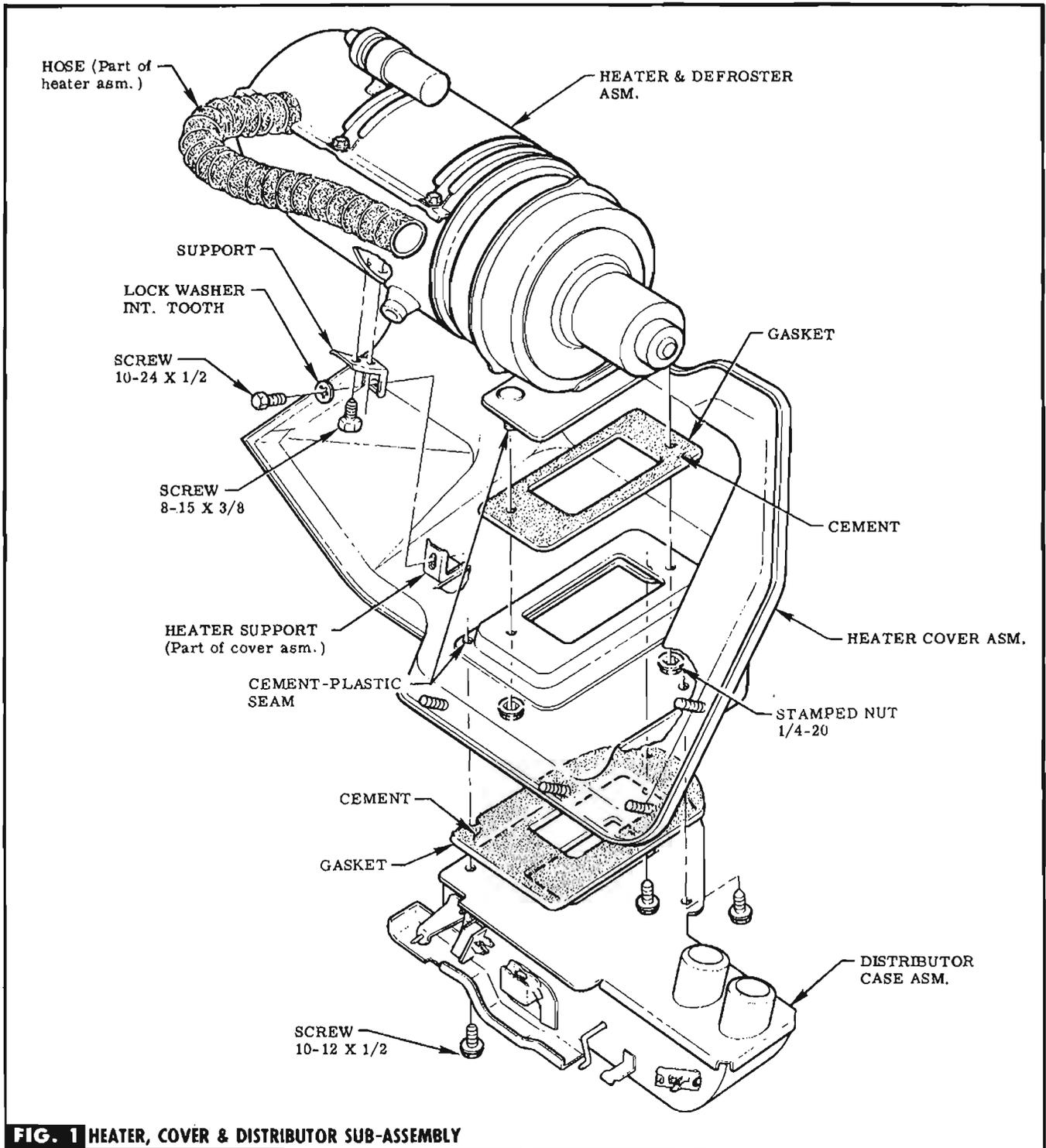
**PROCEDURE**

1. ATTACH DEFROSTER CABLE LOOP TO FRONT DUCT EXTENSION CONTROL ROD. SEE STEP 3.
2. LOOSELY ATTACH DEFROSTER TO FRONT DUCT EXTENSION. SEE STEP 4.
3. RAISE ALL CONTROL LEVERS TO THE TOP OF SLOTS, SEE STEP 47.
4. INSERT PIN THRU HOLES IN CONTROL ASSEMBLY. SEE STEP 47.
5. ATTACH HEAT & AIR CABLES TO CONTROL & LEVER PINS. SEE STEP 48.
6. ATTACH DEFROSTER CABLE TO CONTROL & LEVER PIN. SEE STEP 49.
7. INSTALL CONTROL & CABLE ASSEMBLY INTO VEHICLE. SEE STEP 54.
8. ATTACH HEAT & AIR CABLES TO INLET DUCT ASSEMBLY. SEE STEPS 59 & 60.
9. TIGHTEN CLAMPS ON CABLES. SEE STEPS 60 & 61.
10. REMOVE PIN FROM CONTROL ASSEMBLY. SEE STEP 62.

**HEATER & DEFROSTER—CUSTOM GASOLINE**  
**985648**  
**CORVAIR SERIES 95**



GENERAL MOTORS PARTS DIVISION  
GENERAL MOTORS CORPORATION  
DETROIT 2, MICH.



**NOTE:** Vehicle must be equipped with a F. O. A. or accessory harness before heater can be installed. If neither exists, purchase accessory harness unit No. 988350 from service & install.

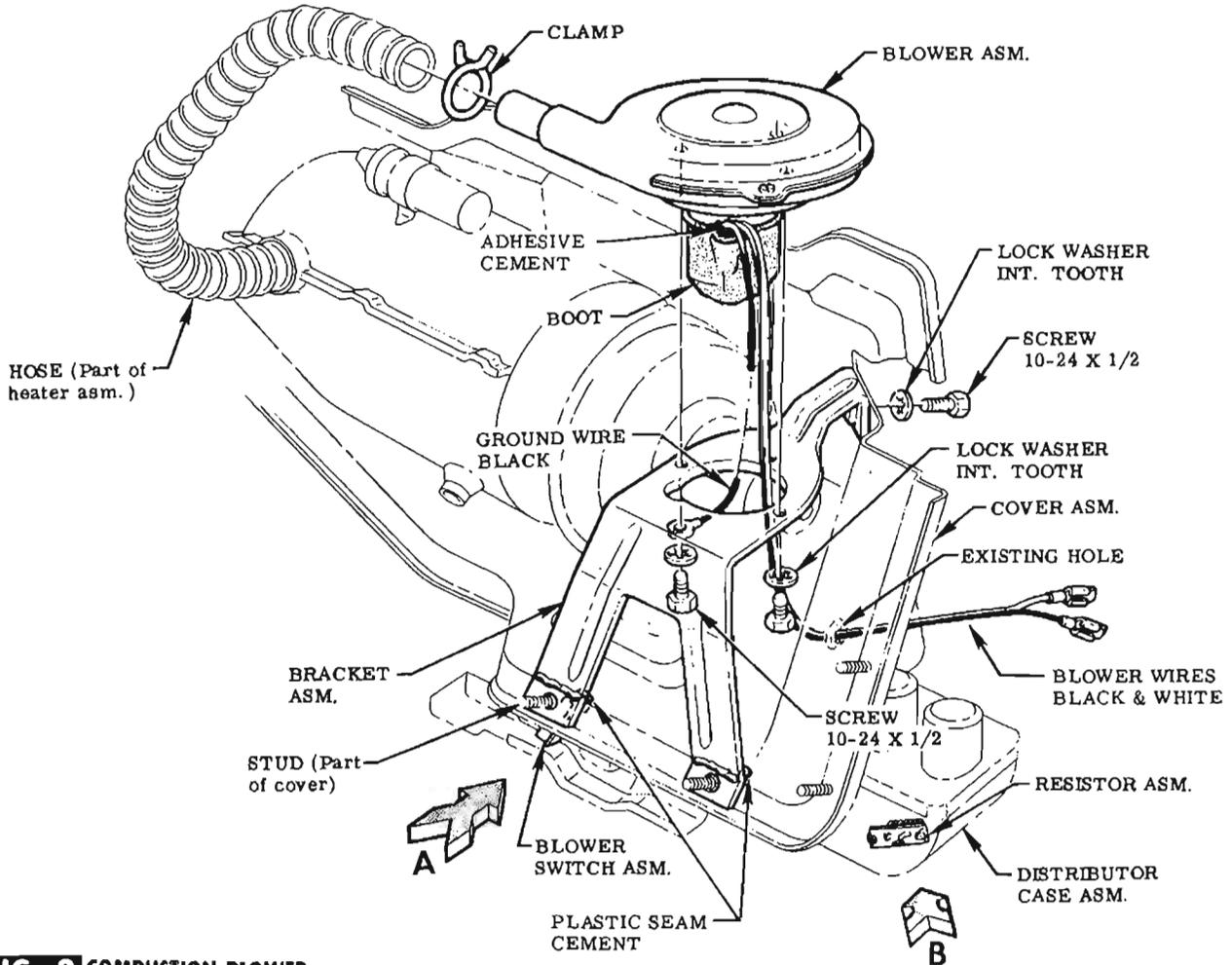
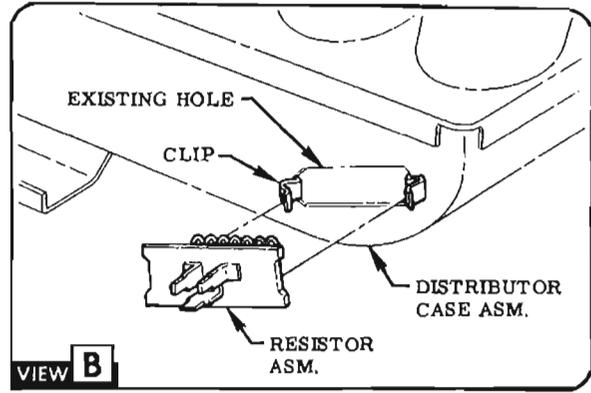
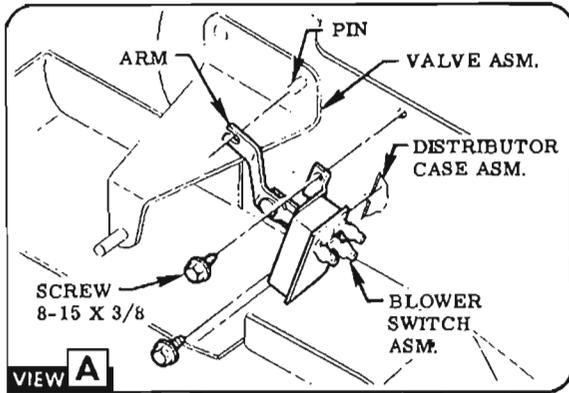
**STEP 1** DISCONNECT BATTERY CABLE.

**STEP 2** REMOVE GLOVE BOX, RADIO, HEATER HOLE COVER, FRONT GRILLE & R. H. HEADLAMP ASSEMBLY. DISCARD HEATER HOLE COVER, BUT RETAIN ATTACHING SCREWS & PLUG LOCATED NEAR UPPER L. H. CORNER.

**STEP 3** ATTACH SUPPORT TO HEATER WITH SCREWS PROVIDED (IN BAG A). SEE FIG. 1.

**STEP 4** CEMENT GASKET TO HEATER, APPLY PLASTIC SEAM CEMENT TO STUDS & ATTACH HEATER TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B). SEE FIG. 1.

**STEP 5** CEMENT GASKET TO DISTRIBUTOR, APPLY PLASTIC SEAM CEMENT TO THREE (3) HOLES IN COVER ASM. & ATTACH DISTRIBUTOR TO COVER ASM. WITH SCREWS PROVIDED (IN BAG B). SEE FIG. 1.



**FIG. 2 COMBUSTION BLOWER**

**STEP 6** PLACE BLOWER SWITCH ARM ON VALVE PIN & ATTACH TO DISTRIBUTOR CASE WITH ATTACHING SCREWS PROVIDED (IN BAG A). SEE VIEW A.

**STEP 7** INSTALL CLIPS PROVIDED (IN BAG A) ON DISTRIBUTOR CASE & ATTACH RESISTOR TO CLIPS. SEE VIEW B.

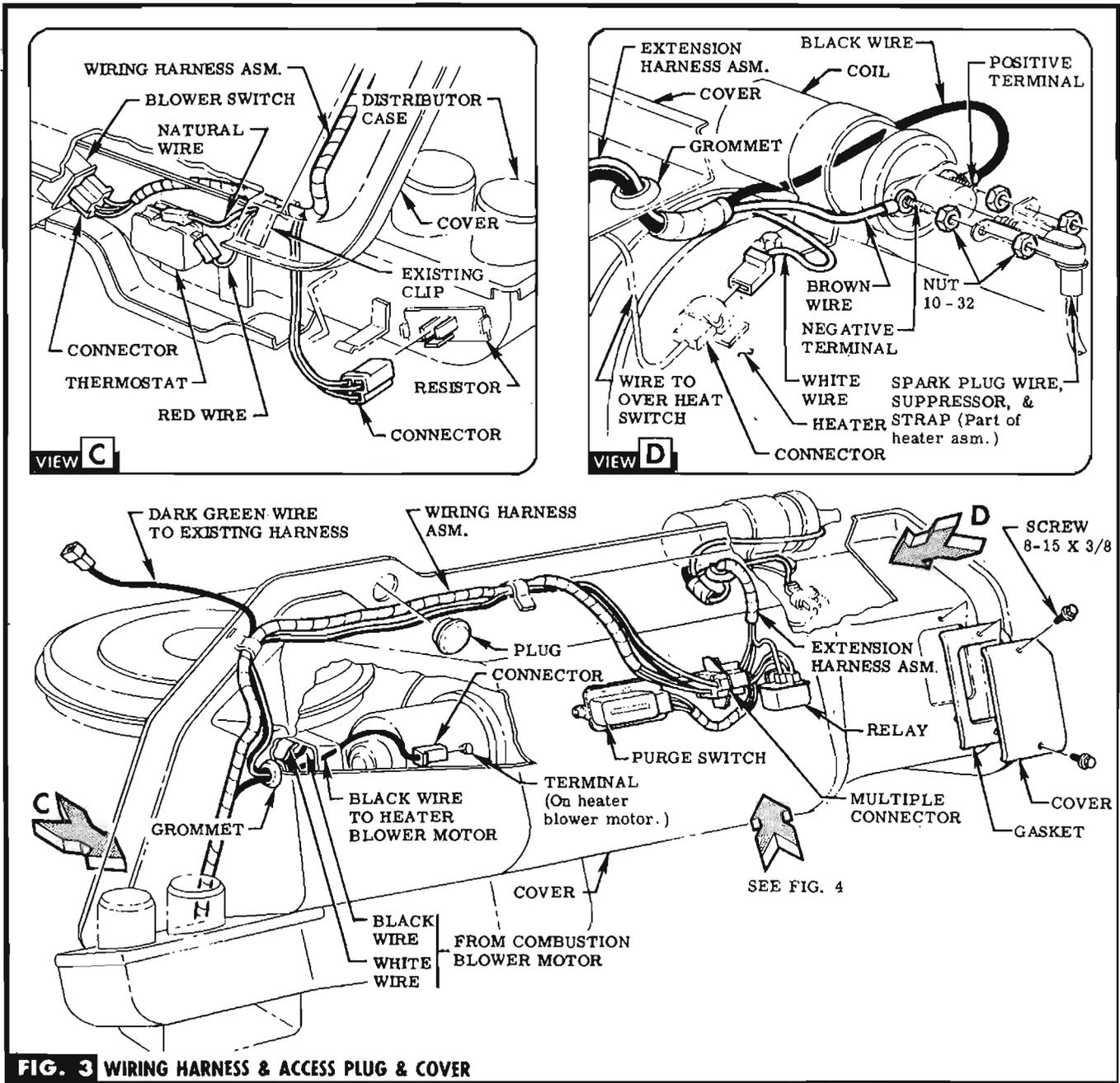
**STEP 8** INSTALL BOOT ON BLOWER, SEAL GAP CAUSED BY WIRES LEADING OUT FROM BETWEEN BOOT & MOTOR COVER & ATTACH BLOWER & GROUND WIRE TO BLOWER

BRACKET WITH ATTACHING PARTS (IN BAG B). SEE FIG. 2.

**STEP 9** ATTACH BLOWER BRACKET TO COVER WITH ATTACHING PARTS PROVIDED (IN BAG B) & APPLY CEMENT TO BOTH SIDES OF FLANGES. SEE FIG. 2.

**STEP 10** ROUTE BLOWER WIRES UNDER BLOWER BRACKET & THRU HOLE IN COVER. SEE FIG. 2.

**STEP 11** ATTACH HEATER HOSE TO BLOWER WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 2.



**FIG. 3 WIRING HARNESS & ACCESS PLUG & COVER**

**STEP 12** PLUG HARNESS CONNECTORS ONTO BLOWER SWITCH & RESISTOR. SEE VIEW C.

**STEP 13** PLUG RED & NATURAL WIRE CONNECTORS ONTO THERMOSTAT & SNAP HARNESS INTO EXISTING CLIP UNDER COVER FLANGE. SEE VIEW C.

**STEP 14** INSTALL GROMMETS PROVIDED (IN BAG B) IN COVER & ROUTE BLACK WIRE CONNECTOR FROM HARNESS, THRU GROMMET & PLUG ONTO BLOWER MOTOR TERMINAL. SEE FIG. 3 & VIEW D.

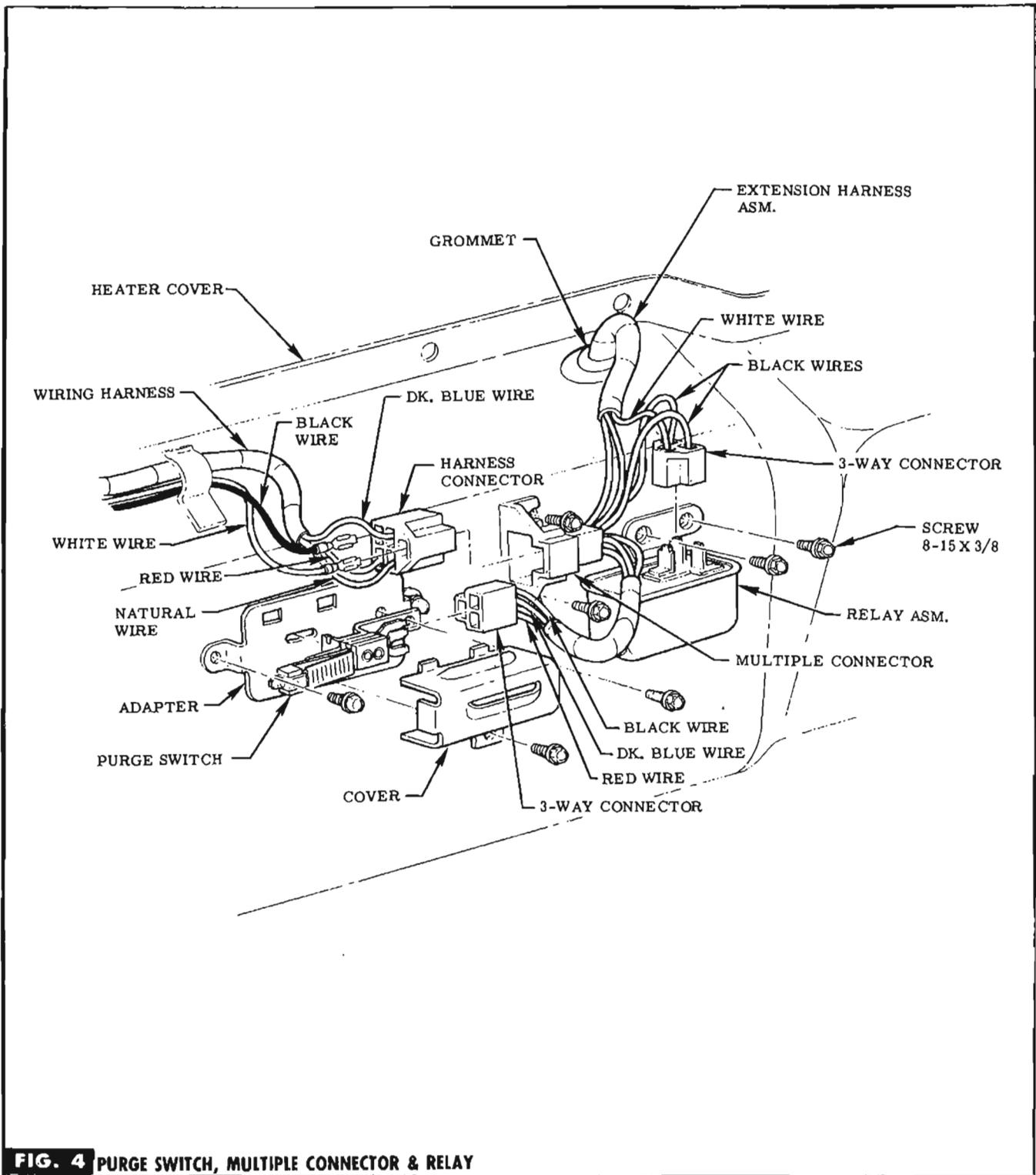
**STEP 15** ROUTE BLACK & WHITE COMBUSTION BLOWER MOTOR WIRES THRU GROMMET & ACROSS TOP OF COVER

ALONG WITH HARNESS. FIT INTO EXISTING CLIPS ON TOP OF COVER ASM. SEE FIG. 3.

**STEP 16** ROUTE EXTENSION HARNESS THRU GROMMET TO HEATER COIL & PLUG WHITE JUMPER WIRE CONNECTOR INTO OVERHEAT SWITCH WIRE CONNECTOR. SEE FIG. 3 & VIEW D.

**STEP 17** ATTACH BROWN & BLACK WIRES & SPARK PLUG WIRE, SUPPRESSOR & STRAP TO COIL TERMINALS WITH ATTACHING NUTS PROVIDED. SEE VIEW D.

**STEP 18** INSTALL PLUG (RETAINED FROM DISCARDED HEATER HOLE COVER) & ATTACH ACCESS COVER USING SCREWS & GASKET PROVIDED (IN BAG C). SEE FIG. 3.



**FIG. 4 PURGE SWITCH, MULTIPLE CONNECTOR & RELAY**

**STEP 19** SUB ASSEMBLE PURGE SWITCH & COVER TO ADAPTER WITH SCREWS (IN BAG A). SEE FIG. 4.

**STEP 20** ATTACH ADAPTER SUB ASSEMBLY, MULTIPLE CONNECTOR & RELAY TO EXISTING HOLES IN COVER WITH SCREWS (IN BAG A). SEE FIG. 4.

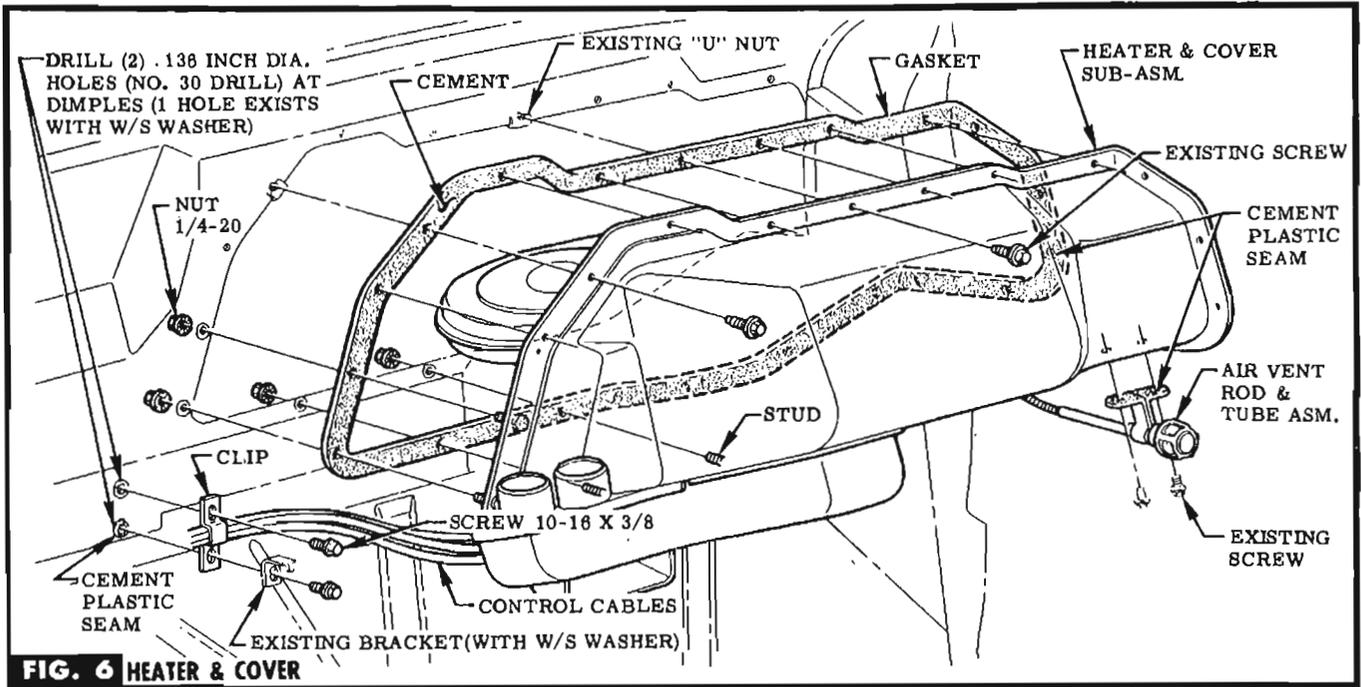
**STEP 21** INSERT TERMINALS OF WHITE & BLACK WIRES

INTO HARNESS CONNECTOR. SEE FIG. 4.

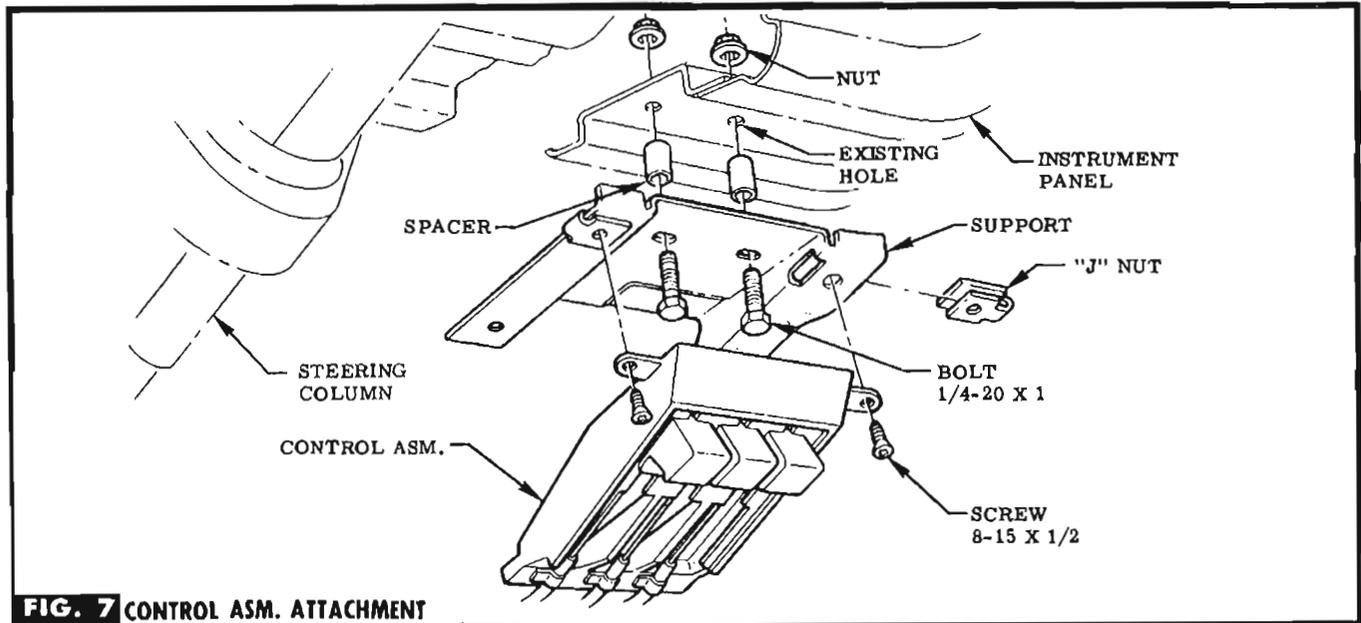
**CAUTION** White wire to top receptacle on connector.

**STEP 22** PLUG HARNESS CONNECTOR TO MULTIPLE CONNECTOR, 3-WAY CONNECTOR (BLACK & WHITE WIRES) TO RELAY & REMAINING 3-WAY CONNECTOR (BLACK, DK. BLUE & RED WIRES) TO PURGE SWITCH. SEE FIG. 4.





**FIG. 6 HEATER & COVER**



**FIG. 7 CONTROL ASM. ATTACHMENT**

**STEP 28** REMOVE EXISTING R. H. AIR VENT ROD & TUBE ASM. & DISCARD. RETAIN ATTACHING PARTS.

**STEP 29** CEMENT GASKET TO COVER & APPLY PLASTIC SEAM CEMENT TO GASKET AT ATTACHING HOLES & TO DASH AT STUD HOLES. ATTACH COVER TO DASH PANEL WITH EXISTING "J" NUTS, RETAINED SCREWS & PROVIDED NUTS (IN BAG B). SEE FIG. 6.

**STEP 30** APPLY PLASTIC SEAM CEMENT BETWEEN AIR VENT ROD & TUBE ASM. & COVER, THEN ATTACH WITH RETAINED SCREWS. SEE FIG. 6.

**STEP 31** IF W/S WASHER EXISTS, REMOVE & RETAIN RESERVOIR BRACKET, DISCARD SCREW, LOCATE DIMPLE & DRILL

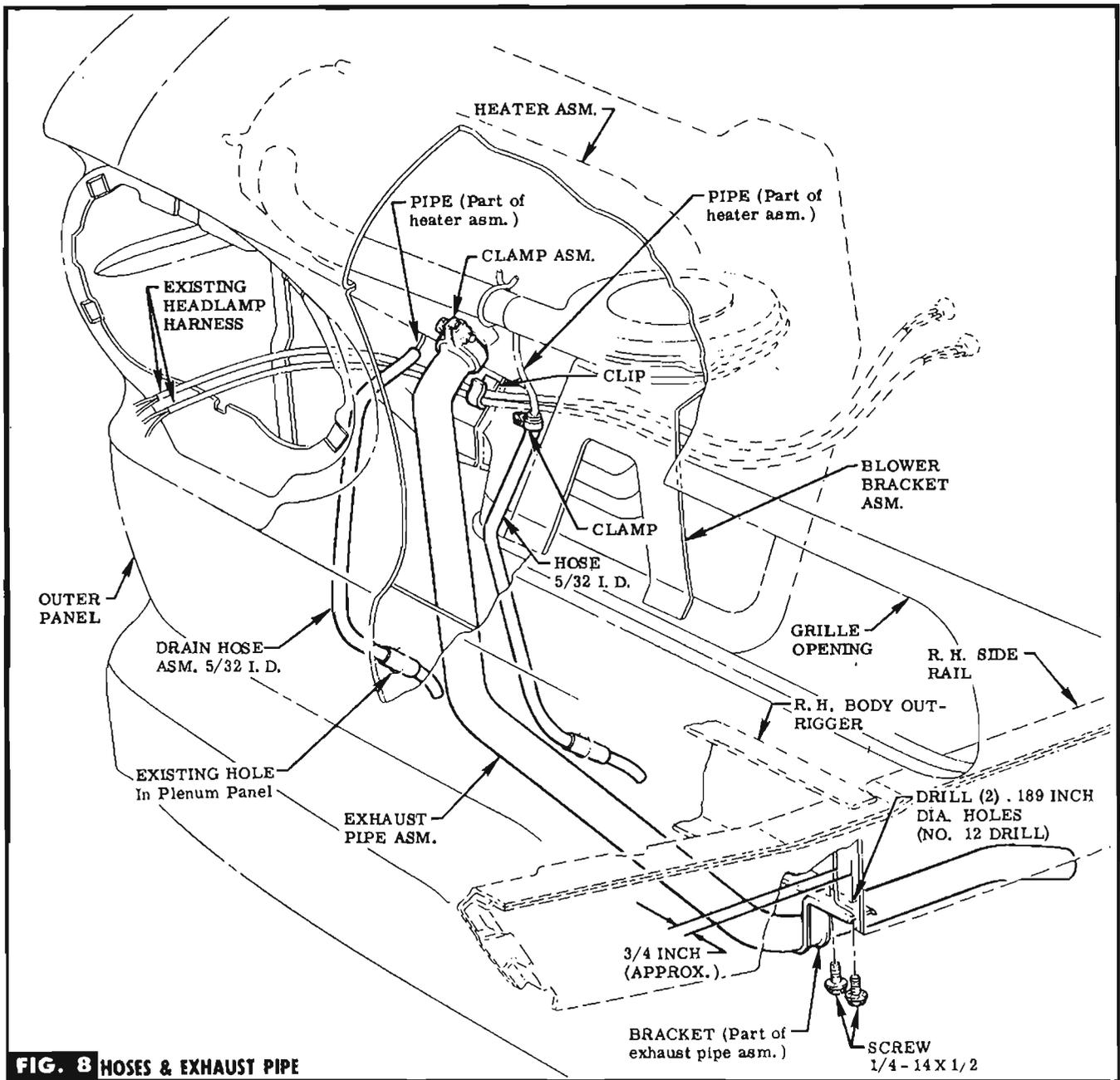
HOLE. SEE FIG. 6.

**STEP 32** IF W/S WASHER DOES NOT EXIST, LOCATE DIMPLES & DRILL HOLES. SEE FIG. 6.

**STEP 33** APPLY PLASTIC SEAM CEMENT TO HOLES & ATTACH CONTROL CABLES TO DASH PANEL WITH CLIP & SCREWS PROVIDED (IN BAG A). **NOTE** If W/S washers exist, attach retained bracket to bottom of clip. SEE FIG. 6.

**STEP 34** ATTACH SUPPORT TO INSTRUMENT PANEL WITH SPACERS & ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.

**STEP 35** ATTACH CONTROL ASM. TO SUPPORT WITH ATTACHING PARTS PROVIDED (IN BAG A). SEE FIG. 7.



**FIG. 8 HOSES & EXHAUST PIPE**

**STEP 36** INSERT EXHAUST PIPE THRU EXISTING OPENING IN PLENUM PANEL, FIT CLAMP ASM. PROVIDED OVER TOP & SLIDE EXHAUST PIPE OVER HEATER PIPE. SEE FIG. 8.

**STEP 37** USING DIMENSIONS SHOWN & PIPE ASM. BRACKET AS A TEMPLATE, CENTER PUNCH & DRILL HOLES IN BODY OUTRIGGER & SIDE RAIL AS SHOWN. SEE FIG. 8.

**STEP 38** ATTACH EXHAUST PIPE TO SIDE RAIL USING SCREWS PROVIDED (IN BAG A). SEE FIG. 8.

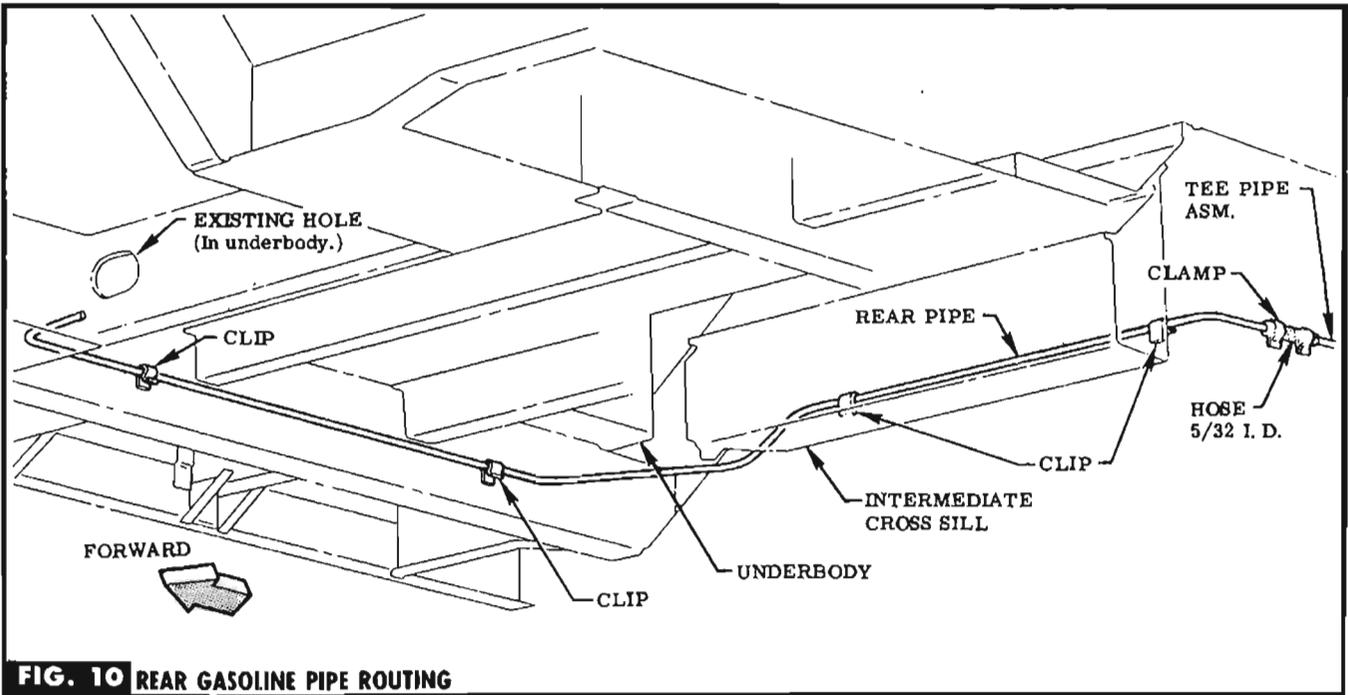
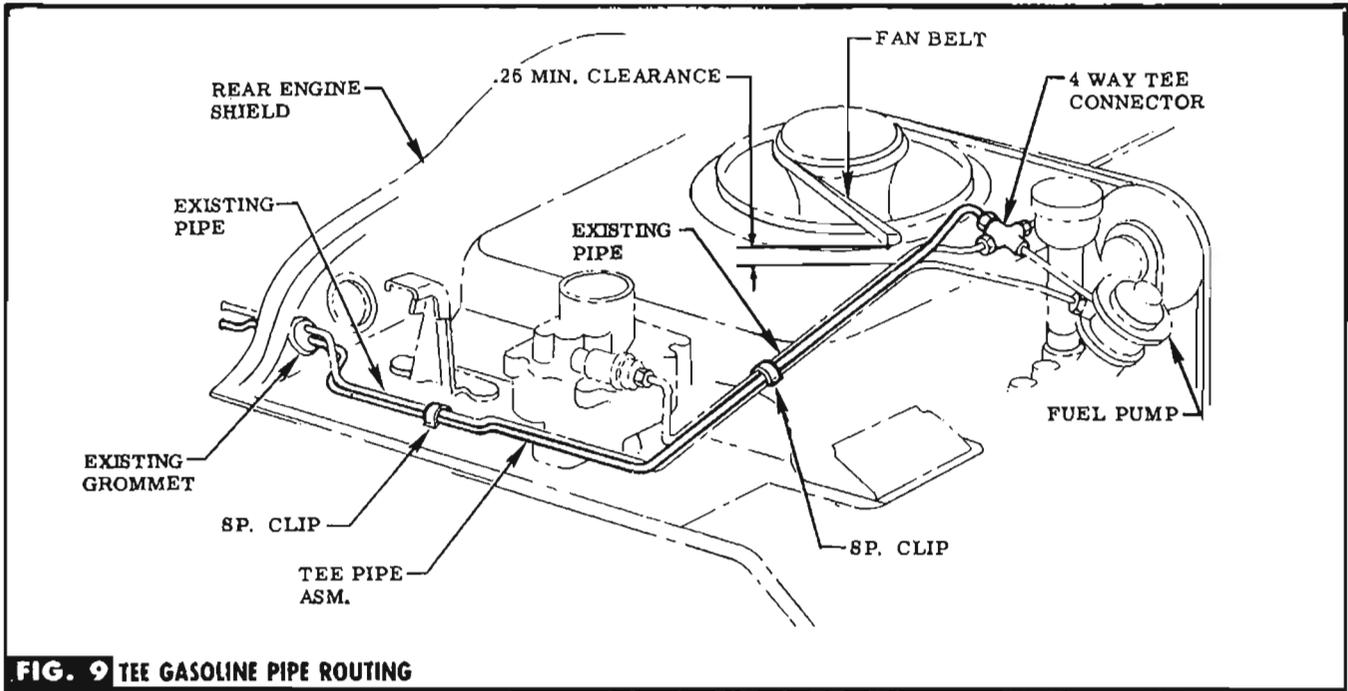
**STEP 39** COMPLETE ATTACHMENT OF EXHAUST PIPE TO HEATER BY SLIDING CLAMP ASM. INTO PLACE & TIGHTEN-

ING. SEE FIG. 8.

**STEP 40** ATTACH GASOLINE FRONT PIPE HOSE TO HEATER PIPE WITH ATTACHING CLAMP PROVIDED (IN BAG C) & ROUTE THRU EXISTING HOLE IN PLENUM PANEL. SEE FIG. 8.

**STEP 41** ATTACH DRAIN HOSE TO HEATER PIPE & ROUTE THRU EXISTING HOLE IN PLENUM PANEL. SEE FIG. 8.

**STEP 42** INSTALL PREVIOUSLY REMOVED HEADLAMP, ROUTE WIRES & ATTACH TO CLIP ON COVER ASSEMBLY. SEE FIG. 8.



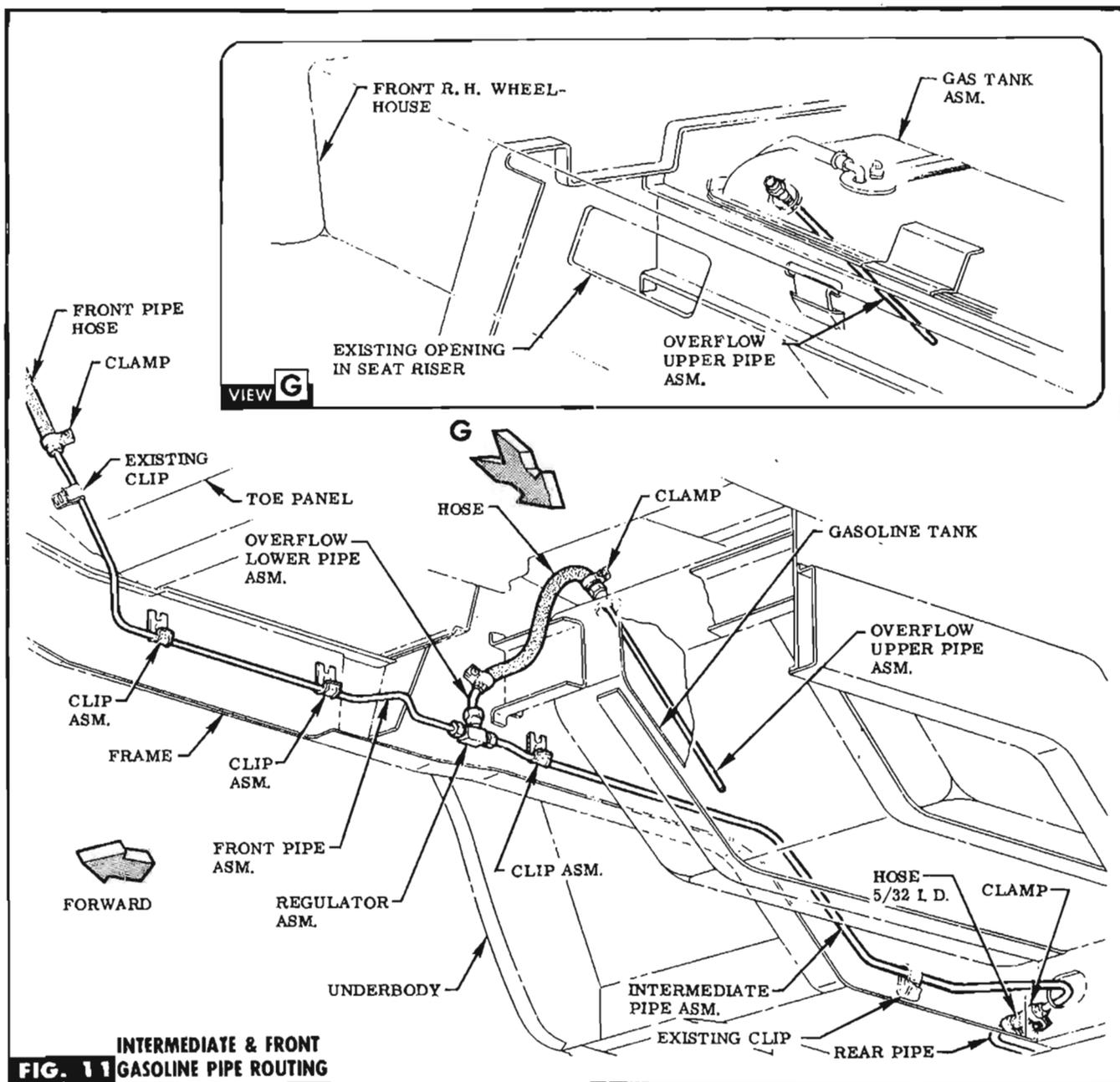
**STEP 43** REMOVE & DISCARD 3 WAY TEE CONNECTOR & REPLACE WITH 4 WAY CONNECTOR PROVIDED (IN BAG C). SEE FIG. 9.

**STEP 44** CONNECT TEE PIPE TO 4 WAY CONNECTOR. ROUTE ALONG SIDE EXISTING FUEL LINE & THRU GROMMET IN REAR ENGINE SHIELD. SECURE WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 9. **NOTE** Proper clearance

must be maintained between fan belt & tee pipe.

**STEP 45** FROM UNDERSIDE OF VEHICLE, ROUTE REAR PIPE FORWARD & CLIP TO INTERMEDIATE CROSS SILL & TO SIDE RAIL WITH CLIPS PROVIDED (IN BAG C). SEE FIG. 10.

**STEP 46** JOIN REAR PIPE & TEE PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 10.



**FIG. 11** INTERMEDIATE & FRONT GASOLINE PIPE ROUTING

**STEP 47** ROUTE INTERMEDIATE PIPE FORWARD ALONG EXISTING PIPE, ATTACHING TO FRAME WITH EXISTING & PROVIDED CLIPS (IN BAG C). SEE FIG. 11.

**STEP 48** JOIN INTERMEDIATE PIPE TO REAR PIPE WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

**STEP 49** ATTACH REGULATOR TO INTERMEDIATE PIPE. SEE FIG. 11.

**STEP 50** ROUTE FRONT PIPE FORWARD, ATTACHING TO FRAME WITH CLIPS PROVIDED (IN BAG C) & EXISTING CLIP ON TOE PANEL. SEE FIG. 11.

**STEP 51** ATTACH FRONT PIPE TO REGULATOR. SEE FIG. 11.

**STEP 52** ATTACH FRONT PIPE HOSE TO FRONT PIPE WITH CLAMP PROVIDED (IN BAG C). SEE FIG. 11.

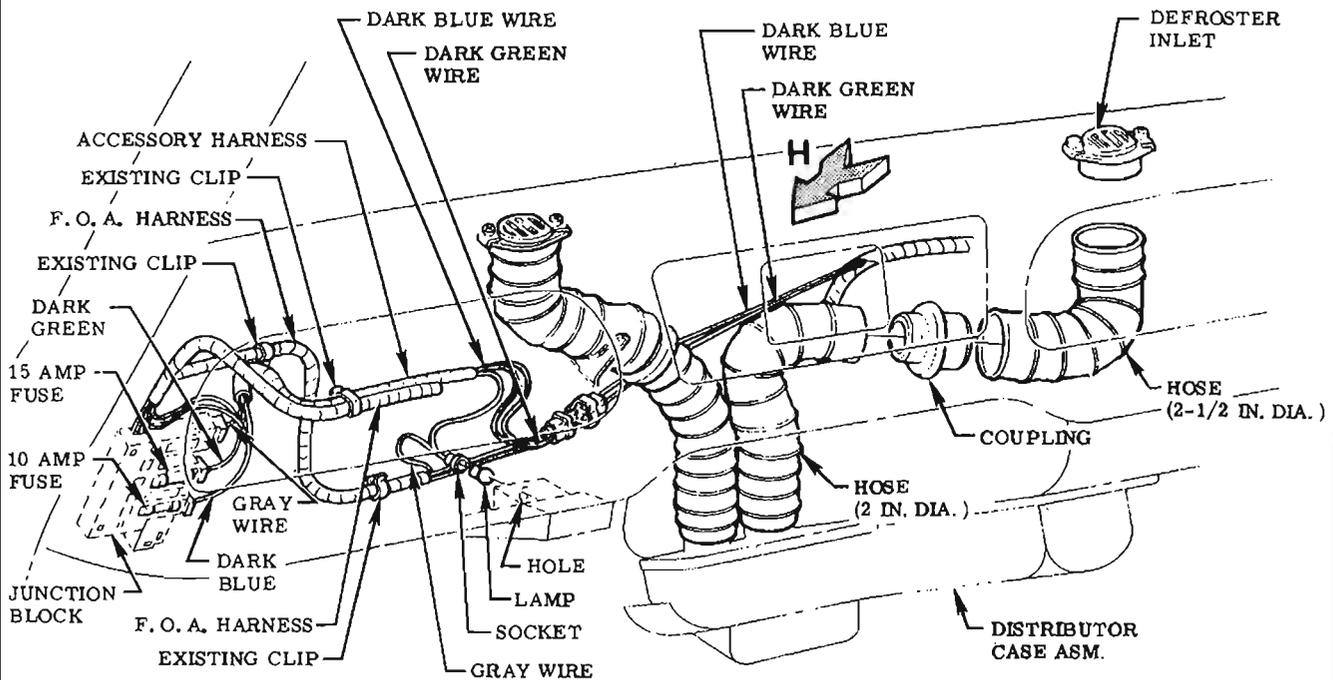
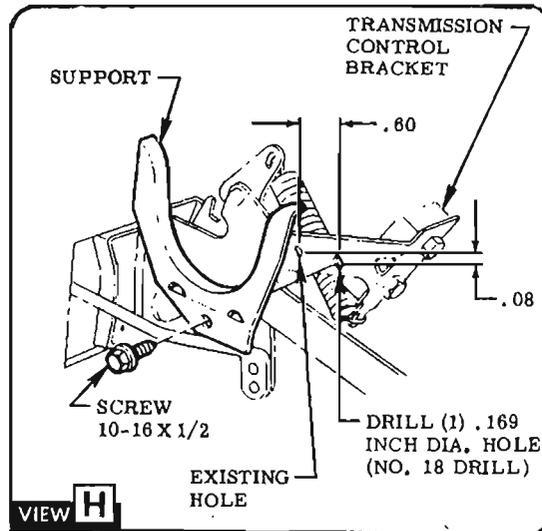
**STEP 53** ATTACH OVERFLOW LOWER PIPE TO REGULATOR. SEE FIG. 11.

**STEP 54** REMOVE COVER & SCREWS FROM FRONT FACE OF SEAT RISER & THRU OPENING IN SEAT RISER, REMOVE PLUG FROM TANK, RETAIN COVER & SCREWS. DISCARD PLUG.

**STEP 55** SLIDE OVERFLOW UPPER PIPE THRU OPENING IN SEAT RISER, & THREAD INTO EXISTING HOLE. (FROM WHICH PLUG HAS BEEN REMOVED). SEE VIEW G.

**STEP 56** JOIN UPPER & LOWER OVERFLOW PIPES WITH HOSE & CLAMPS PROVIDED (IN BAG C). SEE FIG. 11.

**STEP 57** REPLACE ALL EXISTING PARTS PREVIOUSLY REMOVED.



**FIG. 12 DEFROSTER HOSES & WIRING**

**STEP 58** IF AUTOMATIC TRANSMISSION EXISTS, DRILL HOLE & INSTALL HOSE SUPPORT ON TRANSMISSION CONTROL BRACKET WITH SCREW (IN BAG A). SEE VIEW H.

**STEP 59** REMOVE GLOVE BOX. ASSEMBLE LONG & SHORT DEFROSTER HOSES USING COUPLINGS PROVIDED. INSTALL DEFROSTER HOSES ON INLETS & DISTRIBUTOR CASE. SEE FIG. 12. REPLACE GLOVE BOX. **NOTE** If automatic transmission exists route L. H. hose over hose support.

**STEP 60** IF ACCESSORY HARNESS HAS BEEN INSTALLED UNTAPE & PLUG GRAY LEAD CONNECTOR INTO BACK OF JUNCTION BLOCK INTO RECEPTACLE MARKED "PANEL LPS." SEE FIG. 12. **NOTE** If radio exists gray wire will always be connected.

**STEP 61** UNTAPE GRAY, DARK BLUE & DARK GREEN WIRES

FROM HARNESS. INSERT LAMP INTO SOCKET ON GRAY WIRE & PLUG INTO BACK OF CONTROL. CONNECT DARK BLUE & DARK GREEN WIRES TO HEATER HARNESS WIRE. SEE FIG. 12.

**STEP 62** INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEATER- B. U. LPS." INSERT (15 AMP) FUSE & PLUG IN DARK GREEN WIRE. SEE FIG. 12.

**STEP 63** INSTALL FUSE CLIP INTO RECEPTACLE IN JUNCTION BLOCK MARKED "HEAT BLOW- GL. BOX LP." INSERT (11 AMP) FUSE & PLUG IN DARK BLUE WIRE. SEE FIG. 12.

INSPECTION & CHECKING PROCEDURE.

**STEP 64** THE CONTROL ASM. FAN KNOB OPERATES THE VENTILATION BLOWER & HAS TWO SPEEDS, LOW-WITH THE KNOB PUSHED HALF WAY IN & HIGH-WITH THE KNOB PUSHED ALL WAY IN. TURN ON IGNITION & PUSH FAN KNOB IN TO BE SURE VENTILATION BLOWER WORKS AT BOTH SPEEDS.

**STEP 65** THE COMBUSTION BLOWER HAS ONLY ONE SPEED (HIGH) & SHOULD WORK WHEN FAN IS IN EITHER LOW OR HIGH POSITION.

**STEP 66** WHEN TURNING OFF HEATER OR IGNITION SWITCH, THE COMBUSTION BLOWER SHOULD CONTINUE TO OPERATE FOR APPROX. 30 SECONDS. IF THE COMBUSTION BLOWER DOES NOT TURN OFF WITHIN TWO MINUTES AFTER SHUTTING OFF IGNITION OR HEATER, THE PURGE SWITCH IS DEFECTIVE & MUST BE REPLACED.

**STEP 67** IF EITHER OR BOTH BLOWERS DO NOT WORK, INSPECT ALL WIRING CONNECTIONS, ESPECIALLY THE FIVE WAY CONNECTOR ON THE COVER. IT IS ESSENTIAL THAT THE WHITE WIRE LEADING FROM THE COMBUSTION BLOWER ASM. BE INSERTED INTO THE CONNECTOR IN THE PROPER SLOT.

**STEP 68** START ENGINE & LET IT IDLE. PUSH CONTROL ASM. HEAT KNOB ALL WAY IN. HEATER MUST IGNITE & OPERATE WITHOUT RUMBLING, POPPING, OR HAVING A SMOKY EXHAUST.

**STEP 69** INSPECT ALL GASOLINE LINES TO BE SURE THERE ARE NO LEAKS.

**STEP 70** HEATER MUST PRODUCE  $150^{\circ} \pm 5^{\circ}$  OUTLET TEMPERATURE WITHIN 3 MINUTES WITH ENGINE AT IDLE. IF THE OUTLET TEMPERATURE REACHES  $160^{\circ}$  THIS INDICATES A FAULTY THERMOSTAT. IF THE OUTLET TEMPERATURE FAILS TO REACH  $135^{\circ}$  THIS INDICATES INADEQUATE GASOLINE FLOW & MAY BE CAUSED BY BENT PIPES, PLUGGED PIPES, NOZZLES, FITTINGS, OR A FAULTY FUEL PUMP.

**STEP 71** GASOLINE PRESSURE AT THE HEATER SHOULD BE WITHIN THE RANGE OF 4.5 TO 5 P.S.I. IF THE PRESSURE IS HIGHER THAN 5 P.S.I. THE OVERFLOW REGULATOR IS FAULTY. IF THE PRESSURE IS LOWER THAN 4.5 P.S.I. THE ENGINE FUEL PUMP IS FAULTY. THE PRESSURE RANGE OF THE FUEL PUMP SHOULD BE WITHIN 6 TO 8 P.S.I.

**STEP 72** REFER TO SHOP MANUAL FOR CORRECT HEATER MAINTENANCE & REPAIR.

LAMP—COURTESY  
985899

CHEVROLET—CHEVELLE—CHEVY II—CORVAIR—CORVAIR SERIES 95

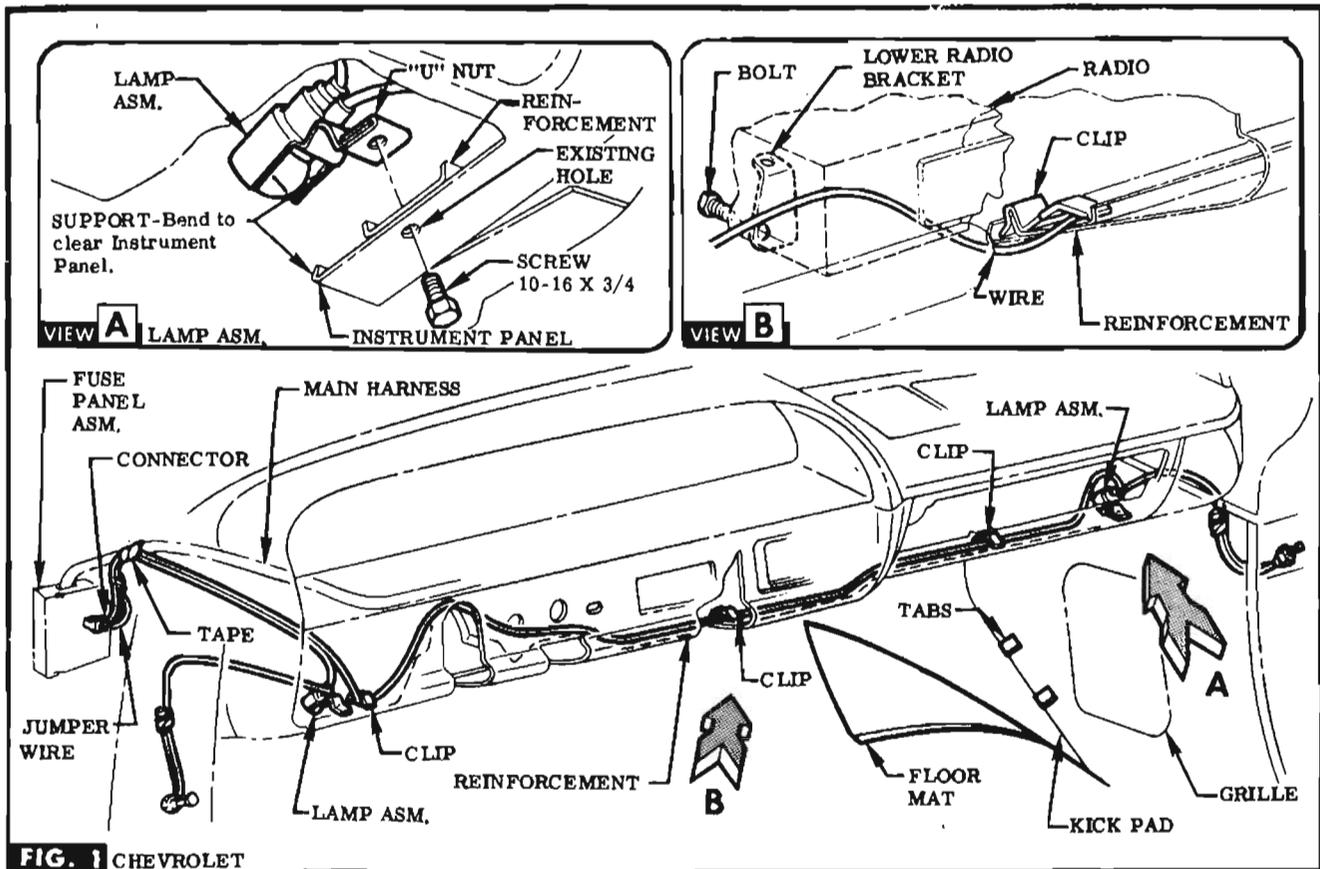


FIG. 1 CHEVROLET

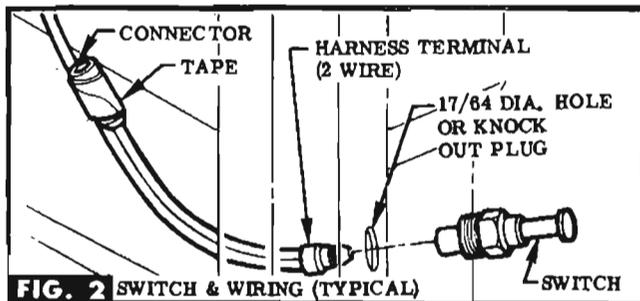


FIG. 2 SWITCH & WIRING (TYPICAL)

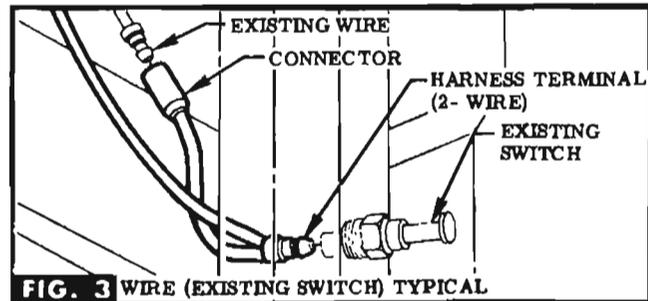


FIG. 3 WIRE (EXISTING SWITCH) TYPICAL

CHEVROLET

**STEP 1** PLACE L. H. LAMP IN ITS APPROXIMATE INSTALLED POSITION, ROUTE R. H. LAMP OVER STEERING COLUMN TO R. H. SIDE. WHEN RADIO IS PRESENT, REMOVE LOWER MOUNTING BRACKET BOLT & PLACE WIRE BETWEEN BRACKET & INSTRUMENT PANEL, REATTACH BOLT. ATTACH WIRE TO REINFORCEMENT WITH PROVIDED CLIPS & TAPE TO EXISTING HARNESS. SEE FIG. 1 & VIEW B.

**STEP 2** PLACE "U" NUT ON LAMP & ATTACH TO INSTRUMENT PANEL THRU EXISTING HOLE WITH SCREW PROVIDED (EACH SIDE). SEE FIG. 1 & VIEW A.

**STEP 3** REMOVE EXISTING SCREWS ON VENTILATOR GRILLE, ROLL BACK FLOOR MAT & DASH MAT & REMOVE KICK PANEL BY BENDING TABS DOWN. SEE FIG. 1.

**STEP 4** (WITHOUT JAMB SWITCHES) KNOCK OUT PLUG IN FRONT DOOR HINGE PILLAR & SCREW JAMB SWITCH INSE-

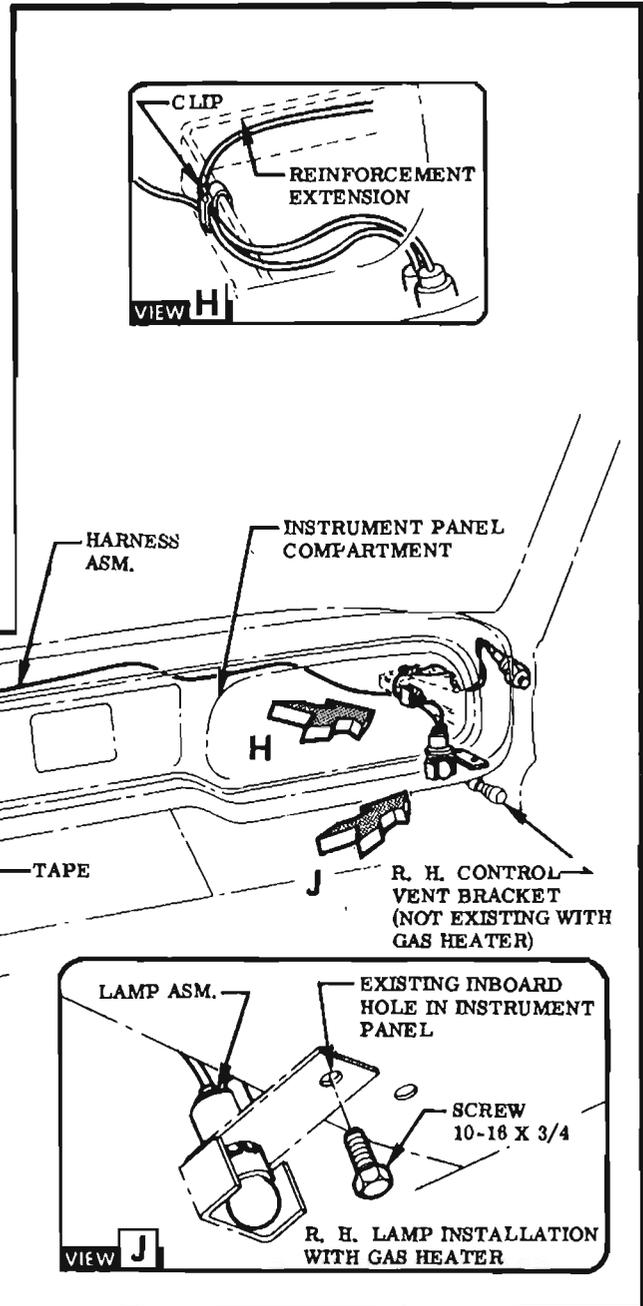
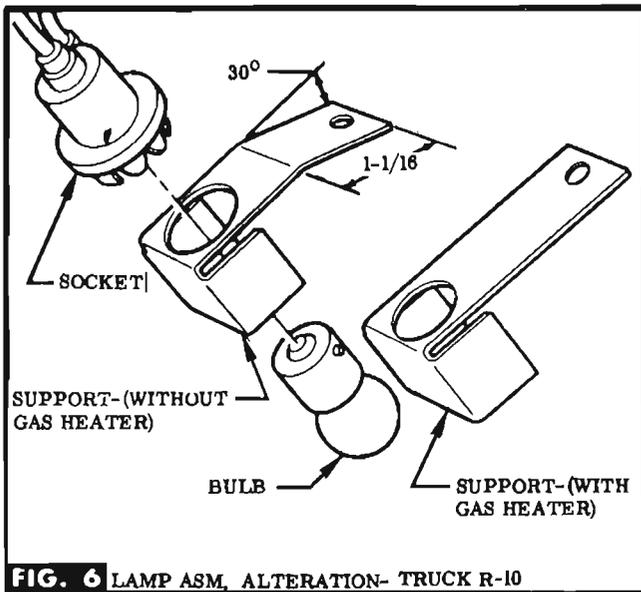
CURELY (EACH SIDE). SEE FIG. 2.

**STEP 5** (WITHOUT JAMB SWITCHES) TAPE CONNECTOR ON SHORT WIRE TO HARNESS. PLUG LAMP HARNESS TERMINAL INTO SWITCH (EACH SIDE). SEE FIG. 2.

**STEP 6** (WITH JAMB SWITCHES) DISCONNECT EXISTING WIRING FROM JAMB SWITCH & PLUG INTO ROUND CONNECTOR ON LAMP HARNESS. PLUG LAMP HARNESS TERMINAL INTO JAMB SWITCH (EACH SIDE). SEE FIG. 3.

**STEP 7** REPLACE KICK PANEL & VENTILATOR SCREWS. BEND TABS UP & REPLACE DASH & FLOOR MATS. SEE FIG. 1. **NOTE** Discard any remaining parts.

**STEP 8** PLUG CONNECTOR INTO RECEPTACLE IN FUSE PANEL MARKED "BATT." SEE FIG. 1. **NOTE** If Receptacle is occupied remove & plug into Jumper Wire



TRUCK R-10

**STEP 1** REMOVE BULB & SOCKET FROM EACH SUPPORT & ALTER SUPPORT AS SHOWN, REASSEMBLE SOCKETS, SUPPORTS & BULBS, SEE FIG. 6. **NOTE** If Gasoline Heater exists, lamp support must be straightened to eliminate bend.

**STEP 2** PLACE L. H. LAMP IN ITS APPROXIMATE INSTALLED POSITION & ROUTE WIRE THRU EXISTING CLIP UNTIL R. H. LAMP IS IN ITS APPROXIMATE INSTALLED POSITION. SEE FIG. 7.

**STEP 3** REMOVE EXISTING OUTBOARD SCREW THAT ATTACHES VENT CONTROL KNOB BRACKET. SLIDE LAMP ASM. BRACKET BETWEEN VENT CONTROL KNOB BRACKET & INSTRUMENT PANEL & SECURE WITH PREVIOUSLY REMOVED SCREW. SEE VIEW C (FIG. 4) **NOTE** If Gasoline Heater exists, attach R. H. lamp support to instrument panel thru inboard hole with screw provided. See Fig. 7 & View J.

**STEP 4** DRILL HOLE THRU EXISTING DIMPLE IN FRONT DOOR HINGE PILLAR & SCREW JAMB SWITCH IN SECURELY (EACH SIDE). SEE FIG. 2.

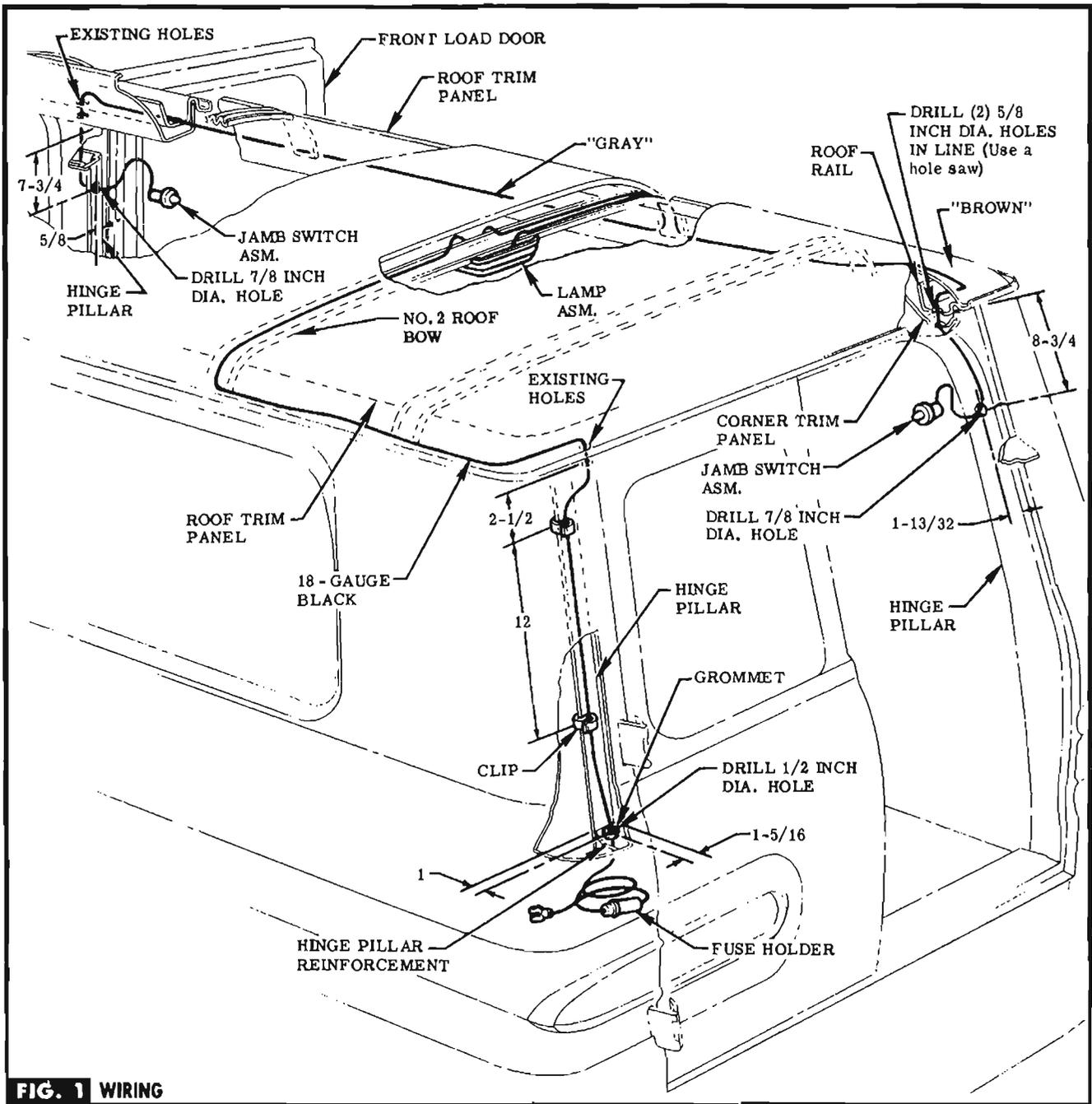
**STEP 5** TAPE CONNECTOR ON SHORT WIRE TO HARNESS. PLUG LAMP HARNESS TERMINAL INTO SWITCH (EACH SIDE). SEE FIG. 2.

**STEP 6** ATTACH WIRES TO REINFORCEMENT EXTENSION, BOTH SIDES, WITH CLIPS PROVIDED. SEE FIG. 7 & VIEW H.

**STEP 7** INSERT FUSE & CLIP INTO RECEPTACLE ON FUSE PANEL MARKED "HEAT BLOW -GL. BOX LP." & PLUG IN CONNECTOR. SEE FIG. 7. **NOTE** If Receptacle is occupied, remove existing wire & connector to Jumper Wire.

**STEP 8** LOOP & TAPE EXCESS WIRE. SEE FIG. 7. **NOTE** Remaining parts may be discarded.

**LAMP—DOME**  
**988346**  
 CORVAIR SERIES 95 PANEL TRUCKS



**FIG. 1 WIRING**

**STEP 1** REMOVE REAR TRIM PANELS FIRST IF VEHICLE IS MODEL 1206.

**STEP 2** LOCATE, CENTER PUNCH, & DRILL HOLE IN L. H. REAR DOOR HINGE PILLAR REINFORCEMENT. SEE FIG. 1.

**STEP 3** PUSH BARE END OF WIRE ASM. THRU GROMMET & SLIDE GROMMET ALONG WIRE TO A POINT ABOUT (12) INCHES FROM FUSE HOLDER. THREAD BARE END OF WIRE THRU DRILLED HOLE FROM UNDER REINFORCEMENT. THEN CLIP WIRE TO PILLAR & ROUTE TO FRONT OF SECOND ROOF BOW FROM REAR. SEE FIG. 1. USE STIFF WIRE TO ASSIST ROUTING THRU HOLES & AROUND CORNERS.

**NOTE** If customer desires to change location in vehicle, procure same gauge wire as specified & splice, solder & tape.

**STEP 4** CRIMP & SOLDER BARE END OF WIRE TO CLIP. REMOVE LENS FROM LAMP ASM. INSERT CLIP INTO BASE. INSERT LAMP INTO CLIPS. REPLACE LENS. SEE FIG. 2 & VIEW A.

**STEP 5** LOCATE, CENTER PUNCH, & DRILL HOLES IN R. H. FRONT LOAD DOOR & R. H. REAR DOOR HINGE PILLARS. SEE FIG. 1.

**STEP 6** FROM INSIDE OF VEHICLE LOCATE, CENTER PUNCH, & CUT HOLES IN R. H. CORNER TRIM PANEL & ROOF RAIL, IF ACCESS HOLES DO NOT EXIST. LOCATE SYMMETRICALLY OPPOSITE TO HOLES ON L. H. SIDE. SEE FIG. 1. **CAUTION** Do not drill thru roof panel.

LAMP—GLOVE COMPARTMENT  
985898  
ALL PASSENGER CARS AND TRUCKS

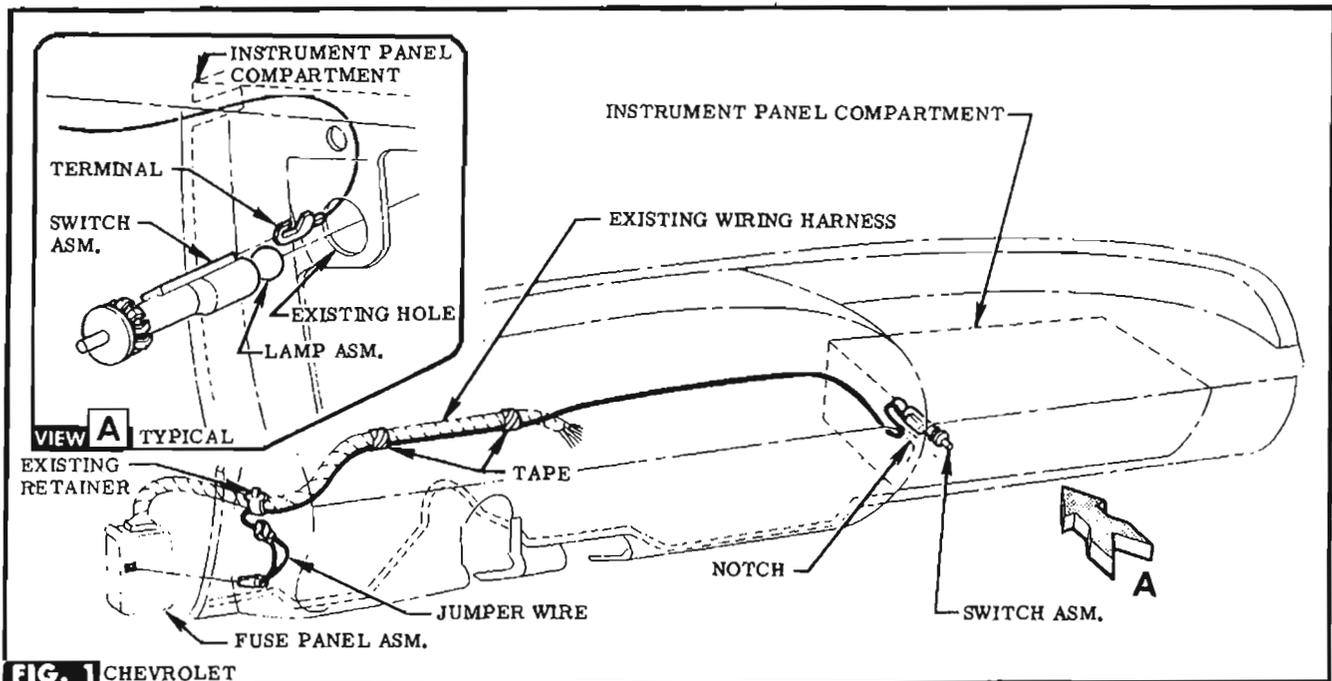


FIG. 1 CHEVROLET

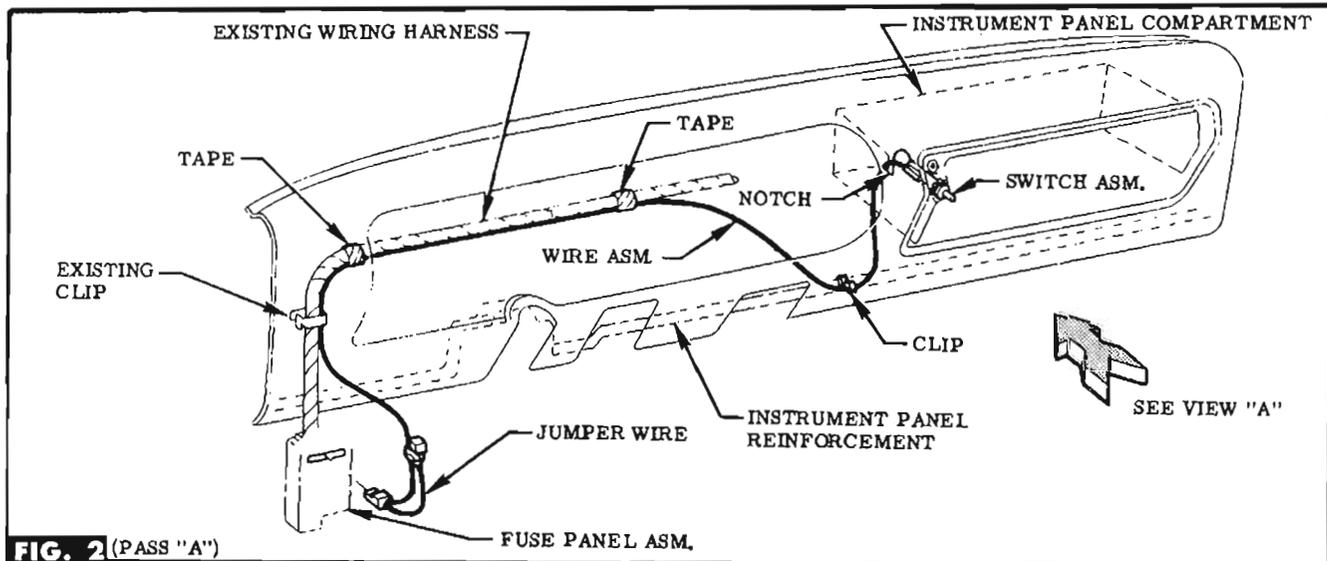


FIG. 2 (PASS "A")

CHEVROLET & PASS "A"

**STEP 1** ROUTE WIRE TERMINAL THRU NOTCH IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 1 & 2.

**STEP 2** ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW A.

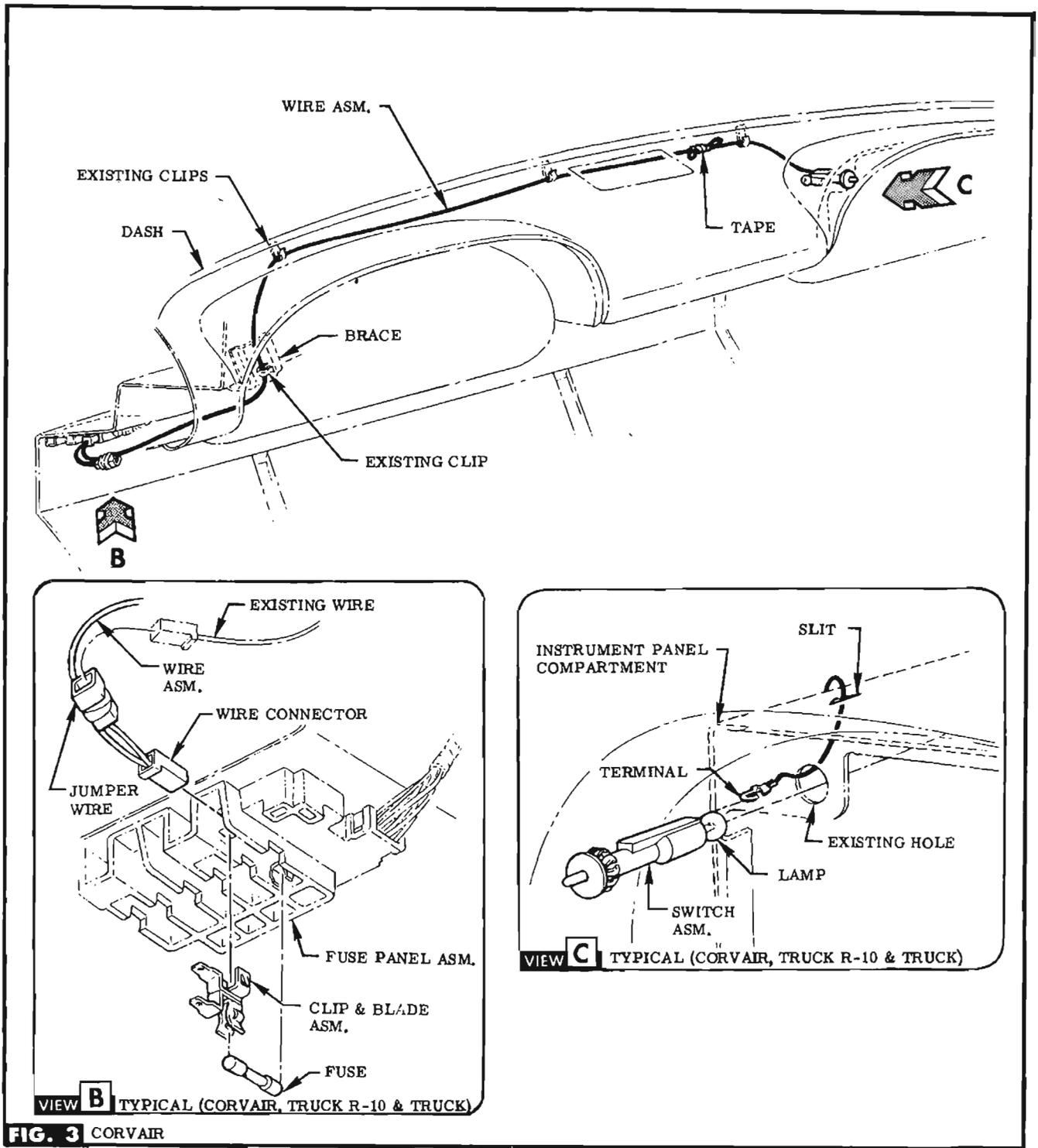
**STEP 3** (CHEVROLET) ROUTE WIRE ALONG EXISTING HARNESS & THRU EXISTING RETAINER TO FUSE PANEL. TAPE WIRE TO HARNESS AS SHOWN. SEE FIG. 1.

**STEP 4** (CHEVROLET) PLUG WIRE CONNECTOR INTO

RECEPTACLE MARKED "BATT." SEE FIG. 1.  
**NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard Clip & Blade Asm. & Fuse.

**STEP 5** (PASS "A") ROUTE WIRE DOWN TO REINFORCEMENT & ATTACH WIRE WITH PROVIDED CLIP. ROUTE WIRE ALONG EXISTING HARNESS TO FUSE PANEL. TAPE WIRE TO HARNESS AS SHOWN. SEE FIG. 2.

**STEP 6** (PASS "A") PLUG WIRE CONNECTOR INTO RECEPTACLE MARKED "BAT. FUSED". SEE FIG. 2. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard Clip & Blade Asm. & Fuse.



**CORVAIR**

**STEP 1** ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 3 & VIEW C.

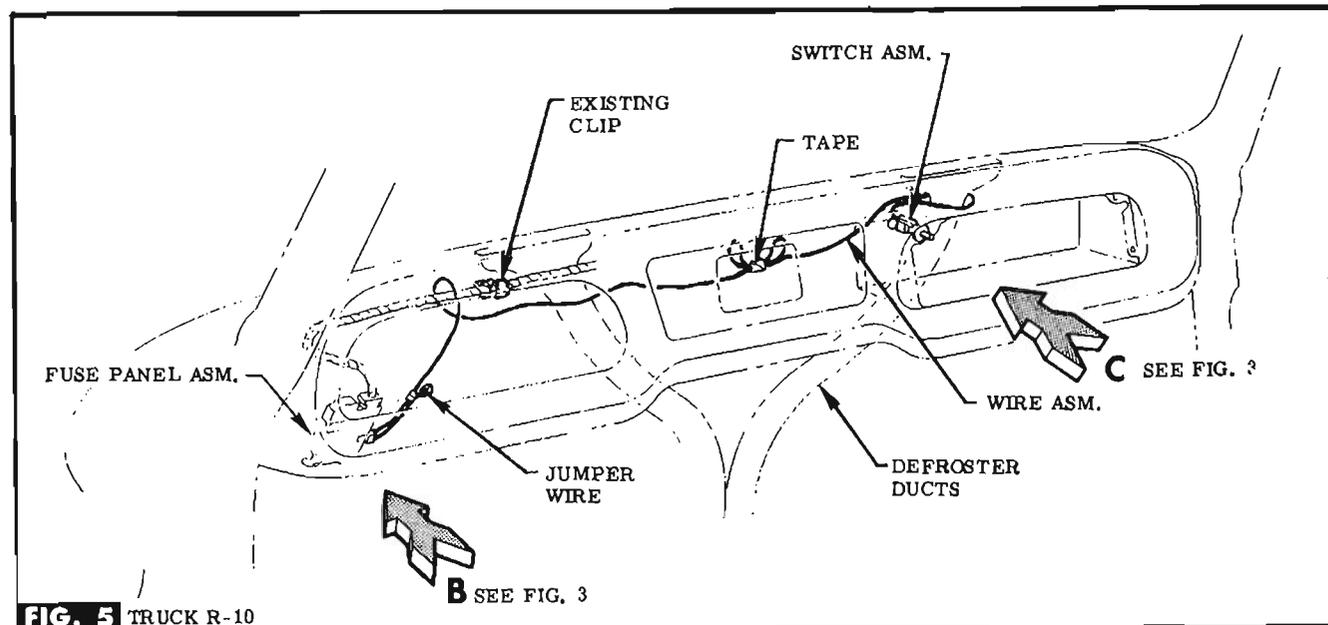
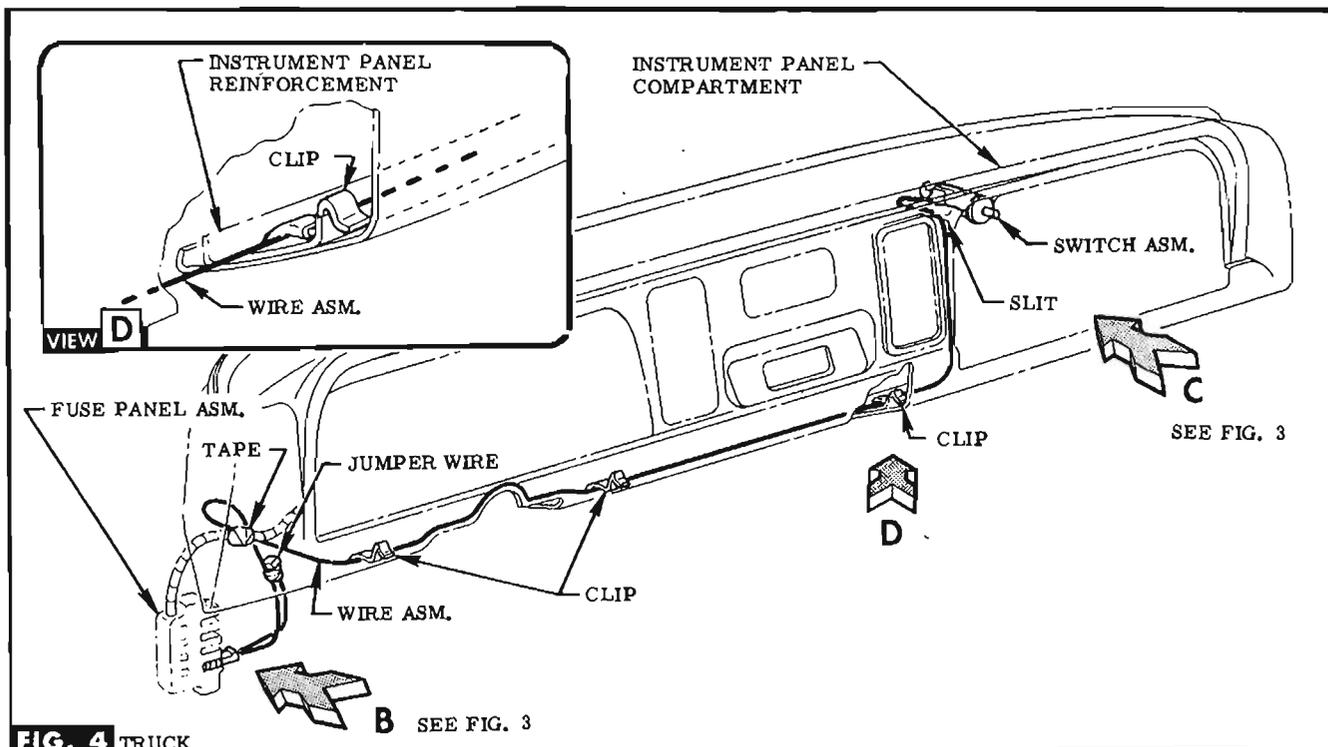
**STEP 2** ASSEMBLE WIRE TERMINAL TO SWITCH. INSERT LAMP & PRESS SWITCH INTO POSITION. SEE VIEW C.

**STEP 3** ROUTE WIRE THRU EXISTING CLIPS (ON DASH) TO

FUSE PANEL. SEE FIG. 3.

**STEP 4** PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL. BOX LP.", INSERT FUSE & CONNECT WIRE. SEE VIEW B. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire. Discard clip & blade asm. & fuse.

**STEP 5** LOOP & TAPE EXCESS WIRE. SEE FIG. 3.  
**NOTE** Discard remaining parts.



TRUCK R-10 & TRUCK

**STEP 1** ROUTE WIRE TERMINAL THRU SLIT IN UPPER LEFT HAND CORNER OF INSTRUMENT PANEL COMPARTMENT & THRU HOLE IN UPPER LEFT SIDE OF COMPARTMENT OPENING. SEE FIG. 4 OR 5 & VIEW C, FIG. 3.

**STEP 2** ASSEMBLE WIRE TERMINAL TO SWITCH, INSERT LAMP & PRESS SWITCH INTO POSITION, SEE FIG. 4 OR 5 & VIEW C, FIG. 3.

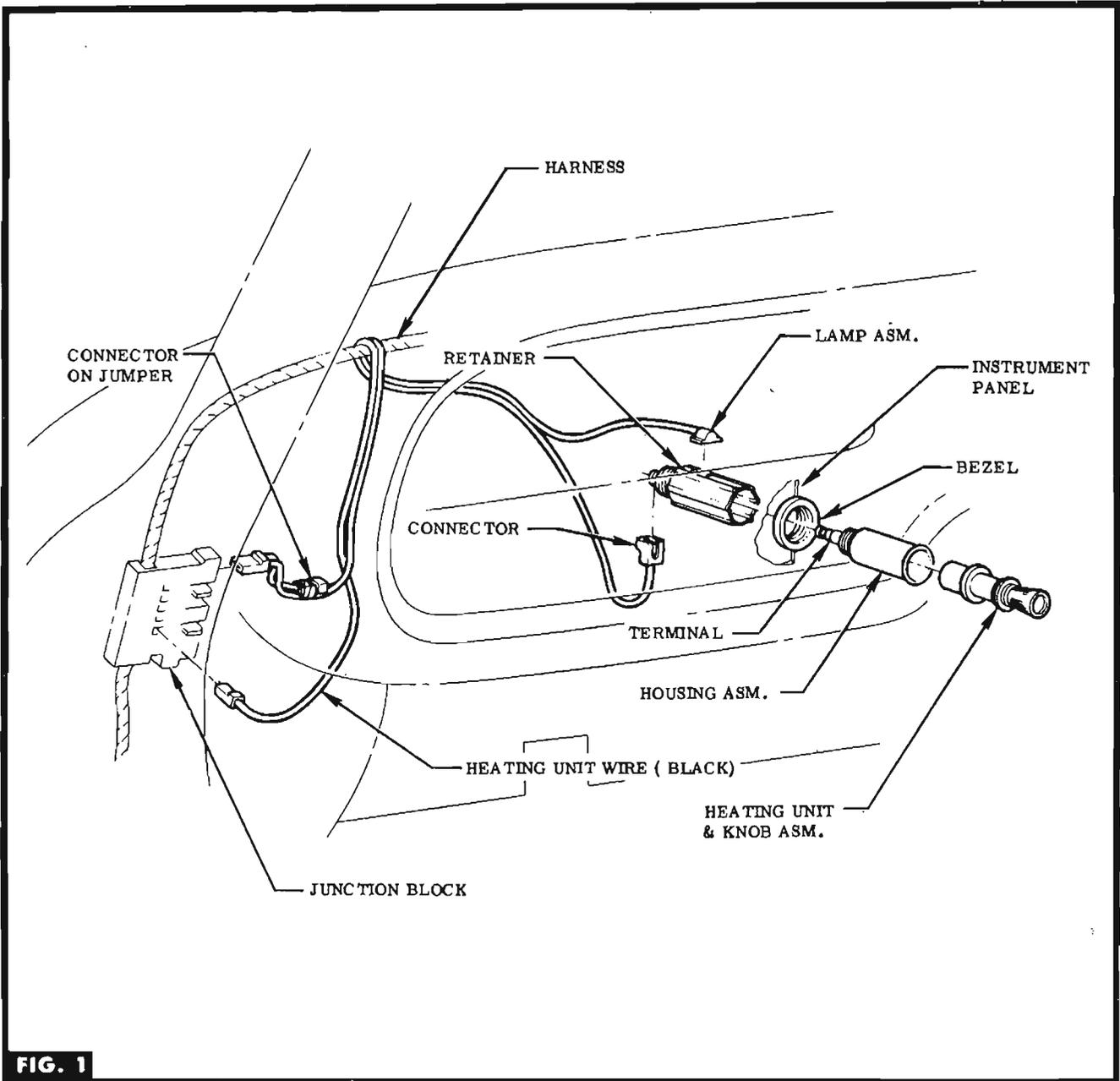
**STEP 3** (TRUCK R-10) ROUTE WIRE TO FUSE PANEL BY LOOPING AROUND R. H. DEFROSTER DUCT, PASS OVER L. H. DEFROSTER DUCT, LOOP AROUND EXISTING WIRING HARNESS ALONGSIDE OF EXISTING CLIP. SEE FIG. 5.

**STEP 4** (TRUCK) MOUNT CLIPS ON FORWARD FLANGE OF INSTRUMENT PANEL REINFORCEMENT & ROUTE WIRE THRU THESE CLIPS TO FUSE PANEL. SEE FIG. 4 & VIEW D.

**STEP 5** PRESS CLIP & BLADE INTO RECEPTACLE MARKED "GL BOX LP." INSERT FUSE & CONNECT WIRE. SEE VIEW B & FIG. 3. **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

**STEP 6** LOOP & TAPE EXCESS WIRE. SEE FIG. 4 OR 5.  
**NOTE** Discard remaining parts.

LIGHTER—CIGARETTE  
985975  
CORVAIR SERIES 95 TRUCK



- STEP 1** REMOVE PLUG FROM HOLE IN INSTRUMENT PANEL.
- STEP 2** INSERT HOUSING THRU BEZEL & HOLE IN INSTRUMENT PANEL & SECURE WITH RETAINER. PLUG HEATING UNIT INTO HOUSING, SEE FIG. 1.
- STEP 3** ATTACH CONNECTOR TO TERMINAL ON HOUSING & INSERT LAMP INTO RETAINER, SEE FIG. 1.

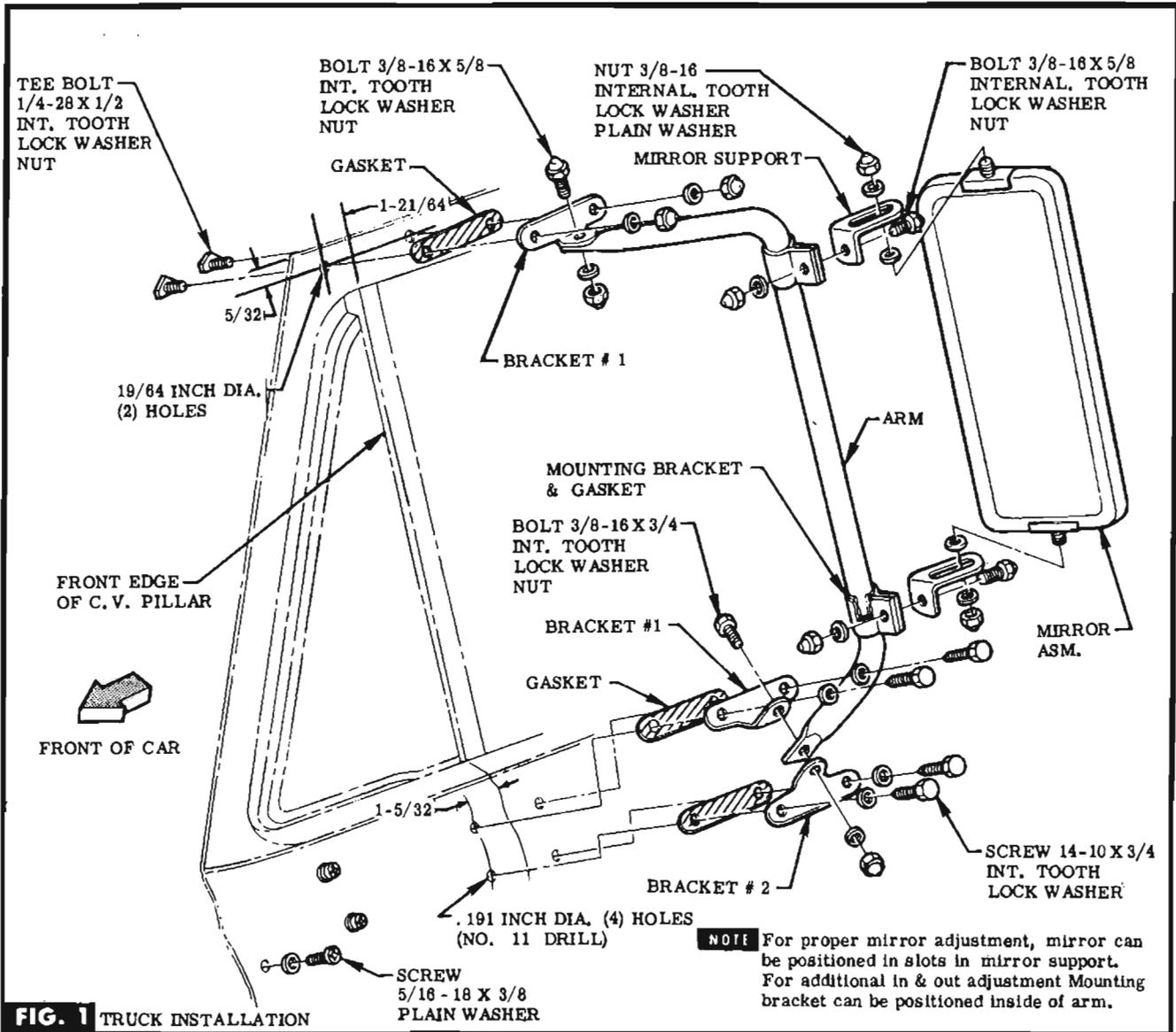
**STEP 4** LOOP WIRES AROUND HARNESS & ROUTE TO JUNCTION BLOCK. SEE FIG. 1.

**STEP 5** PLUG BLACK WIRE CONNECTOR INTO OPENING IN JUNCTION BLOCK MARKED "CIG. LTR." & CONNECTOR WITH JUMPER INTO OPENING MARKED "PANEL LPS." **NOTE** If receptacle is occupied, remove existing wire & connect to jumper wire.

# MIRROR—OUTSIDE REAR VIEW 6" x 11"

985771

CORVAIR SERIES 95



**STEP 1** ON L.H. SIDE ONLY, REMOVE & DISCARD EXISTING MIRROR & ATTACHING PARTS. PLUG HOLES WITH PARTS PROVIDED. SEE FIG. 1.

**STEP 2** MARK HOLE CENTER AT TOP OF DOOR & VERTICAL CENTERLINE AT BOTTOM FROM FRONT EDGE OF C.V. PILLAR, USE DIMENSIONS SHOWN, USING TOP BRACKET (STAMPED # 1) AS TEMPLATE, MARK REMAINING TOP HOLE. SEE FIG. 1.

**STEP 3** CENTERPUNCH & DRILL TOP HOLES & ATTACH TOP BRACKET (STAMPED # 1) & GASKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 4** ASSEMBLE MOUNTING BRACKETS & GASKETS TO ARM. SEE FIG. 1. **NOTE** Do not spread brackets over tube, but assemble from arm end.

**STEP 5** ASSEMBLE BRACKET (STAMPED #1) TO TOP SIDE OF LOWER PART OF ARM, & BRACKET (STAMPED #2) TO BOTTOM SIDE OF LOWER PART OF ARM WITH ATTACHING PART PROVIDED. SEE FIG. 1.

**STEP 6** ATTACH UPPER PART OF ARM TO UNDER SIDE OF TOP BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

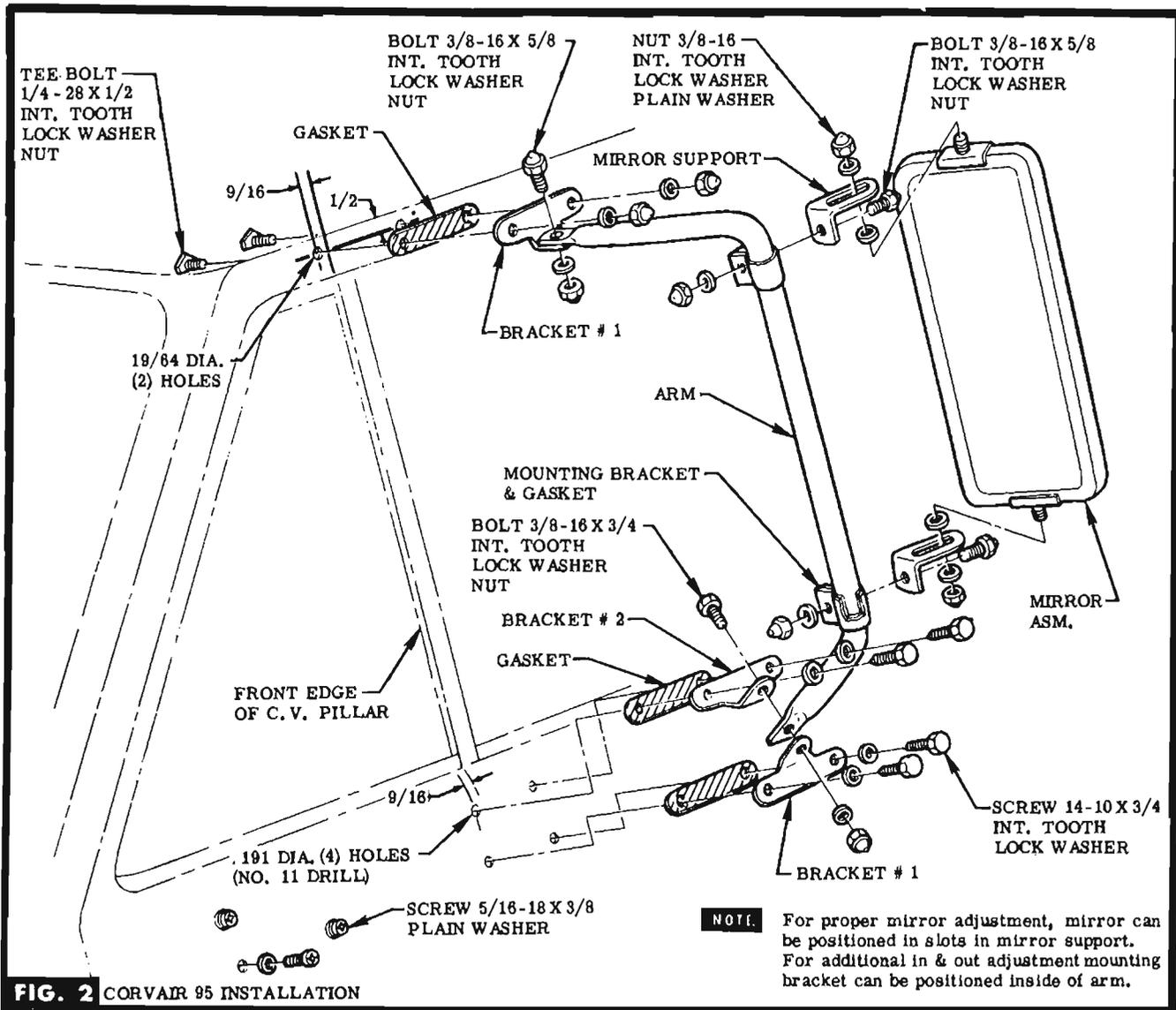
**STEP 7** LINE UP LOWER BRACKETS WITH CENTERLINE PREVIOUSLY MARKED, USE BRACKETS AS TEMPLATE. MARK HOLE CENTERS, CENTERPUNCH & DRILL BOTTOM HOLES. SEE FIG. 1.

**STEP 8** ATTACH BOTTOM BRACKETS & GASKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 9** ASSEMBLE MIRROR SUPPORTS TO MIRROR WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 10** INSTALL MIRROR BY ATTACHING MIRROR SUPPORTS TO MOUNTING BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 11** FOR R.H. REAR VIEW MIRROR INSTALLATION REPEAT STEPS 2 THRU 10.



**FIG. 2** CORVAIRE 95 INSTALLATION

**STEP 1a** ON L. H. SIDE ONLY, REMOVE & DISCARD EXISTING MIRROR & ATTACHING PARTS. PLUG HOLES WITH PARTS PROVIDED. SEE FIG. 2.

**STEP 2a** MARK HOLE CENTER AT TOP OF DOOR & VERTICAL CENTERLINE AT BOTTOM FROM FRONT EDGE OF C. V. PILLAR, USE DIMENSIONS SHOWN. USING TOP BRACKET (STAMPED # 1) AS TEMPLATE, MARK REMAINING TOP HOLE. SEE FIG. 2.

**STEP 3a** CENTERPUNCH & DRILL TOP HOLES & ATTACH TOP BRACKET (STAMPED # 1) & GASKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 4a** ASSEMBLE MOUNTING BRACKETS & GASKETS TO ARM. SEE FIG. 2. **NOTE** Do not spread brackets over tube, but assemble from arm end.

**STEP 5a** ASSEMBLE BRACKET (STAMPED # 2) TO TOP SIDE OF LOWER PART OF ARM, & BRACKET (STAMPED # 1) TO BOTTOM SIDE OF LOWER PART OF ARM WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 6a** ATTACH UPPER PART OF ARM TO TOP SIDE OF TOP BRACKET WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 7a** LINE UP LOWER BRACKETS WITH CENTERLINE PREVIOUSLY MARKED, USE BRACKETS AS TEMPLATE, MARK HOLE CENTERS, CENTERPUNCH & DRILL BOTTOM HOLES. SEE FIG. 2.

**STEP 8a** ATTACH BOTTOM BRACKETS & GASKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

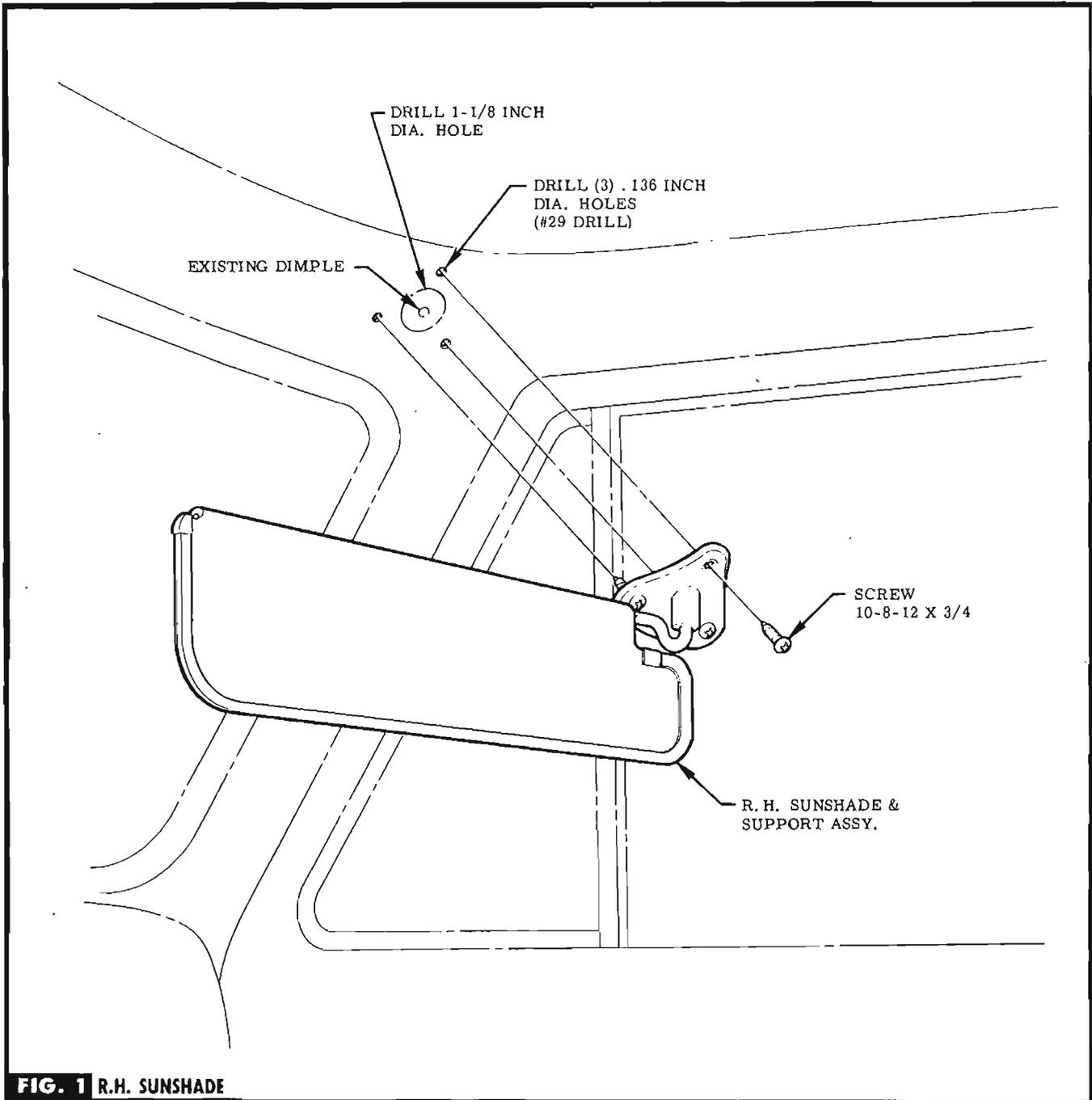
**STEP 9a** ASSEMBLE MIRROR SUPPORTS TO MIRROR WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 10a** INSTALL MIRROR BY ATTACHING MIRROR SUPPORTS TO MOUNTING BRACKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 2.

**STEP 11a** FOR R. H. REAR VIEW MIRROR INSTALLATION REPEAT STEPS 2a THRU 10a.

985238  
SUNSHADE INSTRUCTION SHEET

CORVAIR 95



**STEP 1** LOCATE EXISTING DIMPLE & DRILL LARGE HOLE IN TRIM PANEL. SEE FIG. 1.

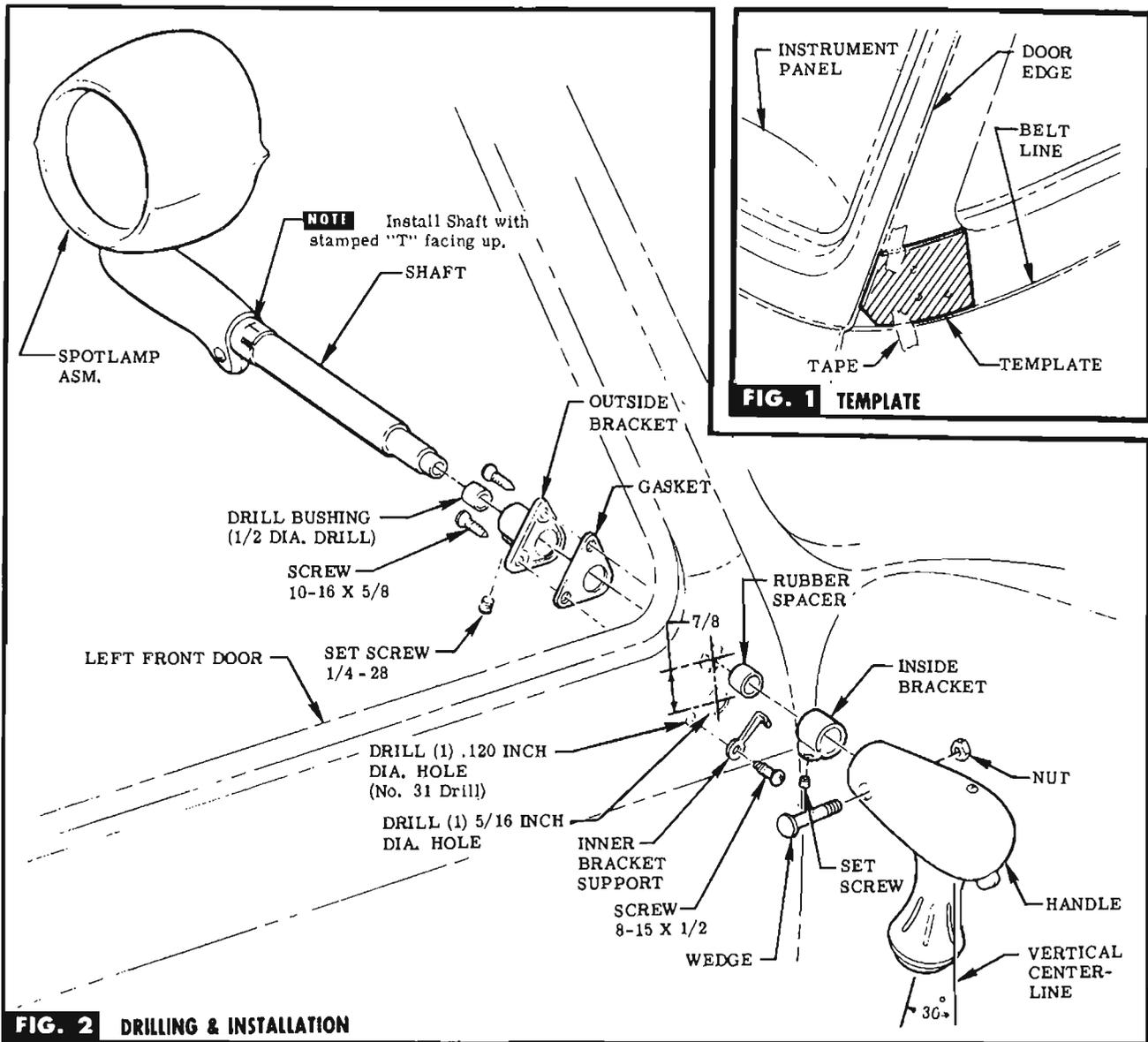
**STEP 2** INSERT SUNSHADE & SUPPORT INTO HOLE & LINE UP WITH TOP OF WINDSHIELD OPENING & L. H. SUNSHADE. SEE FIG. 1. **CAUTION** Be sure bracket is located sym-

metrically opposite to L. H. bracket before drilling holes.

**STEP 3** USING SUPPORT AS TEMPLATE CENTERPUNCH & DRILL HOLES. SEE FIG. 1.

**STEP 4** INSTALL SUNSHADE WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**SAFETYLIGHT—LEFT OR RIGHT HAND**  
**988335**  
**CORVAIR SERIES 95**



**NOTE** L. H. installation shown. R. H. typical except template faces down.

**STEP 1** TAPE TEMPLATE, CENTER PUNCH & DRILL HOLES AS INDICATED ON TEMPLATE. SEE FIG. 1.

**STEP 2** ATTACH OUTSIDE BRACKET & GASKET WITH SCREWS. SEE FIG. 2.

**STEP 3** INSERT DRILL BUSHING IN BRACKET & TIGHTEN SET SCREW. CENTER PUNCH & DRILL HOLE THRU DOOR. LOCATE, CENTER PUNCH, & DRILL GROMMET HOLE ON INSIDE OF DOOR. SEE FIG. 2.

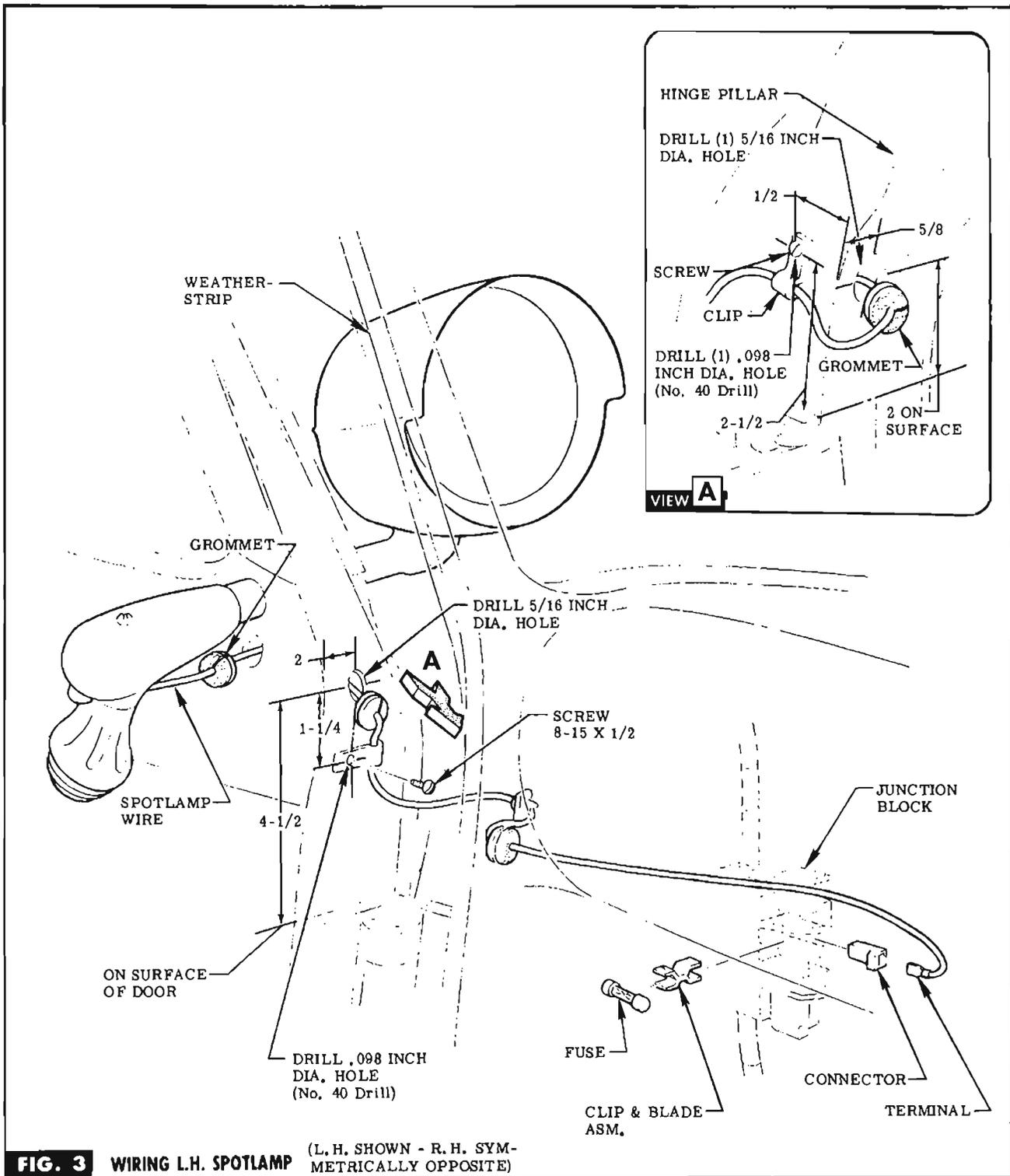
**STEP 4** REMOVE & DISCARD DRILL BUSHING. DISMANTLE NUT, WEDGE, & HANDLE FROM SPOTLAMP.

**STEP 5** INSERT SPOTLAMP SHAFT THRU BRACKET & ROTATE TO ENGAGE TONGUES IN OUTSIDE BRACKET WITH SLOTS ON SHAFT. TIGHTEN SET SCREW. SEE FIG. 2.

**STEP 6** PLACE RUBBER SPACER ON SHAFT & ROTATE TO MATCH CONTOUR OF DOOR. POSITION INNER BRACKET SUPPORT INTO THE INSIDE BRACKET & SLIDE ONTO SHAFT, PRESS TIGHT TO DOOR & TIGHTEN SET SCREW. SEE FIG. 2.

**STEP 7** USING SUPPORT AS A TEMPLATE, CENTER PUNCH & DRILL HOLE IN DOOR. ATTACH SUPPORT TO DOOR WITH PROVIDED SCREW. SEE FIG. 2.

**STEP 8** WITH SPOTLAMP IN NORMAL UPRIGHT POSITION REINSTALL HANDLE TO FACE 30° TO THE REAR & SECURE WITH WEDGE & NUT. SEE FIG. 2.



**FIG. 3 WIRING L.H. SPOTLAMP** (L. H. SHOWN - R. H. SYMMETRICALLY OPPOSITE)

**STEP 9** LOCATE, CENTER PUNCH & DRILL HOLES ON FORWARD EDGE OF DOOR & FRONT BODY HINGE PILLAR. SEE FIG. 3 & VIEW A.

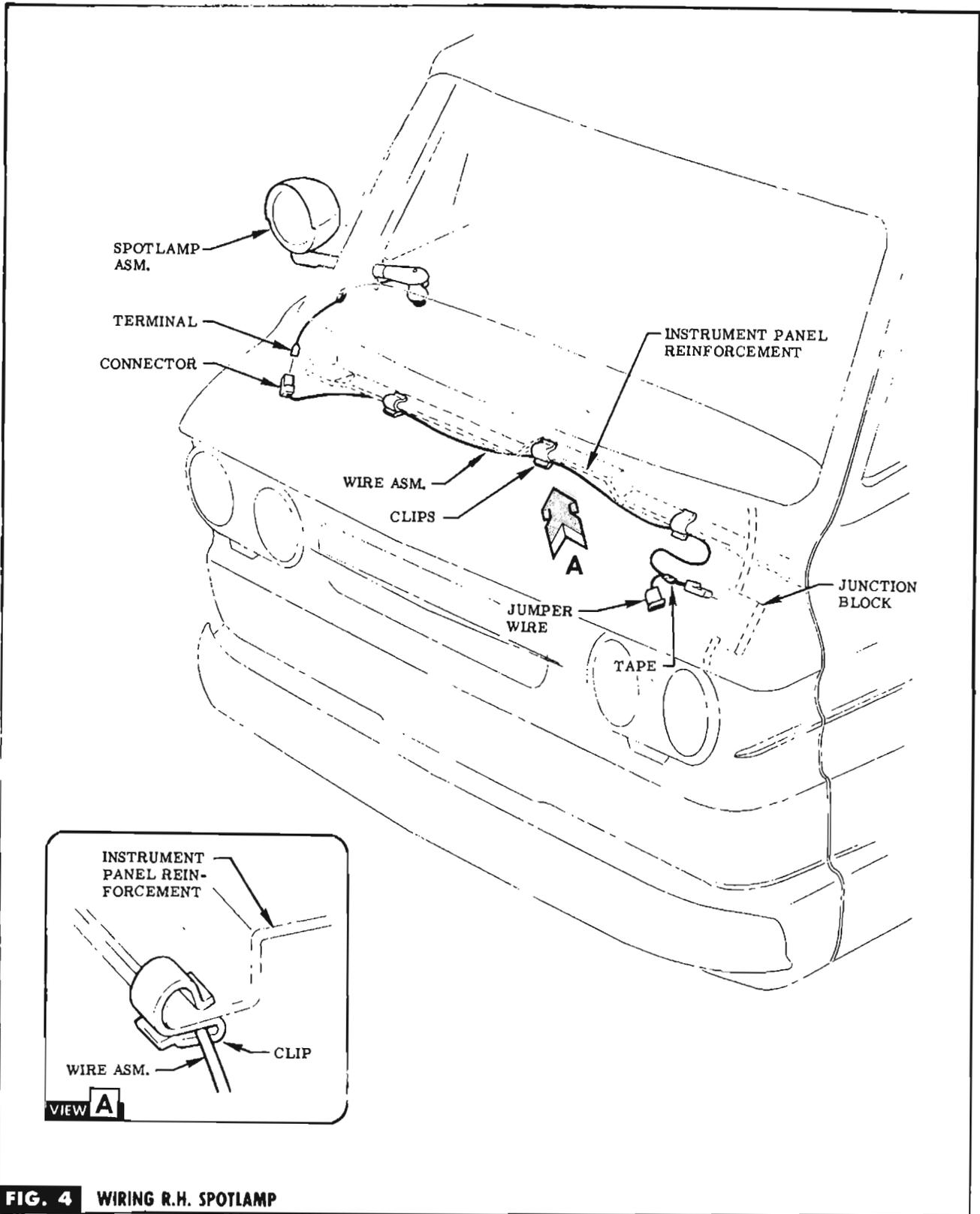
**STEP 10** THREAD SPOTLAMP WIRE THRU DOOR & ROUTE THRU HOLE IN HINGE PILLAR, SEE FIG. 3.

**STEP 11** PLACE GROMMETS ON WIRE & PRESS IN PLACE. ADJUST WIRE FOR SWING CLEARANCE OF DOOR. SEE FIG. 3.

**STEP 12** INSTALL CLIPS WITH PROVIDED SCREWS, SEE FIG. 3 & VIEW A.

**STEP 13** INSERT CLIP & BLADE INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEATER - B. U. LPS." PLACE CONNECTOR ON WIRE TERMINAL. SEE FIG. 3.

**STEP 14** (L. H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3.



**FIG. 4 WIRING R.H. SPOTLAMP**

**STEP 15** (R. H. SPOTLAMP) PLUG TERMINAL INTO CONNECTOR ON WIRE ASM. INSTALL CLIPS ON INSTRUMENT PANEL REINFORCEMENT AT CONVENIENT LOCATIONS. ROUTE WIRE ASM. THRU CLIPS. SEE FIG. 4 & VIEW A.

**STEP 16** (R. H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3. **NOTE** If receptacle is occupied remove & plug into jumper wire.

SIGNAL—DIRECTION—CONVERSION

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CORVAIR SERIES 95

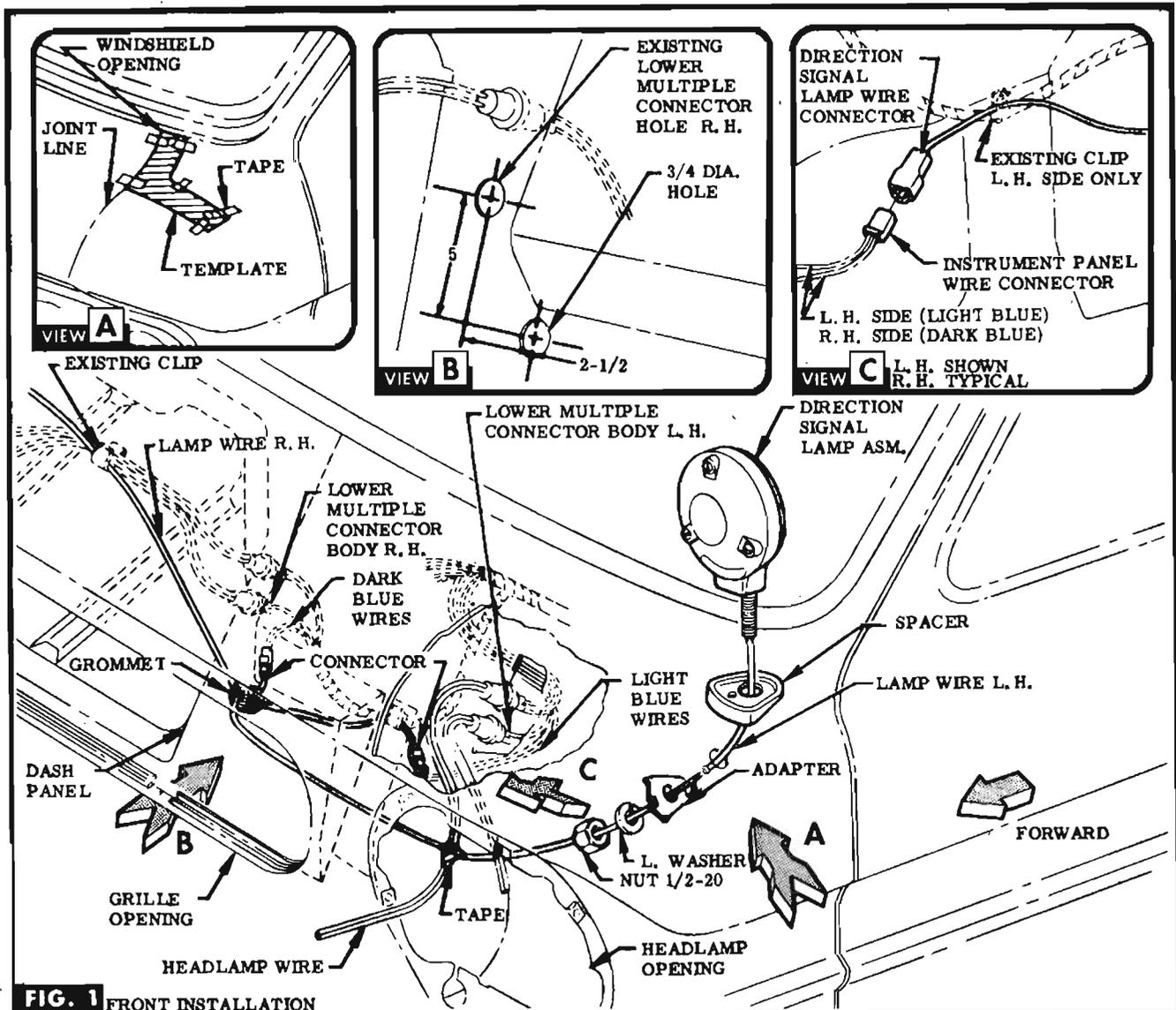


FIG. 1 FRONT INSTALLATION

**STEP 1** READ DIRECTIONS ON TEMPLATE FOR LOCATION & DRILLING, ON L. H. SIDE TAPE TEMPLATE SECURELY IN PLACE. SEE VIEW "A". FOR R. H. SIDE USE SAME TEMPLATE EXCEPT TO PLACE TEMPLATE REVERSE SIDE UP.

**STEP 2** LIGHTLY CENTERPUNCH AT HOLE LOCATIONS L. H. & R. H. SIDE, REMOVE TEMPLATE, DRILL HOLES DESIGNATED.

**STEP 3** REMOVE HEADLAMPS & FRONT GRILLE.

**STEP 4** LOCATE, CENTERPUNCH & DRILL HOLE IN DASH PANEL USING DIMENSIONS SHOWN. SEE VIEW "B".

**STEP 5** ROUTE LAMP WIRE & LAMP ASM. THRU SPACER & LARGE HOLE IN FRONT PANEL BOTH SIDES. SEE FIG. 1.

**STEP 6** ROUTE LAMP WIRE THRU ADAPTER, ATTACHING PARTS & GROMMET PROVIDED. TIGHTEN FRONT LAMPS SECURELY BOTH SIDES. SEE FIG. 1.

**STEP 7** PLACE CONNECTORS PROVIDED ON END OF LAMP

WIRE & PLACE GROMMET IN HOLE PREVIOUSLY DRILLED. USE BODY SEALER TO SEAL WATERTIGHT. SEE FIG. 1.

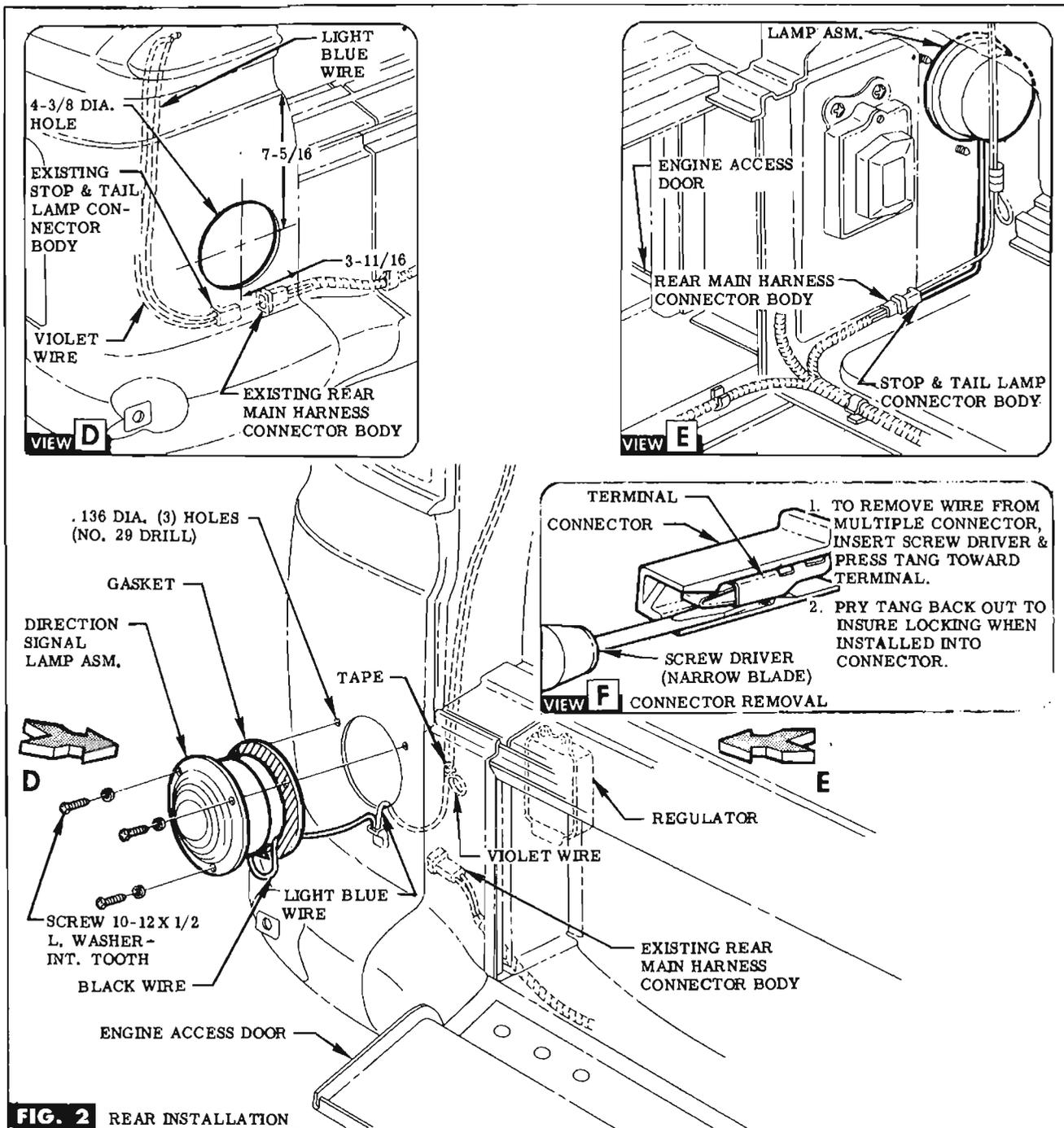
**STEP 8** (R. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE DARK BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

**STEP 9** (L. H. INSIDE OF VEHICLE) DISCONNECT LOWER CONNECTOR BODY, REMOVE LIGHT BLUE WIRE TERMINAL & RECONNECT CONNECTOR BODY. SEE FIG. 1. **NOTE** For Terminal removal, see View "F", Fig. 2.

**STEP 10** PLACE PROVIDED CONNECTORS ON BOTH LIGHT & DARK BLUE WIRES, & CONNECT DARK BLUE TO R. H. LAMP & LIGHT BLUE TO L. H. LAMP, PLACE L. H. WIRE IN EXISTING CLIP. SEE VIEW "C", FIG. 1.

**STEP 11** TAPE L. H. WIRE TO EXISTING HEADLAMP WIRE & PLACE R. H. WIRE IN EXISTING CLIP. SEE FIG. 1.

**STEP 12** REPLACE HEADLAMPS & FRONT GRILLE PREVIOUSLY REMOVED.



**FIG. 2** REAR INSTALLATION

**STEP 13** LOCATE, CENTERPUNCH & DRILL HOLE TO DIMENSION SHOWN, SEE VIEW D. **NOTE** If hole saw is used, set saw to 4-1/4 Dia.

**STEP 14** REACH IN THRU & JUST BELOW HOLE PREVIOUSLY DRILLED, DISCONNECT STOP & TAIL LAMP CONNECTOR BODY FROM REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "D".

**STEP 15** REMOVE TERMINAL END OF STOP LAMP WIRE (VIOLET) FROM LOWER HOLE IN CONNECTOR BODY, LOOP & TAPE WIRE TO TAIL LAMP WIRE (LIGHT BLUE). SEE FIG. 2 & VIEW "F".

**STEP 16** INSERT TERMINAL END OF DIRECTION SIGNAL LAMP WIRE (BLACK) THRU GASKET & INTO LOWER HOLE IN CONNECTOR BODY. SEE FIG. 2.

**STEP 17** PLACE CONNECTOR BODY, WIRES, & DIRECTION SIGNAL LAMP BACK THRU DRILLED HOLE, SEE FIG. 2.

**STEP 18** USE LAMP AS TEMPLATE, DRILL HOLES & ATTACH LAMP WITH PARTS PROVIDED. SEE FIG. 2.

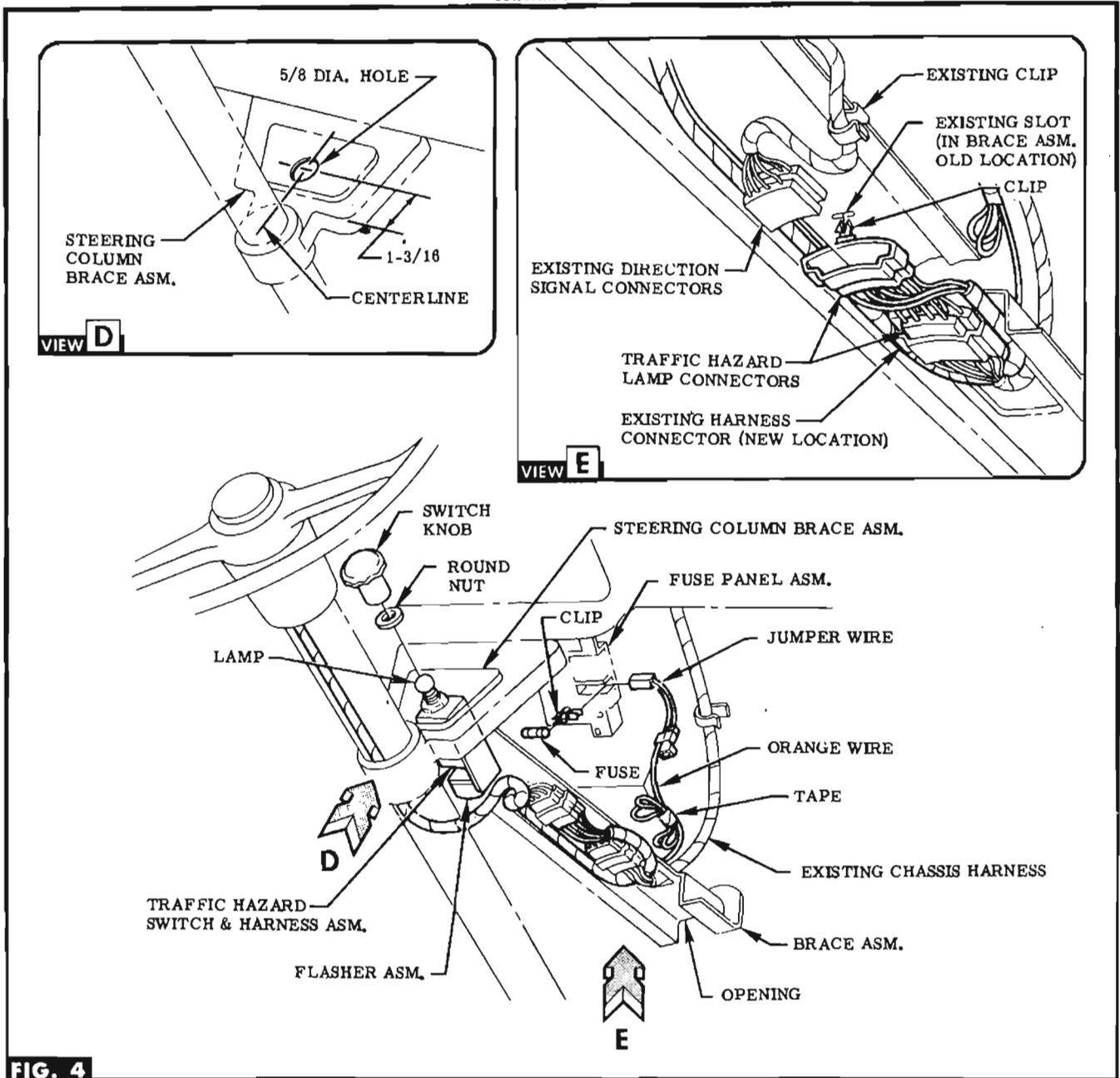
**STEP 19** OPEN REAR ENGINE COMPARTMENT DOOR, REACH INSIDE AROUND CORNER, RECONNECT STOP & TAIL LAMP CONNECTOR BODY INTO REAR MAIN HARNESS CONNECTOR BODY. SEE VIEW "E".

**STEP 20** FOR R. H. SIGNAL LAMP INSTALLATION, REPEAT STEPS 13 THRU 19.

# SWITCH—HAZARD FLASHER

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**FIG. 4**

**STEP 1** DISCONNECT POSITIVE BATTERY CABLE.

**STEP 2** LOCATE, CENTERPUNCH & DRILL HOLE THRU STEERING COLUMN BRACE. SEE VIEW D.

**STEP 3** INSTALL SWITCH & HARNESS ASM. WITH ROUND NUT. ATTACH LAMP, KNOB & FLASHER ASM. SEE FIG. 4.

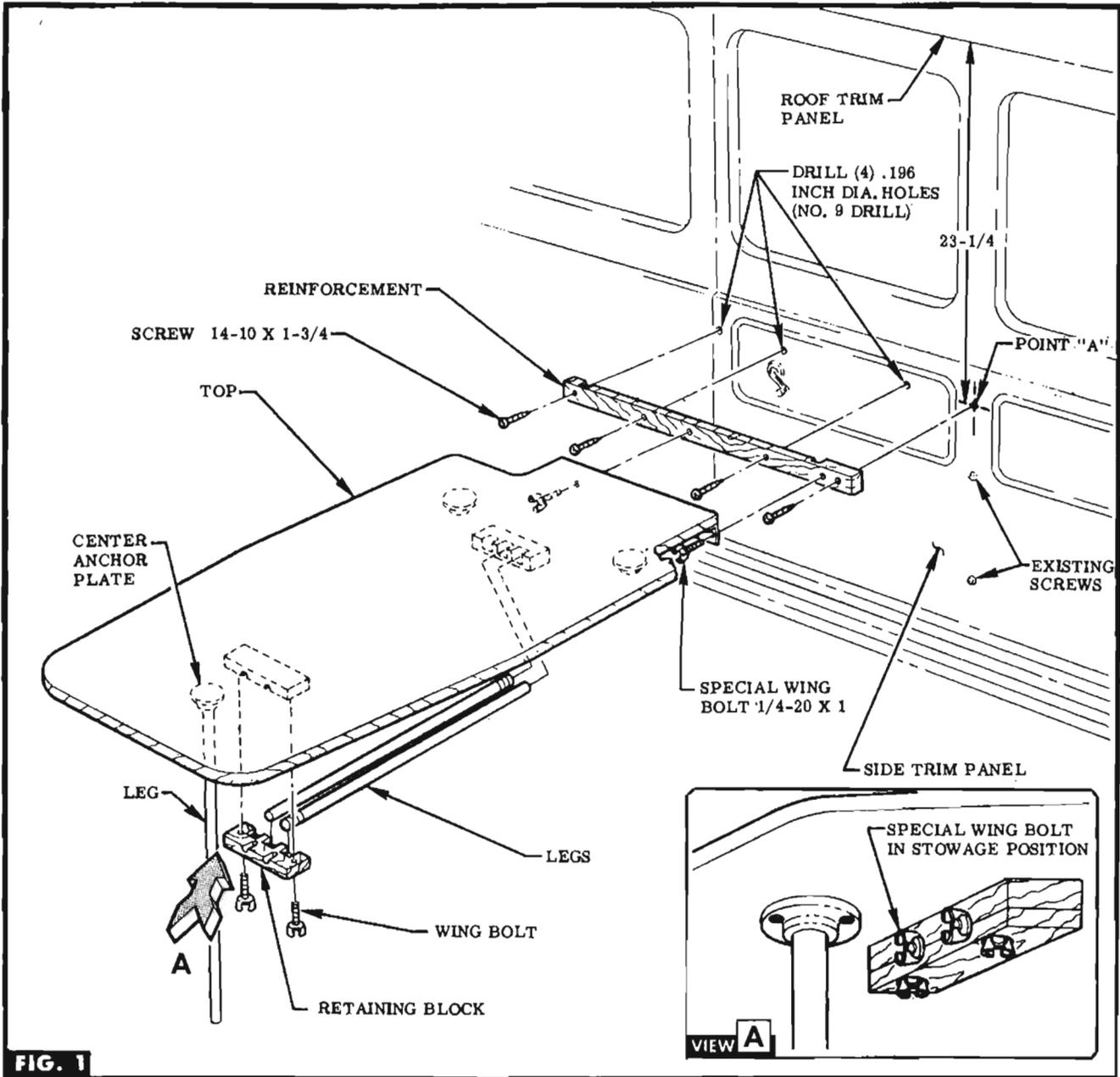
**STEP 4** REMOVE EXISTING HARNESS CONNECTOR FROM BRACE ASM. & DISCONNECT DIRECTION-SIGNAL CONNECTORS. ATTACH TRAFFIC HAZARD LAMP CONNECTORS TO EXISTING VACATED HARNESS CONNECTOR. ROUTE TRAFFIC HAZARD LAMP HARNESS BEHIND EXISTING HARNESS CONNECTOR & ATTACH CONNECTOR TO BRACE ASM. IN NEW LOCATION. ATTACH DIRECTION-SIGNAL CONNECT-

ORS TO TRAFFIC HAZARD LAMP CONNECTOR, SNUG TRAFFIC HAZARD LAMP HARNESS & ORANGE WIRE UP INTO CORNER OF BRACE ASM. & SNAP TRAFFIC HAZARD LAMP CONNECTOR INTO PLACE. SEE FIG. 4 & VIEW E.

**STEP 5** ROUTE ORANGE WIRE FROM SWITCH & HARNESS ASM. UNDER BRACE & UP THRU OPENING IN BRACE TO FUSE PANEL. INSERT FUSE CLIP & FUSE INTO RECEPTACLE IN FUSE PANEL MARKED "HTR" OR "B. U. LPS." PLUG ORANGE WIRE CONNECTOR ONTO CLIP. LOOP & TAPE EXCESS WIRE. SEE FIG. 4. **NOTE** If receptacle is occupied, remove & plug into Jumper Wire.

**STEP 6** CONNECT POSITIVE BATTERY CABLE & SEE LAST SHEET FOR CHECKING OPERATION.

**TABLE**  
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 R 1206



**FIG. 1**

**STEP 1** LOCATE POINT "A" & DRILL HOLE THRU SOFT TRIM PANEL (IF EXISTING) & METAL SIDE TRIM PANEL. HOLE IS TO BE IN ALIGNMENT WITH EXISTING SCREWS. SEE FIG. 1.

**STEP 2** ATTACH REINFORCEMENT & ALIGN WITH ROOF TRIM PANEL LOWER EDGE. DRILL REMAINING HOLES USING REINFORCEMENT AS A TEMPLATE. SEE FIG. 1.  
**NOTE** Exercise care to avoid damage to reinforcement.

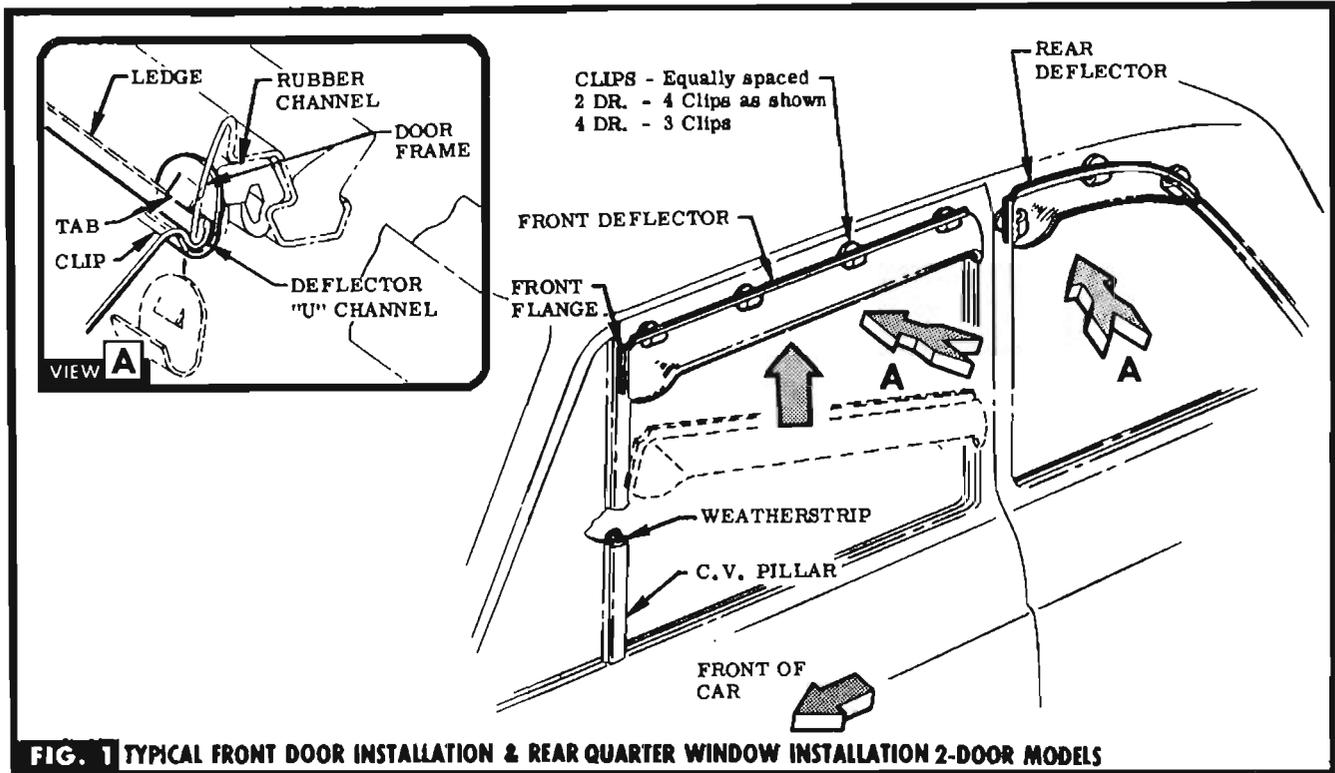
**STEP 3** SECURE REINFORCEMENT TO SIDE TRIM PANEL WITH REMAINING SCREWS. SEE FIG. 1.

**STEP 4** REMOVE WING BOLTS & RETAINING BLOCK FROM UNDERSIDE OF TABLE. REMOVE (1) TABLE LEG FROM STOWAGE POSITION. REPLACE RETAINING BLOCK & WING BOLTS TO SECURE REMAINING (2) LEGS. SEE FIG. 1.

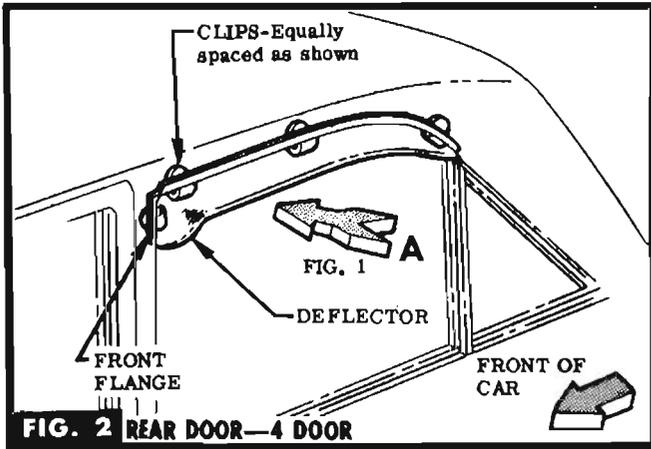
**STEP 5** SCREW TABLE LEG INTO CENTER ANCHOR PLATE ON BOTTOM OF TABLE & ATTACH TABLE TO REINFORCEMENT WITH (2) SPECIAL WING BOLTS. SEE FIG. 1.

**STEP 6** TABLE MAY BE USED OUTSIDE THE VEHICLE BY INSTALLING THE ADDITIONAL LEGS PROVIDED & PLACING SPECIAL WING BOLTS IN STOWAGE POSITION. SEE VIEW A.

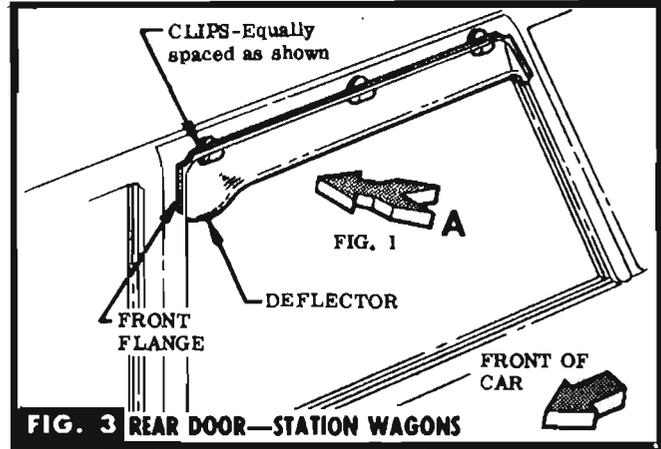
**VENTSHADE**  
 985527, 985528, 985529, 985995, 985996  
 985997, 985998, 985025  
 CHEVROLET—CHEVELLE & CORVAIR 95



**FIG. 1 TYPICAL FRONT DOOR INSTALLATION & REAR QUARTER WINDOW INSTALLATION 2-DOOR MODELS**



**FIG. 2 REAR DOOR—4 DOOR**



**FIG. 3 REAR DOOR—STATION WAGONS**

**NOTE:** Deflectors are stamped to show position LF for Left Front, RF for Right Front, etc.

FRONT DOOR WINDOW

**STEP 1** INSERT FRONT FLANGE OF DEFLECTOR BETWEEN WEATHERSTRIP & CV PILLAR. SEE FIG. 1.

REAR QUARTER WINDOW OR REAR DOOR WINDOW

**STEP 2** INSERT FRONT FLANGE OF DEFLECTOR BETWEEN RUBBER CHANNEL & WINDOW FRAME. SEE FIG.'S 1, 2 OR 3.

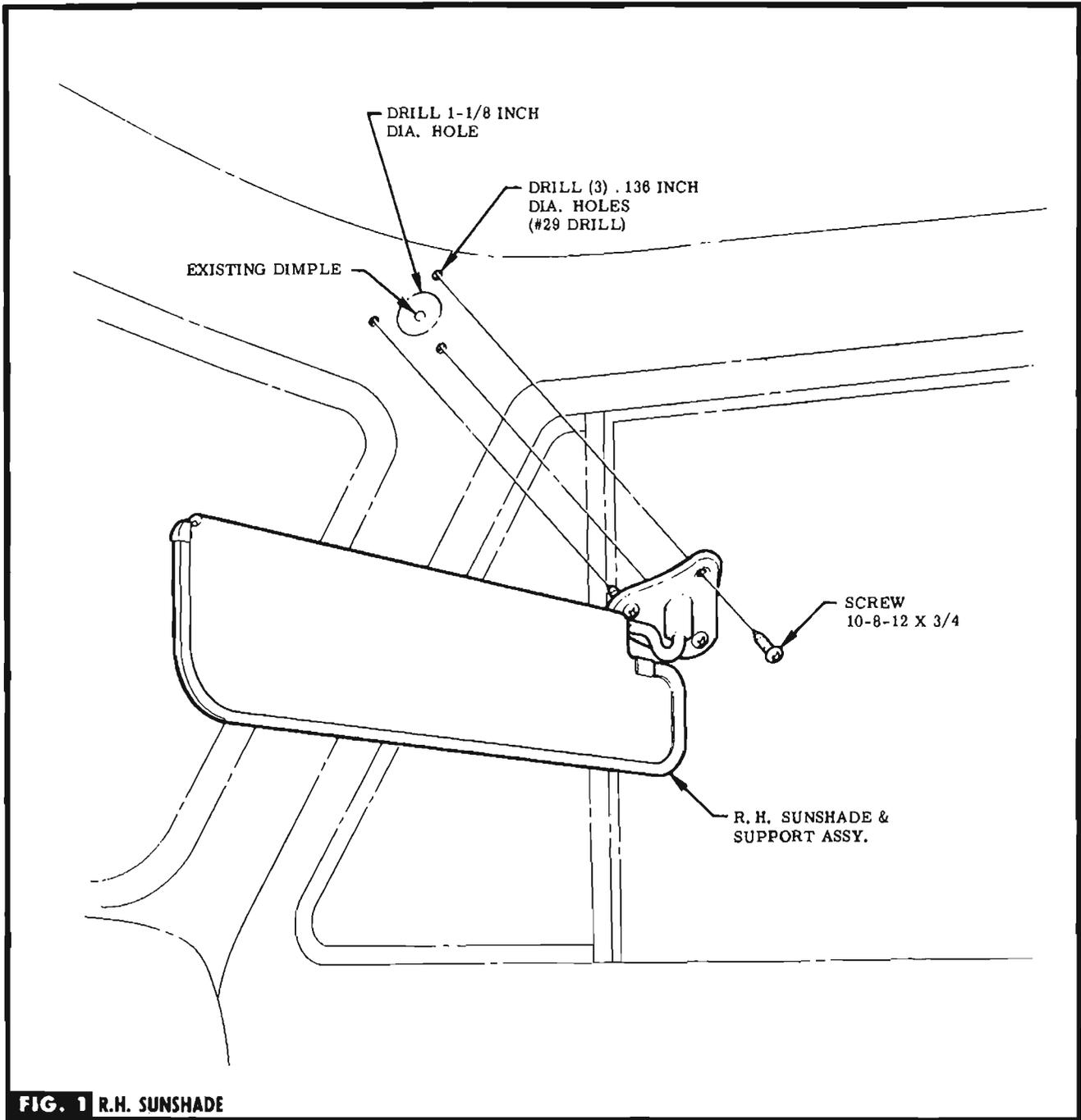
ALL WINDOWS

**STEP 3** PUSH UP DEFLECTOR UNTIL "U" CHANNEL OF DEFLECTOR TOUCHES DOOR FRAME. SEE VIEW A.

**STEP 4** FROM INBOARD SIDE OF DOOR, USE PUTTY KNIFE OR SIMILAR TOOL TO PRY BACK RUBBER CHANNEL. AT OPENING PUSH CLIP STRAIGHT UP UNTIL IT SNAPS OVER LEDGE OF DOOR FRAME. CLIP IS THEN LOCKED IN PLACE. SEE VIEW A.

**STEP 5** REPEAT ABOVE STEPS FOR DEFLECTORS ON OPPOSITE SIDE OF VEHICLE.

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CORVAIR SERIES 95



**FIG. 1 R.H. SUNSHADE**

**STEP 1** LOCATE EXISTING DIMPLE & DRILL LARGE HOLE IN TRIM PANEL, SEE FIG. 1.

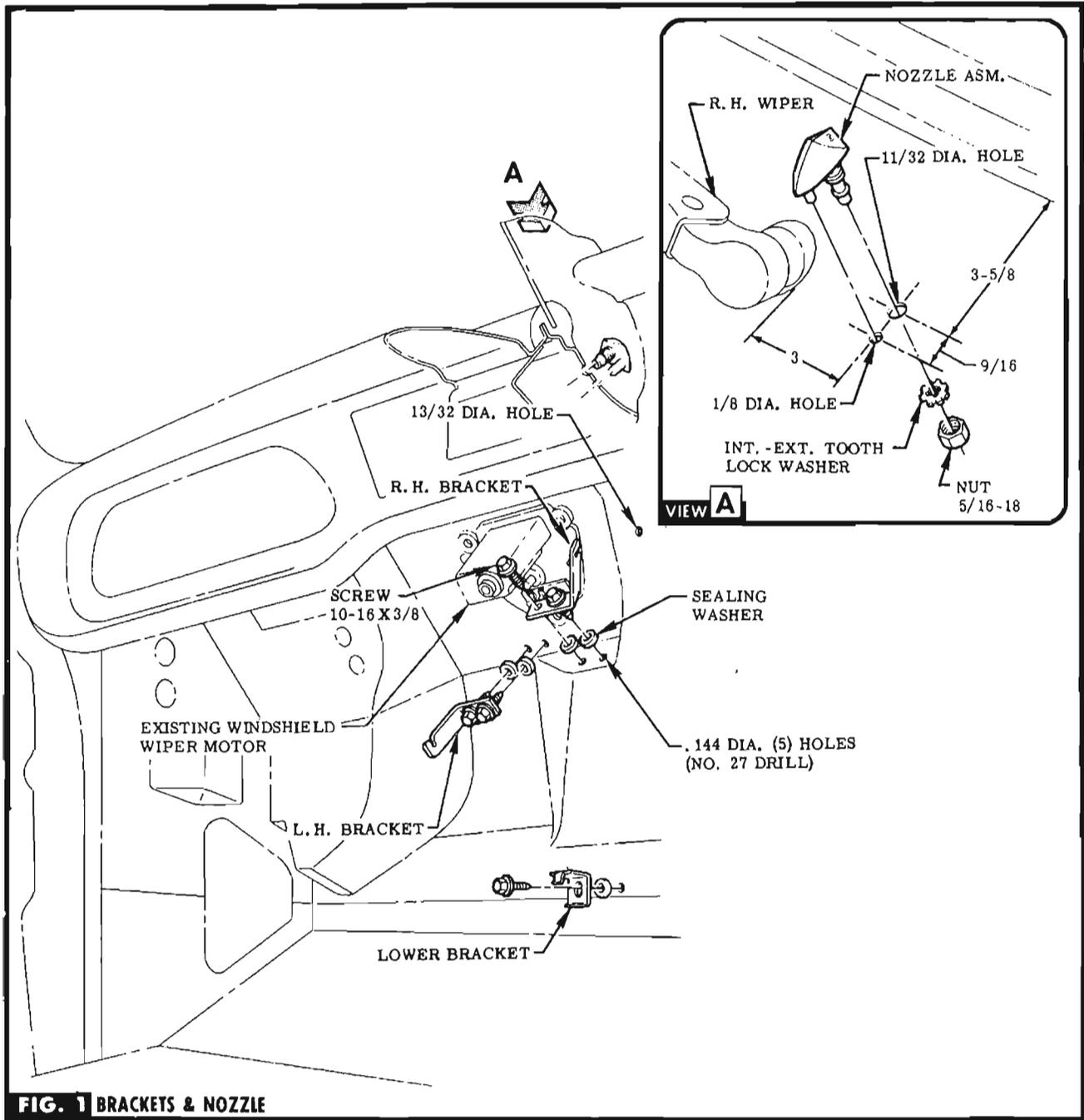
**STEP 2** INSERT SUNSHADE & SUPPORT INTO HOLE & LINE UP WITH TOP OF WINDSHIELD OPENING & L. H. SUNSHADE, SEE FIG. 1. **CAUTION** Be sure bracket is located sym-

metrically opposite to L. H. bracket before drilling holes.

**STEP 3** USING SUPPORT AS TEMPLATE CENTERPUNCH & DRILL HOLES, SEE FIG. 1.

**STEP 4** INSTALL SUNSHADE WITH ATTACHING PARTS PROVIDED, SEE FIG. 1.

**WASHER—WINDSHIELD**  
**985756**  
**CORVAIR SERIES 95**



**FIG. 1 BRACKETS & NOZZLE**

**STEP 1** LOCATE EXISTING DIMPLES IN DASH PANEL & DRILL HOLES FOR UPPER R. H. & L. H. & LOWER BRACKETS & GROMMET. SEE FIG. 1. **NOTE** If heater exists, use lower hole of heater control cables clip for attaching lower bracket.

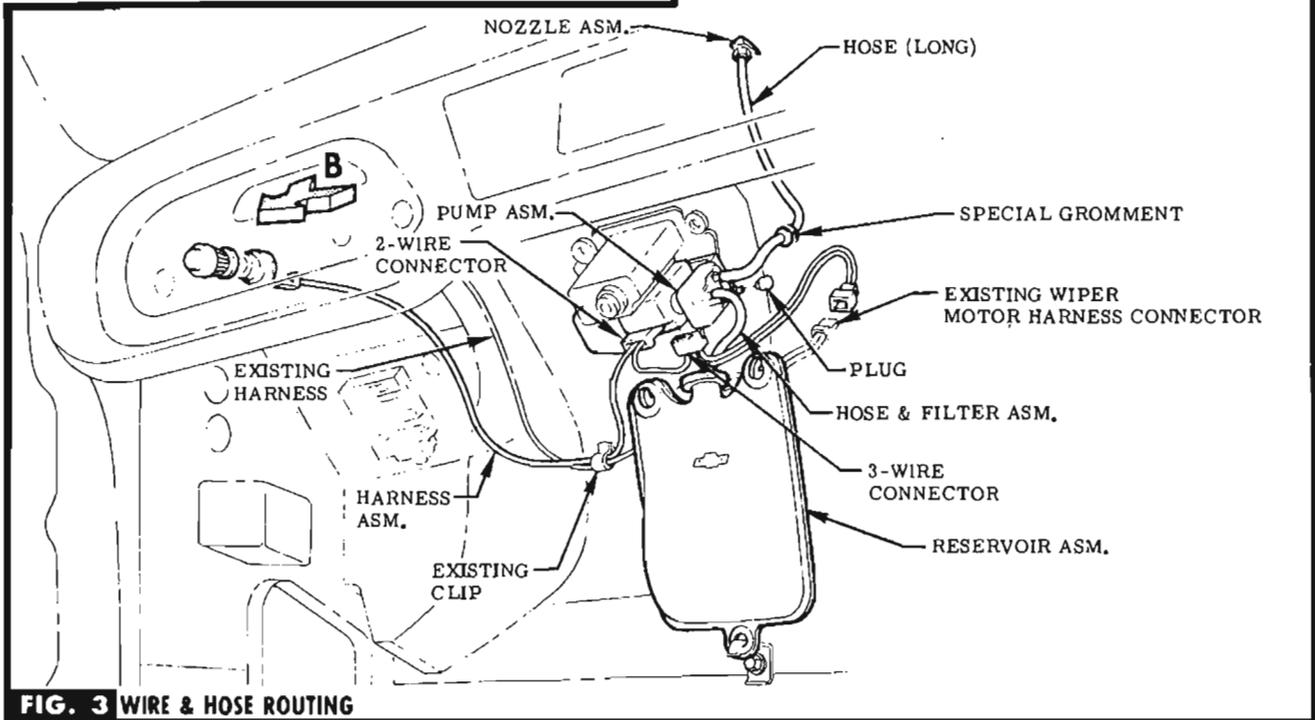
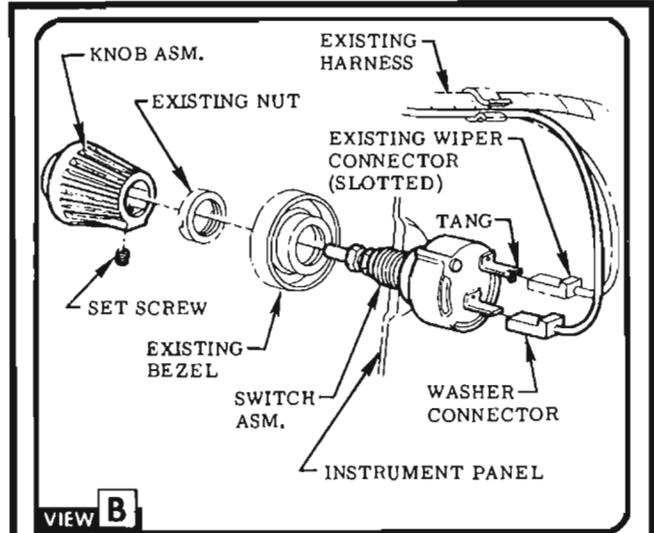
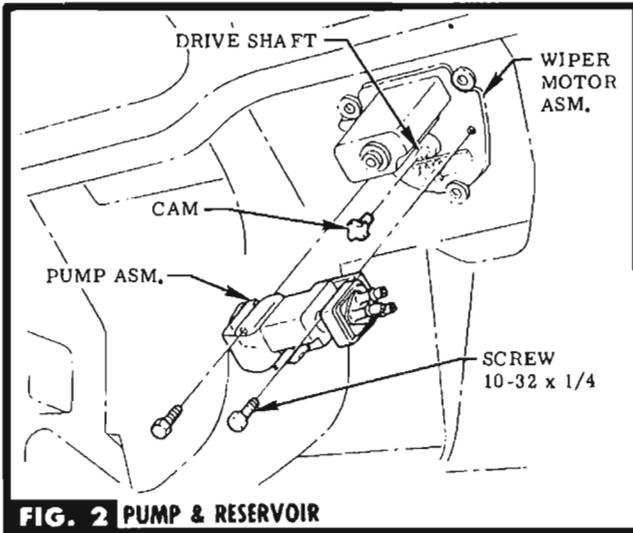
**STEP 2** INSTALL RESERVOIR UPPER & LOWER MOUNTING BRACKETS WITH ATTACHING PARTS PROVIDED. SEE FIG. 1.

**STEP 3** LOCATE, CENTER PUNCH & DRILL HOLES IN OUTER

PANEL. SEE VIEW A. **CAUTION** Before drilling procedure is started, it is suggested that masking tape be applied to outer panel in drilling area to avoid marring the finish.

**STEP 4** REMOVE FRONT GRILLE & ORNAMENT ASSEMBLY.

**STEP 5** INSTALL NOZZLE ASM. WITH ATTACHING PARTS PROVIDED. SEE VIEW A.



**STEP 6** PLACE WIPER MOTOR IN PARK POSITION, REMOVE PLASTIC COVER FROM DRIVE SHAFT OF WIPER MOTOR & POSITION CAM ON SHAFT. DISCONNECT MOTOR HARNESS CONNECTOR. SECURE PUMP ASM. TO WIPER MOTOR ASM. WITH SCREWS PROVIDED. SEE FIG. 2 **CAUTION** Cam follower on Pump must ride on outer surface of Cam & may require that Cam be rotated slightly to allow proper alignment.

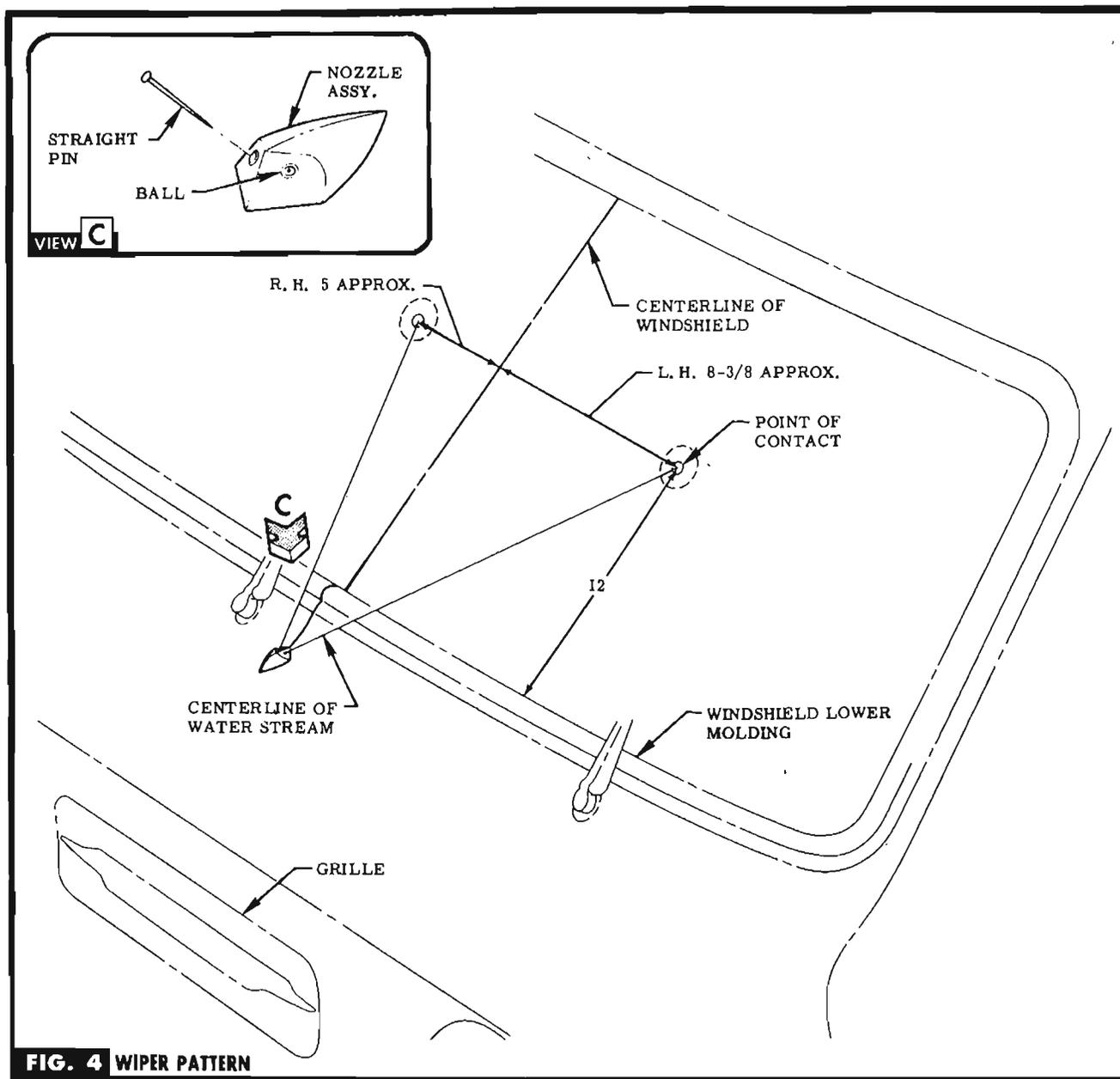
**STEP 7** INSTALL HOSE & FILTER ASM. INTO RESERVOIR & ATTACH RESERVOIR TO BRACKETS. FASTEN HOSE TO CENTER OUTLET ON PUMP. SEE FIG. 3

**STEP 8** DISCONNECT EXISTING WIPER CONNECTOR FROM SWITCH. REMOVE WIPER KNOB & SWITCH ASM. & DISCARD BUT RETAIN BEZEL & NUT. INSTALL PROVIDED SWITCH WITH RETAINED BEZEL & NUT. (TERMINAL WITH

TANG TO BE POSITIONED UPWARD) INSTALL KNOB, ATTACH EXISTING WIPER CONNECTOR (SLOTTED) TO UPPER TERMINAL. SEE VIEW B.

**STEP 9** ATTACH PROVIDED PLUG TO PUMP OUTLET & CONNECT (LONG) HOSE TO REMAINING OUTLET, THEN ROUTE HOSE THRU GROMMET & HOLE, & CONNECT TO PREVIOUSLY INSTALLED NOZZLE. INSERT GROMMET. SEE FIG. 3.

**STEP 10** ROUTE PROVIDED HARNESS THRU EXISTING CLIP ON DASH UNDER INSTRUMENT PANEL. ATTACH (2 WIRE) CONNECTOR TO PUMP, (3 WIRE) CONNECTOR TO WIPER MOTOR & EXISTING CONNECTOR PREVIOUSLY DISCONNECTED TO REMAINING CONNECTOR. ATTACH (1) WIRE CONNECTOR TO SWITCH. SEE FIG. 3.



**FIG. 4 WIPER PATTERN**

**STEP 11** TEST SYSTEM TO INSURE CORRECT INSTALLATION & DETERMINE LOCATION OF POINT OF CONTACT FOR WATER STREAM. SEE FIG. 4.

**STEP 12** IF WATER STREAM DOES NOT REACH POINT OF

CONTACT, BALL OF NOZZLE ASM. SHOULD BE ADJUSTED. ADJUSTMENT MAY BE MADE BY INSERTING STRAIGHT PIN IN BALL OF NOZZLE & TURNING BALL. SEE VIEW C.

**STEP 13** REPLACE FRONT GRILLE & ORNAMENT ASSEMBLY.