

SAFETYLIGHT

985932

CORVAIR 95—CHEVY VAN

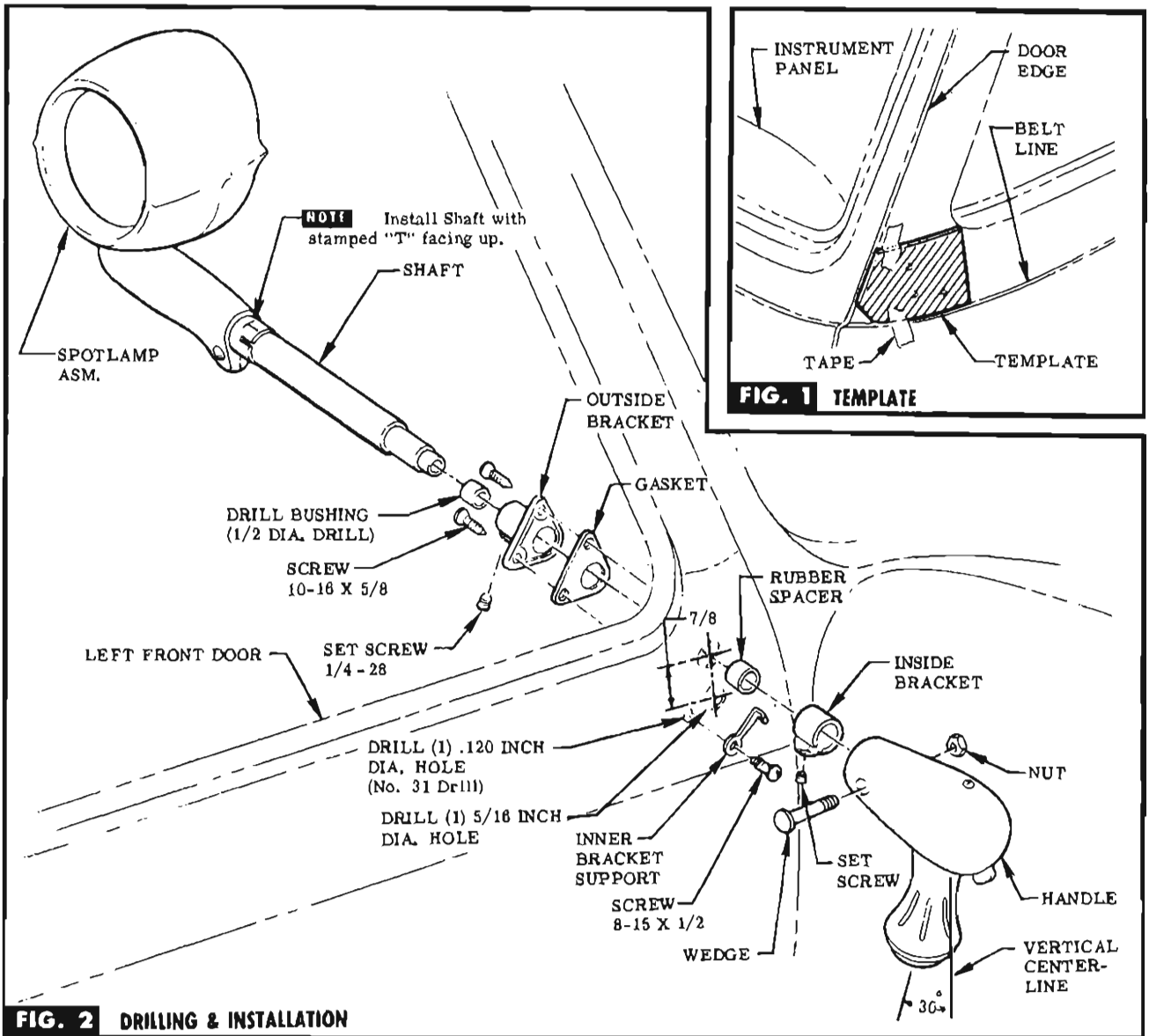


FIG. 2 DRILLING & INSTALLATION

NOTE L. H. Installation shown. R. H. typical except template faces down.

STEP 1 TAPE TEMPLATE, CENTER PUNCH & DRILL HOLES AS INDICATED ON TEMPLATE. SEE FIG. 1.

STEP 2 ATTACH OUTSIDE BRACKET & GASKET WITH SCREWS. SEE FIG. 2.

STEP 3 INSERT DRILL BUSHING IN BRACKET & TIGHTEN SET SCREW. CENTER PUNCH & DRILL HOLE THRU DOOR. LOCATE, CENTER PUNCH, & DRILL GROMMET HOLE ON INSIDE OF DOOR. SEE FIG. 2.

STEP 4 REMOVE & DISCARD DRILL BUSHING. DISMANTLE NUT, WEDGE, & HANDLE FROM SPOTLAMP.

STEP 5 INSERT SPOTLAMP SHAFT THRU BRACKET & ROTATE TO ENGAGE TONGUES IN OUTSIDE BRACKET WITH SLOTS ON SHAFT. TIGHTEN SET SCREW. SEE FIG. 2.

STEP 6 PLACE RUBBER SPACER ON SHAFT & ROTATE TO MATCH CONTOUR OF DOOR. POSITION INNER BRACKET SUPPORT INTO THE INSIDE BRACKET & SLIDE ONTO SHAFT, PRESS TIGHT TO DOOR & TIGHTEN SET SCREW. SEE FIG. 2.

STEP 7 USING SUPPORT AS A TEMPLATE, CENTER PUNCH & DRILL HOLE IN DOOR. ATTACH SUPPORT TO DOOR WITH PROVIDED SCREW. SEE FIG. 2.

STEP 8 WITH SPOTLAMP IN NORMAL UPRIGHT POSITION REINSTALL HANDLE TO FACE 30° TO THE REAR & SECURE WITH WEDGE & NUT. SEE FIG. 2.

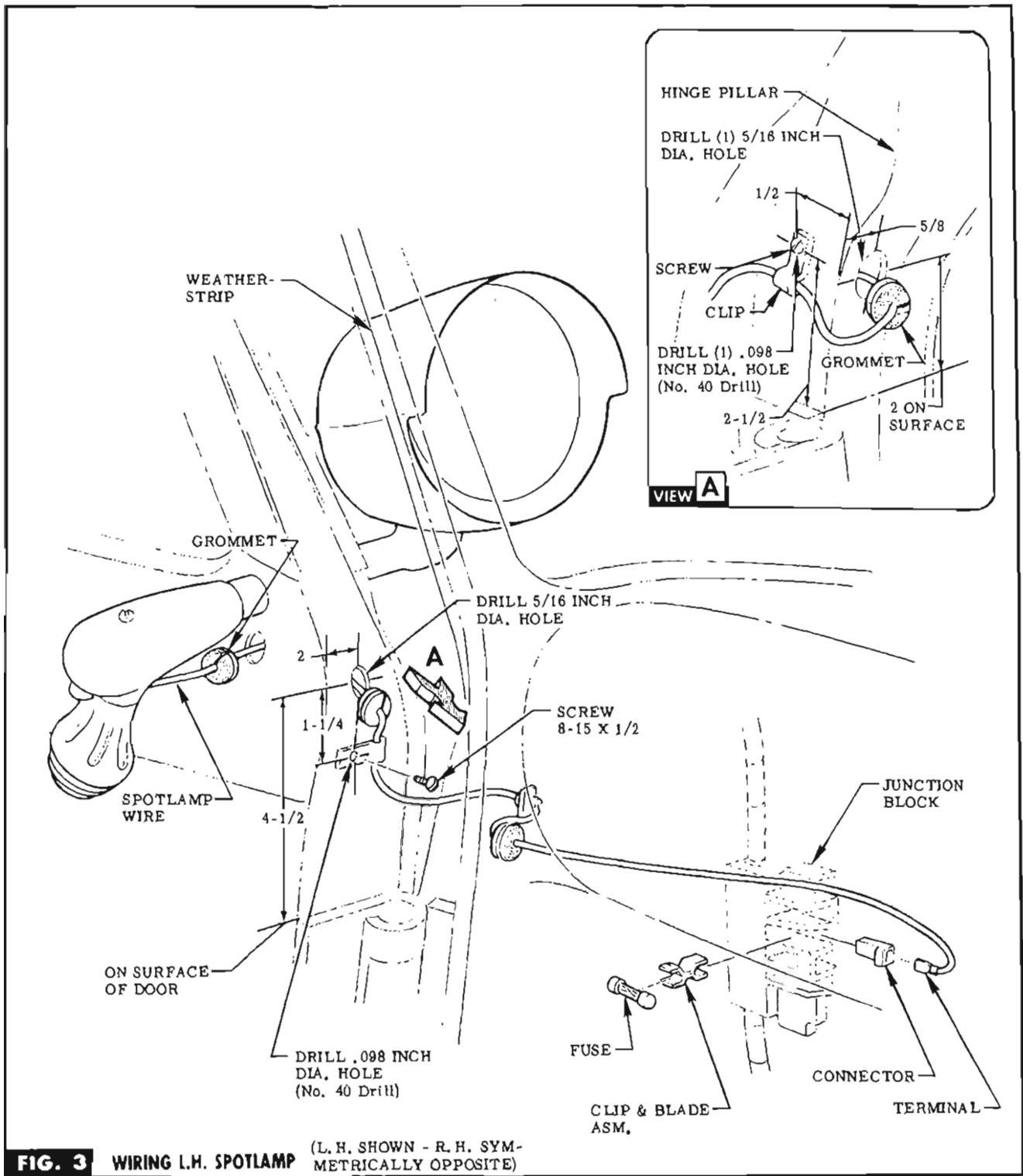


FIG. 3 WIRING L.H. SPOTLAMP (L. H. SHOWN - R. H. SYMMETRICALLY OPPOSITE)

STEP 9 LOCATE, CENTER PUNCH & DRILL HOLES ON FORWARD EDGE OF DOOR & FRONT BODY HINGE PILLAR. SEE FIG. 3 & VIEW A.

STEP 10 THREAD SPOTLAMP WIRE THRU DOOR & ROUTE THRU HOLE IN HINGE PILLAR. SEE FIG. 3.

STEP 11 PLACE GROMMETS ON WIRE & PRESS IN PLACE. ADJUST WIRE FOR SWING CLEARANCE OF DOOR. SEE FIG. 3.

STEP 12 INSTALL CLIPS WITH PROVIDED SCREWS. SEE FIG. 3 & VIEW A.

STEP 13 INSERT CLIP & BLADE INTO RECEPTACLE ON JUNCTION BLOCK MARKED "HEATER - B. U. LPS." PLACE CONNECTOR ON WIRE TERMINAL. SEE FIG. 3.

STEP 14 (L. H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3.

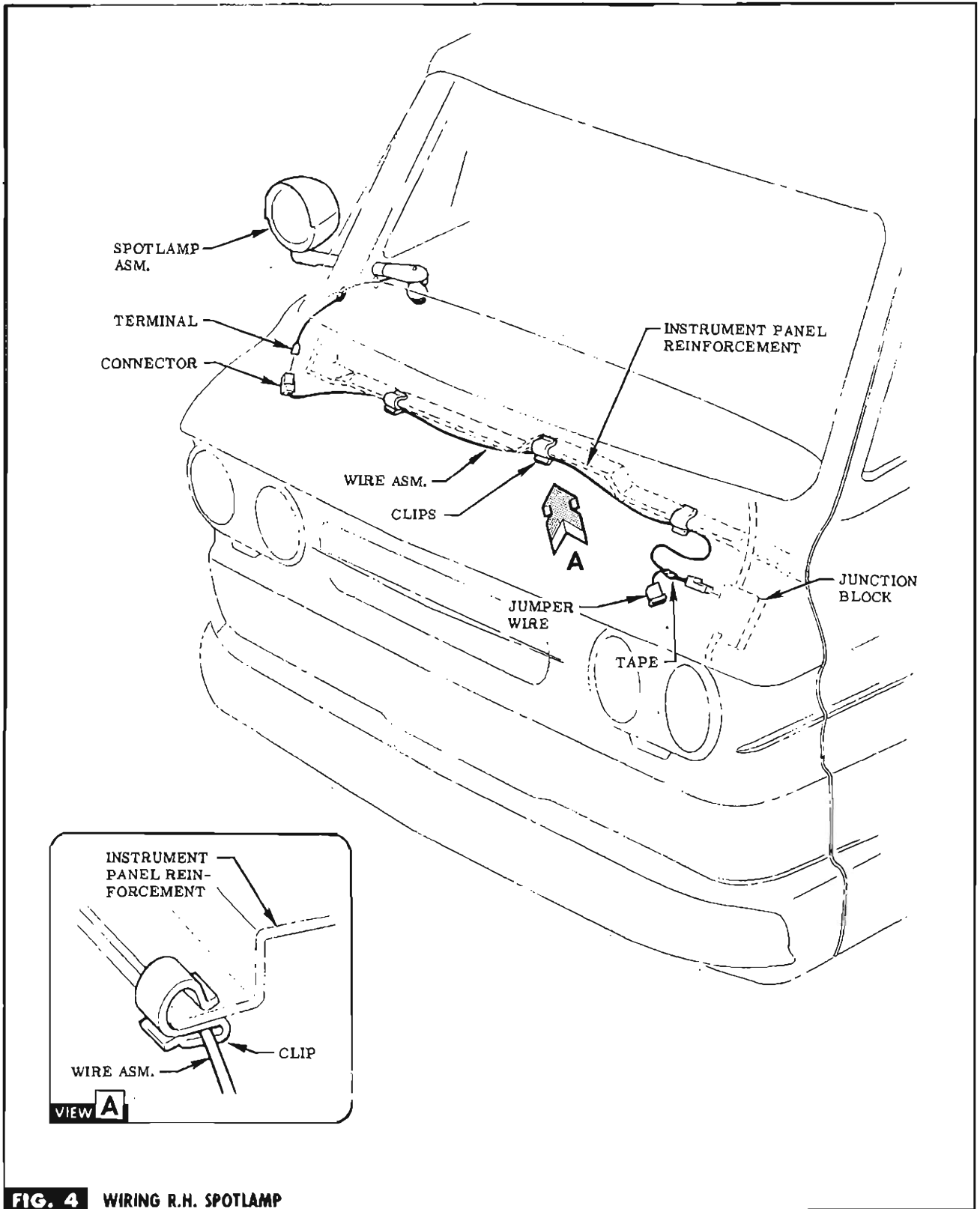


FIG. 4 WIRING R.H. SPOTLAMP

STEP 15 (R.H. SPOTLAMP) PLUG TERMINAL INTO CONNECTOR ON WIRE ASM. INSTALL CLIPS ON INSTRUMENT PANEL REINFORCEMENT AT CONVENIENT LOCATIONS. ROUTE WIRE ASM. THRU CLIPS. SEE FIG. 4 & VIEW A.

STEP 16 (R.H. SPOTLAMP) PLUG CONNECTOR INTO CLIP & BLADE & INSERT FUSE. SEE FIG. 3. **NOTE** If receptacle is occupied remove & plug into jumper wire.